

# **Metasol** Meta Solution

## **MANUAL MOTOR STARTERS**



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# MANUAL MOTOR STARTERS

More safe through improved short circuit performance, more valuable through added trip function and enhanced quality performance, new solution of motor protection! with enhanced performance, superior durability and global competitiveness

MMS provides high performance for short circuit, overload, and phase failure protection and high durability, to keep your system and load devices safe. It is also a global product that has passed IEC and UL specifications and has been verified for its excellence





## Certification

- IEC60947 / UL508 / K 60947 / GB 14048



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# New Performance

LS Manual Motor Starters(MMS) is a motor protection product with high performance and reliability. This product has higher technology and expertise than the existing Meta-MEC MMS due to existing overload and phase failure protection functions, upgraded short-circuit capabilities and quality. In addition, all user conditions were met in accordance with IEC and UL standards



## Metasol Manual Motor Starters



### Enhanced trip function

- New application of MMS-32/63 trip indicator enhances the visibility of trip



### Reinforced product reliability

- Reinforced breaking reliability compared to existing Meta-MEC MMS



### Compatibility and design differentiation

- Same external dimension with Meta-MEC MMS
- Consistency with Metasol MC by changing appearance color

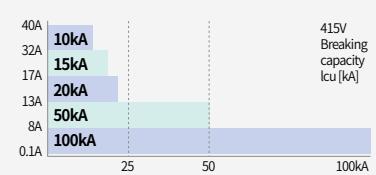
32AF

0.1~0.16... 28~40A (17 Step)



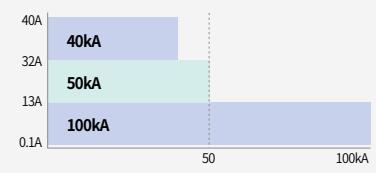
MMS-32S

- Standard



MMS-32H  
MMS-32HI

- High break
- Magnetic release





# Multi Function & Compact Size

MMS combines function of MCCB and TOR into one.

Simple and easy wiring, panel size miniaturize. Compact design products of high-function··100kA

## MCCB function

- Over load protection
- Short protection



## TOR function

- Protection function
  - Over load protection
  - Phase failure protection
- Other function
  - Current modification
  - Wide range of ambient temperature compensation



## MMS

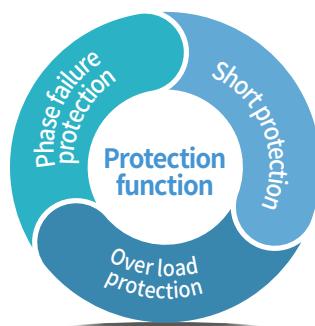
(Manual Motor Starter)



## Variety of performance



Function	Notes
Miniaturization	Panel size can be reduced to 50% or less
High breaking capacity	32AF : 50~100kA (Previous 10kA)
Various protection features	Over load, Short circuit, Phase failure protection
Current modification	±20%
Temperature used	-20°C~+60°C
Standard	IEC (60947-1, 2, 4), UL508 (Type E), GB 14048
Size	MMS-32D follows DIN 43880 standards.



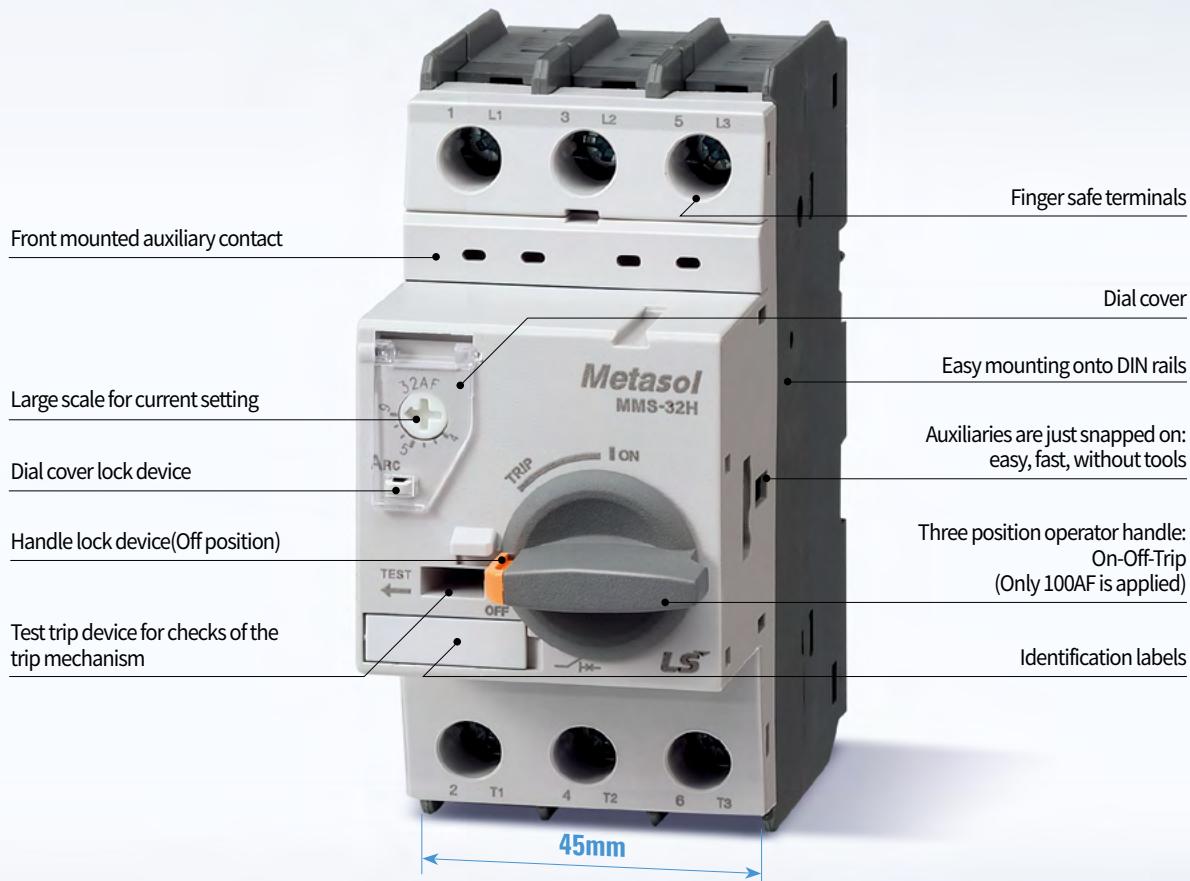
## Feature

- 45mm width(32AF), 55mm width(63AF), 70mm width(100AF)
- Three position operator : On-Off-Trip (Only 100AF is applied)
- Complete range of common accessories
- Handle lock in the Off position
- Class 10 overload trip characteristics
- Trip test
- Finger safe terminal
- Din rail & Screw mounting
- Ready for IE3

# External appearance

Manual Motor Starters

MMS 32H... 40A [Scale 1:1]



Handle lock



Dial cover

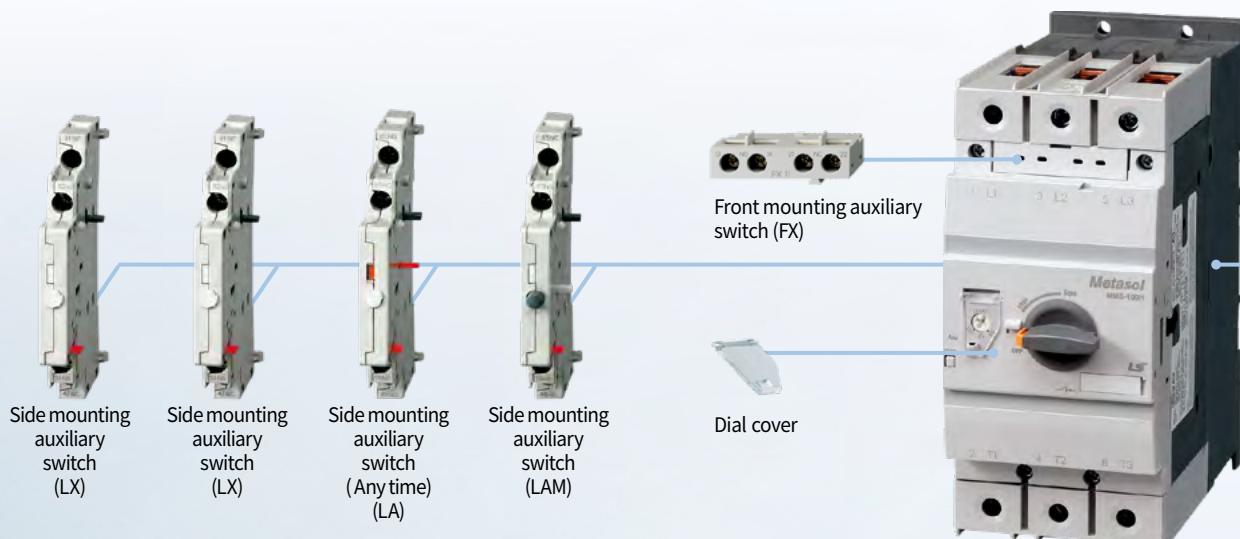
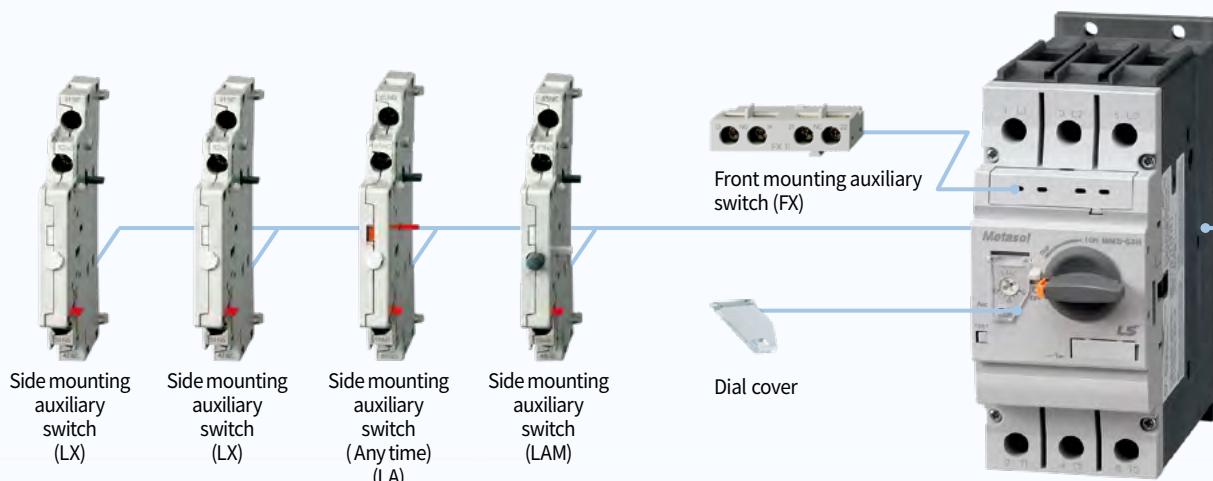
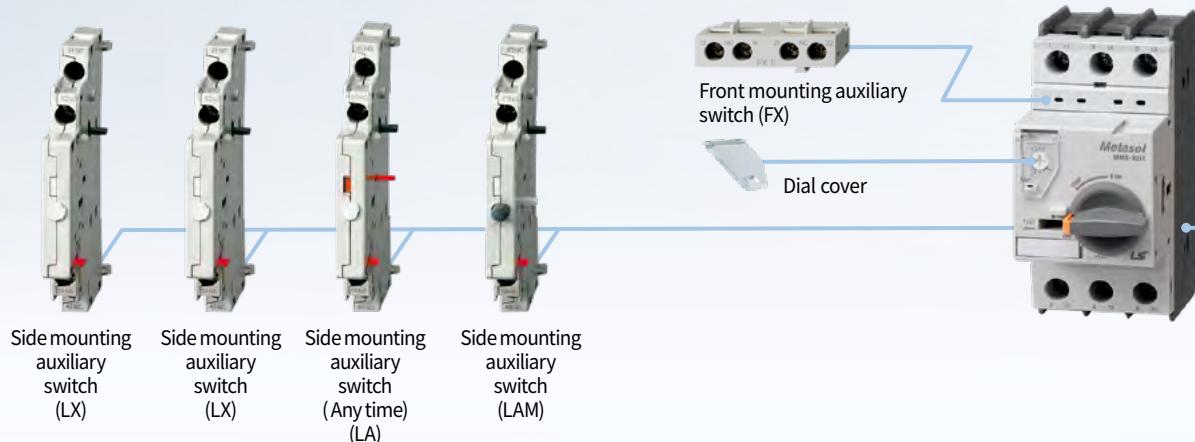


Terminals



# Convenience

Various accessories … Common up to 100AF





Side mounting shunt release (RS)  
Side mounting undervoltage release (RU)  
Side mounting undervoltage release with switch (RUX)



Side mounting shunt release (RS)  
Side mounting undervoltage release (RU)  
Side mounting undervoltage release with switch (RUX)



Side mounting shunt release (RS)  
Side mounting undervoltage release (RU)  
Side mounting undervoltage release with switch (RUX)

### Direct adaptor Mini-MC



Mini-MC (9~16A)



### Direct adaptor Metasol Susol-MC



Metasol : MC-6a~100a  
Susol : MC-9~95

#### Note)

1. Refer to page20 for installation of accessories.
2. LX, LA, and LAM are left attachment, RS, RU, and RUX are right attachment accessories.
3. Mini-MC and Metasol/Susol MC can be connected directly to MMS.  
(Refer to page 20 for details of DA connectors)
4. RUX : Not available with MMS-32S.





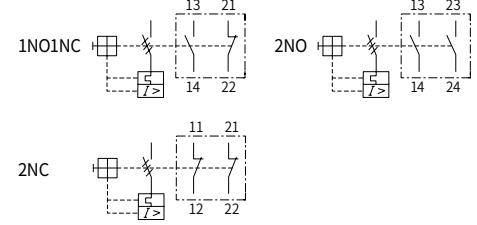




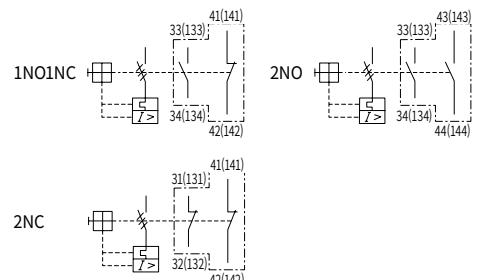


### Auxiliary contact

**FX**  
**Auxiliary switch**

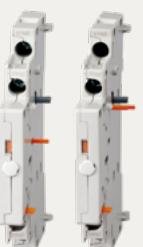
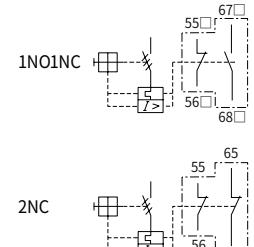
Picture	Description	Connection diagram
	<ul style="list-style-type: none"> <li>Front mounting</li> <li>2-pole</li> <li>One front mounting module per circuit breaker</li> </ul>	

**LX**  
**Auxiliary switch**

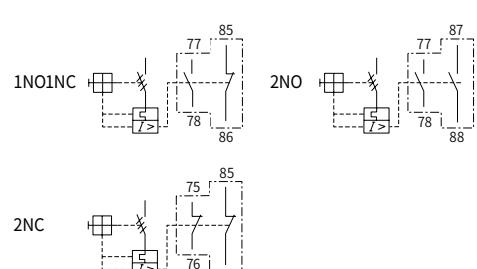
Picture	Description	Connection diagram
	<ul style="list-style-type: none"> <li>Side mounting on the left</li> <li>2-pole</li> <li>One side mounting module per circuit breaker</li> </ul>	

### Alarm contact

**LA**  
**Any trip alarm switch**  
32FA, 63/100AF

Picture	Description	Connection diagram
	<ul style="list-style-type: none"> <li>Operates in case of trip</li> <li>Side mounting on the left</li> <li>2-pole</li> <li>Set LA first in case of using LX together (MMS-63 can not accept LX and LA together)</li> </ul>	

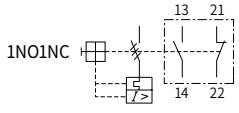
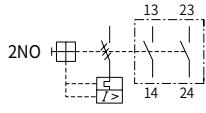
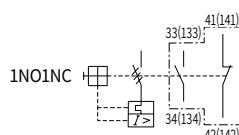
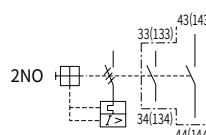
**LAM**  
**Magnetic trip alarm switch**

Picture	Description	Connection diagram
	<ul style="list-style-type: none"> <li>Short circuit trip only action</li> <li>Side mounting on the left</li> <li>2-pole</li> <li>Set LAM first in case of using LX together</li> </ul>	

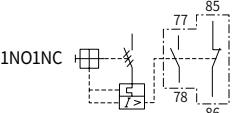
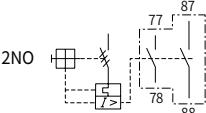
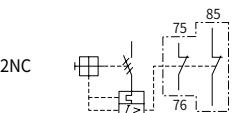
# Accessories(MMS-32D)

## Auxiliary contact

### Auxiliary switch

Picture	Model	Description	Connection diagram
	FXN-11	<ul style="list-style-type: none"> <li>Front mounting</li> <li>Only 1 unit can be installed</li> </ul>	 
	FXN-20		
	LNX-11	<ul style="list-style-type: none"> <li>Side mounting on the left</li> <li>2 each of LNX can be installed together</li> </ul>	 
	LNX-20		

### Magnetic trip alarm switch

Picture	Model	Description	Connection diagram
	LAMN-1001	<ul style="list-style-type: none"> <li>Side mounting on the left</li> <li>Only 1 unit can be installed</li> </ul>	   
	LAMN-1010		
	LAMN-0101		
	LAMN-0110		

## Shunt release

### Shunt release

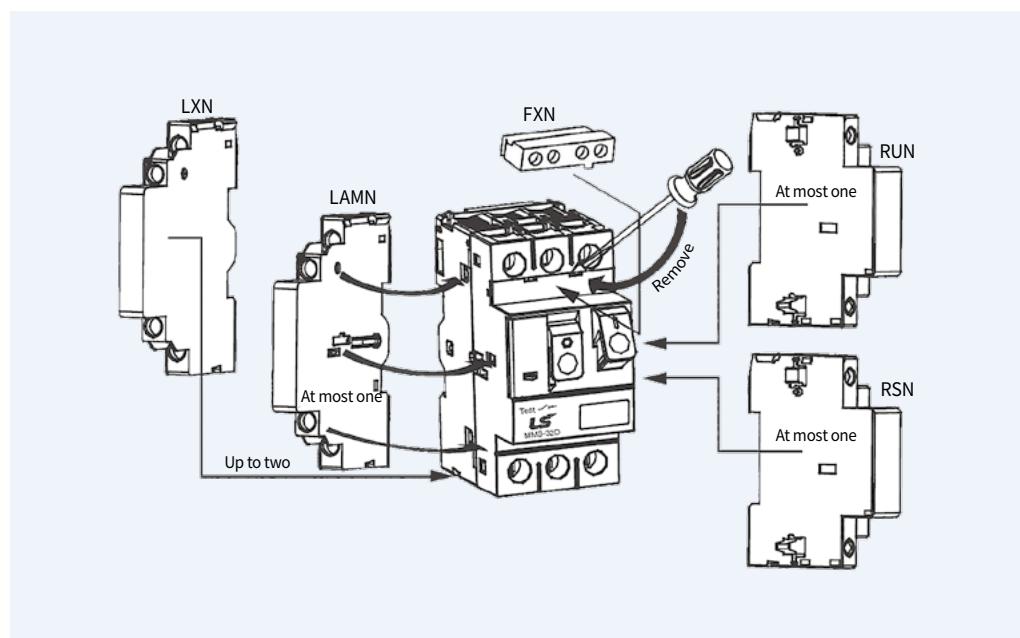
Picture	Model	Rated voltage	Description
	RSN110	110~127V 50/60Hz	<ul style="list-style-type: none"> <li>• Side mounting on the right</li> <li>• Either one shunt or undervoltage release can be installed.</li> </ul>
	RSN220	220~240V 50/60Hz	
	RSN380	380~415V 50/60Hz	

## Undervoltage release

### Undervoltage release

Picture	Model	Rated voltage	Description
	RUN110	110~127V 50/60Hz	<ul style="list-style-type: none"> <li>• Side mounting on the right</li> <li>• Either one shunt or undervoltage release can be installed.</li> </ul>
	RUN220	220~240V 50/60Hz	
	RUN380	380~415V 50/60Hz	

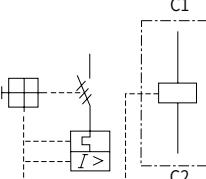
## Installation of accessories



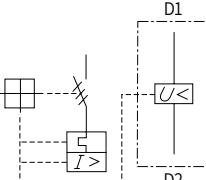
# Accessories

## Trip device

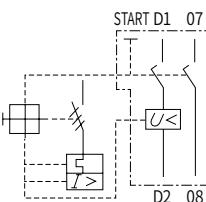
### Shunt release

Picture	Rated voltage	Description	Connection diagram
	<ul style="list-style-type: none"> <li>• 24V 50Hz / 28V 60Hz</li> <li>• 110 50Hz / 120V 60Hz</li> <li>• 220~230V 50Hz / 240~260V 60Hz</li> <li>• 240V 50Hz / 277V 60Hz</li> <li>• 380~400V 50Hz / 440~460V 60Hz</li> <li>• 415~440V 50Hz / 460~480V 60Hz</li> </ul>	<ul style="list-style-type: none"> <li>• Side mounting on the right</li> <li>• One side mounting module per circuit breaker.</li> <li>• Can not use with RU or RUX</li> </ul>	

### Undervoltage release

Picture	Rated voltage	Description	Connection diagram
	<ul style="list-style-type: none"> <li>• 24V 50Hz / 28V 60Hz</li> <li>• 110 50Hz / 120V 60Hz</li> <li>• 220~230V 50Hz / 240~260V 60Hz</li> <li>• 240V 50Hz / 277V 60Hz</li> <li>• 380~400V 50Hz / 440~460V 60Hz</li> <li>• 415~440V 50Hz / 460~480V 60Hz</li> </ul>	<ul style="list-style-type: none"> <li>• Side mounting on the right</li> <li>• One side mounting module per circuit breaker.</li> <li>• Can not use with RU or RUX</li> </ul>	

### Undervoltage release with switch

Picture	Rated voltage	Description	Connection diagram
	<ul style="list-style-type: none"> <li>• 24V 50Hz / 28V 60Hz</li> <li>• 110 50Hz / 120V 60Hz</li> <li>• 220~230V 50Hz / 240~260V 60Hz</li> <li>• 240V 50Hz / 277V 60Hz</li> <li>• 380~400V 50Hz / 440~460V 60Hz</li> <li>• 415~440V 50Hz / 460~480V 60Hz</li> </ul>	<ul style="list-style-type: none"> <li>• Side mounting on the right</li> <li>• One side mounting module per circuit breaker.</li> <li>• Can not use with RU or RUX</li> <li>• Can not attach to MMS-32S</li> </ul>	











# Technical Information

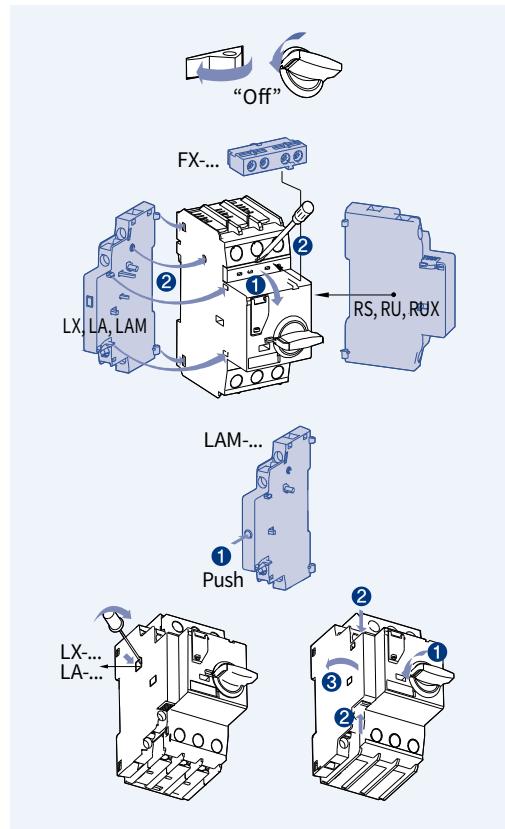
## Installation of auxiliaries

### MMS-32S/H/HI

Note) Refer to page 17 for MMS-32B  
Installation of auxiliaries.

- Be sure to turn off the main switch of MMS before any other action.
- To install FX remove the cover ① first.
- 2 each of LX can be installed together.
- Only one of auxiliaries among RU, RS and RUX can be mounted on the right side of MMS.
- Do not give trip signal to RS longer than 10 sec.
- Refer to the possible combination chart for the mounting of LX, LA and LAM on left side of MMS.
- Push the trip button before installation of LAM
- Do not operate the alarm contact point (LA) when the operation switch is in the trip position.
- Remove the indicated part in the fig. before the additional installation of LX
- Be sure to turn off the main switch of MMS before the separation.
- Push softly the separation button on the side of the auxiliary and pull it.

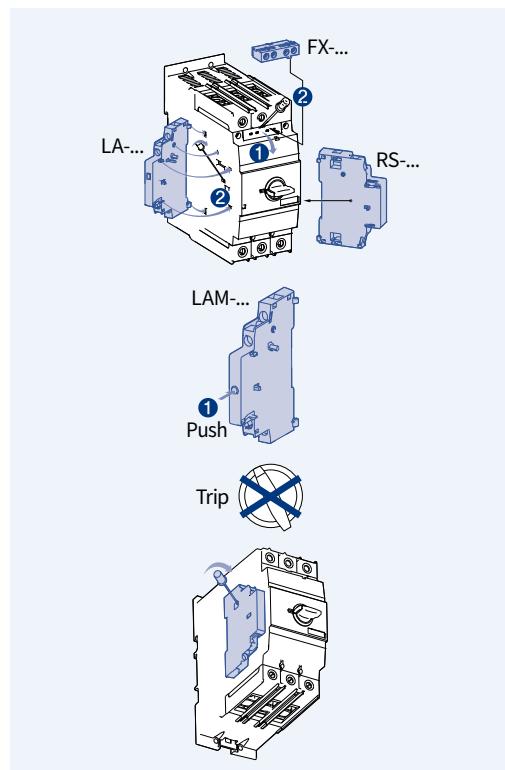
Please make sure to choose proper LA before use because LA for MMS-32 and MMS-63/100 is different.



### MMS-63, 100S/H/HI

- To install FX remove the cover ① first.
- 2 each of LX can be installed together.  
(only 1 each for MMS-63)
- Only one of auxiliaries among RU, RS and RUX can be mounted on the right side of MMS.
- Do not give trip signal to RS longer than 10 sec.
- Refer to the possible combination chart for the mounting of LX, LA and LAM on left side of MMS.
- Do not use with LA... (32) It is only for MMS-32.
- Push the trip button before installation of LAM
- Do not install LA in the status of TRIP of MMS-100
- Remove the indicated part as shown in the above fig. before the additional installation of LX
- Be sure to turn off the main switch of MMS before the separation.
- Push softly the separation button on the side of the auxiliary and pull it.

Please make sure to choose proper LA before use because LA for MMS-32 and MMS-63/100 is different.



## How to Install and reset RUX

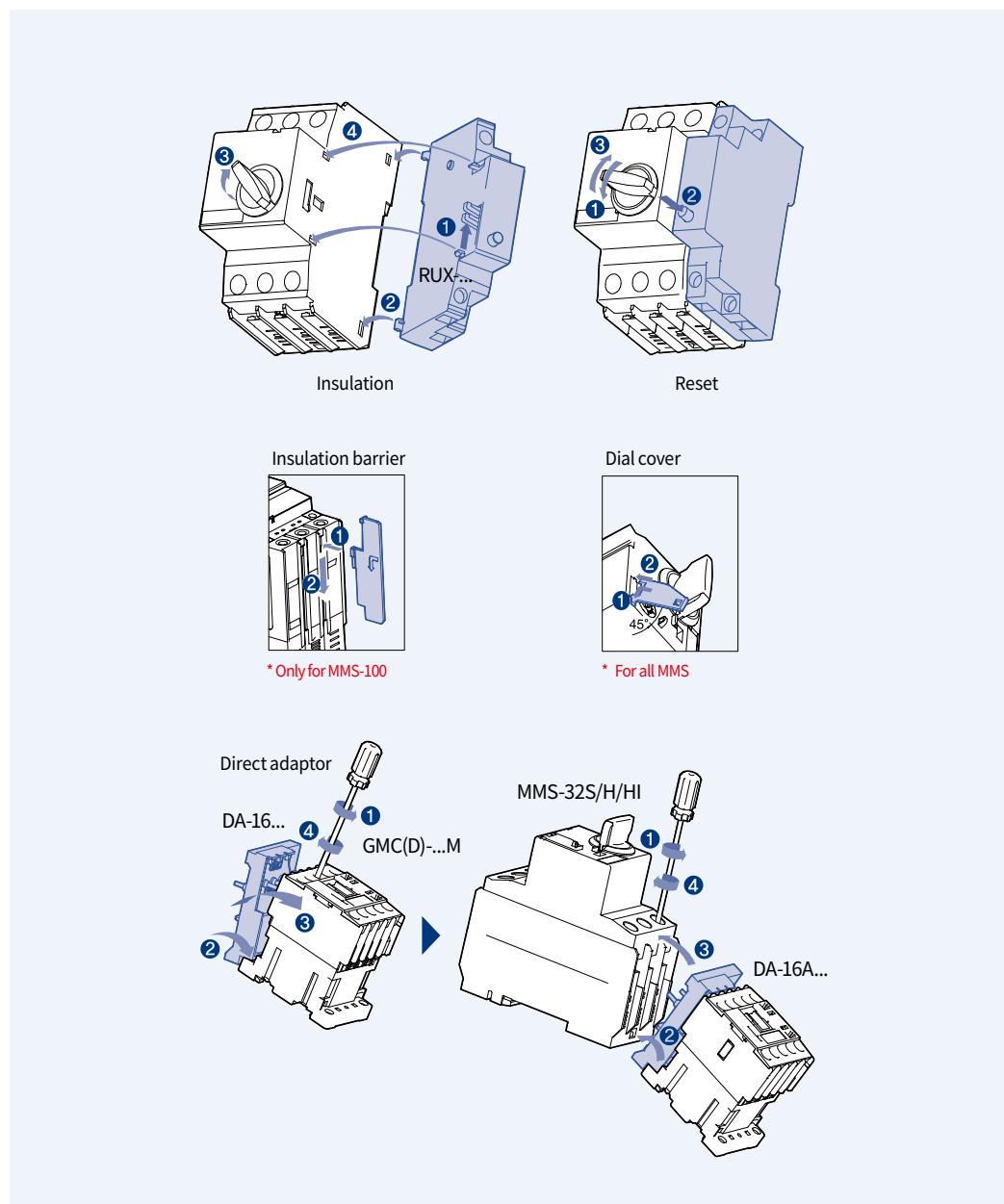
### Installing

- (1) Check if the trip button of RUX is "UP". If not, push the side lever ① to come it up.
- (2) Fit the both lower hooks ② into the MMS.
- (3) Rotate the handle of MMS to the 20 to 30 degree ③ to on direction and keep it.
- (4) Fit the both upper hooks ④ into the MMS.
- (5) Input power to the RUX.
- (6) Turn on the handle of MMS.

### Resetting

The trip button of RUX does not come "UP" in the event of tripping due to undervoltage.

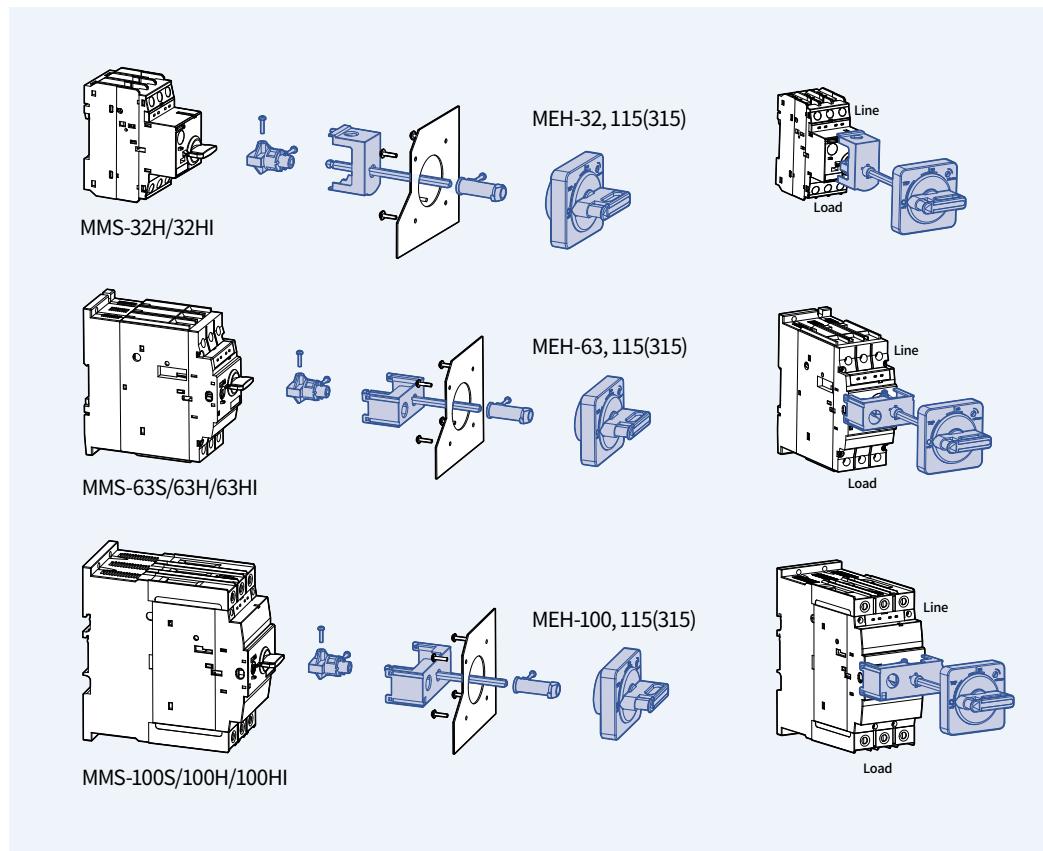
To turn on the MMS after the tripping ① turn off the MMS and check if the trip button of RUX comes "UP".  
 ② push the trip button ③ turn on the MMS



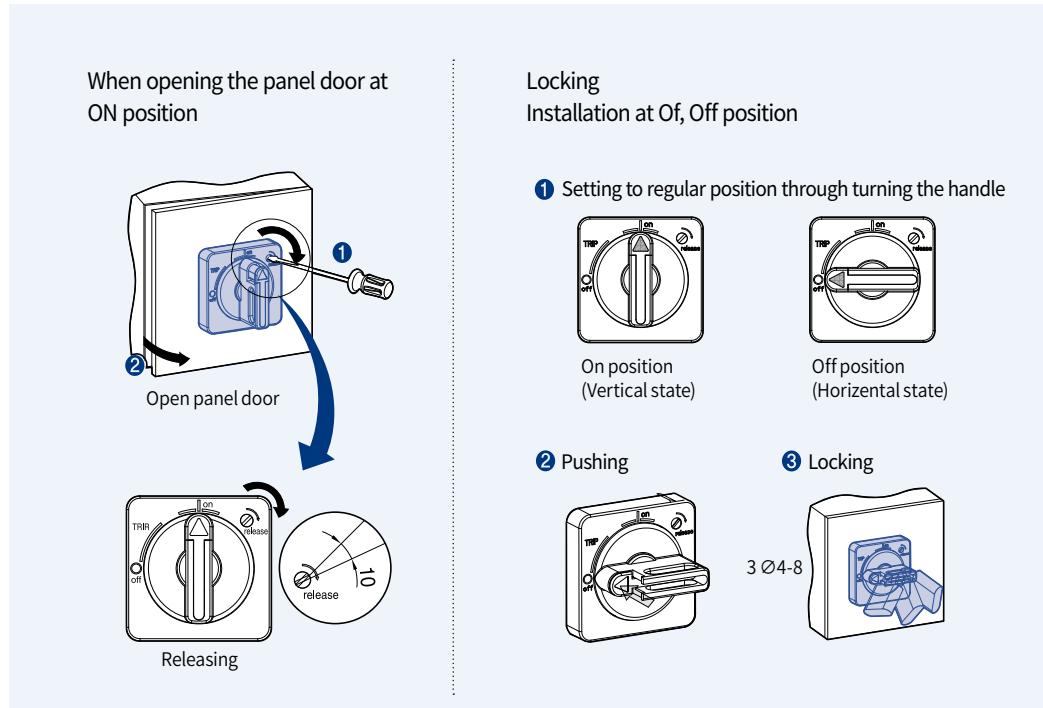
# Technical Information

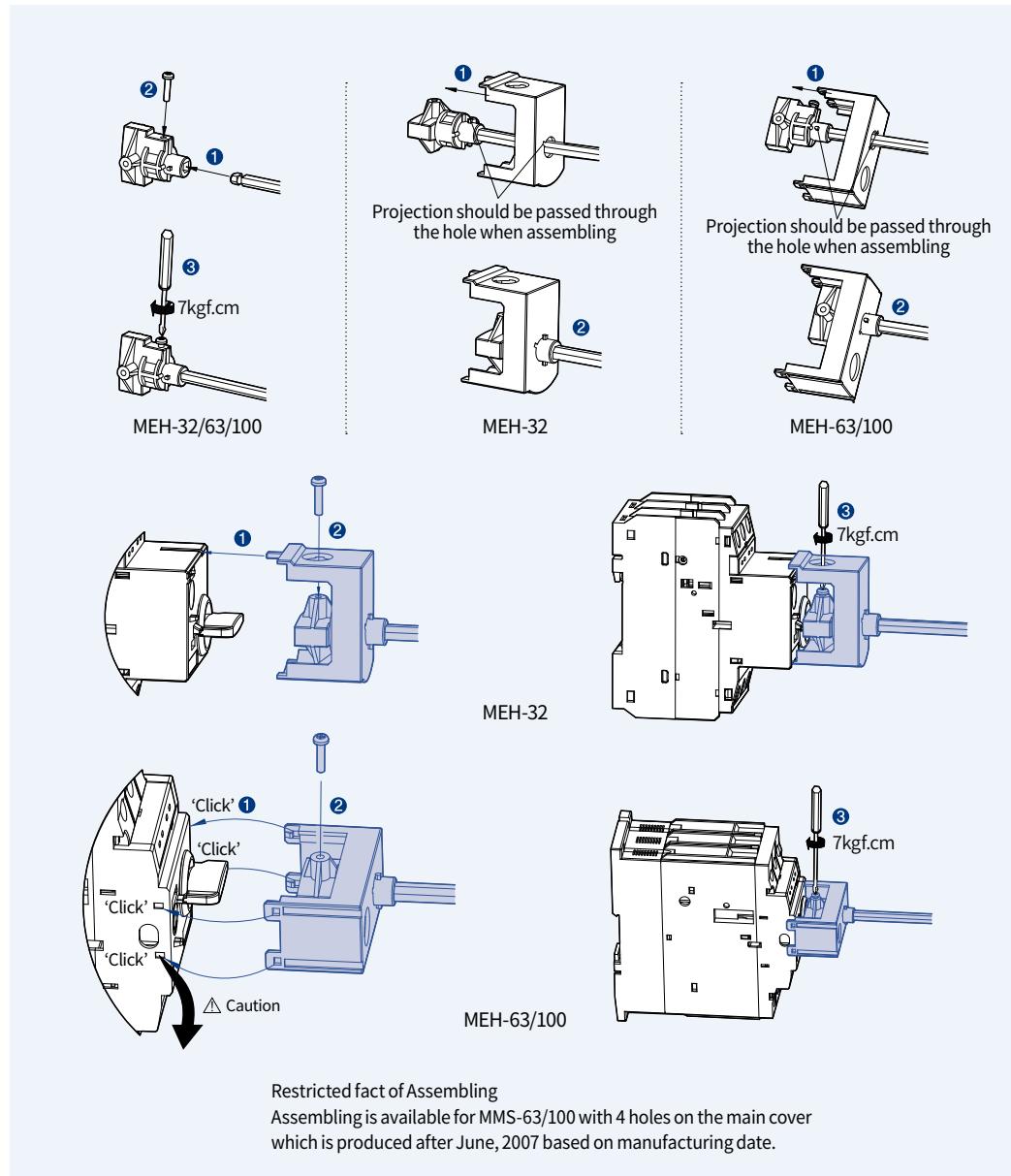
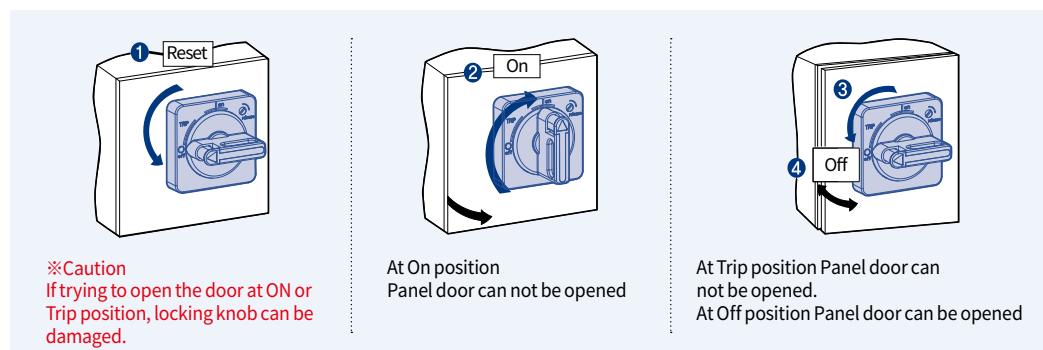
## Installation of auxiliaries

### E-handle structure



### E-handle locking device



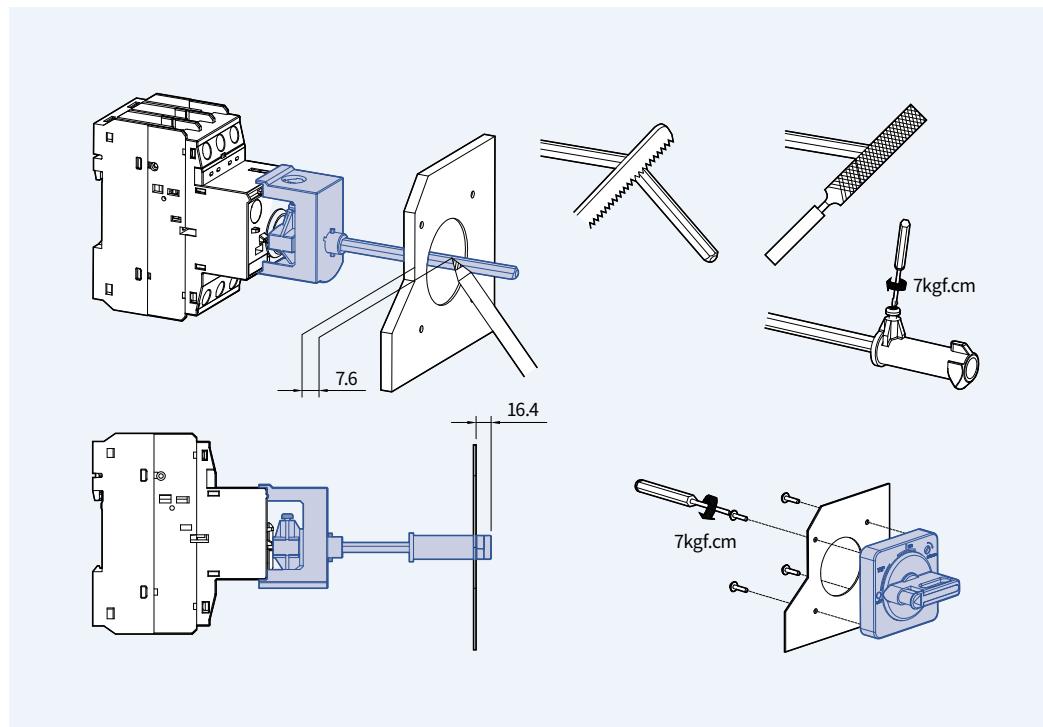
**E-handle Installation****E-handle operating test**

# Technical Information

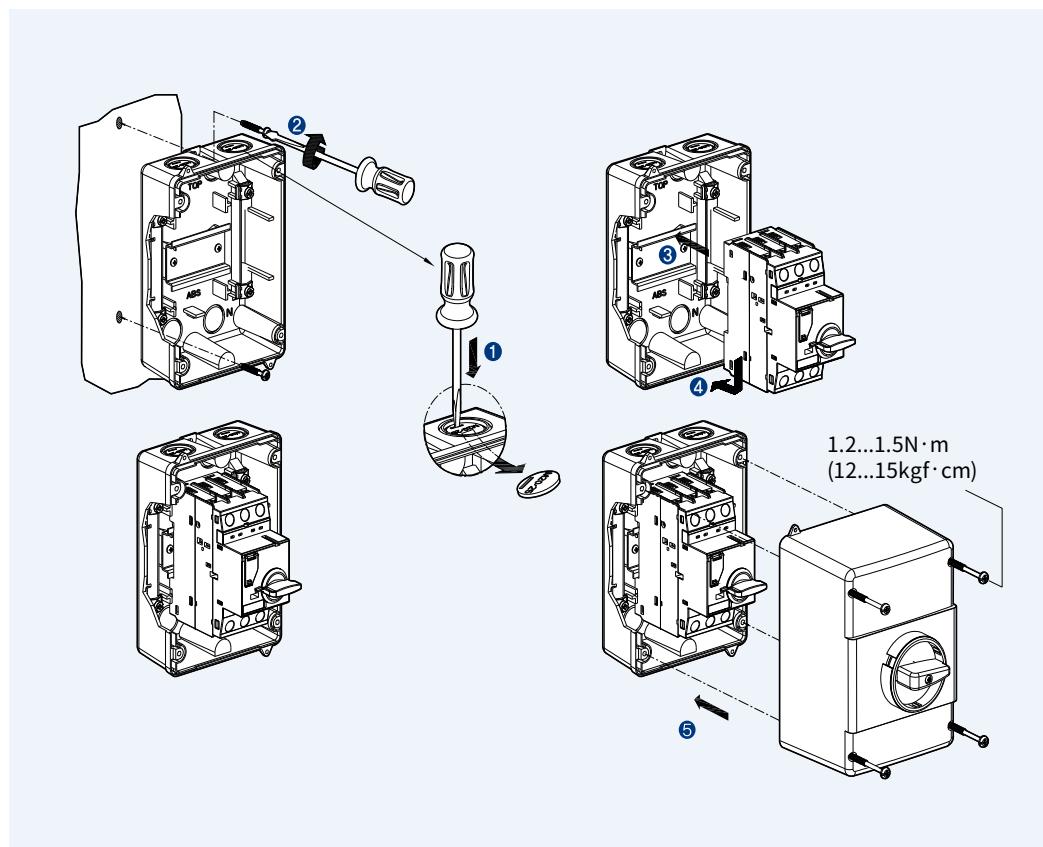
## Installation of auxiliaries

[mm]

### E-handle cutting off the shaft & applying the handle



### Enclosure









# Technical Information

## Manual motor controller (UL 508, CSA C22.2 as manual motor controllers)

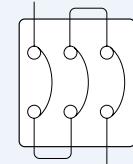
### Type E starte

#### MMS-63S

Rated operational current le		10	13	17	22	26	32	40	50	63	65
Max. short-circuit current											
240V	[kA]	100	100	100	100	100	100	100	100	100	100
480V	[kA]	50	50	40	40	40	40	40	40	40	40
600V	[kA]	10	10	10	10	10	10	10	10	10	10
Motor load											
1Ø	115V	[HP]	1/2	1/2	1	1½	2	2	3	3	5
	230V	[HP]	1½	2	3	3	3	5	7½	10	10
3Ø	200V	[HP]	2	3	3	5	7½	7½	10	15	20
	230V	[HP]	3	3	5	7½	7½	10	10	15	20
	460V	[HP]	5	7½	10	15	15	20	30	30	40
	575V	[HP]	7½	10	15	20	20	30	30	40	60
Maximum rated current of fuse or breaker	[A]	600	600	600	600	600	600	600	600	600	600

#### MMS-100S

Rated operational current le		17	22	26	32	40	50	63	75	90	100
Max. short-circuit current											
240V	[kA]	100	100	100	100	100	100	100	100	100	100
480V	[kA]	50	50	50	50	50	50	40	40	40	40
600V	[kA]	10	10	10	10	10	10	10	10	10	10
Motor load											
1Ø	115V	[HP]	1	1½	2	2	3	3	5	5	7½
	230V	[HP]	3	3	3	5	7½	10	10	15	20
3Ø	200V	[HP]	3	5	7½	7½	10	15	20	25	30
	230V	[HP]	5	7	7½	10	10	15	20	25	30
	460V	[HP]	10	15	15	20	30	30	40	50	60
	575V	[HP]	15	20	20	30	30	40	60	60	75
Maximum rated current of fuse or breaker	[A]	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000



In case of 1-phase use  
in series as shown below

## MMS-32H

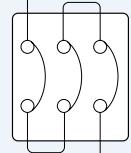
Rated operational current Ie	0.16	0.25	0.4	0.63	1	1.6	2.5	4	6	8	10	13	17	22	26	32	40
Max. short-circuit current																	
240V [kA]	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
480V [kA]	65	65	65	65	65	65	65	65	65	65	65	65	65	30	30	30	30
600V [kA]	25	25	25	25	25	25	25	25	25	25	25	25	25	10	10	10	10
Motor load																	
1Ø 115V [HP]	-	-	-	-	-	-	-	1/8	1/4	1/3	1/2	1/2	1	1½	2	2	3
230V [HP]	-	-	-	-	-	1/10	1/6	1/3	1/2	1	1½	2	3	3	3	5	7½
3Ø 200V [HP]	-	-	-	-	-	-	1/2	3/4	1	2	2	3	3	5	7½	7½	10
230V [HP]	-	-	-	-	-	-	1/2	3/4	1½	2	3	3	5	7½	7½	10	10
460V [HP]	-	-	-	-	-	3/4	1	2	3	5	5	7½	10	15	15	20	30
575V [HP]	-	-	-	-	1/2	3/4	1½	3	5	5	7½	10	15	20	20	30	30
Maximum rated current of fuse or breaker	[A]	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500

## MMS-63H

Rated operational current Ie	10	13	17	22	26	32	40	50	63	65	
Max. short-circuit current											
240V [kA]	100	100	100	100	100	100	100	100	100	100	
480V [kA]	65	65	50	50	50	50	50	50	50	50	
600V [kA]	25	25	10	10	10	10	10	10	10	10	
Motor load											
1Ø 115V [HP]	1/2	1/2	1	1½	2	2	3	3	5	5	
230V [HP]	1½	2	3	3	3	5	7½	10	10	10	
3Ø 200V [HP]	2	3	3	5	7½	7½	10	15	20	20	
230V [HP]	3	3	5	7½	7½	10	10	15	20	20	
460V [HP]	5	7½	10	15	15	20	30	30	40	40	
575V [HP]	7½	10	15	20	20	30	30	40	60	60	
Maximum rated current of fuse or breaker	[A]	600	600	600	600	600	600	600	600	600	600

## MMS-100H

Rated operational current Ie	17	22	26	32	40	50	63	75	90	100
Max. short-circuit current										
240V [kA]	100	100	100	100	100	100	100	100	100	100
480V [kA]	65	65	65	65	65	65	50	50	50	50
600V [kA]	25	25	25	20	20	20	10	10	10	10
Motor load										
1Ø 115V [HP]	1	1½	2	2	3	3	5	5	7½	10
230V [HP]	3	3	3	5	7½	10	10	15	20	20
3Ø 200V [HP]	3	5	7½	7½	10	15	20	20	25	30
230V [HP]	5	7½	7½	10	10	15	20	25	30	30
460V [HP]	10	15	15	20	30	30	40	50	60	75
575V [HP]	15	20	20	30	30	40	60	60	75	100
Maximum rated current of fuse or breaker	[A]	1000	1000	1000	1000	1000	1000	1000	1000	1000



In case of 1-phase use in series as shown below





# Technical Information

## Type '2' coordination according to IEC60947-4-1

Short-circuit Current  $I_q$  : 50kA  
Voltage : 400/415V, 50/60Hz

Standard Motors AC at 400/415V 1500rpm		Manual motor starter			Contactor	
		Circuit breaker	Thermal overload release setting range	Magnetic release response current		
[kW]	[A]	Type	[A]	[A]	Type	[A]
-	-	MMS-32S 0.16A	0.1~0.16	2.1	GMC-6M / MC-9a / MC-9b	6 / 9
0.06	0.2	MMS-32S 0.25A	0.16~0.25	3.3	GMC-6M / MC-9a / MC-9b	6 / 9
0.09	0.3	MMS-32S 0.4A	0.25~0.4	5.2	GMC-6M / MC-9a / MC-9b	6 / 9
0.12	0.4	MMS-32S 0.63A	0.4~0.63	8.2	GMC-6M / MC-9a / MC-9b	6 / 9
0.18	0.6	MMS-32S 1A	0.63~1	13	GMC-6M / MC-9a / MC-9b	6 / 9
0.25	0.8	MMS-32S 1A	0.63~1	13	GMC-6M / MC-9a / MC-9b	6 / 9
0.37	1.1	MMS-32S 1.6A	1~1.6	20.8	GMC-6M / MC-9a / MC-9b	6 / 9
0.55	1.5	MMS-32S 1.6A	1~1.6	20.8	GMC-6M / MC-9a / MC-9b	6 / 9
0.75	1.9	MM-32S 2.5A	1.6~2.5	32.5	MC-12a / MC-12b	12
1.1	2.7	MMS-32S 4A	2.5~4	52	MC-18a / MC-18b	18
1.5	3.6	MMS-32S 4A	2.5~4	52	MC-18a / MC-18b	18
2.2	5.2	MMS-32S 6A	4~6	78	MC-18a / MC-18b	18
3	6.8	MMS-32S 8A	5~8	104	MC-18a / MC-18b	18
4	9	MMS-32S 10A	6~10	130	MC-18a / MC-18b	18
5.5	11.5	MMS-32H 13A	9~13	169	MC-22b	22
7.5	15.5	MMS-32H 17A	11~17	221	MC-22b	22
10	20	MMS-32H 22A	14~22	286	MC-32a	32
11	22	MMS-32H 26A	18~26	338	MC-32a	32
15	29	MMS-32H 32A	22~32	416	MC-32a	32
18.5	35	MMS-63H 40A	28~40	520	MC-40a	40
22	41	MMS-63H 50A	34~50	650	MC-50a	50
30	55	MMS-63H 63A	45~63	819	MC-65a	65
37	67	MMS-100S 75A	55~75	975	MC-75a	75
-	-	MMS-100S 90A	70~90	1170	MC-85a	85
45	80	MMS-100S 100A	80~100	1300	MC-85a	85

### Definition type '2' coordination according to IEC 60947-4-1 :

- The contactor or the starter must not endanger persons or systems in the event of a short-circuit.
- The contactor or the starter must be suitable for further use.
- No damage to the overload relay or other parts may occur with the exception of welding of the contactor or starter contacts provided that these can be easily separated without significant deformation (such as with a screwdriver).

## LS MMS ready for IE3-rated motors

Type	Rated current(A)	Short-circuit current(A)	Current range(A)			Short-circuit current ratio		
			Min	Mid	Max	Min	Mid	Max
32	0.16A	2.1	0.1	0.13	0.16	20.8	16.0	13.0
	0.25A	3.3	0.16	0.2	0.25	20.3	16.3	13.0
	0.4A	5.2	0.25	0.33	0.4	20.8	15.8	13.0
	0.63A	8.2	0.4	0.52	0.63	20.5	15.8	13.0
	1A	13.0	0.63	0.81	1	20.6	16.0	13.0
	1.6A	20.8	1	1.3	1.6	20.8	16.0	13.0
	2.5A	32.5	1.6	2.1	2.5	20.3	15.5	13.0
	4A	52	2.5	3.3	4	20.8	15.8	13.0
	6A	78	4	5	6	19.5	15.6	13.0
	8A	104	5	6.5	8	20.8	16.0	13.0
	10A	130	6	8	10	21.7	16.3	13.0
	13A	169	9	11	13	18.8	15.4	13.0
	17A	221	11	14	17	20.1	15.8	13.0
	22A	286	14	18	22	20.4	15.9	13.0
63	26A	338	18	22	26	18.8	15.4	13.0
	32A	416	22	27	32	18.9	15.4	13.0
	40A	520	28	34	40	18.6	15.3	13.0
	10A	130	6	8	10	21.7	16.3	13.0
	13A	169	9	11	13	18.8	15.4	13.0
	17A	221	11	14	17	20.1	15.8	13.0
	22A	286	14	17	22	20.4	16.8	13.0
	26A	338	18	22	26	18.8	15.4	13.0
	32A	416	22	27	32	18.9	15.4	13.0
	40A	520	28	34	40	18.6	15.3	13.0
100	50A	650	34	42	50	19.1	15.5	13.0
	63A	819	45	54	63	18.2	15.2	13.0
	65A	845	47	56	65	18.0	15.1	13.0
	17A	221	11	14	17	20.1	15.8	13.0
	22A	286	14	18	22	20.4	15.9	13.0
	26A	338	18	22	26	18.8	15.4	13.0
	32A	416	22	27	32	18.9	15.4	13.0
	40A	520	28	34	40	18.6	15.3	13.0
	50A	650	34	42	50	19.1	15.5	13.0
	63A	819	45	54	63	18.2	15.2	13.0
	75A	975	55	65	75	17.7	15.0	13.0
	90A	1170	70	80	90	16.7	14.6	13.0
	100A	1300	80	90	100	16.3	14.4	13.0

# Technical Information

## IE3 De-rating table

### What is the IE3?

Motor is rated from IE1 through IE4 depends on its energy efficiency which means IE3 is more efficient compared to IE1 and IE2-rated motors.

### Why IE3?

As part of the EU Environmental policy "20/30-20-20" strategy, the EU is committed to achieve the followings by 2020.

- Reduce Greenhouse Gas Emissions by Up to 30%
- Increase the Share of Renewable Energy to 20% and
- Boost Energy Efficiency by 20% in General.

IEC 60034-30 standard specifies IE classes for motors in accordance with the above requirements. Therefore, consumers must comply with the standard when using MMS products.

### How to select MMS?

To meet the IE3 motor starting current & Inrush current, use of de-rating table is recommended.  
(13 times the rated current)

#### Example)

If you select the product A or B...

A : MMS setting scale " 11 ~ 17A

B : MMS setting scale " 14 ~ 22A

Rated motor Current : 16A

The short-circuit current of MMS A is 221A ( $17 \times 13$ ), and MMS B is 286A ( $22 \times 13$ ).

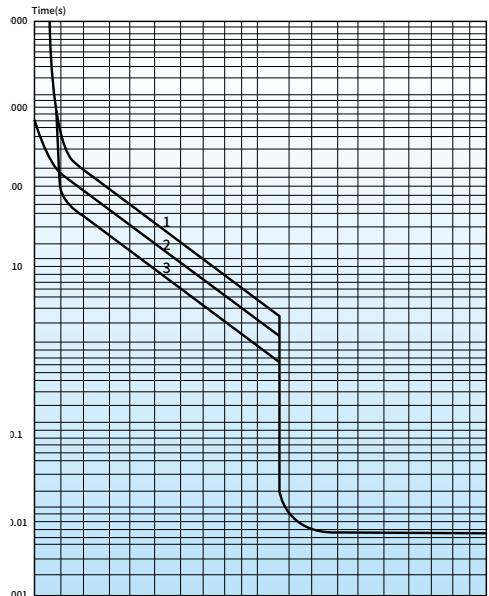
When applying the motor's rated current(16A) to MMS A, the multiplier of the short-circuit current is 13.8 times. When applying the motor's rated current(16A) to MMS B, the multiplier of the short-circuit current is 17.9 times. If motor of IE3-grade or above is used here, malfunction can be caused due to higher starting current compared to that of IE1, 2-graded motor. Therefore, MMS B is recommended since it has the higher multiplier of the short-circuit current.



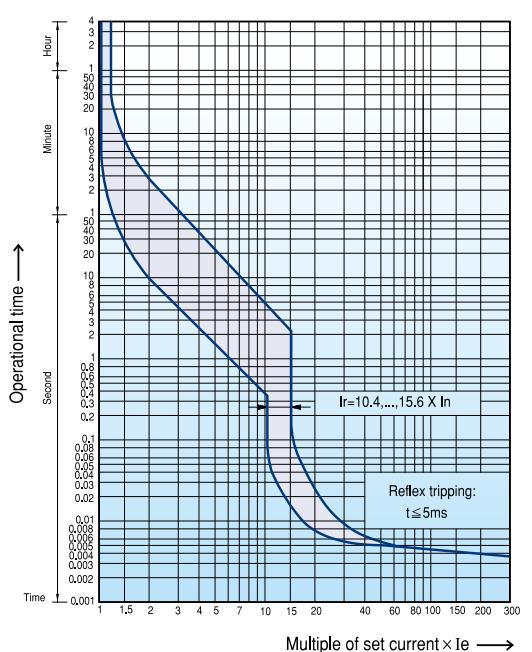
## Characteristic curve

### Tripping curve

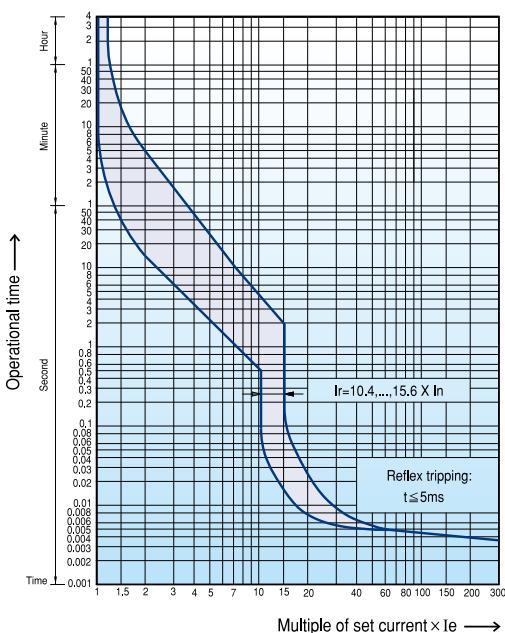
MMS-32D



MMS-32AF



MMS-63, 100AF



### Thermal release trip current

The adjustable inverse bimetal trip reliability protects motors against overloads.

The curve shows the mean operating current at an ambient temperature of 20°C starting from cold. Careful testing and setting ensures effective motor protection even in the case of single-phasing.

### Magnetic release trip current

The instantaneous magnetic trip has a fixed operating current setting. This corresponds to 13 times the maximum value of setting range, at a lower setting it is correspondingly higher.

### Current setting $I_e$

The overload trip corresponds to a thermal overload relay in a motor starter conforming to IEC 947-4-1. If a different value is prescribed (e.g. reduced  $I_e$  for cooling medium having a temperature higher than 40°C or a place of installation higher than 2000m above sea level), the setting current is equal to the reduced rated current  $I_e$  of the motor.

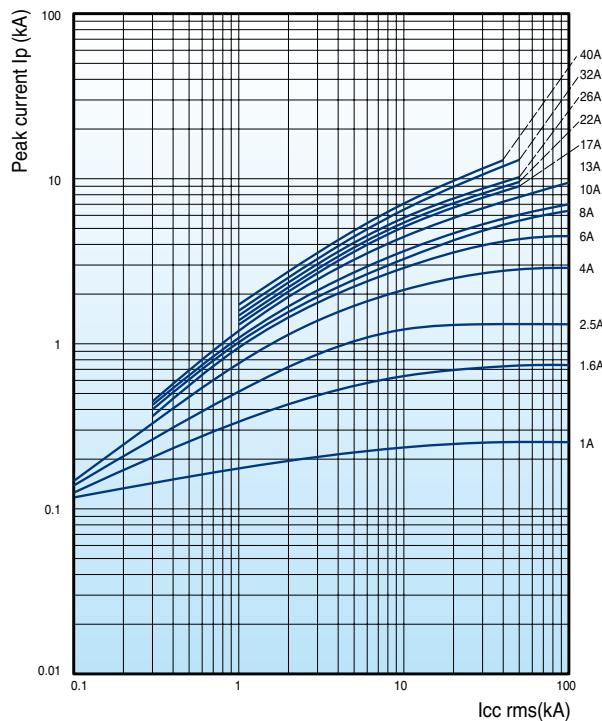
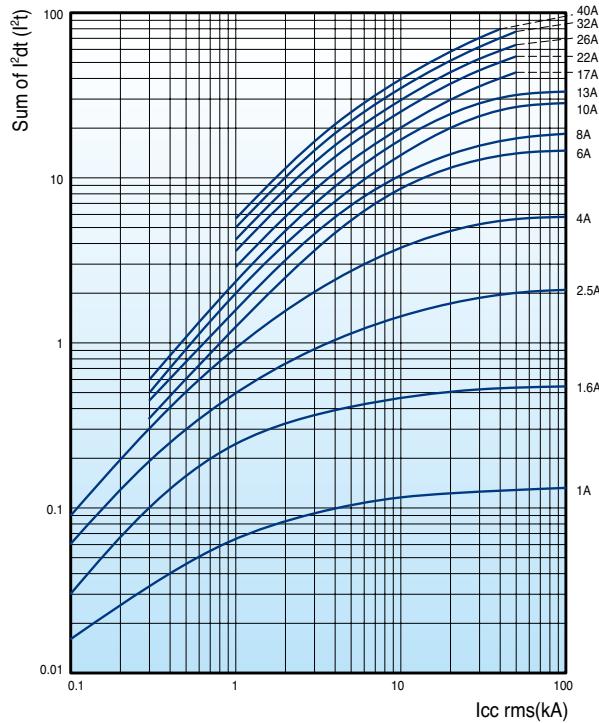
# Technical Information

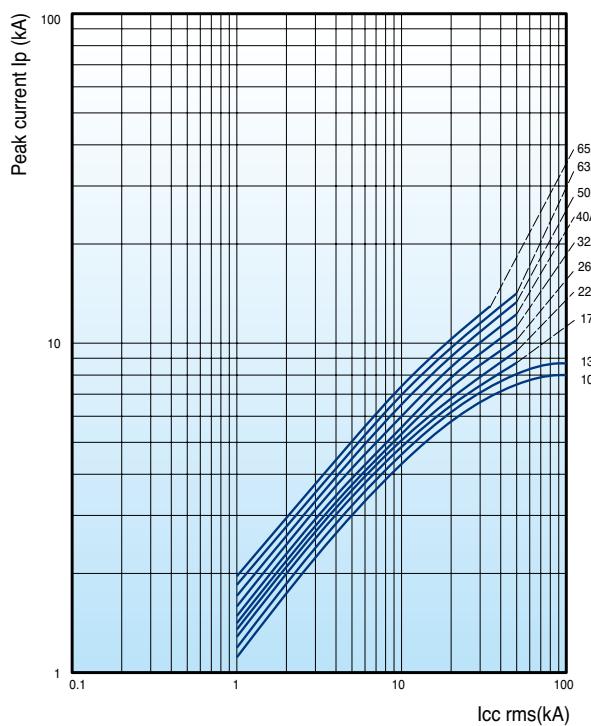
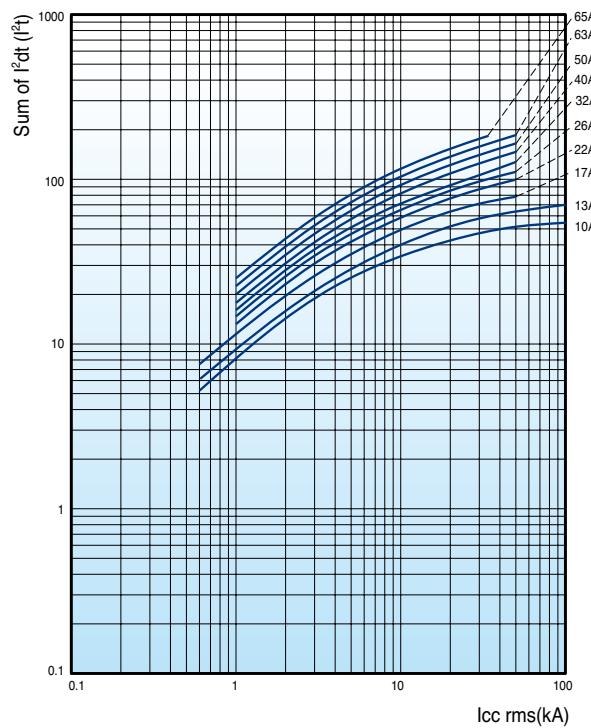
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## Thermal limit on short-circuit

Thermal limit in kA2s in the magnetic operating zone ( $U_e=415V$ )

MMS-32S/H/HI

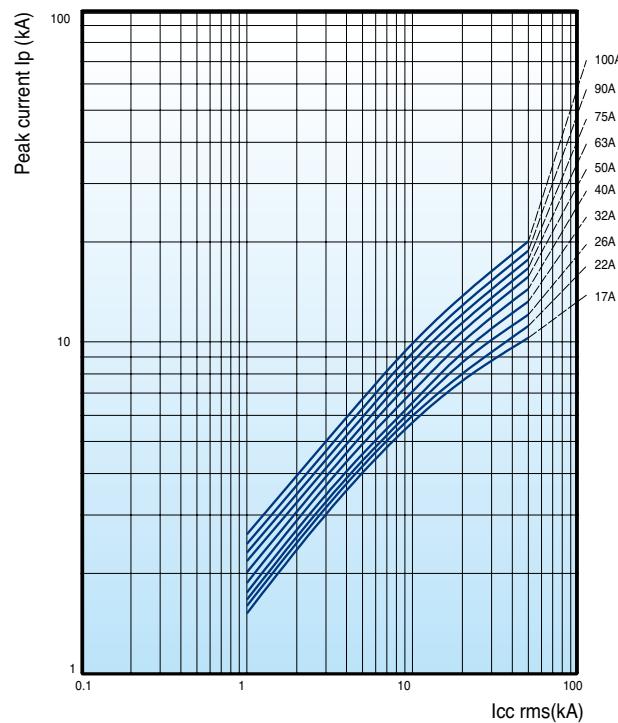
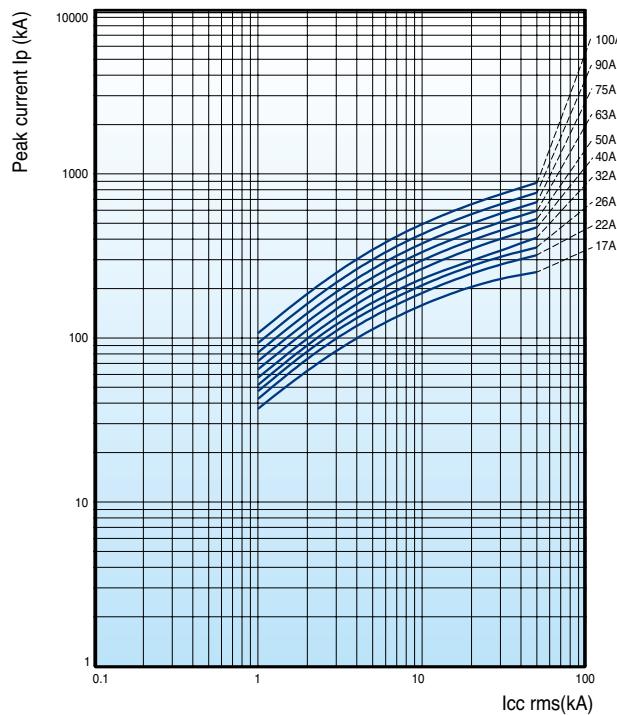


**MMS-63S/H/HI**

# Technical Information

## Thermal limit in kA2s in the magnetic operating zone (Ue=415V)

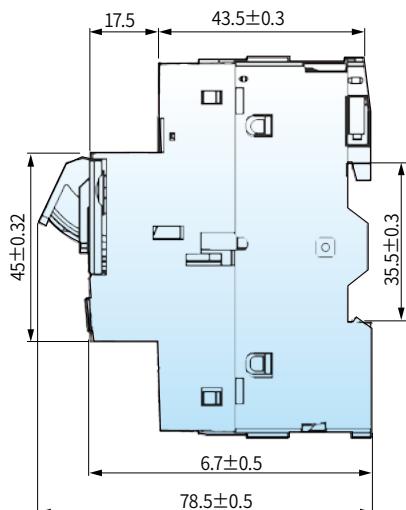
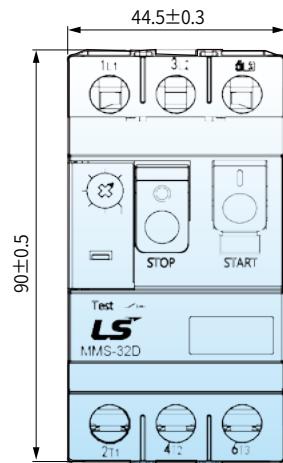
MMS-100S/H/HI



### MMS

MMS-32D

[mm]

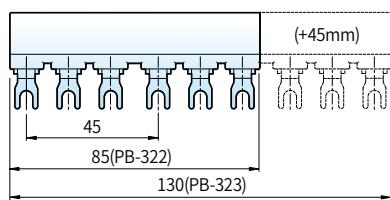
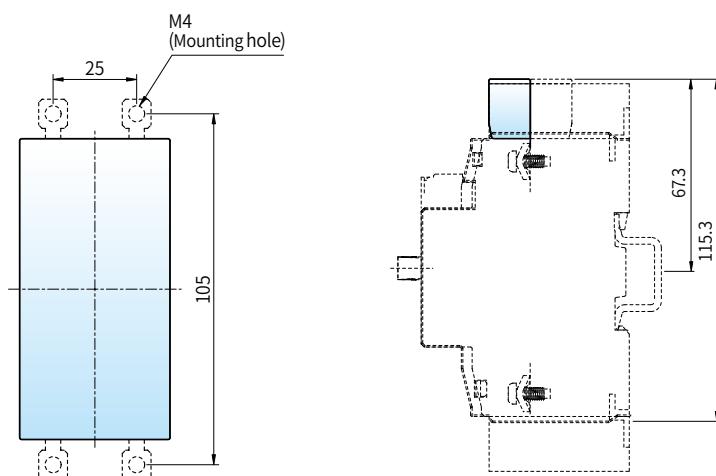
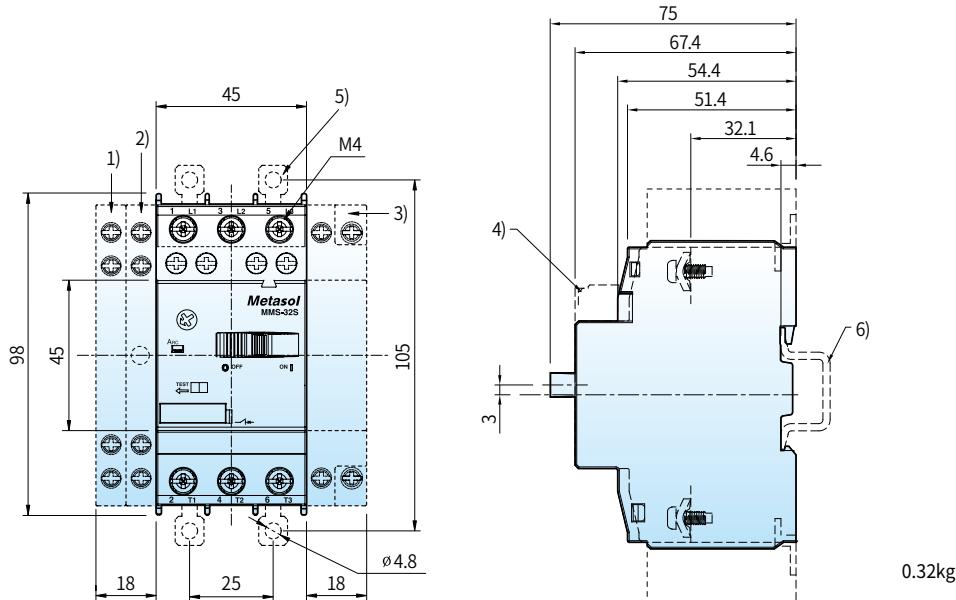


# Dimension

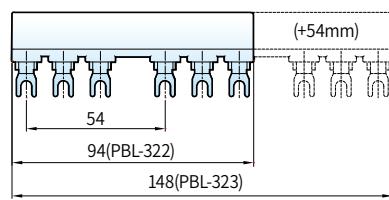
## MMS

### MMS-32S

- 1) Side auxiliary switch
- 2) Side magnetic trip alarm switch
- 3) Side shunt release or side undervoltage release
- 4) Front auxiliary switch
- 5) Push-in lugs for screw mounting
- 6) 35mm standard mounting rail acc. to EN 50 022



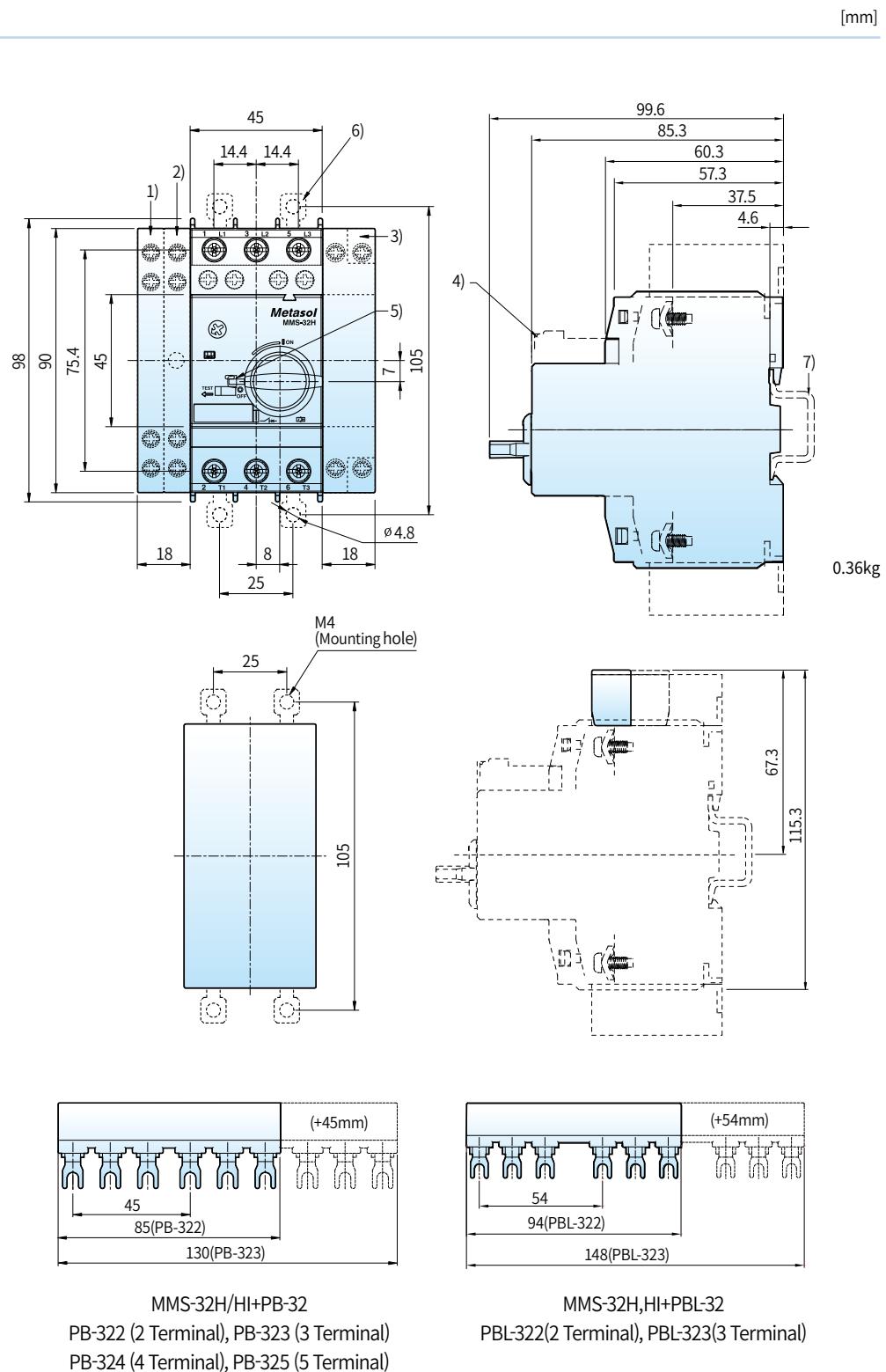
MMS-32S+PB-32  
PB-322 (2 Terminal), PB-323 (3 Terminal)  
PB-324 (4 Terminal), PB-325 (5 Terminal)



MMS-32S+PBL-32  
PBL-322(2 Terminal), PBL-323(3 Terminal)

**MMS-32H, 32HI**

- 1) Side auxiliary switch
- 2) Side magnetic trip alarm switch
- 3) Side shunt release or side undervoltage release
- 4) Front auxiliary switch
- 5) Handle lock in Off position( $\varnothing 5\text{mm}$ )
- 6) Push-in lugs for screw mounting
- 7) 35mm standard mounting rail acc. to EN 50 022



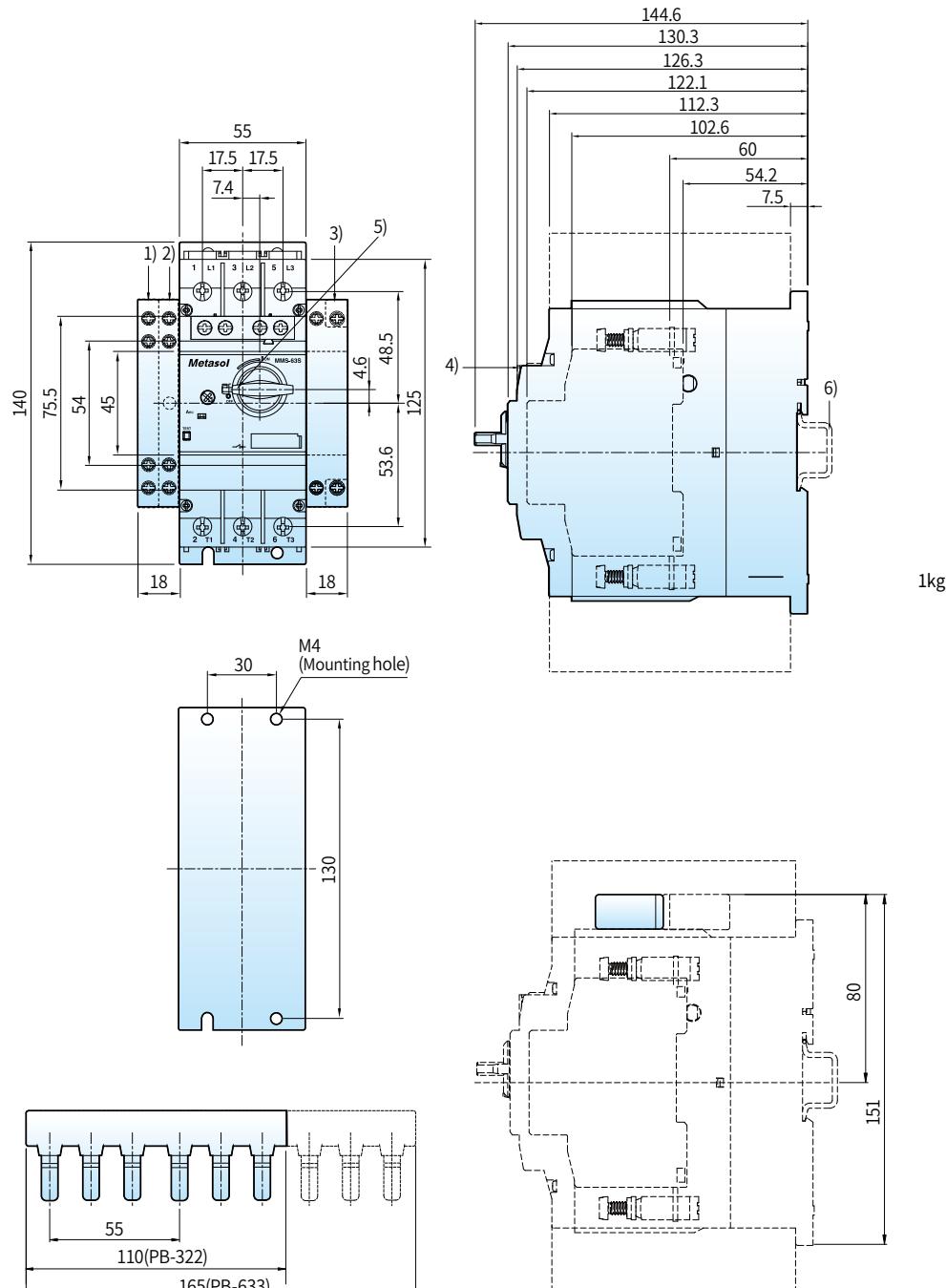
# Dimension

## MMS

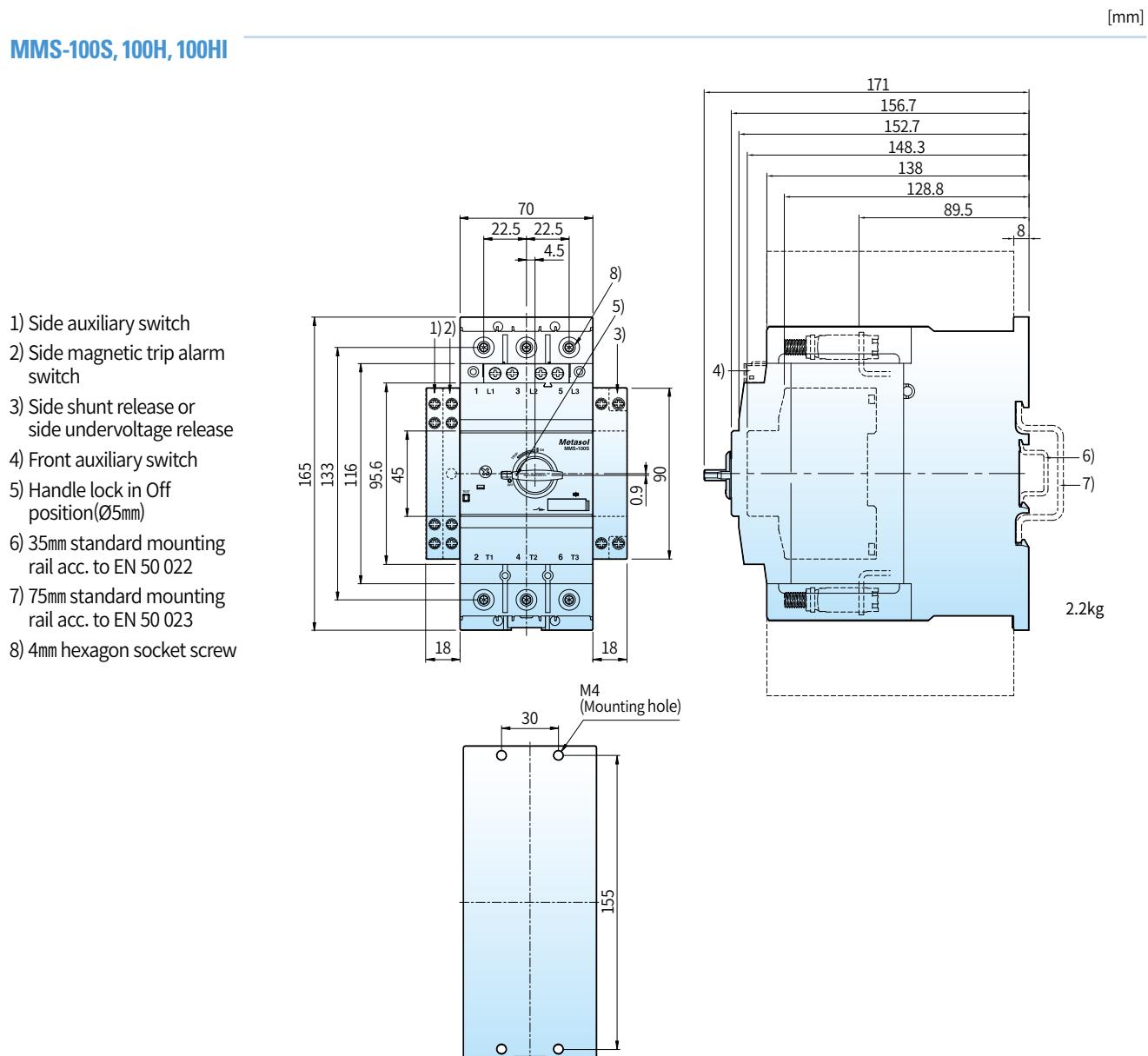
**MMS-63S, 63H, 63HI**

[mm]

- 1) Side auxiliary switch
- 2) Side magnetic trip alarm switch
- 3) Side shunt release or side undervoltage release
- 4) Front auxiliary switch
- 5) Handle lock in Off position( $\varnothing 5\text{mm}$ )
- 6) 35mm standard mounting rail acc. to EN 50 022



MMS-63S/H/HI+PB-63  
PB-632 (2 Terminal), PB-633 (3 Terminal)

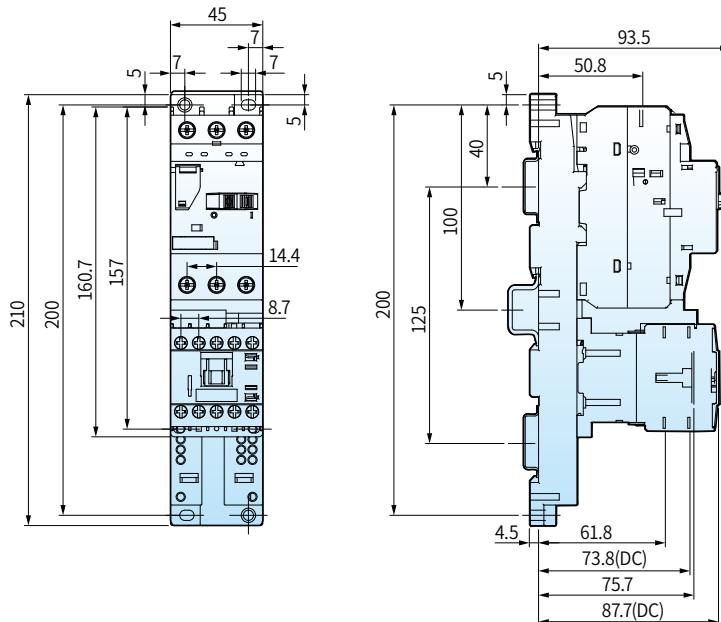


# Dimension

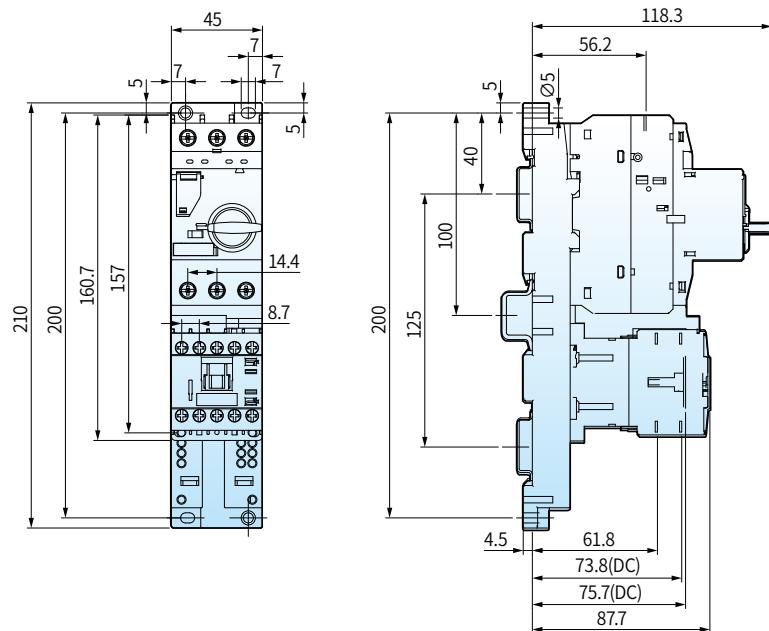
## MMS + Mini-MS

MMS-32S+  
GMC(D)-6M~16M

[mm]



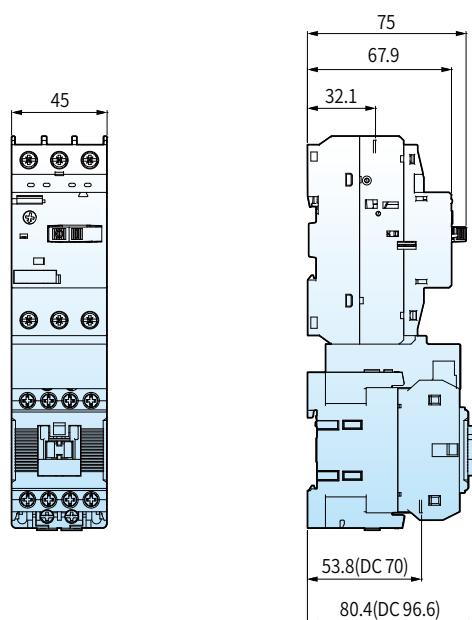
MMS-32H+  
GMC(D)-6M~16M



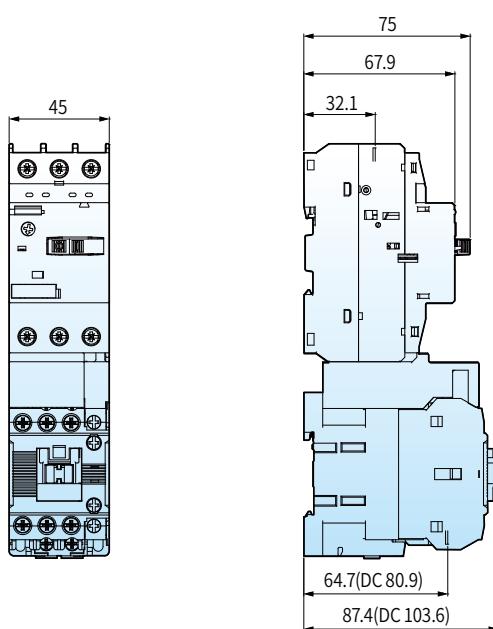
## MMS + Metasol MC

MMS-32S+  
MC-6a~18a

[mm]



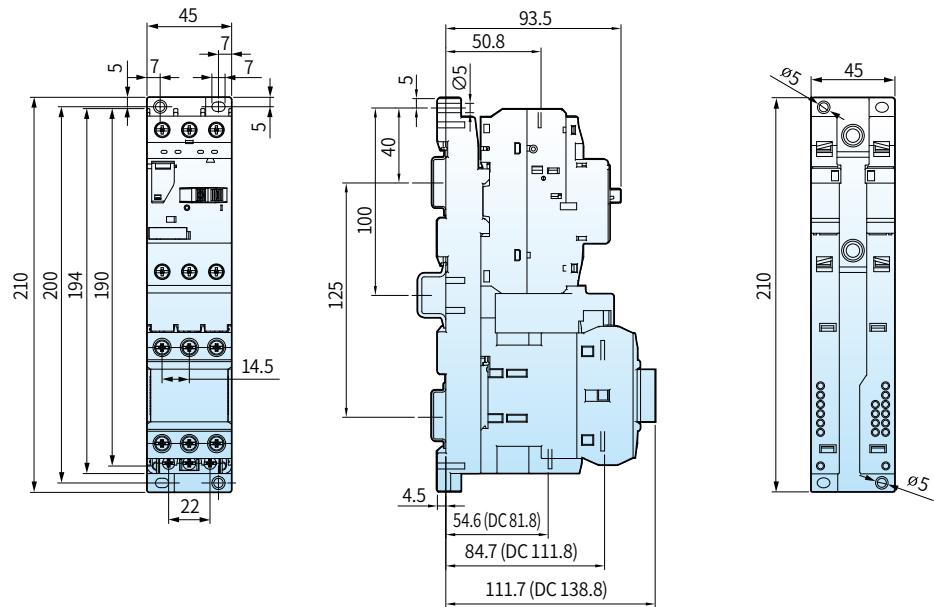
MMS-32S+  
MC-9b~22b



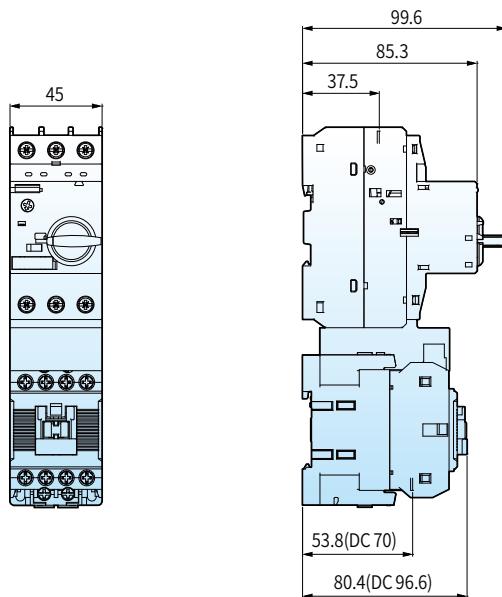
# Dimension

## MMS + Metasol MC

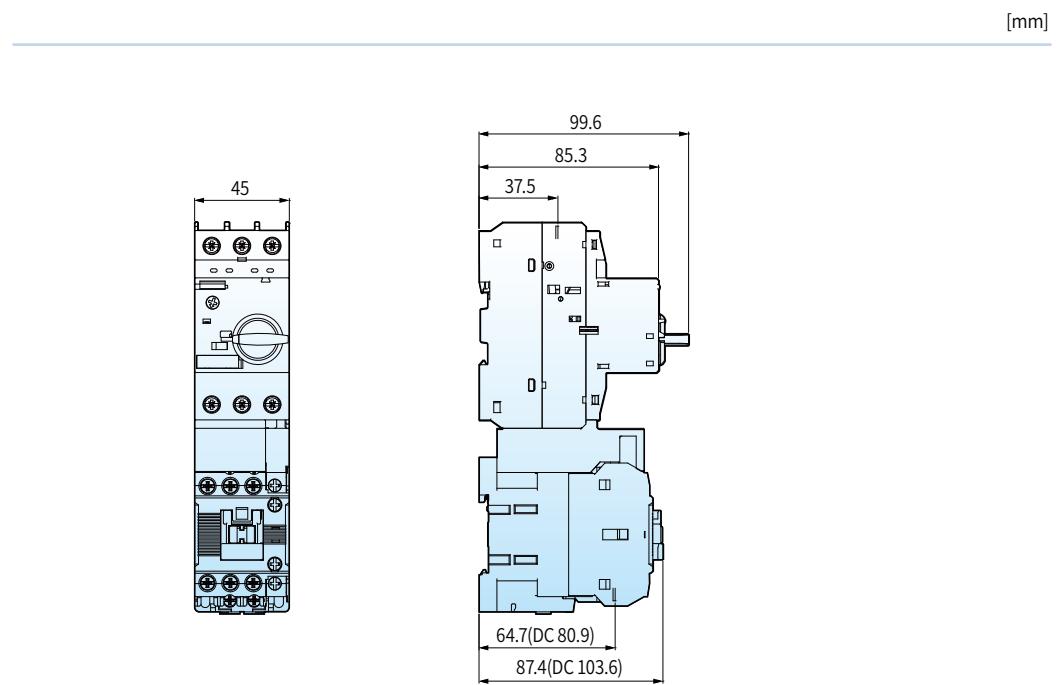
MMS-32S+MC-32a



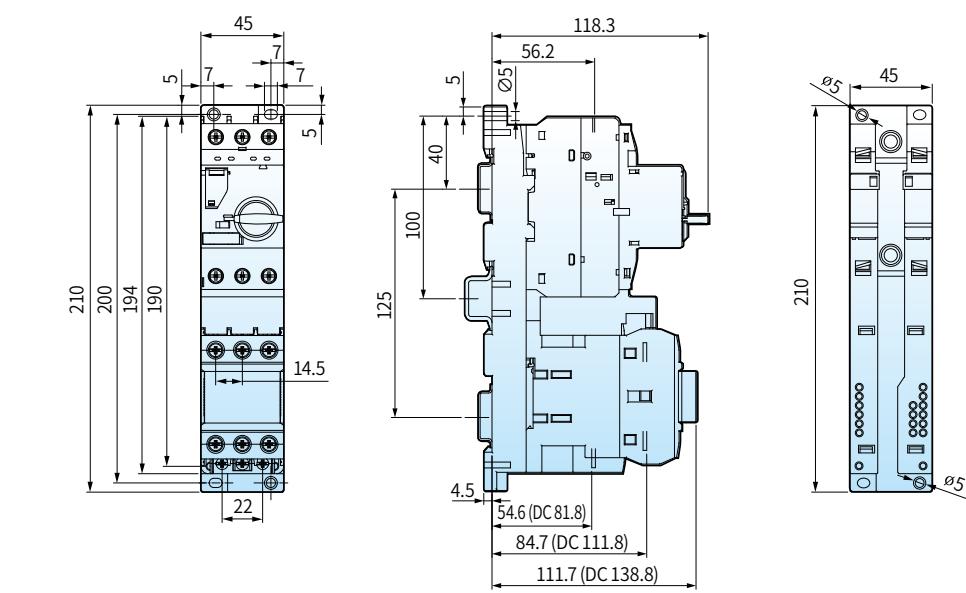
MMS-32H,  
HI+MC-6a~18a



**MMS-32H,  
HI+MC-9b~22b**



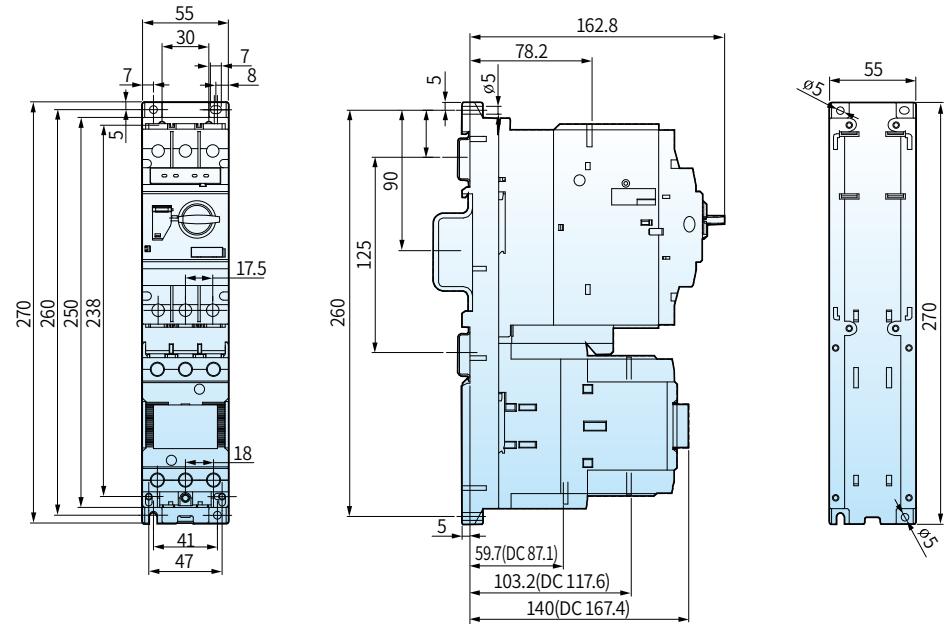
**MMS-32H+MC-32a**



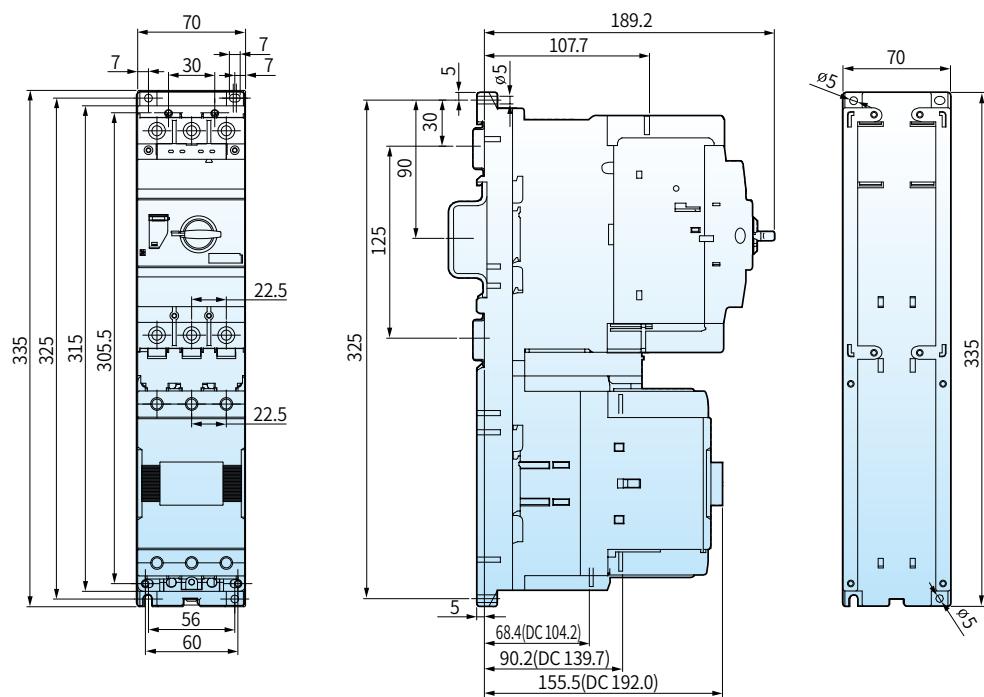
# Dimension

## MMS + Metasol MC

MMS-63H+MC-63a

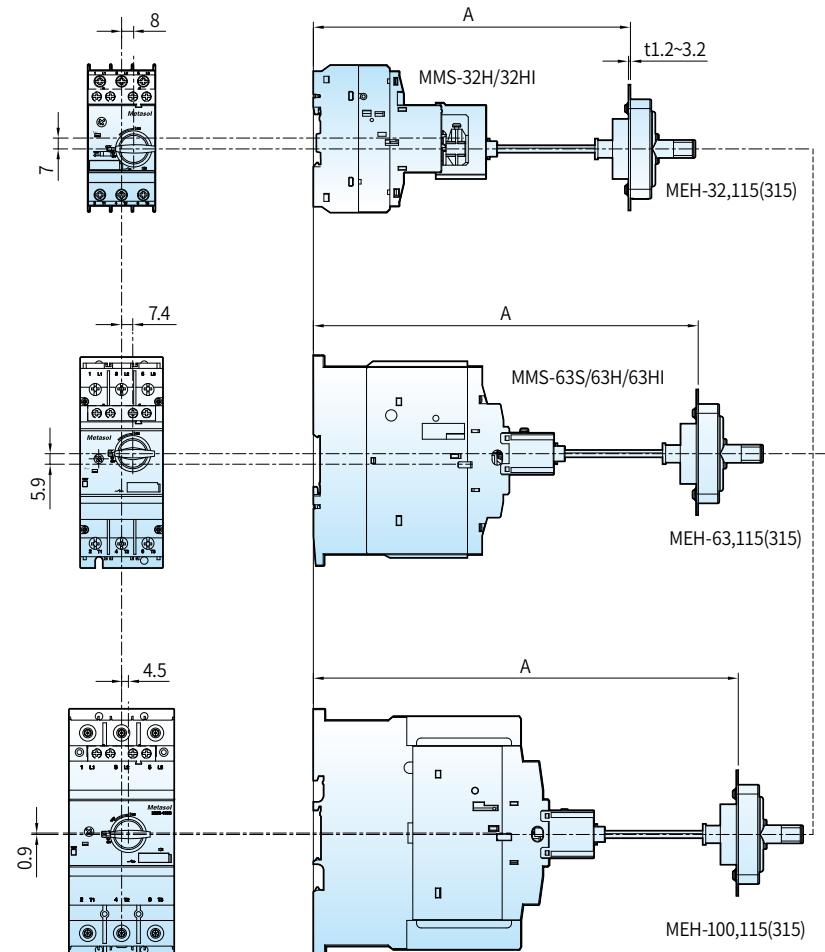


MMS-100H+MC-100a

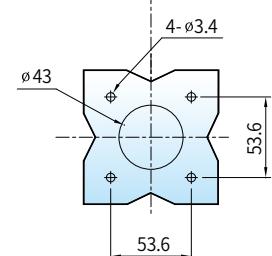


## External accessories

### E-handle



E-handle type	A(mm)	MMS type
MEH-32, 115	min : 148.6	MMS-32H/32HI
	max:210.6 (Shaft 115mm)	
MEH-32, 315	min : 148.6	MMS-63S/63H/63HI
	max:410.6 (Shaft 315mm)	
MEH-63, 115	min : 193.6	MMS-100S/100H/100HI
	max:255.6 (Shaft 115mm)	
MEH-63, 315	min : 193.6	MMS-100S/100H/100HI
	max:455.6 (Shaft 315mm)	
MEH-100, 115	min : 220	
	max:282 (Shaft 115mm)	
MEH-100, 315	min : 220	
	max:482 (Shaft 315mm)	

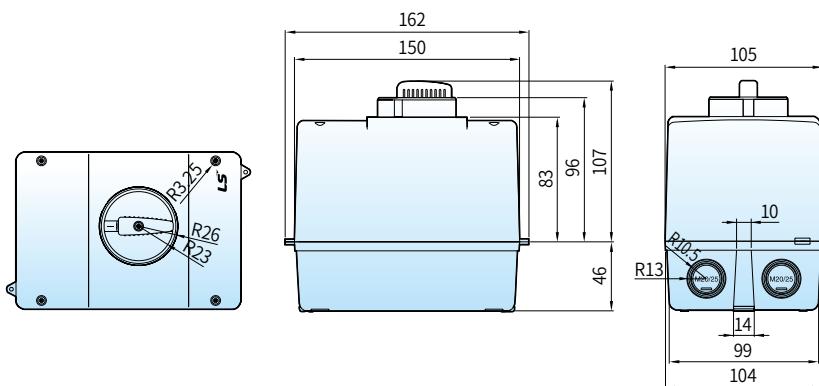


# Dimension

## External accessories

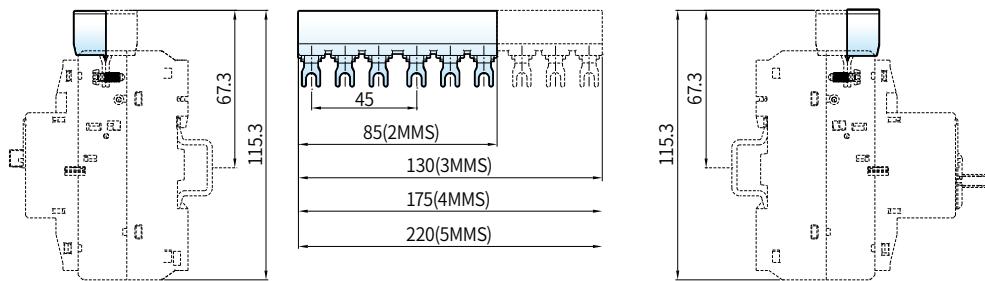
### Enclosure

[mm]

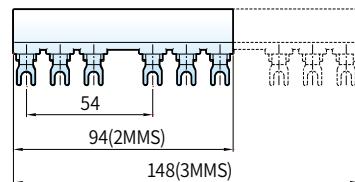


### Phase bus

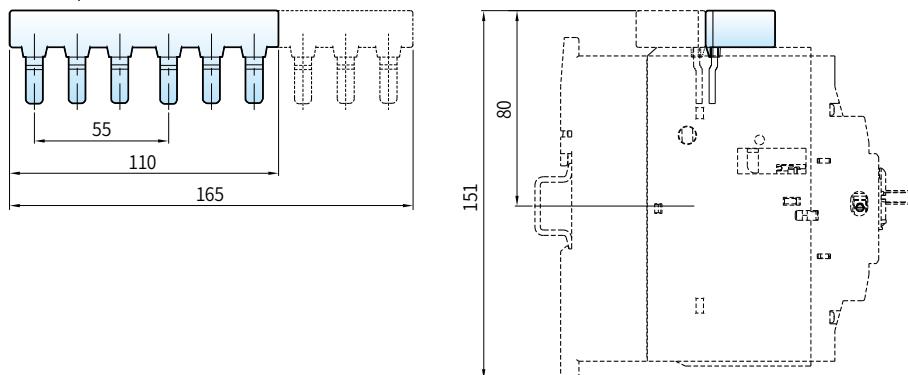
PB-322/323/324/325



PBL-322/323



PB-632/633



# Memo

Manual Motor Starters



**Safety Instructions**

- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance.  
Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.



- According to The WEEE Directive, please do not discard the device with your household waste.

**LS**  
**ELECTRIC**



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