



Xmotion Servo System



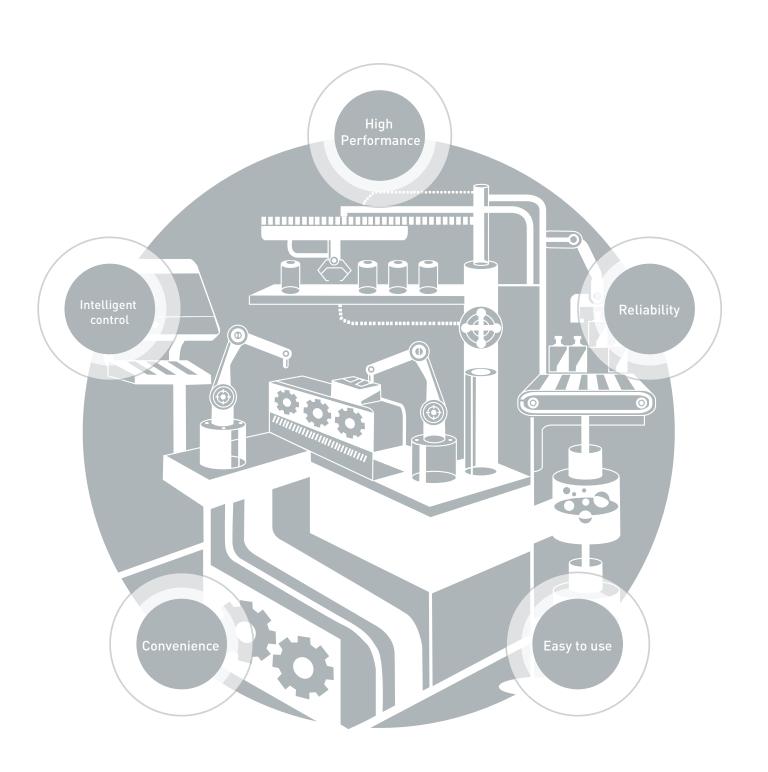


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Features



Servo Drive 14 ~ 79



Xmotion

Servo System



Servo Motor 80 ~ 121



Options and Accessories 122 ~ 147



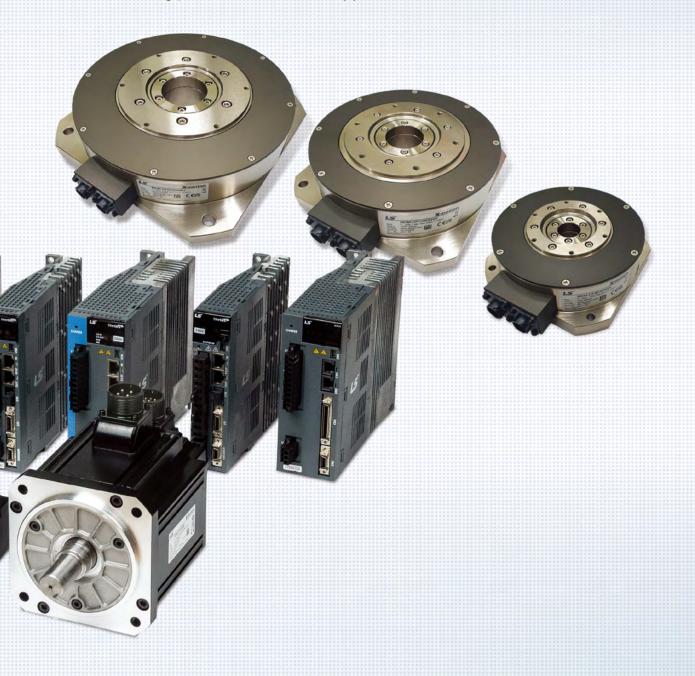
Application 148 ~ 163

With more features and power than you ever imagined, the Xmotion Servo System is your optimal solution.



Xmotion Series

The LS Xmotion Servo System realizes your optimal solution through user-oriented features such as high-performance vector, precision, and speed control; and a diverse product line that offers the best drives suiting your extensive field applications.



It's Slim



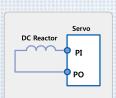
Reliability

Improved Main Capacitor Quality

• Long-life type capacitor applied (2.5x improvement)

Convenient DC Reactor Installable

- Power connection to DC-link
- Easier wiring and smaller size compared to 3-phase AC reactor
- Connection for DC input (PI, N)



Stable Turn-off Function Based on Detection of Control Power Turn-off

Upgraded Protection Function(I)

- Triple protection functions for power module
 :IPM fault, CL detecting, over current detecting with S/W
- Main power mis-wiring detecting function: Selectable between 3-phase or single phase, alarm and warning available
- Overheat protection with thermal sensor in the drive and motor
- Alarm code grouping and exclusive output contacts (AL00, AL01, AL02)
- Warning function (digital output, warning output)
 : Mis-wiring of power, low voltage for encoder battery, over speed command, over torque command, over load, mis-matched motor and drive



Up to 5 Percent Slimmer than **Market Competition**

Upgraded Protection Function(II)

- Supports accumulated overload detection for regenerative transistors : Protect algorithm is provided with embedded resistor characteristic : Protection by capacity (P0-11) and resistance (P0-10)

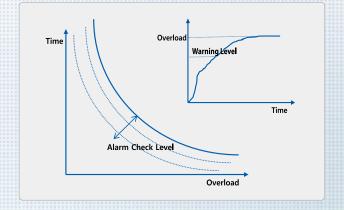
 - : Supports derating factor for radiant heat
- Continuous overload capacity configurable according to operating conditions
 - : Protect with separated overload table at stall & operation
 - : Overload check level customizable (P0-12)
 - : Warning signal output level customizable (P0-13)

CE, RoHS, UL Certificated



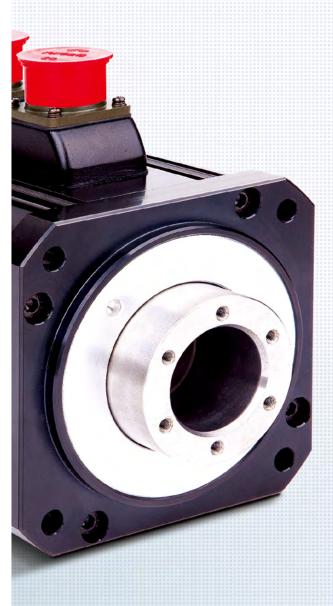






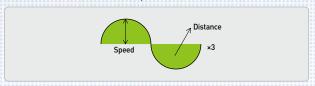
Easy to USE

Complete with user-oriented manipulability and specifications optimized for the global environment, our products will become your reliable partner.



Easy Gain Tuning With Automatic Inertia Estimating Function

- Quick & Accurate Inertia Estimating
- Off-Line Tuning
- Parameter for Estimation (Speed & Distance)



Encoder With Bi-directional High Speed Serial Communication

- Auto-recognition of motors and encoders
- BiSS protocol
- Reduced wires(7 wires) for easy wiring, noise resistant



Sufficient Input/Output Contacts and Various Functions

- iX7NH: Digital input contacts: 6, output contacts: 3 / Analog input contacts: 1 and output contacts: 2
- L7NH: Digital input contacts: 8, output contacts: 4/ Analog input contacts: 1 and output contacts: 2
- L7S: Digital input contacts: 10, output contacts: 8 / Analog input contacts: 2 and output contacts: 2
- L7C: Digital input contacts: 10, output contacts: 5 / Analog input contacts: 2 and output contacts: 0
- L7P: Digital input contacts: 16, output contacts: 8 / Analog input contacts: 2 and output contacts: 2
- PEGASUS: Digital input contacts: 4, output contacts: 2/ Analog input contacts: 1 and output contacts: 1
- Flexible assignment of input/output signals by parameters and contact setting based on the input/output contact type [N.O / N.C contacts]

Drive Node Address Configurable Through Rotary Switch [iX7NH, L7NH, L7P, PEGASUS]

- Rotary switch enables easy configuration of drive node addresses
- iX7NH: 0~99, L7NH: 0~99, L7P: 0~31, PEGASUS: 0~15





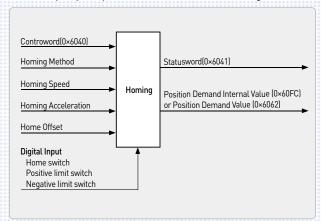
Screw-type Power Connection

• Expanded to 1kW - 3.5kW (400V) for improved wiring convenience



Various Homing Functions [iX7NH, L7NH, L7P, PEGASUS]

- Homing function provided with each drives
- You can specify the speed, acceleration, offset, and homing method.



Easy Firmware Upgrade [iX7NH, L7NH, L7P, PEGASUS]

- USB OTG enables firmware download using USB flash drives
- Useful where space is limited or environmentally unfavorable



Built-in Regenerative Braking Resistance in the Drive

- Drive installed inside to improve user convenience
- Provides connection for external installation
- Enhanced protection algorithm





Features

The Xmotion Servo is the ultimate servo system, complete with high speed, incredible performance and convenience.



High Performance

Serial Encoder of High Resolution (16 bit - 21 bit)

• Stability improved during precision position control and low-speed operation

Stable Low-speed Properties Based on Precise Speed Measurement

• Stable speed measurement at low speed

Calculation Speed Improved [iX7NH, L7NH, L7P, PEGASUS]

- FPU (Floating Point Unit) for reliable precision calculation
- Maximum16kHz switching frequency for precision current control
- 32 bit operation for increased synchronous command processing rate (MIPS)

Dedicated PC Program

- L7S: LIVE-I.C.E iX7NH, L7NH, L7NHF, L7C, L7P, PEGASUS, PHOX: Drive CM
- PC program for shortened equipment tuning time and debugging
- Supports monitoring for speed, torque, current feedback, position values and positional error values and alarm occurrence time

Intelligent Control

Notch Filter for Resonance Suppression

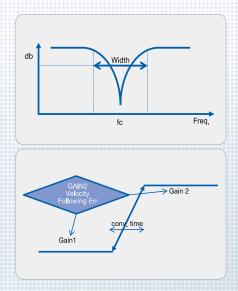
- 4-step notch filter
- 2-step vibration suppression filter at the load position
- FFT function for real-time frequency analysis

Various Gain Switching Modes for Improved Control Performance

- P/PI auto-switching function to reduce overshooting during acceleration/deceleration
- Various Gain1↔Gain2 switching modes

Various Dynamic Brake Control Modes

• Configurable operation mode at stop and after stop





High Performance

High speed, real-time communication and synchronization mechanism

Cost Effective

 Standard Ethernet cabling and connectors, reduced cost of implementation for masters and slaves

Easy to Use

• Supports versatile topology for easy diagnostics

L7 Drive With Built-in EtherCAT Interface

- 100BASE-TX(100Mbps) Ethernet based real-time communication
- Supports CiA402(IEC61800-7) drive profile
- Supports connection with various masters and slaves
- Max. 100m between nodes
- Precise synchronization mechanism (1us)
- Freely adjustable PDO mapping
- Four status indication LEDs (L/A0, L/A1, RUN, ERR)
- Standard RJ45 connector and cabling(CAT5)
- Supports fifteen homing modes
- Support Full-closed control (L7NHF)

Various Operation Modes

• iX7NH, L7NH and PEGASUS: Uses EtherCAT communication to support Cyclic & Profile (P/S/T) modes, EOE, COE, and FOE

Safe Torque Off Function

 Torque-off forced by hardware signals without drive CPU and FPGA (ASIC) involvement; international standards adopted

High Speed Position Capture Function

• Touch probe function (PROBE1, PROBE2)

Supports Adjustment in Tandem with XGT Series

 Inertia detection, position/speed gain manual adjustment, gain switching setup, etc.

EtherCAT Drive Compatibility

• In-house test using CTT(Conformance Test Tool)

Open Network

• International standard network with over 1600 members

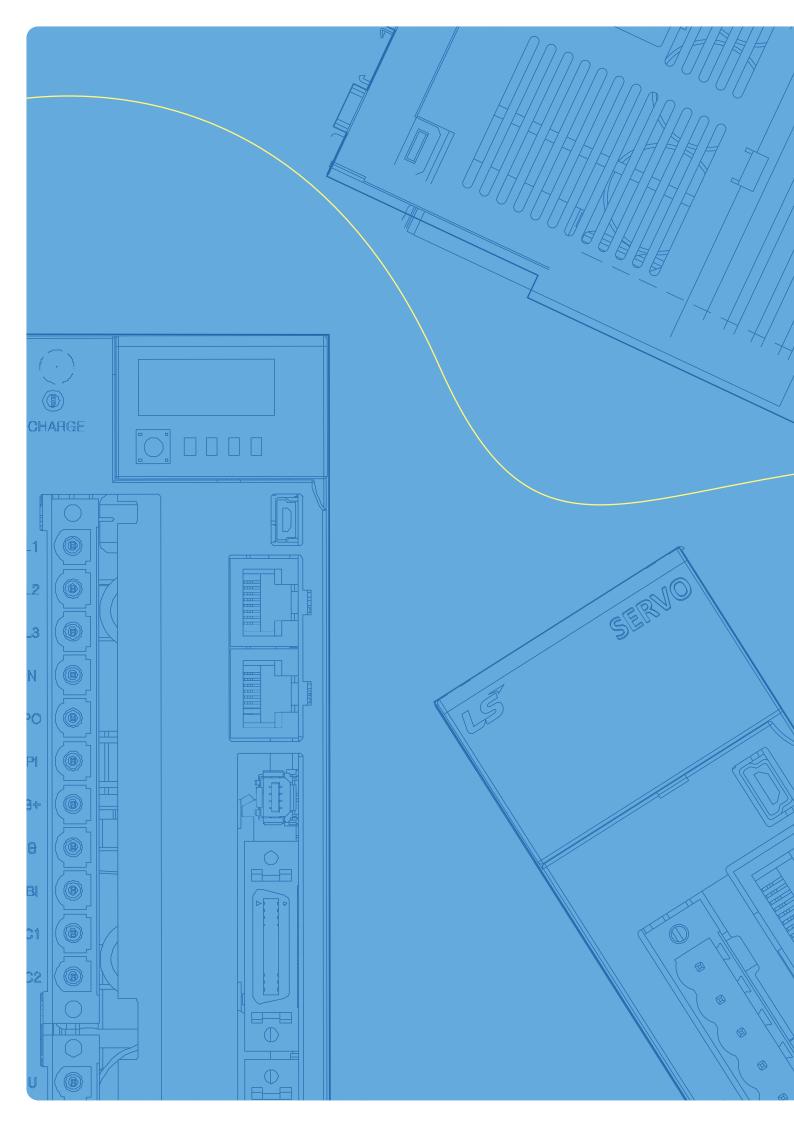




Gain Tuning Tools and Software Package Provided

- Automatic inertia tuning and PI gains
- Gain conversion setting
- Manual fine gain tuning tool
- Adjustment, saving and initialization of parameters
- Alarm history







Servo Drive

Contents

IX/NH Series Next Generation Ether CAT Network Command Type	· 1
L7NH Series All-in-One EtherCAT Communication Type	. 2
L7NHF Series EtherCAT Communication + Full Closed Type	
L7S Series Standard Pulse and Analog Command Type	
L7C Series Economical Pulse and Analog Command Type	
L7P Series Standard Pulse and Indexer Type	. Ę
PEGA Series Integrated Drive-Motor EtherCAT Type	. 6
PHOX Series Low Voltage DC Drive Type	٠ ﴿
Drive Combination Table	

iX7NH Series



Servo Drive Designation





Network Туре

Communication Input Power Supply A:200VAC



Capacity 001 : 100W 002 : 200W



Encoder Type U : Universal



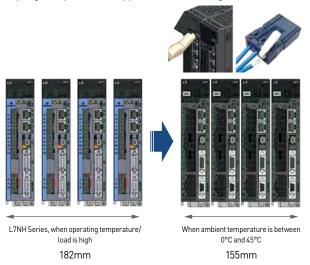
Exclusive Option Code

002.20011
004 : 400W
008 : 750W
010 : 1.0kW
020 : 2.0kW
035 : 3.5kW

Next Generation EtherCAT Network Command Type iX7NH

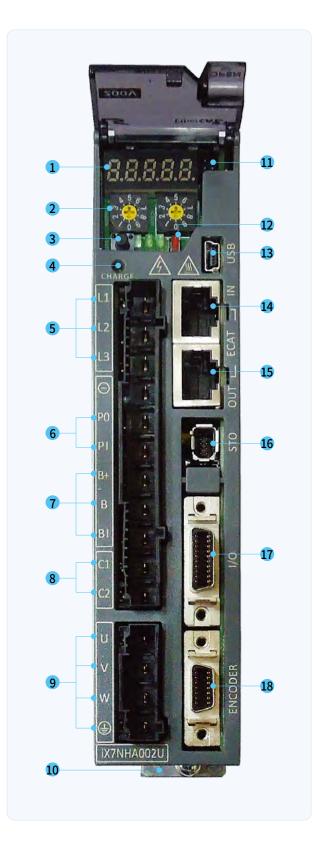
Compact & Convenience

- Zero-stack installation space achieved through highly efficient heat dissipation
- 100W ~ 1kW Drive
- Minimized drive depth for 100W and 200W drives through development and application of smaller heat sinks
- 172.5mm \rightarrow 145.2mm ; volume reduced by 16%
- •Easy-to-open parameter display cover
- •Spring clamp connector applied for easier wiring



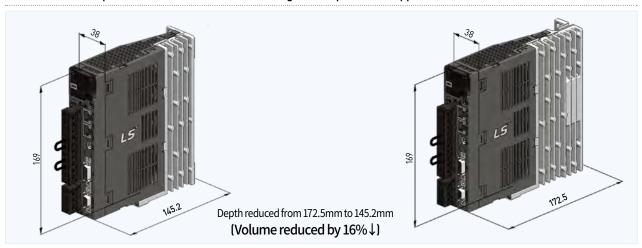
[Small-capacity Model Shown]

- Display
- 2 Node address configuration switch
- 3 OTG switch
- Charge indicator
- 5 Main power connector (L1, L2, L3)
- 6 DC Reactor connector (PO, PI)
- Regenerative resistance connector (B+, B, BI)
 - Short-circuit B and BI terminals when using standard type
 - Use B+ and B terminals when using external resistor
- 8 Control power connector (C1, C2)
- 9 Servo motor connecting terminal (U,V,W)
- 10 Ground terminal
- 11 Connector for analog monitor
- 12 State LED
- 13 USB Connector(USB)
- 14 EtherCAT communication port(IN)
- EtherCAT communication port(OUT)
- Safety connector(STO)
- 17 Input/Output signal connector(I/O)
- 18 Encoder connector(ENCODER)



**motion Product Features

Minimized drive depth for 100W and 200W drives through development and application of smaller heat sinks



Enhanced Encoder Support & Improved Control Functionalities

- More types of encoders supported on top of high resolution encoder
- BiSS, Quadrature, Tamagawa, Panasonic, EnDat 2.2, SSI, Nikon and Sinusoidal (Optional)
- Supports temperature monitoring through encoders
- Enhanced disconnection check function of quadrature encode
- Disconnection check circuit added
- No dummy wiring needed
- Improved control cycle
- Position: 125 µs - Speed: 62.5 µs
- Current: 31.25 μs

- Enhanced alarm trace function
- Capable of saving up to 4 maximum channels such as alarm code & alarm occurrence time/date
- Enhanced USB OTG(On-The-Go) function
- Drive parameter backup on USB thumb drives (Drive \rightarrow USB flash drive)
- Drive parameter restoration from USB thumb drives (Drive ← USB flash drive)
- Drive alarm history backup (Drive → USB flash drive)
- Firmware update (Drive ← USB flash drive)



Faster Communication Provided in More Diverse Methods

- Fieldbus Supported: EtherCAT & Modbus TCP
- Min. Communication Cycle Time: 0.125ms
- Advanced EtherCAT functionality
- Minimum communication cycle time improved to 0.125 ms from 0.250 ms
- FoE function supported

- Built-in web server function
- With web server embedded in servo drive, no drive CM (Configuration software) is needed other than web browser environment
- Enhanced remote commissioning function through Ethernet connection



Drive Product Features

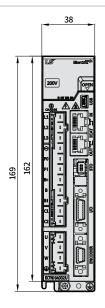
iX7NHA Drive

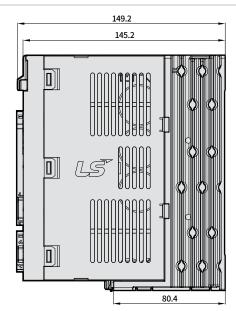
Item	Part Number	iX7NHA001U	iX7NHA002U	iX7NHA004U	iX7NHA008U	iX7NHA010U	iX7NHA020U	iX7NHA035U				
Input	Main Power	1-PI	hase AC100 ~ 120 nase AC200 ~ 24 C200 ~ 240[V], (-1 50 ~ 60[Hz]	D[V],	1-Phase AC200 ~ 240[V], 3-Phase AC200 ~ 240[V], (-15 ~ +10[%]), 50 ~ 60[Hz]	AC200 ~ 240[V],						
Power	Control Power	1-P	hase AC100 ~ 12 hase AC200 ~ 24 +10[10%]), 50 ~ 6	0[V]	1-Phase AC200 ~ 240[V] (-15 ~ +10[10%]), 50 ~ 60[Hz]							
Rated Current [A]	1.4	1.7	3.0	5.2	6.75	13.5	16.0				
Peak Current [A	A]	4.9	5.95	10.5	18.2	20.25	40.5	48.0				
Encoder Type		Tamagav			l) , BiSS-B, BiSS-C(I, EnDat 2.2, Sinuso			anasonic				
	Speed Control Range		Max. 1 : 5000									
Control Performance	Speed Variation Ratio	±	± 0.01 [%] or less (Load variation 0~100[%]), ± 0.1 [%] or less (temperature: 25 ± 10 [°C])									
Performance	Torque Control Repetition Accuracy		±1[%] or less									
	Communication Standard	FoE (Firmw			setting by UDP, Tun 12, IEC 61800-7 CiA	,		meter copy)				
	Physical Layer	100BASE-TX(IEEE802.3)										
EtherCAT	Connector	RJ45 x 2										
Specification	Communication Distance	Distance between nodes 100[m] or less										
	DC (Distributed Clock)	Synchronization by DC(Distributed Clock) mode. Minimum DC cycle: 125[us]										
	LED Display	Link Act IN, Link Act OUT, RUN, ERR										
	CiA 402 Drive Profile			•	de, Profile Torque N e, Cyclic Synchrond							
Digital Input,	Digital Input	Input Voltage range: DC 12[V] ~ DC 24[V] / Total 6 input channels (allocable) Inputs of total 15 functions are selectively allocable (*POT, *NOT, *HOME, *STOP, *PCON, *GAIN2, P_CL, N_CL, PROBE1, PROBE2, EMG, A_RST, SV_ON, LVSF1, LVSF2) Note) *: Fundamentally allocated signals										
Digital Output	Digital Output	Service rating: DC 24[V] ±10%, 120[mA] total 3 channels (allocable) Total 11 outputs are selectively allocable (*BRAKE, *ALARM, *READY, ZSPD, INPOS, TLMT, VLMT, INPOS2, INSPD, WARN, TGON) Note}* Automatically allocated signals										
Encoder Decima	ation Output	Differential Line Driver 3 channels AO, /AO, BO, /BO, ZO, /ZO up to 6.5 [Mpps] on 4x interpolation										
Analog Input &	Analog Input	Input voltage range: -10 ~ +10[V], Function: analog torque limit (1 channel, unallocable)										
Output	Analog Output	Total 2 channels (Allocable): able to selectively allocate total 25 types of output										
Safety Function		2 Input Channels(ST01 and ST02), 1 Output Channel(EDM)										
	Function	Firmware download, tuning, test drive, monitoring, parameter duplication										
JSB Communication	Communication Standard		Com	plies with USB	2.0 Full Speed and	OTG 2.0 standa	rds					
Joinnanication	Accessible Device			PC o	or USB Storage dev	ice						
	Dynamic Braking	Stan	ıdard built-in bra	ke (Activated w	hen the servo alarr	n goes off or wh	nen the servo is	off).				
	Regenerative Braking			Built-in by de	efault (100W & 200V	V excluded)						
	Display Function			7-seg	gment display (5 dig	jits)						
Embedded Function	Self-setting Function		Drive	e node address	setting is possible (using rotary sw	itch					
	Additional Function		Gain	tuning, alarm h	istory, jog operatio	n, home search	ning					
	Protection Function	Overcurrent, overload, overheat, overvoltage, insufficient voltage, overspeed, abnormal state of encoder, position following error, current detecting error										
_	Operating Temperature / Storage Temperature			0 ~ -	+50[°C] / -20 ~ +65[°C]						
Operation Environment	Operating Humidity / Storage Humidity		l	Jnder 80[%]RH ,	/ Under 90[%]RH (n	oncondensing)						
	Environment		Kee	p indoors. Avoid	d corrosive / flamm	able gas or liqu	ıid.					

**motion External Dimensions

*Unit [mm]

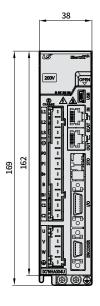
iX7NHA001U/iX7NHA002U [Weight: 0.8kg]

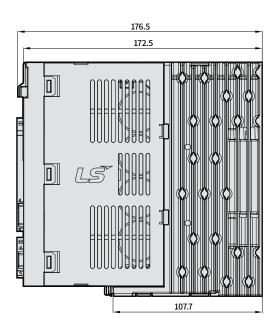




*Unit [mm]

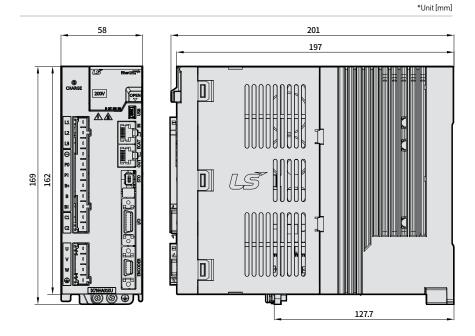
iX7NHA004U [Weight : 1.0kg]





iX7NHA008U/iX7NHA010U

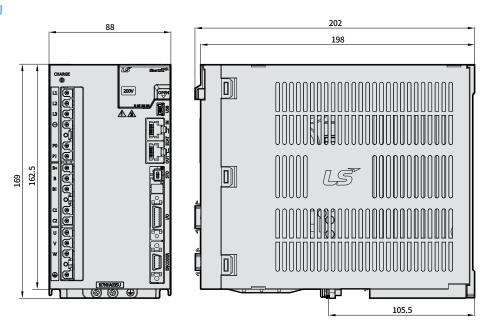
[Weight: 1.6kg (Fan-Cooling included)]



*Unit [mm]

iX7NHA020U/iX7NHA035U

[Weight : 2.4kg (Fan-Cooling included)]



Xmotion Servo Drive Designation

L7NH Series



Servo Drive Designation













Commu	ınication

Network Type

Input Power Supply A: 200VAC

B:400VAC

Capacity 001 : 100W

002:200W 004 : 400W 008:750W 010 : 1.0kW 020 : 2.0kW Encoder Type U : Universal

Option Exclusive Option Code

035 : 3.5kW
050 : 5.0kW
075 : 7.5kW
150 · 15kW

EtherCAT Communication Type L7NH

Real-time Control Through EtherCAT

- High speed, Real-time capability and Synchronization mechanism
- Improved EtherCAT communication speed (min. 250 µs, DC support)
- Supports CoE, EoE and FoE
- Improved frequency response(≈1kHz)

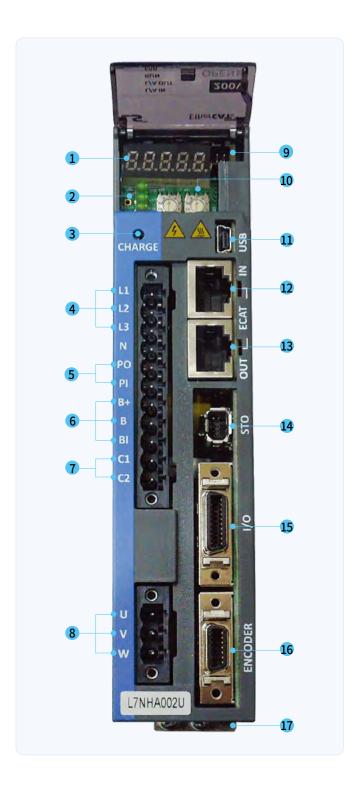
Compatible with Various Motors and Encoders

- Operates with rotary, DD and linear motors (3rd-party motors supported)
- Quadrature, BiSS-C, Tamagawa serial abs, EnDat 2.2, Panasonic serial abs, Sinusoidal

Improved Control Performance

- Improved control bandwidth
- 4-step notch filter provided
- Vibration control by Real-time FET
- Real-time gain tuning function

- 1 Display
- 2 State LED
- 3 Charge indicator
- 4 Main power connector (L1, L2, L3)
- 5 DC Reactor connector (PO, PI)
 - Short-circuit when not in use
- 6 Regenerative resistance connector (B+, B, BI)
 - Short-circuit B and BI terminals when using standard type
 - Use B+ and B terminals when using external resistor
- 7 Control power connector (C1, C2)
- 8 Servo motor connecting terminal (U,V,W)
- 9 Connector for analog monitor
- 10 Node address setting switch
- 11 USB connector (USB)
- 12 EtherCAT Communication port(IN)
- 13 EtherCAT Communication port(OUT)
- 14 Safety connector(STO)
- 15 Control signal connector (I/O)
- 16 Encoder connector(ENCODER)
- 17 Ground terminal



Xmotion Drive Product Features

L7NHA Drive

Item	Type Name	L7NHA001U	L7NHA002U	L7NHA004U	J L7NHA008U	L7NHA010U	L7NHA020U	L7NHA035U	L7NHA050U	L7NHA075U	L7NHA150U	
Input Power	Main Power Supply				3 Phase AC2	00 ~ 230[V]([-15 ~ +10[%]), 50 ~ 60[H	z]			
iliput Fowei	Control Power Supply	Single Phase AC200 ~ 230[V][-15 ~ +10[%]], 50 ~ 60[Hz]										
Rated Current	[A]	1.4	1.7	3.0	5.2	6.8	13.5	16.7	32.0	39.4	76.0	
Peak Current[A]	4.2	5.1	9.0	15.6	20.3	40.5	50.1	90.9	98.5	190.0	
Encoder Type	Quadrature(Incremental), BiSS-B, BiSS-C(Absolute, Incremental) Tamagawa Serial(Absolute, Incremental), EnDat 2.2 Sinusoidal, Analog Hall											
	Speed Control Range		Maximum 1: 5000									
Control	Frequency Response		Maximum 1[kHz] or above(When the 19-bit Serial Encoder is applied)									
Performance	Speed Variation Ratio	±0.01[%] or lowe	r(When the	load change	s between 0	and 100%)	±0.1[%] or l	ess(Temper	ature of 25°	C[±10]	
	Torque Control Repetition Accuracy					Withi	n ±1%					
	Communication Standard	Eof	FoE (Firmware download) EoE (Parameter setting by UDP, Tuning, Secondary function, Parameter copy) CoE (IEC 61158 Type12, IEC 61800-7 CIA 402 Drive profile)									
	Physical Layer					100BASE-T	X(IEEE802.3)				
	Connector					RJ4	5 x 2					
EtherCAT Communication	Communication distance		Within connection between nodes 100[m]									
Specifications	DC(Distributed Clock)		Synchronization through DC mode, minimum DC cycle 250[μs]									
	LED Display				LinkA	ct IN, LinkA	ct OUT, RUN	I, ERR				
	Cia402 Drive Profile	Profile Position Mode, Profile Velocity Mode, Profile Torque Mode Cyclic Synchronous Position Mode, Cyclic Synchronous Velocity Mode Cyclic Synchronous Torque Mode, Homing Mode										
Digital Input,	Digital Input	Input Voltage range : DC 12[V] ~ DC 24[V] Total 8 input channels (allocable) Total 12 functions (below) can be used selectively for assignment. [*POT, *NOT, *HOME, *STOP, *PCON, *GAIN2, *P_CL, *N_CL, PROBE1, PROBE2, EMG, A_RST)										
Output	Digital Output	(*BF	Service rating: DC 24[V] ±10%, 120[mA] Total 4 input channels (allocable) Total 11 functions (below) can be used selectively for assignment. [*BRAKE±, *ALARM±, *READY±, *ZSPD±, INPOS±, TLMT±, VLMT±, INSPD±, WARN±, TGON±, INPOS±)									
Safety Functio	n	2 Input Channels (STO1, STO2), 1 Output Channel (EDM±)										
	Function		Firmw	are downlo	ad, Paramet	er setting, T	uning, Seco	ndary functi	on, Parame	ter copy		
USB Communication	Communication Standard	Complies with USB 2.0 Full Speed standard										
Communication	Connect				Р	C or USB st	oring mediu	m				
	Dynamic Braking		Standard	I built-in bra	ake (Activate	d when the s	servo alarm	goes off or	when the se	rvo is off).		
	Regenerative Braking			Defaul	t built-in(exc	luding 15kW	/), external i	nstallation	possible			
	Display Function				7-	segment di	splay (5 digi	ts)				
Internal	Self-setting Function			D	rive node ad	dress custo	mizable witl	n rotary swi	tch			
Function	Additional Function			Gain a	adjustment, a	ılarm histor	y, JOG opera	ation, home	search			
	Protection Function	Overcur	rent, overlo		ve current re lem, location			-	-	overspeed,	encoder	
Operatio-	Operating Temperature / Storage Temperature					0~+50[°C]/	-20~ +70[°C]				
Operation Environment	Operating Humidity / Storage Humidity			l	Below 80[%]	RH / Below 9	90[%]RH(No	ncondensin	g)			
	Environment		Keep inc	loors. Avoid	corrosive / f	lammable g	as or liquid,	and electri	cally conduc	tive dust.		

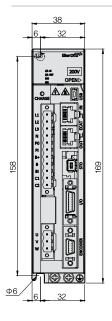
L7NHB Drive

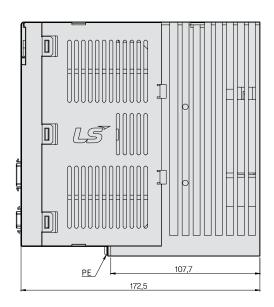
Item	Type Name	L7NHB010U	L7NHB020U	L7NHB035U	L7NHB050U	L7NHB075U	L7NHB150U						
	Main Power Supply		3 P	hase AC 380 ~ 480[\	/](-15 ~ 10[%]), 50 ~ <i>6</i>	00[Hz]							
Input Power	Control Power Supply		Single	e Phase AC 380 ~ 480	D[V](-15 ~ 10[%]), 50	~ 60[Hz]							
Rated Current[3.7	8.0	10.1	17.5	22.8	39.0						
Peak Current[A		11.1	24.0	30.3	47.3	57.0	97.5						
Encoder Type		Quadrature(incremental), BiSS-B, BiSS-C(absolute, incremental), Tamagawa Serial(absolute, incremental), Panasonic Serial(absolute), EnDat 2.2, Sinusoidal, Analog Hall											
	Speed Control Range			Maximu	m 1: 5000								
Control	Frequency Response	Maximum 1[kHz] or above(When the 19-bit Serial Encoder is applied)											
Performance	Speed Variation Ratio	±0.01[%] or	lower(When the loa	d changes between	0 and 100%) ±0.1[%]	or less(Temperatur	e of 25°C[±10]						
	Torque Control Repetition Accuracy		Within ±1%										
	Communication Standard	I		ting through UDP, tu ndary function, Para			yl,						
	Physical Layer				X(IEEE802.3)								
	Connector			RJ	45 x 2								
EtherCAT Communication Specifications	Communication distance			Within connection b	etween nodes 100[r	n]							
pecifications	DC(Distributed Clock)		Synchroni	zation through DC m	ode, minimum DC o	ycle 250[µs]							
	LED Display	LinkAct IN, LinkAct OUT, RUN, ERR											
	Cia402 Drive Profile	Profile Position Mode, Profile Velocity Mode Profile Torque Mode, Cyclic Synchronous Position Mode Cyclic Synchronous Velocity Mode, Cyclic Synchronous Torque Mode, Homing Mode											
Digital Input,	Digital Input	Input Voltage range : DC 12[V] ~ DC 24[V] Total 8 input channels (allocable) Total 12 functions (below) can be used selectively for assignment. (*POT, *NOT, *HOME, *STOP, *PCON, *GAIN2, *P_CL, *N_CL, PROBE1, PROBE2, EMG, A_RST)											
utput	Digital Output	(*BRAKE±	Service rating: DC 24[V] ±10%, 120[mA] Total 4 input channels (allocable) Total 11 functions (below) can be used selectively for assignment. {*BRAKE±, *ALARM±, *READY±, *ZSPD±, INPOS±, TLMT±, VLMT±, INSPD±, WARN±, TGON±, INPOS±)										
afety Function	1	2 Input Channels (ST01, ST02), 1 Output Channel (EDM±)											
	Function	Fi	rmware download,	Parameter setting, 1	uning, Secondary fu	ınction, Parameter	сору						
SB ommunication	Communication Standard		(Complies with USB 2	.0 Full Speed standa	ard							
ommunication	Connect			PC or USB s	oring medium								
	Dynamic Braking	Star	ndard built-in brake	(activated when the	servo alarm goes of	f or when the servo	is off).						
	Regenerative Braking			uilt-in(excluding 15k\									
	Display Function				isplay (5 digits)	·							
nternal	Self-setting Function		Drive	e node address custo		switch							
unction	Additional Function												
	Protection Function	Gain adjustment, alarm history, JOG operation, home search Overcurrent, overload, excessive current restriction, overheat, overvoltage, undervoltage overspeed, encoder problem, location sensor problem, current sensor problem											
	Operating Temperature / Storage Temperature			0~+50[°C]	/-20~+70[°C]								
Operation Environment	Operating Humidity / Storage Humidity		Belo	ow 80[%]RH / Below	90[%]RH(Nonconde	nsing)							
	Environment	Kee	p indoors. Avoid cor	rrosive / flammable	gas or liquid, and ele	ectrically conductive	dust.						

**motion External Dimensions

*Unit [mm]

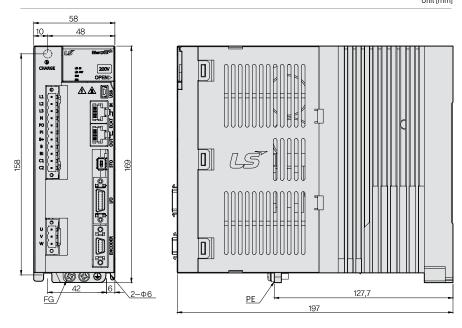
L7NHA001U ~ L7NHA004U [Weight: 1.0kg]





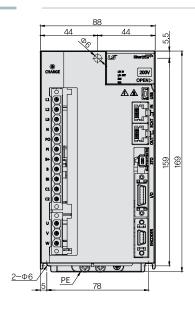
*Unit [mm]

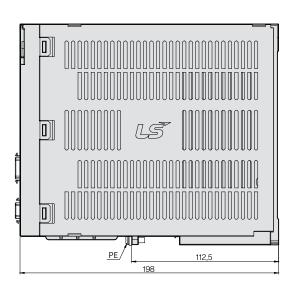
L7NHA008U/L7NHA010U [Weight: 1.5kg (Fan-Cooling included)]



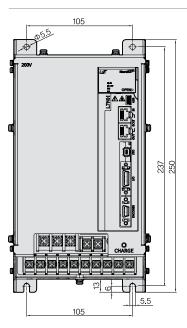
*Unit [mm]

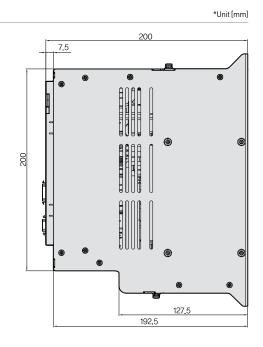
L7NHA020U / L7NHA035U[Weight: 2.5kg
[Fan-Cooling included]]





L7NHA050U [Weight: 5.5kg [Fan-Cooling included]]

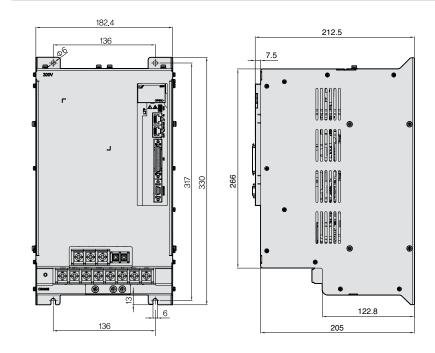




*Unit [mm]

L7NHA075U

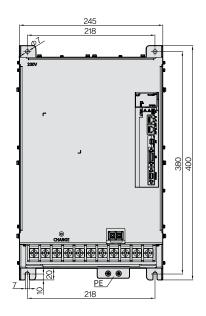
[Weight: 8.5kg (Fan-Cooling included)]

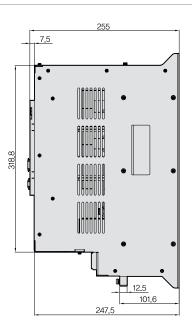


*Unit [mm]

L7NHA150U

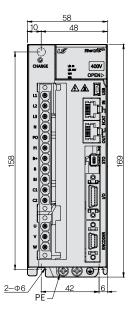
[Weight: 16.2kg (Fan-Cooling included)]

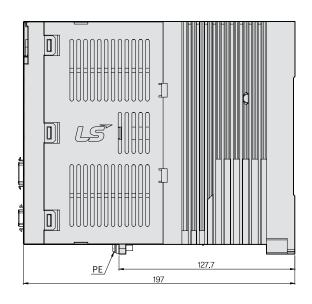




L7NHB010U

[Weight: 1.5kg (Fan-Cooling included)]

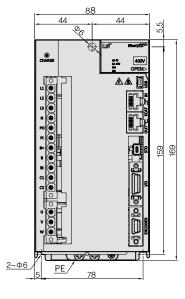


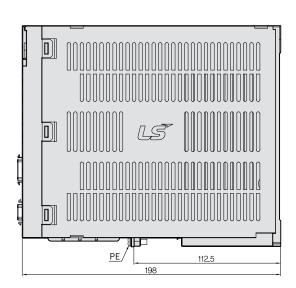


*Unit [mm]

L7NHB020U / L7NHB035U

[Weight: 2.5kg (Fan-Cooling included)]



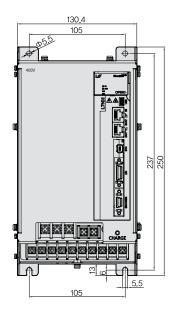


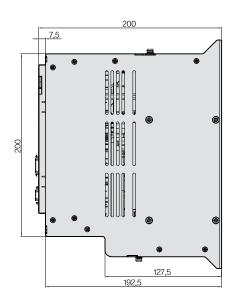
**motion External Dimensions

*Unit [mm]

L7NHB050U

[Weight: 5.5kg (Fan-Cooling included)]

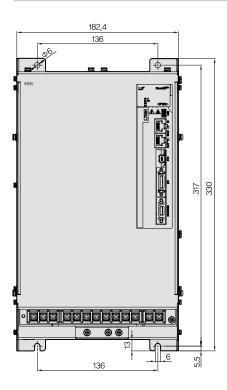


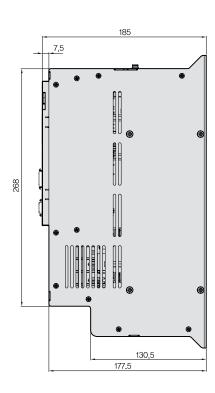


*Unit [mm]

L7NHB075U

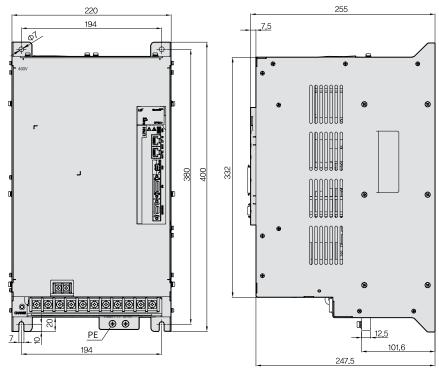
[Weight: 8.5kg (Fan-Cooling included)]





L7NHB150U

[Weight: 15.5kg (Fan-Cooling included)]



Xmotion Servo Drive Designation

L7NHF Series



Servo Drive Designation





EtherCAT Type+ Full-Closed Type



Input Power Supply A: 200VAC



Capacity 004:400W 010 : 1.0kW 035:3.5kW 050 : 5.0kW 075 : 7.5kW



Encoder Type U : Universal



Exclusive Option Code

All-in-One EtherCAT, Full-Closed System Control L7NHF

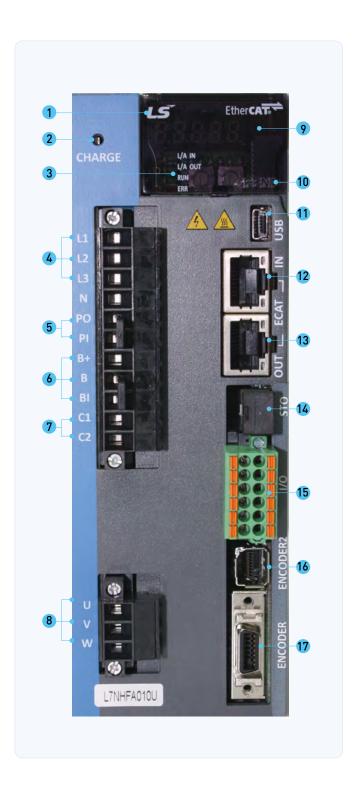
Real-time Control Through EtherCAT

- High speed, Real-time capability and synchronization mechanism
- Supports CoE, EoE and FoE
- Improved speed response(≒1kHz) frequency
- Improved communication speed through 16-bit bus
- Improved chip communication speed
- Improved EtherCAT communication speed

Fully-closed Loop Control

- Switch among Semi-closed loop control, Fully-closed loop control and dual feedback control
- Fully-closed loop control provides quick response with internal and external encoder position values
- Fully-closed loop control ensures high-precision control during machine operation

- Display
- 2 Charge Indicator
- 3 Status LED
- 4 Main power connector (L1, L2, L3)
- 5 DC Reactor connector (PO, PI)
- 6 Regenerative resistance connector (B+, B, BI)
- 7 Control power connector (C1, C2)
- 8 Servo motor connecting terminal (U,V,W)
- 9 Connector for analog monitor
- 10 Switch for node address setting
- 11 USB Connector
- 12 EtherCAT communication port (ECAT IN)
- (ECATOUT)
- 14 Safety connector(STO)
- 15 Input / output signal connector (I/O)
- 16 Encoder2 connector(ENCODER2)
- 17 Encoder connector(ENCODER)



Xmotion Drive Product Features

L7NHFA Drive

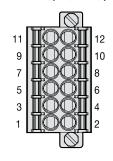
Item	Type Name	L7NHFA004U	L7NHFA010U	L7NHFA035U	L7NHFA050U	L7NHFA075U							
Input Power	Main Power Supply		3 Phase AC	200 ~ 230[V](-15 ~ +10[9	%]), 50 ~ 60[Hz]								
input i owei	Control Power Supply		Single Phase	AC200 ~ 230[V](-15 ~ +1	0[%]), 50 ~ 60[Hz]								
Rated Current[A]	3.0	6.8	16.7	32	39.4							
Peak Current[A]		9.0	20.3	50.1	90.9	98.5							
1st Encoder Encoder A		Quadrature (Incremental), BiSS-B, BiSS-C (Absolute, Incremental) Tamagawa Serial (Absolute, Incremental), EnDat 2.2, Sinusoidal, Analog Hall											
2nd Encoder Encoder B		Quadrature (Incremental), SSI Sinusoidal, Analog Hall (Analog to BiSS converter)											
	Speed Control Range			Maximum 1: 5000									
	Frequency Response	Maximum 1[kHz] or above(When the 19-bit Serial Encoder is applied)											
Control	Speed Variation Ratio	$\pm 0.01[\%]$ or lower(When the load changes between 0 and 100%) $\pm 0.1[\%]$ or less(Temperature of 25°C[± 10]											
Performance	Torque Control Repetition Accuracy			Within ±1%									
	Input Frequency			4[Mpps], Lind Drive									
	Input Pulse Method		Symbol+Pulse series,CW+CCW,PhaseA/B										
	Communication Standard	FoE (Firmware de		er setting through UDP, Type12, IEC 61800-7 CIA	tuning, auxiliary function A 402 Drive profile)	ns, parameter cop							
	Physical Layer	100BASE-TX (IEEE802.3)											
	Connector	RJ45 x 2											
Communication	Communication distance	Within connection between nodes 100[m]											
Specifications	DC(Distributed Clock)	Synchronization through DC mode, minimum DC cycle 250[us]											
	LED Display	LinkAct IN, LinkAct OUT, RUN, ERR											
	Cia402 Drive Profile	Profile Position Mode, Profile Velocity Mode. Profile Torque Mode, Cyclic Synchronous Position Mode Cyclic Synchronous Velocity Mode, Cyclic Synchronous Torque Mode, Homing Mode											
	Digital Input	Input Voltage range : DC12[V] ~ DC 24[V] Total 6 input channels(allocable) Total 15 functions (below) can be used selectively for assignment. (*POT, *NOT, *HOME, *STOP, *PCON, *GAIN2, *P_CL, *N_CL, PROBE1, PROBE2, EMG, A_RST, SV_ON, LVSF, LVSF2] * Default signal											
Digital Input, Output	Digital Output	Total 3 input channels (Allocable) Total 11 functions (below) can be used selectively for assignment. [*BRAKE±, *ALARM±, *READY±, *ZSPD±, INPOS±, TLMT±, VLMT±, INSPD±, WARN±, TGON±, INPOS2±) * Default signal											
	Analog Output	Total 2 channels (Allocable) Total 25 output can be used selectively for assignment.											
Safety Function		2 Inpu t Channels (ST01, ST02))											
	Function	Firmv	vare download, Parame	eter setting, Tuning, Sec	ondary function, Parame	eter copy							
USB Communication	Communication Standard	Complies with USB 2.0 Full Speed standard											
	Connect			PC or USB storing med	ium								
	Dynamic Braking	Standar	d built-in brake (activat	ed when the servo alarr	n goes off or when the se	ervo is off).							
	Regenerative Braking		Default built-in(ex	ccluding 15kW), externa	l installation possible								
	Display Function			7-segment display (5 dig	gits)								
Internal	Self-setting Function		Drive node a	ddress customizable w	ith rotary switch								
Function	Additional Function		Gain adjustment	alarm history, JOG ope	ration, home search								
	Protection Function	Overcurrent, overload, excessive current restriction, overheat, overvoltage, undervoltage, overspeed, encoder problem, location sensor problem, current sensor problem											
_	Operating Temperature / Storage Temperature		0~50[°C]~-20~65[°C]										
Operation Environment	Operating Humidity / Storage Humidity		Below 80[%]RH / Below 90[%]RH(N	loncondensing)								
	Environment	Keep in	doors. Avoid corrosive	flammable gas or liqui	d, and electrically condu	ctive dust							

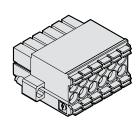
L7NHF Series I/O & Encoder 2 PIN MAP

I/O Connector

PIN No.	Signal	PIN No.	Signal
1	DICOM	7	DI6
2	FG	8	DI5
3	D2	9	D02
4	DI1	10	D01
5	DI4	11	DOCOM
6	DI5	12	D03

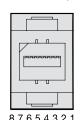
DFMC 1.5 / 6-STF-3.5 (PH0ENIX)

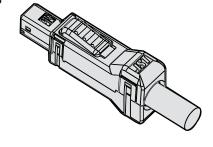




Encoder2 Connector

MUF-PK8K-X (JST)

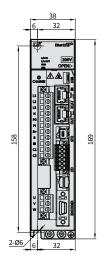


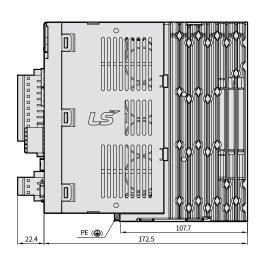


PIN No.	Signal(Quadrature)	Signal(SSI)	PIN No.	Signal(Quadrature)	Signal(SSI)
1	5V	5V	5	В	CLK
2	GND	GND	6	/B	/CLK
3	А	DATA	7	Z	Z
4	/A	/DATA	8	/Z	/Z

*Unit [mm]

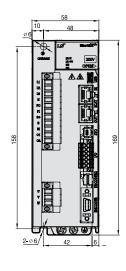
L7NHFA004U [Weight: 1.0kg]

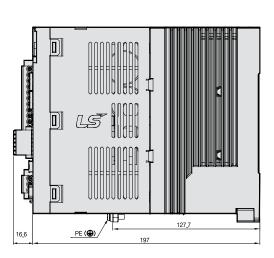




*Unit [mm]

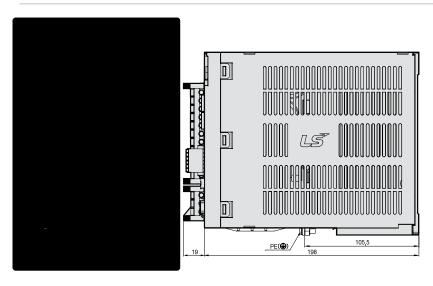
L7NHFA010U [Weight: 1.5kg (Fan-Cooling included)]





*Unit [mm]

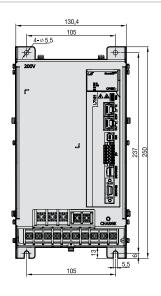
L7NHFA035U [Weight: 2.5kg (Fan-Cooling included)]

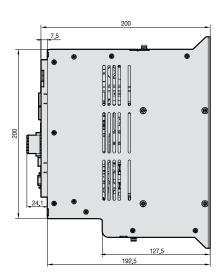


*Unit [mm]

L7NHFA050U

[Weight: 1.5kg (Fan-Cooling included)]

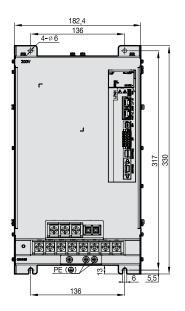


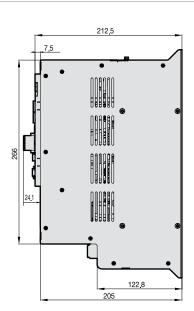


*Unit [mm]

L7NHFA075U

[Weight: 2.5kg (Fan-Cooling included)]





Xmotion Servo Drive Designation

L7S Series



Servo Drive Designation





Communication

Standard I/O Type





put	Powe	er Supply
A	A : 200	IVAC

B:400VAC



010 : 1.0kW 075 : 7.5kW

020: 20kW

035:3.5kW

050:5.0kW

150 : 15kW





Capacity	Capacity	Encoder Type
(A: 200VAC)	(B: 400VAC)	A : Incremental
001 : 100W	010 : 1.0kW	B : Serial

Option Exclusive Option Code

020: 20kW
035 : 3.5kW
050 : 5.0kW
075 : 7.5kW
150 : 15kW

001 : 100W

002:200W

004 : 400W

008 : 750W

Standard Pulse and Analog Command Type L75

Easy to USE

- Easy gain tuning with automatic inertia estimating function
- Easy setting Built-in panel operator
- Many I/O contacts and various functions (Digital input: 10 contacts, Digital output: 8 contacts / Analog input, output: 2 contacts)

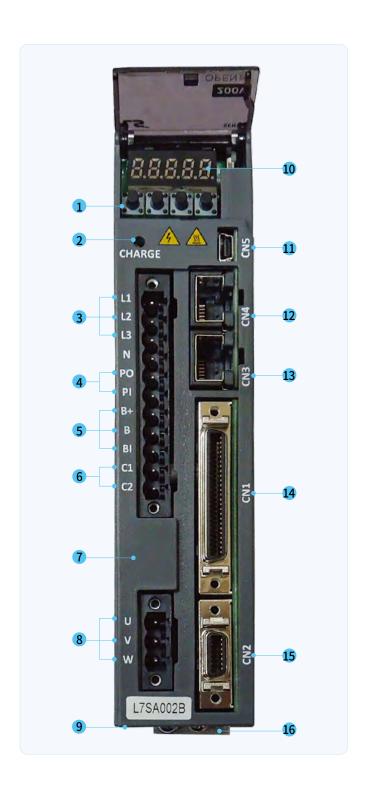
Reliability for Protection Function

- CE, RoHS Certificated
- Drive Protection Function and Warn Function

High Response for Precise Control

- High-resolution serial type Serial type Encoder [19Bit, BiSS]
- Improved speed response frequency (≈1kHz)

- 1 Operation keys (Mode, Up, Down, Set)
- 2 Charge indicator
- 3 Main power connector (L1, L2, L3)
- 4 DC Reactor connector(PO, PI)
 - Short-circuit when not in use
- 5 Regenerative resistance connector (B+, B, BI)
 - Short-circuit B and BI terminals when using standard type
 - Use B+ and B terminals when using external resistor
- 6 Control power connector (C1, C2)
- 7 Front cover
- 8 Motor power cable connector (U, V, W)
- 9 Heat sink
- 10 Display
- 11 CN5: USB Connector
- 12 CN4: RS-422 communication connector
- 13 CN3: RS-422 communication connector
- 14 CN1: Control signal connector
- 15 CN2: Encoder signal connector
- 16 Ground



Xmotion Drive Product Features

L7SA Drive

em		Type Name	L7SA001□	L7SA002□	L7SA004□	L7SA008□	L7SA010□	L7SA020□	L7SA035□	L7SA050□	L7SA075B	L7SA150
put	Main Pov	wer Supply				3 Phase AC2	200 ~ 230[V](-15 ~ +10[%]), 50 ~ 60[Hz	:]		
wer	Control P	ower Supply			Sir	igle Phase A	C200 ~ 230[V](-15 ~ +10[[%]), 50 ~ 60	[Hz]		
ated	Current[A	J	1.4	1.7	3.0	5.2	6.8	13.5				
ak C	Current[A]		4.2	5.1	9.0	15.6	20.3	40.5 50.1 96.0 98.5 190.				
ncod	er Type			Quad.	type increm		rive 2,000~10 Bit, 20Bit (for			100W (for M8	only),	
		Speed Control Range		Maximum 1: 5000								
		Frequency Response	Maximum 1 [kHz] or above (when using 19bit serial encoder)									
	Speed Control	Speed Command		DC -10 [V]~+10 [V] (Reverse rotation in case of negative voltage)								
9	Control	Accel/Decel Time		Straight or S	S-curve acce	eleration/de	celeration (0	-10,000 [ms], possible t	o be set by o	ne [ms] unit)
		Speed Variation Ratio		±C	.01[%] or lov	wer (when lo	ad changes	between 0 a	and 100%), ±	0.1[%] or low	/er	
2		Input Frequency				1[Mpps], Lir	ne driver / 20	O[kpps], Op	en Collector			
5	Position	Input Pulse Type					Pulse series					
5	Control	Electric Gear Ratio			For		ar ratios can			ned.		
		Torque Command					se direction					
	Torque	Speed Limit					internal spec					
	Control	Repetition accuracy				JO 0 10 [V], 1	Within		u witami ±1[//	0,		
		Input Range					DC -10					
	Analog Input	Resolution										
				12[bit] DC -10 ~ +10[V]								
	Analog Output	Output Range Resolution					12[
	Digital Input		Total 10 Input channels(Assignment available) SVON, SPD1, SPD2, SPD3, ALMRST, DIR, CCWLIM, CWLIM, EMG, STOP, EGEAR1, EGEAR2, PCON, GAIN2, P_CLR, T_LMT, MODE, ABS_RQ, ZCLAMP									
	Digital Ou	ıtput	Above 19 functions can be used selectively for assignment. Signal can be set as positive logic or negative logic Total 5 Channels(Assignment available), 3 Channels(Set as alarm code) ALARM, READY, ZSPD, BRAKE, INPOS, TLMT, VLMT, INSPD, WARN									
-			Abov	e 9 outputs (an be used	selectively f	or assignme	nt. Signal ca	an be set as	positive logi	or negative	logic
	RS-422		Accessible to PC software and the RS422 server									
	USB		Status monitoring, JOG operation, parameter upload/download are available with PC Software									
ode	er				Ser	ial BiSS enc	oder and qua	drature en	coder suppo	rted		
ode	er Output T	Гуре			Rando	m pre-scale	output thro	ugh FPGA (N	ا.4 Maximum	4 Mpps)		
	Dynamic	Braking		Stand	lard built-in	(Activated w	hen the ser	vo alarm go	es off or whe	en the servo	is off)	
	Regenera	ative Braking	Default built-in(excluding 15kW), external installation possible									
2	Display		7-segment display (5 digits)									
5	Self-sett	ing Function				Loader (S	SET, MODE, I	JP, and [DO	WN] keys)			
	Additiona	al Function	Auto gain tuning, phase Z detection, manual JOG operation, program JOG operation, automatic analog input calibration									
	Protectiv	e Function			e, overheat(power modu	-	abnormal o	Irive operati	em, control p on's temp), e olem		•
		g Temperature / Temperature				(0~+50[°C]/	-20 ~ +70[°C				
	Operatin Storage I	g Humidity / Humidity			E	Below 80[%]	RH / Below 9	0[%]RH(No	ncondensin	g)		
		nent		Keen inc	loors. Avoid	corrosive / f	lammable g	as or liquid.	and electric	ally conduct	tive dust.	

^{*} L7SA075 and L7SA150 do not support Incremental type

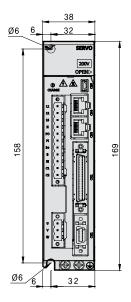
L7SB Drive

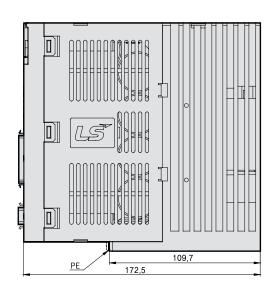
ltem		Type Name	L7SB010B	L7SB020B	L7SB035B	L7SB050B	L7SB075B	L7SB150B				
put	Main Pov	wer Supply		3 Ph	nase AC380 ~ 480[V](-15 ~ +10[%]), 50 ~ 6	O[Hz]					
ower	Control F	Power Supply		Single	Phase AC380 ~ 480[V](-15 ~ +10[%]), 50 -	- 60[Hz]					
ated	Current[A	.]	3.7	8.0	10.1	17.5	22.8	39.0				
eak C	Current[A]		11.1	24.0	30.3	52.5	57.0	97.5				
ncod	er Type				19	Bit						
		Speed Control Range			Maximur	n 1: 5000						
		Frequency Response		Maximum 1 [kHz] or above (when using 19bit serial encoder)								
	Speed	Speed Command			+10 [V] (Reverse rota							
ല	Control	Accel/Decel Time	Straigh		ation/deceleration (0			ms] unit)				
rman		Speed Variation Ratio			changes between 0 a							
ertor		Input Frequency			lpps], Line driver / 20		· · · · · · · · · · · · · · · · · · ·					
Control Pertormance	Position	Input Pulse Type			ymbol + pulse series							
5	Control	Electric Gear Ratio		Four d	igital gear ratios can	be set, selected and	l tuned.					
		Torque Command			(Reverse direction							
	Torque	Speed Limit		DC 0	ı~10 [V], internal spe∈	ed command within	±1[%]					
	Control	Repetition accuracy			Withir	ı ±1[%]						
	Analog	Input Range	DC -10 ~ +10[V]									
	Input	Resolution		12[bit]								
	Analog	Output Range	DC -10 ~ +10[V]									
Jac	Output	Resolution	12[bit]									
Input/Output Signal	Digital In	put	SVON, SPD1, SPD2, SPD3, ALMRST, DIR, CCWLIM, CWLIM, EMG, STOP, EGEAR1, EGEAR2, PCON, GAIN2, P_CLR, T_LMT, MODE, ABS_RQ, ZCLAMP You can selectively allocate a total of 19 functions. You can set the positive/negative logic of the selected signal.									
	Digital O	utput		A total of 5 channels (Allocable), 3 channels (Fixed with alarm codes) ALARM, READY, ZSPD, BRAKE, INPOS, TLMT, VLMT, INSPD, WARN You can selectively allocate a total of nine kinds of output. You can set the positive/negative logic of the selected signal.								
Communication	RS-422			Accessible to PC software and the RS422 server								
E Comm	USB		Status monito	Status monitoring through PC software, JOG operation, and parameter uploading/downloading are possible.								
code	er		Serial BiSS encoder and quadrature encoder supported									
code	er Output 1	Гуре		Random p	re-scale output thro	ugh FPGA (Maximur	n 6.4 Mpps)					
	Dynamic	Braking	S	tandard built-in (Ac	tivated when the ser	vo alarm goes off or	when the servo is o	ff)				
	Regener	ative Braking	Default built-in (excluding 15kW), external installation possible									
suc	Display			7-segment display (5 digits)								
ınctic	Self-set	ting Function	Loader (SET, MODE, UP, and [DOWN] keys)									
Built-in functions	Addition	al Function	Auto gain tuning, phase Z detection, manual JOG operation, program JOG operation, automatic analog input calibration									
ш	Protecti	ve Function		Overcurrent, overload, overvoltage, voltage lack, main power input error, control power input error, overspeed, motor cable, heating error (power module overheat, drive temperature error), encoder error, excessive regeneration, sensor error, communication error								
ronment		ng Temperature / Temperature			0~+50[°C]/	-20 ~ +70[°C]						
OperationEnvironment		ng Humidity / Humidity		Belo	w 80[%]RH / Below 9	0[%]RH(Nonconder	nsing)					
9 8	Environr	ment	Kee	p indoors. Avoid cor	rosive / flammable g	as or liquid, and ele	ctrically conductive	dust.				

**motion External Dimensions

*Unit [mm]

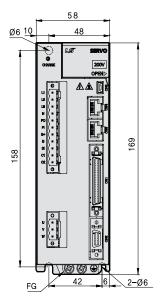
L7SA001 ~ L7SA004 [Weight: 1.0kg]

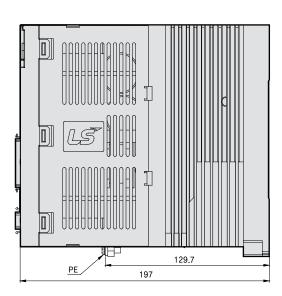




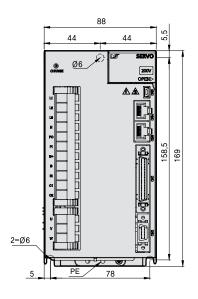
*Unit [mm]

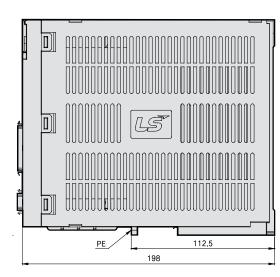
L7SA008 -- L7SA010 [Weight: 1.5kg (Fan-Cooling included)]





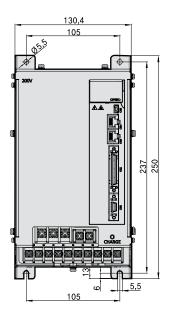
L7SA020 ~L7SA035 Weight: 2.5kg (Fan-Cooling included)]

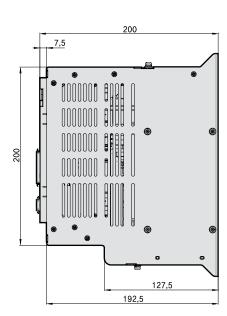




*Unit [mm]

L7SA050 ☐ [Weight: 5.5kg (Fan-Cooling included)]

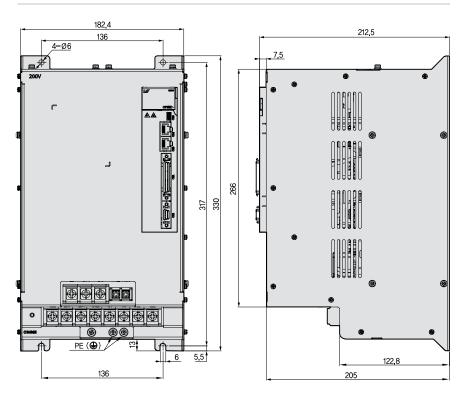




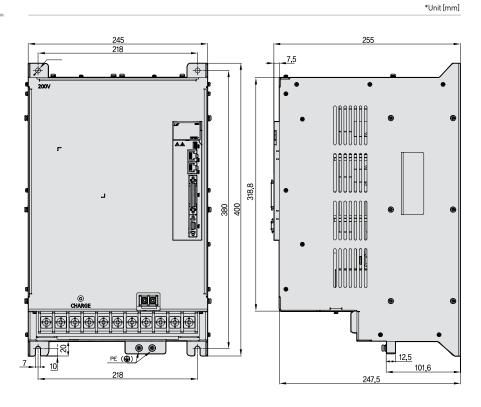
**motion External Dimensions

L7SA075B [Weight: 8.5kg

(Fan-Cooling included)]



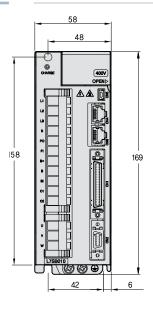
L7SA150B [Weight: 16.2kg (Fan-Cooling included)]

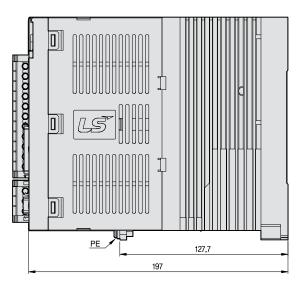


*Unit [mm]

*Unit [mm]

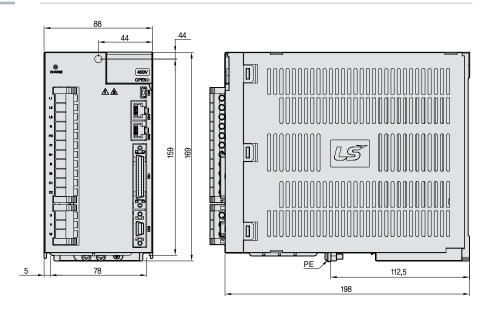
L75B010B[Weight: 1.5kg
[Fan-Cooling included)]





*Unit [mm]

L7SB020B / L7SB035B [Weight: 2.5kg (Fan-Cooling included)]

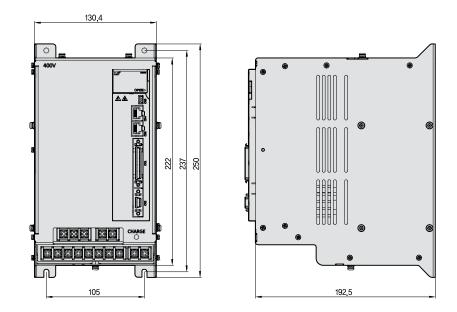


**motion External Dimensions

*Unit [mm]

L7SB050B

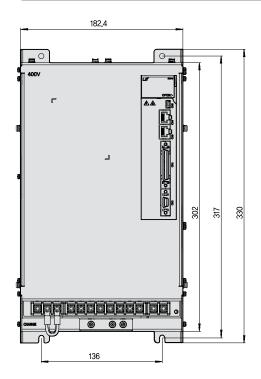
[Weight: 5.5kg (Fan-Cooling included)]

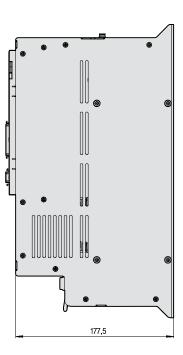


*Unit [mm]

L7SB075B

[Weight: 8.5kg (Fan-Cooling included)]

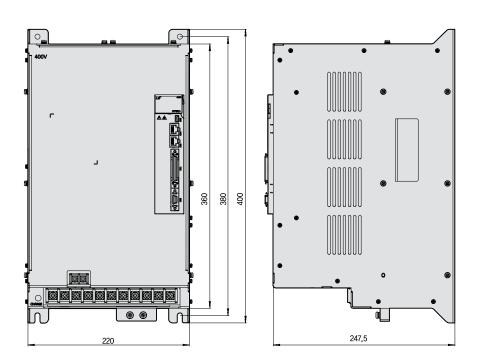




*Unit [mm]

L7SB150B

[Weight: 15.5kg (Fan-Cooling included)]

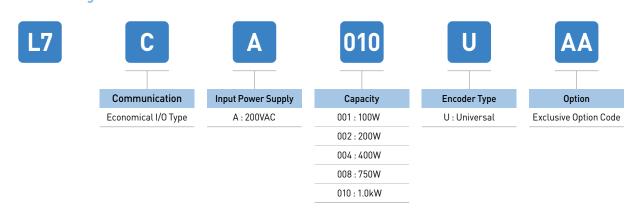


**motion | Servo Drive Designation

L7C Series



Servo Drive Designation



Economical Pulse and Analog Command Type L7C

Control Power/Main Power Unification

- Unified power supply with integrated control and power board
- Diverse product line supporting single-phase AC220, with capacities ranging from 0.1 to 1kW

Optimal Systems with Affordable Cost

• No FPGA used by the optimized MCU operation

Maintains L7S compatibility and specifications

- Compatibility with existing L7S I/O pin map
- Maintain current control cycle (10kHz), speed/position control cycle (5kHz)
- Added operation mode (indexing mode) and improved memory (1MB)
- 00000 8 9 12 В U -

- 1 Display
- 2 Mode switch
- 3 Operation switch(Up/down)
- 4 Main power terminal (L1, L2)
- 5 Regenerative resistance terminal (B+, B)
 - Mount external resistors to ports B+ and B
- 6 Servo motor power connectors (U, V, W)
- 7 Ground
- 8 Set-up switch
- 9 USB connector
- 10 Control signal connector(I/O)
- 11 Encoder connector(ENCODER)
- 12 Charge indicator

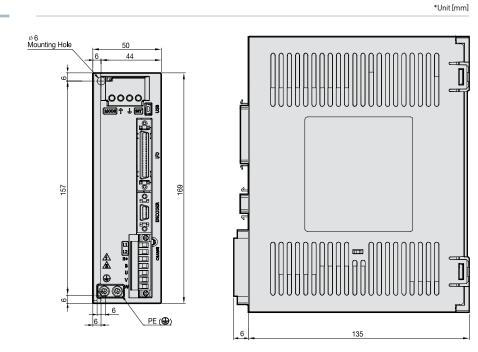
*** Motion Drive Product Features

L7C Drive

Item	Type Name	L7CA001U	L7CA002U	L7CA004U	L7CA008U	L7CA010U					
nput Power			Single phase	AC200 ~ 230[V] (-15~+10	%), 50~60[Hz]						
Rated Current[/	A]	1.4	1.7	3.0	5.2	6.75					
Peak Current[A]	4.2	5.1	9.0	15.6	20.25					
Encoder Type			Quadrature (Increme	ntal), Biss-B, Biss-C (A	osolute, Incremental)						
	Speed Control Range	Maximum 1:5000									
	Frequency Response	Maximum 1[KHz] or above (When using 19Bit Serial Encoder)									
Control	Speed Variation Ratio	± 0.01 [%] or lower [when load changes between 0 and 100%] ± 0.1 [%] or lower [Temperature 25 $\pm 10^{\circ}$ C]									
Performance	Accel/Decel Time	Straight or S-curve acceleration/deceleration (0-10,000[ms], possible to be set by 0-1,000[ms] unit)									
	Input frequency		1[Mpps], lin	e driver / 200[kpps], op	en collector						
	Input Pulse Type	Symbol + Pulse series, CW+CCW, A/B Phase									
	Standards		ANSI/TIA	/EIA-422 standard spec	cifications						
	Protocol			MODBUS-RTU							
	Synchro Method			Asynchronous							
Communication Specifications	Power Consumption			100mA or less							
	Transmission Speed		9,600	/ 19,200 / 38,400 / 57,60	00bps						
	Distance			Maximum 200[m]							
	Terminating Resistance	External connection (CN1 7Pin, 28Pin connection), Built-in 120Ω									
Digital Input,	Digital Input	Input voltage range : DC12V ~ DC24V Total 10 input channels (allocable) Total 34 input functions allocable (*SV_ON, *SPD/LVSF1, *SPD2/LVSF2, *SPD3, *A-RST, *JDIR, *POT, *NOT, *EMG, *STOP, START, REGT, HOME, HSTART, ISELO, ISEL1, ISEL2, ISEL3, ISEL4, ISEL5, PCON, GAIN2, P_CL, N_CL, MODE, PAUSE, ABSRQ, JSTART, PCLR, AOVR, INHIBIT, EGEAR1, EGEAR2, ABS_RESET) * Basic allocation signal									
Output	Digital Output	Service rating : DC24V ±10%, 120mA 5 of 8 input channels are allocable, 3 channels are fixed with AL00, AL01, AL02 Total 19 output functions allocable {*ALARM, *READY, *ZSPD, *BRAKE, *INPOS1, ORG, EOS, TGON, TLMT, VLMT, INSPD, WARN, INPOS2, IOUT0, IOUT1, IOUT2, IOUT3, IOUT4, IOUT5) * Basic allocation signal									
Analog Output		Analog s	peed input (Command/C	2 Channels Overide) ±10V Analog tor	que input (Command/L	Limit) ±10V					
	Connect			PC							
USB Communication	Communication Standard	Complies with USB 2.0 Full Speed standard									
	Specification		PC, complie	s with USB 2.0 Full Spe	ed standard						
	Dynamic Braking	Standard	built-in brake (Activate	d when the servo alarm	goes off or when the se	ervo is off),					
	Regenerative Braking		Externa	l installation possible (d	optional)						
nternal	Display Function		7-	segment display (5 digi	ts)						
unction	Additional Function		Gain tuning, ala	m history, JOG operation	on, origin search						
	Protection Function	Excessive	current/voltage/overloa encoder/posi	d/overheating/speed, e tion following/current s		low voltage,					
	Operating Temperature / Storage Temperature			0~50°C/-20~65°C							
Operation Environment	Operating Humidity / Storage Humidity		Below80[%]F	RH / Below 90[%]RH(No	ncondensing)						
	Environment	Keep ind	oors. Avoid corrosive / f	ammable gas or liquid,	and electrically condu	ctive dust.					

L7CA001U / L7CA002U / L7CA004U

[Weight: 1.0kg]



L7CA008U / L7CA010U
[Weight: 1.5kg]

Xmotion Servo Drive Designation

L7P Series



Servo Drive Designation







A	4	

004	





Communication	or
Standard I/O 8	Š.
Index Type	

input Power Supply	
A: 200VAC	
B : 400VAC	

Capacity Capacity (A: 200VAC) (B: 400VAC) 001 : 100W 010 : 1.0kW 002 : 200W 020: 20kW 004 : 400W 035:3.5kW 008 : 750W 050:5.0kW 010 : 1.0kW 075 : 7.5kW 020: 20kW 150 : 15kW 035:3.5kW

050 : 5.0kW 075 : 7.5kW 150 : 15kW

Encoder Type Option U : Universal Exclusive Option Code

Standard Pulse and Indexer Type L7P

Provides Program Function with Built-in Single Axis Position Determination Module

- Supports position control mode through pulse input
- Provides position control through I/O or HMI without position control module
- Drive operable by itself
- Modbus RTU protocol (RS-422)

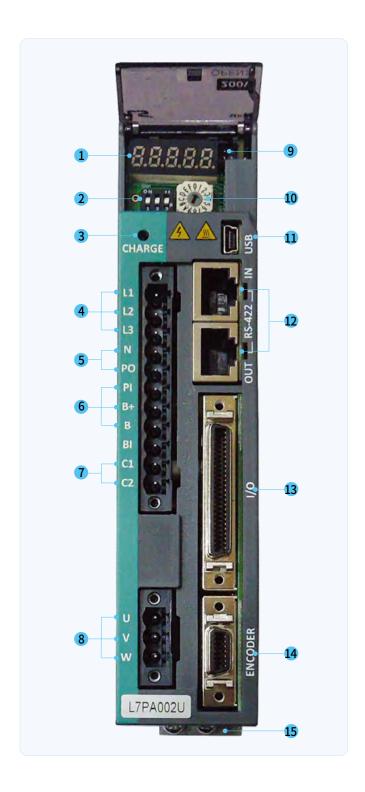
Compatible with Various Motors and Encoders

- Operates with rotary, DD and linear motors (Supporting 3rd party motor)
- Quadrature, BiSS-C, Tamagawa serial abs, Endat 2.2, Panasonic serial abs, Sinusoidal

Improved Control Performance

- Improved control bandwidth
- 4-step notch filter provided
- Vibration control by Real-time FET
- Real-time gain tuning function

- Display
- 2 Terminating resistance switch
- 3 Charge indicator
- 4 Main power connector (L1, L2, L3)
- 5 DC reactor connector (PO, PO), short-circuit when not in use
- 6 Regenerative resistor connector (B+, B, BI)
 - Short-circuit B and BI terminals when using standard type
 - Use B+ and B terminals when using external resistor
- 7 Control power connector (C1, C2)
- 8 Servo motor power connector(U, V, W)
- 9 Connector for analogue monitor
- 10 Node address switch
- 11 USB connector(USB)
- 12 RS-422 communication connector(CN3,CN4)
- 13 Control signal connector(I/O)
- 14 Encoder connector(ENCODER)
- 15 Ground





Xmotion Drive Product Features

L7PA Drive

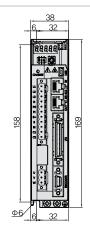
Item	Type Name	L7PA001U	L7PA002U	L7PA004U	L7PA008U	L7PA010U	L7PA020U	L7PA035U	L7PA050U	L7PA075U	L7PA150U
Innut Dower	Main Power Supply				3 Phase AC2	00 ~ 230[V](-15 ~ +10[%]), 50 ~ 60[Hz	z]		
Input Power	Single Phase AC200 ~ 230[V](-15 ~ +10[%]), 50 ~ 60[Hz]										
Rated Current[A]	1.4	1.7	3.0	5.2	6.8	13.5	16.7	32.0	39.4	76.0
Peak Current[/	A]	4.2	5.1	9.0	15.6	20.3	40.5	50.1	90.9	98.5	190.0
Encoder Type		Tam	agawa Seria		ıre(Incremer Incremental					nidal Analog	Hall
	Speed Control Range		agama coc	,			m 1: 5000	01410), 21150	, 0		, , , , , ,
	Frequency Response		Maximum 1 [kHz] or above (When using 19bit Serial Encoder)								
Control	Speed Variation Ratio	±0	.01 [%] or lo	wer [when l	oad changes	between 0	and 100%] ±	0.1[%] or lo	wer[Temper	ature25 ±10°	°C]
Performance	Accel/Decel Time		Straight o	r S-curve ac	celeration/d	eceleration	(0~10,000[n	ns], 0~1,000	[ms] Unit cor	nfigurable)	
	Input Frequency				1[Mpps], lir	ne drive / 20	0[kpps], Ope	en collector			
	Input Pulse Type				Symbol + F	Pulse series	, CW+CCW,	A/B Phase			
	Communication Specifications				ANSI/TIA	/EIA-422 St	andard spec	cifications			
	Communication Protocol					MODBU	JS-RTU				
RS422	Connector					RJ4	5 x 2				
Communication Specifications	Synchro Method						ronous				
1	Transmission Speed			9600/1	9200/38400	•		nfigured at [0x3002]		
	Transmission Distance						m 200 [m]				
	Power Consumption				D:] or less				
	Terminating Resistance	Dip S/W(0n/0ff), Built-In 120Ω									
Digital Input,	Digital Input	Input voltage range: DC 12[V] ~ DC 24[V], total 16 input channel (allocable), 33 function inputs can be selectively allocated (*SV_ON, *POT, *NOT, *A-RST, *START, *STOP, *REGT, *EMG, *HOME, *HSTART, *ISEL0, *ISEL1, *ISEL3, *ISEL4, *ISEL5, PCON, GAIN2, P_CL, N_CL, PROBE1, PROBE2, PAUSE, ABSRQ, JSTART, JDIR, PCLR, SP LVSF1, SPD2/LVSF2, SPD3, AOVR, INHIBIT, MODE)							1, *ISEL2,		
Output	Digital Output	Use rating: DC 24[V] ±10%, 120[mA], total 8 input channel (allocable) 19 function inputs can be selectively allocated {*ALARM±, *READY±, *BRAKE±, *INPOS1±, *ORG±, *EOS±, *TGON±, *TLMT±, VLMT±, INSPD±,ZSPD±, WARN±, INPOS2±, IOUT0±, IOUT1±, IOUT2±, IOUT3±, IOUT4±, IOUT5±)								WARN±,	
Analog Input / Output	Analog Input	Total 2 channels (allocable) analog speed override input(-10[V] \sim +10[V]) analog torque command input(-10[V] \sim +10[V])									
	Analog Output	Total 2 channels 15 function inputs can be selectively allocated									
	Functions	Firmware download, parameter setting, tuning, auxiliary function, parameter copy									
USB Communication	Communication Specifications				Complies wi	th USB 2.0 I	-ull speed s	pecifications	S		
	Connection Device	PC or USB storage media									
	Dynamic Braking			Star	ndard built-ir	n(activated b	y servo alai	m or servo	OFF)		
	Regenerative Braking			Defaul	built-in(Exc	luding 15kW	/), external i	nstallation p	possible		
Built-in	Display	7-segment display (5 digits)									
Functions	Self-setting Function			[Orive node ac	ddress can l	e set using	rotary switc	ch		
	Additional Function			Gai	n tuning, alar	m history, .	JOG operation	on, origin se	arch		
	Protective Function	Excessive	e current, ov		essive curre failure, posi					age, excessi	ve speed,
Operation	Operating Temperature / Storage Temperature				() ~ +50[°C] /	-20~ +70[°C]			
Operation Environment	Operating Humidity / Storage Humidity			I	Below80[%]F	RH / Below 9	0[%]RH(No	ncondensing	g)		
	Environment		Keep ind	doors. Avoid	corrosive / f	lammable g	as or liquid,	and electric	cally conduc	tive dust.	

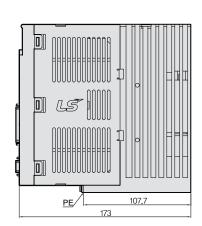
L7PB Drive

Item	Type Name	L7PB010U	L7PB020U	L7PB035U	L7PB050U	L7PB075U	L7PB150U				
	Main Power Supply		3 Ph	ase AC380 ~ 480[V](-15 ~ +10[%]), 50 ~ 60	D[Hz]					
Input Power	Control Power Supply		Single	Phase AC380 ~ 480[V](-15 ~ +10[%]), 50 ~	- 60[Hz]					
Rated Current	[A]	3.7	8.0	10.1	17.5	22.8	39.0				
Peak Current[A]	11.1	24.0	30.3	47.3	57.0	97.5				
Encoder Type	-	Tamagawa S		Quadrature(Incremental), BiSS-B, BiSS-C(Absolute, Incremental), bsolute, Incremental), Panasonic Serial(Absolute), EnDat 2.2, Sinusoidal, Analog Hall							
	Speed Control Range			Maximur	n 1: 5000						
	Frequency Response	Maximum 1 [kHz] or above (When using 19bit Serial Encoder)									
Control Performance	Speed Variation Ratio	±0.01 [%] or lower [when load changes between 0 and 100%] ±0.1[%]orlower[temperature25 ±10°C]									
	Accel/Decel Time	Straight or S-curve acceleration/deceleration (0~10,000[ms], 0~1,000[ms] Unit configurable)									
	Input Frequency		1[N	Apps], line drive / 20	O[kpps], Open collec	tor					
	Input Pulse Type		Sv	mbol + Pulse Series	. CW+CCW. A/B Pha	ise					
	Communication Specifications			NSI/TIA/EIA-422 St							
	Communication Protocol			MODBL	JS-RTU						
RS422	Connector			RJ4	5 x 2						
Communication	Synchro Method			Asynch	ronous						
Specifications	Transmission Speed		9600/1920	0/38400/57600 [bps	l, Can be configured	at [0x3002]					
	Transmission Distance	Maximum 200 [m]									
	Power Consumption			100	[mA]						
	Terminating Resistance	Dip S/W(0n/0ff), Built-In 120Ω									
Digital Input,	Digital Input	Input voltage range: DC 12[V] ~ DC 24[V], total 16 input channel (allocable), 30 function inputs can be selectively allocated (*SV_ON, *POT, *NOT, *A-RST, *START, *STOP, *REGT, *EMG, *HOME, *HSTART, *ISEL0, *ISEL1, *ISEL2, *ISEL3, *ISEL4, *ISEL5, PCON, GAIN2, P_CL, N_CL, PAUSE, ABSRQ, JSTART, JDIR, PCLR, SPD1/LVSF1, SPD2/ LVSF2, SPD3, AOVR, MODE)									
Output	Digital Output	Use rating: DC 24[V] ±10%, 120[mA], total 8 input channel (allocable) 19 function inputs can be selectively allocated {*ALARM±, *READY±, *BRAKE±, *INPOS1±, *ORG±, *EOS±, *TGON±, *TLMT±, VLMT±, INSPD±, ZSPD±, WARN±, INPOS2±, IOUT0±, IOUT1±, IOUT2± IOUT3±, IOUT4±, IOUT5±)									
Analog nput/output	Analog Input	Total 2 channels Analog speed override input (command / override) -10[V] ~ +10[V], Analog torque command input (command / limit) -10[V] ~ +10[V]									
	Analog Output		15	Total 2 chann function inputs can	els (allocable) pe selectively alloca	ted					
	Functions	F	irmware download,	parameter setting,	uning, auxiliary fun	ction, parameter co	ру				
JSB Communication	Communication Specifications		Con	nplies with USB 2.0 I	Full speed specificat	ions					
	Connection Device			PC or USB st	orage media						
	Dynamic Braking		Standar	d built-in(Activated b	oy servo alarm or se	rvo OFF)					
	Regenerative Braking		Default bui	lt-in(Excluding 15kW	/), external installati	on possible					
Built-in	Display			7-segment di	splay (5 digits)						
unctions	Self-setting Function		Drive	e node address can b	e set using rotary s	witch					
	Additional Function		Gain tur	ning, alarm history, .	IOG operation, origin	n search					
	Protective Function	Excessive curren		ve current limit, over ure, position followir	-		excessive speed				
Oporation	Operating Temperature / Storage Temperature			0~+50[°C]/	-20~ +70[°C]						
Operation Environment	Operating Humidity / Storage Humidity		Belo	w80[%]RH / Below 9	0[%]RH(Nonconden	sing)					
	Environment	Keep	o indoors. Avoid corr	rosive / flammable g	as or liquid, and elec	ctrically conductive	dust.				

*Unit [mm]

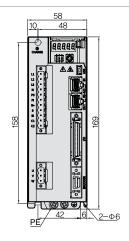
L7PA001U~ L7PA004U [Weight: 1.0kg]

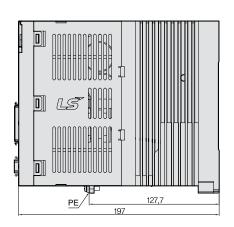




*Unit [mm]

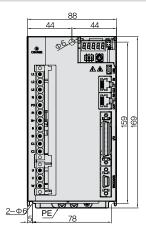
L7PA008U/L7PA010U [Weight: 1.5kg (Fan-Cooling included)]

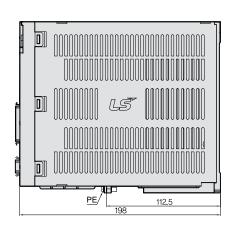




*Unit [mm]

L7PA020U / L7PA035U [Weight: 2.5kg (Fan-Cooling included)]

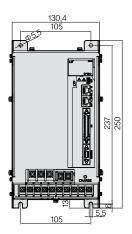


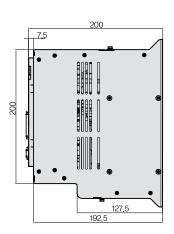


*Unit [mm]

L7PA050U

[Weight: 5.5kg (Fan-Cooling included)]

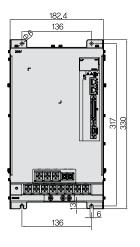


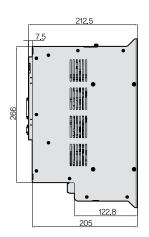


*Unit [mm]

L7PA075U

[Weight: 8.5kg (Fan-Cooling included)]



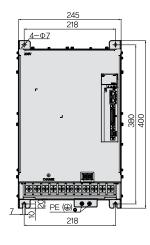


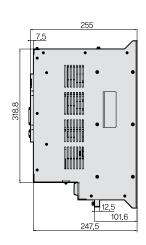
*Unit [mm]

L7PA150U

[Weight: 16.2kg

(Fan-Cooling included)]



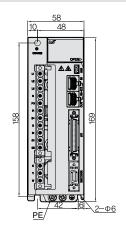


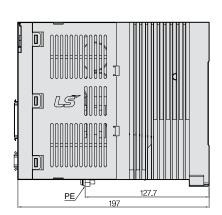
**motion External Dimensions

*Unit [mm]

L7PB010U

[Weight: 1.5kg (Fan-Cooling included)]

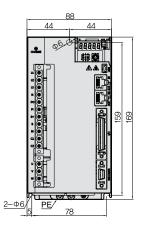


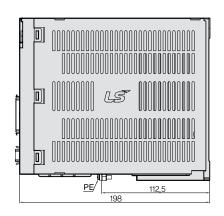


*Unit [mm]

L7PB020U/L7PB035U

[Weight: 2.5kg (Fan-Cooling included)]



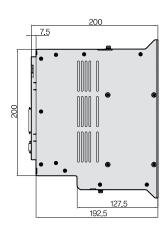


*Unit [mm]

L7PB050U

[Weight: 5.5kg (Fan-Cooling included)]

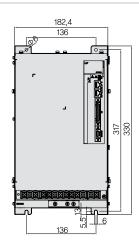


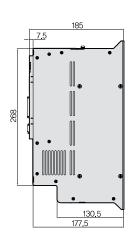


*Unit [mm]

L7PB075U

[Weight: 8.5kg (Fan-Cooling included)]

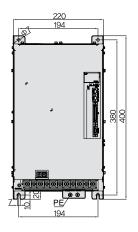


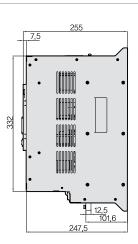


*Unit [mm]

L7PB150U

[Weight: 15.5kg (Fan-Cooling included)]



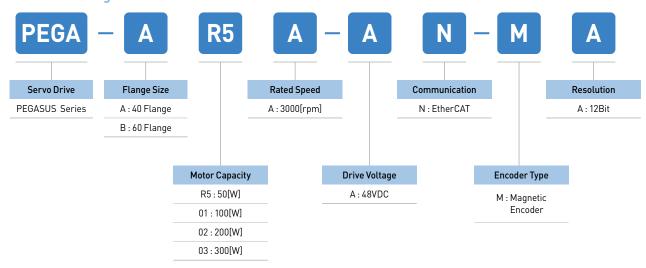


**motion | Servo Drive Designation

PEGA Series



Servo Drive Designation



Integrated Drive-Motor EtherCAT Type PEGA

Enhanced Efficiency Through Integration of Motor and Drive

- Cost effective from installation by integrated system of motor, encoder cable and drive
- Highly efficient space usage when installed at limited and small space
- High effectiveness for application of multi axis because there is no limitation for space of installation

Real-time Control Through EtherCAT

- High speed, Real-time capability and synchronization mechanism
- Improved EtherCAT communication speed (min. 250µs, supports DC)
- Supports CoE, EoE and FoE

- 1 Input / Output signal connector (CN1)
 - This connector is for sequence input / Output signals
- 2 EtherCAT Communication output port (OUT)
- 3 Status LED
 - It indicates the current state of EtherCAT Communication
- 4 Power connector (CN3)
- 5 EtherCAT Communication input port (IN)
- 6 Safety connector (CN2)
 - This connector connects safety devices
- 7 USB Connector (CN5, Mini B type)
 - This connector is to communicate with a PC
- 8 Node address setting switch
 - This switch is to set the node address of the drive
 - You can set the node addresses from 0 to 15

Xmotion Drive Product Features

Rated Values of **Servo Drive**

Rated	□40 50W (AR5A)	□40 100W (A01A)	□60 100W (B01A)	□60 200W (B02A)	□60 300W (B03A)
Continuous Output Current [Arms]	1.8	2.4	3.6	5.0	6.8
Maximum Output Current [Arms]	3.5	3.8	7.2	10.0	13.6
Input Voltage	DC 48V ~ DC 60V				

Basic **Specifications**

	Categ	lory.	Details	
	_	•		
Use Conditions	Control Method		PWM controlled sine wave current driving method	
	Operating Temperature/Storage Temperature		0~+40[°C]/-20~+60[°C]	
	Operating Hun	nidity/Storage Humidity	Below 80% RH / Below 90% RH (no freeze or condensation)	
	Vibration-/	Impact-resistance	TBD	
	Degree of Pro	tection/Degree of Pollution	TBD	
	Altitude		1000m or lower	
	Other		To be free from elecreostatic noise, strong electric current, or radiation.	
	Load Variation		At 0 to 100% load: ± 3% (at rated speed)	
Performance	Speed Variation	Voltage Variation	Rated voltage ±10%: 0% (at rated speed)	
	Variation	Temperature Variation	25°C: ±0.1% or less (at rated speed)	
Input/	Input Signal		Input voltage range: DC 12 V - DC 30 V The 4-channel input signal can be assigned to 12 functions: POT, NOT, HOME, STOP, PCON, GAIN2, PCL, NCL, PROBE1, PROB2, EMG, and ARST.	
Output Signal	Output Signal		Rated voltage and current: DC 24 V ±10%, 120[mA] The 2-channel output signal can be assigned to 11 functions: BRAKE, ALARM, RDY, ZSPD, INPOS1, TLMT, VLMT, INSPD, WARN, TGON, and INPOS2.	
Analog Mor	itor		Number of channels: 1, Output voltage range: ±4V, Angular resolution: 12 bits, Stabilization time: 15 us	
LICD	Connecting	g Device	PC or USB storage medium	
USB Communica-	Communic	ation Standard	Conforms to the USB 2.0 Full Speed Standard.	
tion	Function		Firmware download, parameter setting, adjustment, auxiliary functions, and parameter copy function.	
Dynamic Br	ake (Three-	phase Short-circuit)	Activates when servo alarm, servo OFF, or Emergency stop (POT, NOT and EMG) is input.	
Protection I	unctions		Overcurrent, overload, current limit, overheat, overvoltage, undervoltage, overspeed, encoder error, position follow error, etc.	
Auxiliary Fu	ınctions		Gain adjustment, alarm history, JOG drive, programmed JOG drive, etc.	
Safety	Input		ST01, ST02	
Eunctions	Compatible Standard		TBD	

EtherCAT Communication **Specification**

	Category	Details	
Communication	FoE	Firmware download	
	EoE	Parameter setting, adjustment, auxiliary functions, and parameter copy through UDP.	
	CoE	IEC 61158 Type12, IEC 61800-7 CiA 402 drive profile	
Physical Layer		100BASE-TX(IEEE802.3)	
Connector		RJ45 x 2	
Distance		Within 100 m between nodes	
DC (Distributed C	Clock)	Sync by DC mode	
LED Display		• L/A0(Link/Act IN) • L/A1(Link/Act OUT) • RUN • ERR	
Cia402 Drive Profile		a402 Drive Profile Supports CSP, CSV, CST, PP, PV, PT, and HM Modes.	

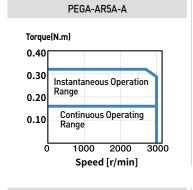
Internal Encoder Specification

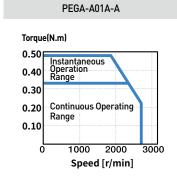
Category	Details	
Encoder Type	Magnetic Encoder (12bit)(Singleturn Absolute)	

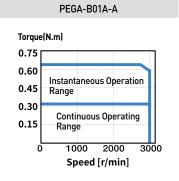
Internal Motor Specification

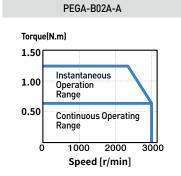
Мо	del	□40 50W (AR5A)	□40 100W (A01A)	□60 100W (B01A)	□60 200W (B02A)	□60 300W (B03A)
D . 17	[N·m]	0.16	0.32	0.32	0.64	1.27
Rated Torque	[kgf·cm]	1.62	3.25	3.25	6.50	9.74
Max. Torque	[N·m]	0.32	0.48	0.64	1.27	1.91
Max. Torque	[kgf·cm]	3.24	4.88	6.50	13.0	19.48
Rated Speed	[r/min]	3000	2400	3000	3000	3000
Max Speed	[r/min]	3000	3000	3000	3000	3000
Inertia	[kg·m²X10-4]	0.0240	0.0450	0.1140	0.1820	0.3210
	[gf·cm·s²]	0.0245	0.0459	0.1163	0.1857	0.3276

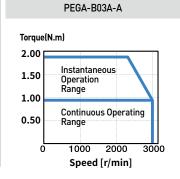








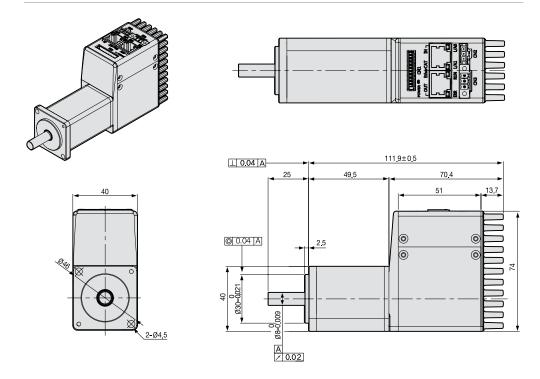




**motion External Dimensions

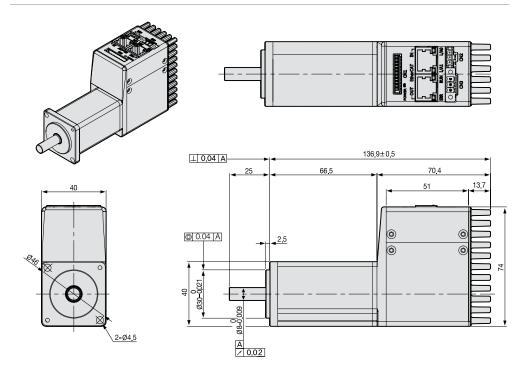
*Unit [mm]

PEGA-AR5A [Weight: 0.51kg]

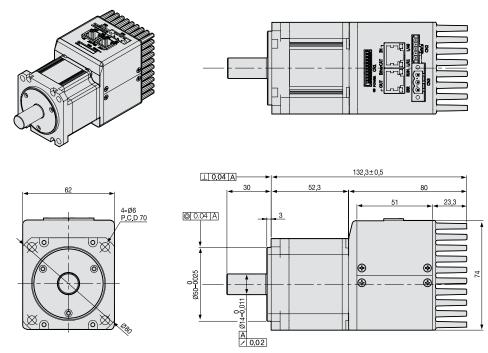


*Unit [mm]

PEGA-A01A [Weight: 0.63kg]

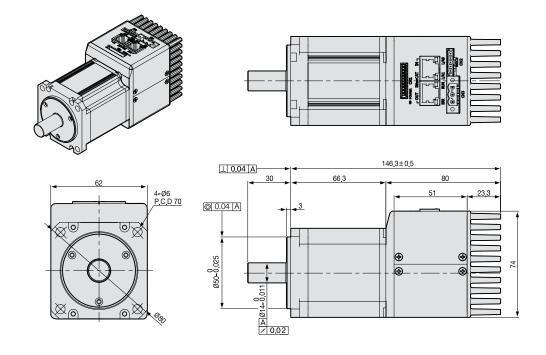


PEGA-B01A [Weight: 1.07kg]



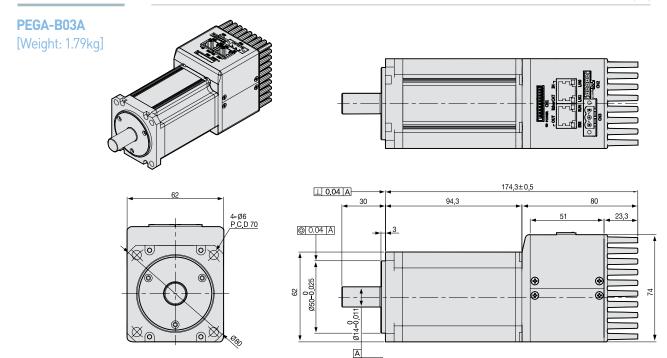
*Unit [mm]

PEGA-B02A [Weight: 1.30kg]



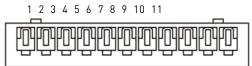
**motion External Dimensions

*Unit [mm]



Accessory Kit

CN1: I/O Connector



51004-1100(MOLEX)

Pin No.	Direction	Name	Signals	Descriptions
1	VCC	+24	+24V INPUT	+24V Vcc Input
2	Input	POT	Positive Over-Traverl	Limit Sensor
3	Input	NOT	Negative Over Traverl	Input
4	Input	HOME	Home Sensor	Home Sensor Input for Homing
5	Input	ST0P	Stop Input	Stop Command Input
6	Output	BRAKE+	BRAKE	Output Brake
7	Output	BRAKE-	DRANE	Control Signal
8	Output	ALARM+	Alama Outnut	Servo Alarm
9	Output	ALARM-	Alarm Output	Output
10	Output	MONITOR1	Analog Monitor	Analog Monitor Output(0V~5V)
11	GND	AGND	AGND(0V)	Analog Signal Graound

CN2: Safe Torque Off Connector



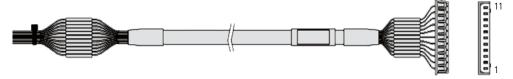
Pin No.	Name	Descriptions	
1	HWBB1	C (T O((CTO):	
2	HWBB2	Safe Torque Off(STO) input signals	
3	COMMON	DC 24V GND	

CN3: Power Connector



Pin No.	Name	Descriptions	
1	FG	Frame Ground	
2	N(DC 0V)	DC 0V GND	
3	VCC(DC 48V)	DC 48V input	

Cable CN1 : I/O Cable



Pin No.	Color	Marking (Signal Name)
1	Black (BK)	+24V
2	Brown (BR)	POT
3	Red (RD)	NOT
4	Orange (OR)	HOME
5	Yellow (YL)	STOP
6	Green (GN)	BRAKE+
7	Blue (BL)	BRAKE-
8	Violet (VL)	ALARM+
9	Gray (GY)	ALARM-
10	White (WH)	AMON
11	Light Green (L.GN)	AGND
12	Light Blue (L.BL)	

 $[\]mbox{\ensuremath{^{\star}}}\mbox{\ensuremath{The}}\mbox{\ensuremath{light}}\mbox{\ensuremath{blue}}\mbox{\ensuremath{wire}}\mbox{\ensuremath{should}}\mbox{\ensuremath{be}}\mbox{\ensuremath{at}}\mbox{\ensuremath{he}}\mbox{\ensuremath{at}}\mbox{\ensuremath{he}}\mbox{\ensuremath{at}}\mbox{\ensuremath{he}}\mbox{\ensuremath{at}}\mbox{\ensuremath{he}}\mbox{\ensuremath{at}}\mbox{\ensuremath{he}}\mbox{\ensuremath{at}}\mbox{\ensuremath{he}}\mbox{$

CN2: Safe Torque Off Connector (PEGAA)



Pin No.	Color	Marking (Signal Name)
1	Black (BK)	ST01
2	White (WH)	ST02
3	Red (RD)	COMMON

CN2: Safe Torque Off Connector (PEGAB)



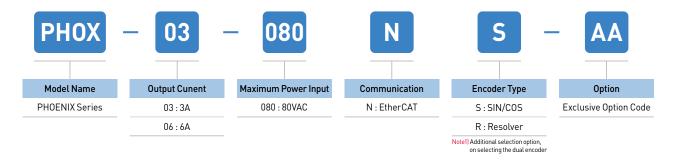
Pin No.	Color	Marking (Signal Name)
1	Black (BK)	+15V
2	White (WH)	ST01
3	Red (RD)	ST02
4	Green (GN)	COMMON
5	Blue (BL)	OV

**motion | Servo Drive Designation

PHOX Series



Servo Drive Designation



Low Voltage DC Drive Type PHOX

Real-time Control Through EtherCAT

- High speed, Real-time capability and synchronization mechanism
- Supports CoE, EoE and FoE
- Improved frequency response(≈1kHz)
- Improved communication speed by applying 16bit-bus
- Improved chip communication speed
- Improved EtherCAT communication speed

Variable Switching Frequency

• 16/32/48kHz

Fully-closed Loop Control

- Switch among Semi-closed loop control, Fully-closed loop control and dual feedback control
- Fully-closed loop control provides quick response with internal and external encoder position values
- Fully-closed loop control ensures high-precision control during machine operation

Progamming Function Including Single-axis Position Module

- Positioning control mode with pulse inputs
- Provides position control through I/O or HMI without position control module
- Supports indexing mode



- EtherCAT Out
 EtherCAT In
 Switch for pod
- 3 Switch for node address setting
- 4 Mini B USB
- 5 STO Connector
- 6 IO Connector
- 7 Encoder B connector
- 8 Encoder A connector
- 9 Status LED
- 10 Brake connector
- 11 Motor power connector
- 12 Master power connector(HV+,HV-)
- 13 Auxiliary power connector(AUX+,AUX-)
- 14 Ground



PHOX Series

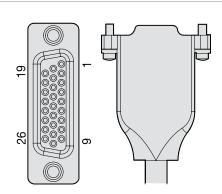
Item	Type Name	PH0X-03	PHOX-06	
Input	Main Power Supply	DC 24~8	O[V] Note1)	
ower	Control Power Supply	DC 24~8	0[V] Note1)	
Rated Cu	urrent[A]	3	6	
Peak Current[A]		9[A] > 1[sec]	18[A] > 1[sec]	
1st Enco Encoder		*Quadrature(Max. 10Mpps after X 4) - With and without halls, Differential *Serial Encoder(absolute, incremental) - BiSS(B,C), Endat2.2, Tamagawa Serial, SSI		
2nd Enco Encoder	*Quadrature(Max. 10Mpps after X 4) - Without halls, Differential *Serial Encoder(absolute, incremental) - BiSS(B,C), Endat2.2, Tamagawa Serial, SSI *Analog Encoder - Sinusoidal(1Vpp), Analog hall(Sin/Cos) - Resolver(Optional)		BiSS(B,C), Endat2.2, Tamagawa Serial, SSI	
e C	Speed Control Range	Maximur	n 1: 5000	
man	Frequency Response	Maximum 1 [kHz] or above (Wh	nen using 19bit Serial Encoder)	
Control Performance	Speed Variation Ratio	$\pm 0.01[\%]$ or lower [when load changes between 0	and 100%] ±0.1[%] or lower[temperature25 ±10°C]	
l Pe	Accel / Decel Time	Withi	n ±1%	
ntro	Input Frequency	4[Mpps],	line drive	
ပိ	Input Pulse Method	Symbol+Pulse series	CW+CCW, PhaseA/B	
u	Communication Standard	FoE (Firmware download) EoE (Parameter setting by UDP, Tunir IEC 61800-7 CIA		
icati	Physical Layer	100BASE-TX	((IEEE802.3)	
EtherCAT Communication Specifications	Connector	RJ4	5 x 2	
Somi	Communication distance	Within connection be	tween nodes 100[m]	
ATC	DC(Distributed Clock)	Synchronization by DC mode, minimum DC cycle: 250[μs]		
Der C	LED Display	LinkAct IN, LinkAct OUT, RUN, ERR		
Cia/02 Drive Profile		Profile Position Mode, Profile Velocity Mode, Profil Cyclic Synchronous Velocity Mode, Cyclic	e Torque Mode, Cyclic Synchronous Position Mode Synchronous Torque Mode, Homing Mode	
Digital Input, Output	Digital Input	Total 4 input channels(Allocable) Total 33 functions can be used selectively for assignment (*POT, *NOT, *HOME, * STOP, PCON, GAIN2, P_CL, N_CL, PROBE1P, ROBE2, EMG, A_RST, SV_ON, START, PAUSI REGT, HSTART, ISEL0-5, ABS_RQ, JSTART, JDIR, PCLR, AOVR, INHIB, SPD1, SPD2, SPD3, MODE)		
Digital Inp	Digital Output	Total 4 input channels(Allocable) Total 33 functions can be used selectively for assignment [*BRAKE, *ALARM, *READY, *ZSPD, INPOS1, INPOS2, TLMT, VLMT, INSPD, WARN, TGON, ORG, EOS, IOUT0, IOUT1, IOUT2 IOUT3, IOUT4, IOUT5)		
Analog Input / Output	Analog Input	Input voltage range Single channel, torque limit value		
Analog Out	Analog Output	Total 2 chann Total 15 outputs can be used		
afety F	unction	2 input channe	ls(ST01, ST02)	
ncoder	Output Type	A0(+/-), B0(+/-), Z0(+/-) (Line	e drive output max. 6.4Mpps)	
ation	Function	Firmware download, parameter setting, t	uning, auxiliary function, parameter copy	
USB Communication	Communication Standard	Complies with USB 2.0 F	full speed specifications	
Com	Connect	PC or USB st	orage media	
	Self-setting Function	Drive node address car	be set using dip switch	
Internal Function	Additional Function	Gain tuning, alarm history, 2	IOG operation, origin search	
Inte Fun	Protective Function		imit, overheat, overvoltage, undervoltage, Illowing error, current sensing error	
ion nent	Operating Temperature / Storage Temperature	0~50[°C]/	-20 ~ 65 °C	
Operation Environment	Operating Humidity / Storage Humidity	Below 80[%]RH / Below 90[%]RH(Noncondensing)		
Ш	Environment	Keep indoors. Avoid corrosive / flammable g	as or liquid, and electrically conductive dust.	

Note1] It is possible to drive with a voltage of less than 48 [V] of DC input power. However, the actual speed may be slower than the command speed and the specifications of the low voltage motor [based on DC 48 [V]] cannot be guaranteed. We recommend using DC 48[V] as the input power if possible.

Note2) Available when full-closed function is applied

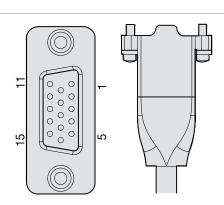
PHOX Series I/O and Encoder PIN Map

I/O Connector 10090769-P264ALF



PIN No.	Signal						
1	PF+	8	AMON1	15	D01	22	/B0
2	PF-	9	AMON2	16	D02	23	ZO
3	PR+	10	DICOM	17	D03	24	/20
4	PR-	11	DI1	18	18 DO4	25	DOCOM
5	AGND	12	DI2	19	A0	26	AGND
6	Al+	13	DI3	20	/A0		
7	Al+	14	DI4	21	В0		

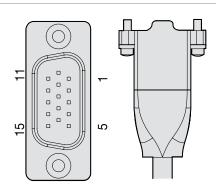
Encoder A Connector 10090769-P154ALF



DIM No.	Encoder							
PIN No.	Quad	BISS	SSI	ENDAT	TAMAGAWA			
1	Z+	-	-	-	-			
2	Z-	-	-	-	-			
3	GND	GND	GND	GND	GND			
4	-	-	-	-	-			
5	5V	5V	5V	5V	5V			
6	GND	GND	GND	GND	GND			
7	A-	SL-	DATA-	RC-/DV-	TXD-/RXD-			
8	A+	SL+	DATA+	RC+/DV+	TXD-/RXD+			
9	HALL U	-	-	-	-			
10	*M0T	*MOT	*MOT	*MOT	*MOT			
11	B-	MA-	CLK-	CLK-	-			
12	B+	MA+	CLK+	CLK+	-			
13	HALL V	-	-	-	-			
14	HALL W	-	-	-	-			
15	-	-	-	-	-			

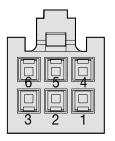
PHOX Series I/O and Encoder **PIN Map**

Encoder B Connector (Full Closed) 10090770-S154ALF



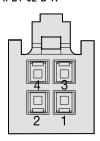
PIN No.	Encoder						
FIN NO.	Quad	BISS	SSI	ENDAT	TAMAGAWA	SIN/COS	RESOLVER
1	Z+	-	-	-	-	-	-
2	Z-	-	-	-	-	-	-
3	GND	GND	GND	GND	GND	GND	GND
4	-	-	-	-	-	SIN+	SIN+
5	5V	5V	5V	5V	5V	5V	5V
6	-	-	-	-	-	REF-	EXT-
7	A-	SL-	DATA-	RC-/DV-	TXD-/RXD-	-	-
8	A+	SL+	DATA+	RC+/DV+	TXD+/RXD+	-	-
9	-	-	-	-	-	SIN-	SIN-
10	*MOT	*MOT	*MOT	*MOT	*MOT	*MOT	*MOT
11	B-	MA-	CLK-	CLK-	-	-	-
12	B+	MA+	CLK+	CLK+	-	-	-
13	-	-	-	-	-	REF+	EXT+
14	-	-	-	-	-	COS-	COS-
15	-	-	-	-	-	COS+	COS+

STO Connector IPD1-03-D-K



PIN No.	Signal	Description
1	СОМ	Common(24 GND)
2	ST02	Cuts off current(torque) applied to motor when signal is off
3	ST01	Cuts off current(torque) applied to motor when signal is off
4	V-	DC -12V(bypass)
5	V+	DC -12V(bypass)
6	V+	DC -12V(bypass)

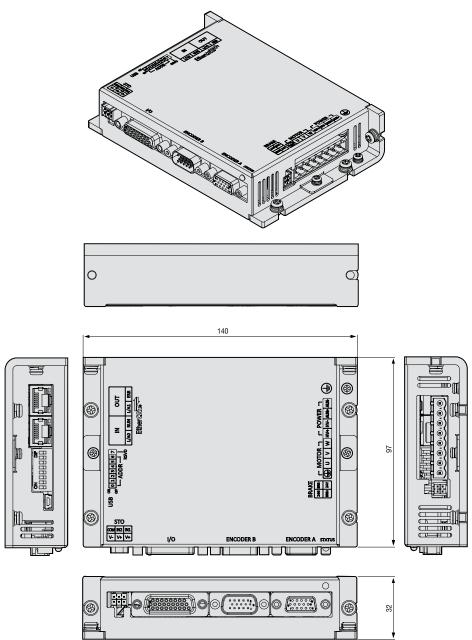
BRAKE Connector IPD1-02-D-K



PIN No.	Signal	Description
1	24V	Brake 24V Input
2	BRK+	Brake 24V Output
3	BRK-	Brake (1A)
4	24G	24V Return

*Unit [mm]

PHOX-03 / PHOX-06 [Weight: 0.43kg]



iX7NHA

Rated	Maximum	E.		'VED '	Encode	r Cable	iX7	iX7	ъ.
Speed (rpm)	Speed (rpm)	Flange	Motor	iX7 Drive	Serial	Absolute	Power Cable	Power + Brake	Brake
		□40	FALR5A	iX7NHA001U					
		□40	FAL01A	iX7NHA001U					
		□40	FAL015A	iX7NHA004U					
		□60	FBL01A	iX7NHA001U					
		□60	FBL02A	iX7NHA002U	APCS-	APCS-	APCS-		APCS-
		□60	FBL04A	iX7NHA004U	E□□□ES-□	E□□□ES-□1	P□□□LSX	-	B□□□QS-□
2.000	F 000	□80	FCL04A	iX7NHA004U					
3,000	5,000	□80	FCL06A	iX7NHA008U					
		□80	FCL08A	iX7NHA008U					
		□80	FCL10A	iX7NHA010U					
		□130	FE09A	iX7NHA010U			APCS-P□□HSX1	APCS-	
		□130	FE15A	iX7NHA020U	APCS-	APCS-	APCS-PULITISAT	P□□NBX1	
		□130	FE22A	iX7NHA020U	E□□□□DS	E□□□□DS1	ADCC DEFINEY	APCS-P□□NBX	-
		□130	FE30A	iX7NHA035U			APCS-PULITSX	APC5-PLLINBA	
		□130	FE06D	iX7NHA008U			APCS-P□□HSX1	APCS-	
2,000	3,000	□130	FE11D	iX7NHA010U			APUS-PULITISAT	P□□NBX1	
2,000	3,000	□130	FE16D	iX7NHA020U			ADCC DITHEY	APCS-P□□NBX	-
		□130	FE22D	iX7NHA020U			AFC3-FULITSA	APC3-PULINDA	
		□130	FE05G	iX7NHA008U			APCS-P□□HSX1	APCS-	
1,500	3,000	□130	FE09G	iX7NHA010U	APCS-	APCS-	APCS-PULITISAT	P□□NBX1	
1,500	3,000	□130	FE13G	iX7NHA020U	E□□□□DS	E□□□□DS1	ADCC DDDUCY	APCS-P□□NBX	-
		□130	FE17G	iX7NHA020U			AFU3-FULITSX	AFC3-FULINDA	
		□130	FE03M	iX7NHA004U					
1,000	2,000	□130	FE06M	iX7NHA008U			APCS-P□□HSX1	APCS-P□□NBX1	_
1,000	2,000	□130	FE09M	iX7NHA010U					-
		□130	FE12M	iX7NHA020U			APCS-P□□HSX	APCS-P□□NBX	

iX7NHA DD Motor

Rated Speed	Maximum Speed	External Diameter Of	Motor	Drive	Encode	r Cable	iX7	iX7 Power + Brake	Brake
(rpm)	(rpm)	Motor(Φ)	MOTOL	Dilve	Serial	Absolute	Power Cable	Cable	Diake
			DB03D	iX7NHA001U					
		135Ф	DB06D	iX7NHA002U					
	500		DB09D	iX7NHA004U					
			DC06D	iX7NHA002U					
		175Ф	DC12D	iX7NHA004U					
200	400		DC18D	iX7NHA008U			APCS- P□□□YSX	-	
	500		DD12D	iX7NHA004U	APCS-E□□□ZS				
	400	230Ф	DD22D	iX7NHA008U	APC5-ELLLZS	-			-
			DD34D	iX7NHA010U					
	300	290Ф	DE40D	iX7NHA010U					
	300	230Ψ	DE60D	iX7NHA020U					
150	250	360Ф	DFA1G	iX7NHA020U					
150	250	300Ψ	DFA6G	iX7NHA035U			APCS-P□□□ZSX		
50	100	380Ф	DGC3S	iX7NHA020U					
		135Ф	DFB03D	iX7NHA001U					
200	500	175Ф	DFC06D	iX7NHA002U	APCS-E□□□ZS1	-	APCS-P□□□YSX1	-	-
		230Ф	DFD12D	iX7NHA004U					

L7NHA

Rated	Maximum	F.		Б.	Encode	r Cable		D 5 1	Б. 1
Speed (rpm)	Speed (rpm)	Flange	Motor	Drive	Serial	Absolute	Power	Power + Brake	Brake
		□40 □40	FALR5A	L7NHA001U					
		□40 □40	FAL01A FAL015A	L7NHA001U					
		□ 4 0	FBL01A	L7NHA004U L7NHA001U					
		□60	FBL02A	L7NHA0010	APCS-	APCS-	APCS-		APCS-
		□60	FBL04A	L7NHA004U	EDDDES-D	E E E E E E E E E E E E E E E E E E E	P D LS-	-	B□□□QS-□
		□80	FCL04A	L7NHA004U					
		□80	FCL06A	L7NHA008U					
3,000	5,000	□80	FCL08A	L7NHA008U					
		□80	FCL10A	L7NHA010U					
		□130	FE09A	L7NHA010U			APCS-P□□□HS1	APCS-	
		□130	FE15A	L7NHA020U			AI CS-I LLLIISI	P□□□NB1	
		□130	FE22A	L7NHA020U	APCS-	APCS-	APCS-P□□□HS	APCS-P□□□NB	_
		□130	FE30A	L7NHA035U	E□□□□DS	E□□□□DS1			
		□180	FF30A	L7NHA035U				APCS-PUDDB	
		□180	FF50A	L7NHA050U			APCS-PLLLJS	APCS-P LB	
		□80 □80	FCL03D FCL05D	L7NHA004U L7NHA008U	ADOC	ADOC	ADOC		ADOC
		□80	FCL05D	L7NHA008U	APCS- E□□□ES-□	APCS- E□□□ES-□1	APCS- P□□□LS-□	-	APCS- B□□□QS-□
		□80	FCL07D	L7NHA008U					
		□130	FE06D	L7NHA008U				APCS-	
	3,000	□130	FE11D	L7NHA010U			APCS-P□□□HS1	P□□□NB1	
	,	□130	FE16D	L7NHA020U			ADOC DEFENS	ADOC DOOD NO	
		□130	FE22D	L7NHA020U			APCS-P□□□HS	APCS-PLLINB	
2,000		□180	FF22D	L7NHA020U			APCS-P□□□IS1	APCS-P□□□PB1	-
		□180	FF35D	L7NHA035U			APCS-P□□□IS	APCS-P□□□PB	
		□180	FF55D	L7NHA050U				APCS-P LB	
	2,500	□180	FF75D	L7NHA075U			APCS-PUDJS2	APCS-P□□□LB2	
	0.000	□220	FG22D	L7NHA020U			APCS-PUBLIST		
	3,000	□220 □220	FG35D FG55D	L7NHA035U L7NHA050U			APCS-PUDIS	_	APCS-P□□□SB
		□220	FG75D	L7NHA0500			APCS-P		APUS-PLILLISB
	2,500	□220	FG110D	L7NHA150U			APCS-P 0S		
		□130	FE05G	L7NHA008U				APCS-	
		□130	FE09G	L7NHA010U			APCS-P□□□HS1	P□□□NB1	
	3,000	□130	FE13G	L7NHA020U			APCS-P□□□HS	ADCC DODDING	
		□130	FE17G	L7NHA020U			APCS-PLILING	APC5-PULINB	
		□180	FF20G	L7NHA020U				APCS-P□□□PB1	-
	2,700	□180	FF30G	L7NHA035U				APCS-P PB	
	3,000	□180	FF44G	L7NHA050U			APCS-PUDIS		
1,500	2,500 2,000	□180 □180	FF60G FF75G	L7NHA075U L7NHA075U	APCS- E□□□□DS	APCS- E□□□□DS1	APCS-P□□□JS2 APCS-P□□□MS	APCS-PLILLES2	
	3,000	□220	FG20G	L7NHA020U	2	2000000	APCS-P IS1		
	2,700	□220	FG30G	L7NHA035U			APCS-PUDIS		
	3,000	□220	FG44G	L7NHA050U			APCS-PUUUJS		
	,	□220	FG60G	L7NHA075U			APCS-P□□□JS2	-	APCS-P□□□SB
	2,500	□220	FG85G	L7NHA150U			ADCC DUUC		
	2,500	□220	FG110G	L7NHA150U			APCS-P□□□0S		
		□220	FG150G	L7NHA150U			APCS-P□□□VS		
		□130	FE03M	L7NHA004U				APCS-	
		□130	FE06M	L7NHA008U			APCS-P□□□HS1	P□□□NB1	
	2,000	□130 □130	FE09M	L7NHA010U			ADCC DOOLLIS	ADOC DOODER	
		□130 □180	FE12M FF12M	L7NHA020U				APCS-P□□□NB APCS-P□□□PB1	-
		□180 □180	FF12M FF20M	L7NHA020U L7NHA020U			AFC3-PLLLIST	Arus-PUUUPBI	
			FF30M	L7NHA0200 L7NHA035U			APCS-P□□□IS	APCS-P□□□PB	
1 በበበ	1 700	_100					APCS-P□□□ IS	APCS-P□□□LB	
1,000	1,700	□180	FF44M	L/INHAUSUU					
1,000	1,700 2,000	□180 □220	FF44M FG12M	L7NHA050U L7NHA020U			APCS-P□□□IS1		
1,000									
1,000		□220	FG12M	L7NHA020U			APCS-PUDIS	<u>-</u>	APCS-P□□□SB
1,000	2,000	□220 □220	FG12M FG20M	L7NHA020U L7NHA020U				_ 	APCS-P□□SB

L7NHA DD Motor

Rated	Maximum	External Diameter Of	Motor	Drive	Encode	r Cable	Power	Power + Brake	Brake
Speed (rpm)	Speed (rpm)	Motor(Φ)	Motor	Drive	Serial	Absolute	Power	Power + Brake	вгаке
			DB03D	L7NHA001U					
		135Ф	DB06D	L7NHA002U					
	500		DB09D	L7NHA004U					
			DC06D	L7NHA002U				-	
		175Ф	DC12D	L7NHA004U					
200	400		DC18D	L7NHA008U			APCS- PN□□□YS		
	500	230Ф	DD12D	L7NHA004U	APCS-E□□□ZS				
	400		DD22D	L7NHA008U	AFUS-ELILIZS	-			-
			DD34D	L7NHA010U					
	300	290Ф	DE40D	L7NHA010U					
	300	290Ψ	DE60D	L7NHA020U					
150	250	360Ф	DFA1G	L7NHA020U					
130	250	360Ψ	DFA6G	L7NHA035U			APCS- PN□□□ZS		
50	100	380Ф	DGC3S	L7NHA020U					
200	500	135Ф	DFB03D	L7NHA001U	ADOC 5000704		APCS-		
200	200 500	175Ф	DFC06D	L7NHA002U	APCS-E□□□ZS1	-	PN□□□YS1	-	-
		230Ф	DFD12D	L7NHA004U					

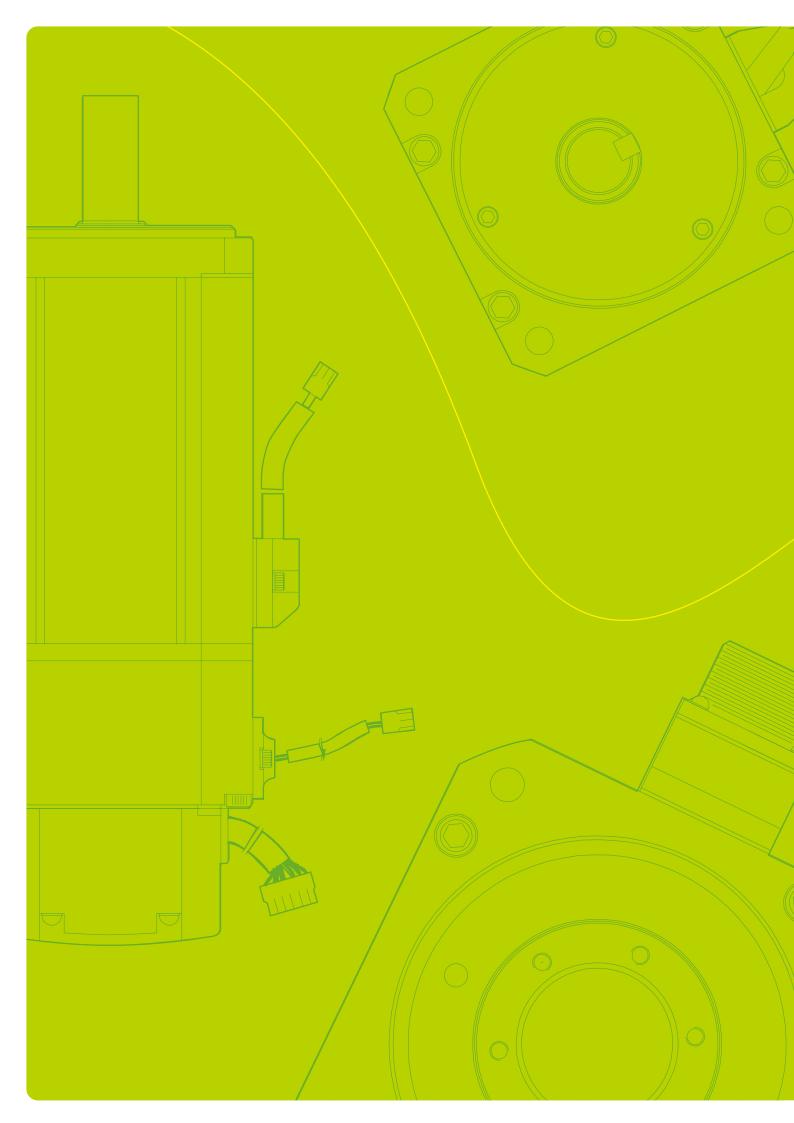
Xmotion Drive Combination Table

L7NHB

Rated	Maximum				Fncode	er Cable			
Speed	Speed	Flange	Motor	Drive	Serial	Absolute	Power	Power + Brake	Brake
(rpm)	(rpm)	□130	FEP09A	L7NHB010U	Serial	Absolute			
		□130	FEP15A	L7NHB020U					
		□130	FEP22A	L7NHB035U			APCS-P□□□HS1	APCS-P□□□NB1	
3,000	5,000	□130	FEP30A	L7NHB035U					
		□130	FFP30A	L7NHB035U			APCS_PDDDIS1	APCS-P□□□PB1	
		□180	FFP50A	L7NHB050U				APCS-P LB1	
		□130	FEP06D	L7NHB010U			AFC3-FLLLJ31	AFC3-FLLLLEI	
		□130	FEP11D	L7NHB010U					-
		□130	FEP16D	L7NHB020U			APCS-P□□□HS1	APCS-P□□□NB1	
	3,000	□130	FEP22D	L7NHB020U					
	3,000	□130	FFP22D	L7NHB020U					
		□180	FFP35D	L7NHB035U			APCS-P□□□IS1	APCS-P□□□PB1	
2,000		□180	FFP55D	L7NHB050U					
2,000	2,500	□180	FFP75D	L7NHB075U			APCS-P□□□JS1	APCS-P□□□LB1	
	3,000	□220	FGP22D	L7NHB0730					
	2,700	□220	FGP35D	L7NHB035U			APCS-P□□□IS1		
	3,000	□220	FGP55D	L7NHB050U				_	APCS-P□□□SB
	0,000	□220	FGP75D	L7NHB075U			APCS-P□□□JS1		AI 03 I LLL
	2,500	□220	FGP110D	L7NHB150U			APCS-P MS1	-	
			L7NHB010U			711 03 1 🗆 🗆 11131			
		□130	FEP09G	L7NHB010U					
	3,000	□130	FEP13G	L7NHB020U			APCS-P□□□HS1	APCS-P□□□NB1	
	5,555	□130	FEP17G	L7NHB020U					
		□180	FFP20G	L7NHB020U			OS1 APCS-P□□□IS1		-
	2,700	□180	FFP30G	L7NHB035U	APCS-E□□□DS	APCS-E□□□DS1		APCS-P□□□PB1	
	3,000	□180	FFP44G	L7NHB050U					
	2,500	□180	FFP60G	L7NHB075U			APCS-P□□□JS1	APCS-P□□□LB1	
1,500	2,200	□180	FFP75G	L7NHB075U			APCS-P□□□MS1		
	3,000	□220	FGP20G	L7NHB020U				-	
	2,700	□220	FGP30G	L7NHB035U			APCS-P□□□IS1		
	3,000	□220	FGP44G	L7NHB050U					
		□220	FGP60G	L7NHB075U			APCS-P□□□JS1	-	APCS-P□□□SB
	2,500	□220	FGP85G	L7NHB150U					
	2.000	□220	FGP110G	L7NHB150U			APCS-P□□□MS1		
	2,000	□220	FGP150G	L7NHB150U			APCS-P□□□MS		
		□130	FEP03M	L7NHB010U					
		□130	FEP06M	L7NHB010U			ADOC DEFENCE	ADOC BUUNDA	
	0.000	□130	FEP09M	L7NHB010U			APCS-PLLLHS1	APCS-P□□□NB1	
	2,000	□130	FEP12M	L7NHB020U					
		□180	FFP12M	L7NHB020U					-
		□180	FFP20M	L7NHB020U			APCS-P□□□IS1	APCS-P□□□PB1	
1,000	1,700	□180	FFP30M	L7NHB035U					
		□180	FFP44M	L7NHB050U			APCS-P□□□JS1	APCS-P□□□LB1	
		□220	FGP12M	L7NHB020U					
	2.002	□220	FGP20M	L7NHB020U			APCS-P□□□IS1		
	2,000	□220	FGP30M	L7NHB050U				-	APCS-P□□□SB
		□220	FGP44M	L7NHB050U			APCS-P□□□JS1		
		□220	FGP60M	L7NHB150U			APCS-P□□□MS1		

L7CA

Rated	Maximum				Encode	r Cable			Brake	
Speed (rpm)	Speed (rpm)	Flange	Motor	Drive	Serial	Absolute	Power	Power + Brake	Brake	
		□40	FALR5A	L7CA001U						
		□40	FAL01A	L7CA001U						
		□40	FAL015A	L7CA002U						
		□60	FBL01A	L7CA001U						
2 000	3,000 5,000	□60	FBL02A	L7CA002U						
3,000	5,000	□60	FBL04A	L7CA004U						
		□80	FCL04A	L7CA004U	APCS-E	APCS-E	APCS- P□□□LSC		ADOC DUUDOC	
		□80	FCL06A	L7CA008U		□□□ES1		-	APCS-B	
		□80	FCL08A	L7CA008U						
		□80	FCL10A	L7CA010U						
		□80	FCL03D	L7CA004U						
0.000	0.500	□80	FCL05D	L7CA008U						
2,000	2,500	□80	FCL06D	L7CA008U						
		□80	FCL07D	L7CA008U						







Servo Motor

Contents

F Series Flat Type Rotating Servo Motor 85
F series with Magnetic Absolute Serial Encoder Flat Type Rotating Servo Motor 98
MDM Series Direct-Drive Motor — 10 Direct-Drive Motor Flange Type — 1



**motion | Servo Drive Designation

Servo Drive Designation



Model Name

APM: Servo motor (Made in Korea)

APMC : Servo motor (Made in China)

Model Shaft

F : Flat shaft

Flange Size

AL: 40 Flange

BL: 60 Flange

CL:80 Flange

E: 130 Flange

F: 180 Flange

G: 220 Flange

Input Power Supply

None: 200VAC

P:400VAC

Motor Capacity

R5:50[W]

01:100[W]

015 : 150[W]

02:200[W]

03:300[W]

04:400[W]

07:650[W]

08:750[W]

10:1.0[kW]

20:2.0[kW]

35:3.5[kW]

50:5.0[kW]

75 : 7.5[kW]

150 : 15[kW]

110 : 11[kW]

Encoder Type

M: 19bit S-tum abs (16bit M-turn abs)

M8: 18bit S-tum abs [FAL type] (16bit M-turn abs)

Y: 17bit S-turn abs (Magnetic)

Rated Speed

A:3000[rpm]

D: 2000[rpm]

G: 1500[rpm]

M: 1000[rpm]

Oil Seal, Brake Type

None: None

1: Oil seal attached

2 : Brake attached

3: Oil seal, Brake attached

Note1) In case of 40, 60, 80 flange product, you can apply 200V drive only.

Note2) If you apply nonstandard encoder, please contact our office.

Note3) Refer to brake operating voltage

Shape of Shaft End

N : Straight

K : One side round key (Standard)

Motor Specifications [Rated 3000r/min]

Servo Motor (Al	PMC-□□□□)	FALR5A	FAL01A	FAL015A	FBL01A	FBL02A	FBL04A	FCL04A	FCL06A	FCL08A	FCL10A	FCL03D	FCL05D	FCL06D	FCL07D	
Applicable Driv	е	L7□	A001	L7□A002	L7□A001	L7□A002	L7□	A004	L7□	800A	L7□A010	L7□A004	L	.7□A00	8	
Flange Size(□)			□40			□60						80				
Rated Output	[kW]	0.05	0.1	0.15	0.1	0.2	0.4	0.4	0.6	0.75	1	0.3	0.45	0.55	0.65	
Dated Tarress	[N·m]	0.16	0.32	0.48	0.32	0.64	1.27	1.27	1.91	2.39	3.18	1.43	2.15	2.63	3.1	
Rated Torque	[kgf·cm]	1.62	3.25	4.87	3.25	6.49	12.99	12.99	19.49	24.36	32.48	14.62	21.92	26.8	31.67	
Max. Instanta-	[N·m]	0.48	0.96	1.43	0.96	1.91	3.82	3.82	5.73	7.16	9.55	4.3	6.45	7.88	9.31	
neous Torque	[kgf·cm]	4.87	9.74	14.62	9.74	19.48	38.96	38.98	58.47	73.08	97.44	43.85	65.77	80.39	95.01	
Rated Current	[A]	0.95	1.25	1.60	0.95	1.45	2.6	2.58	3.81	5.02	5.83	2.5	3.05	3.06	3.83	
Max.Current	[A]	2.85	3.75	4.80	2.85	4.35	7.8	7.75	11.42	15.07	17.5	7.51	9.16	9.18	11.5	
Rated Speed	[r/min]		3000										20	00		
Max. Speed	[r/min]		5000										3000			
Inertia	[kg·m ² X10 ⁻⁴]	0.023	0.042	0.063	0.091	0.147	0.248	0.53	0.897	1.264	1.632	0.53	0.897	1.264	1.63	
Moment	[gf·cm·s²]	0.024	0.043	0.065	0.093	0.15	0.253	0.541	0.915	1.29	1.665	0.541	0.915	1.29	1.66	
Allowable Load	Inertia Ratio	30timesofn	notorinertia	20 ti	mes of r	notor in	ertia			15 ti	mes of r	notor in	ertia			
Rated Power Rate	[kW/s]	10.55	23.78	36.19	11.09	27.6	27.07	30.6	40.66	45.09	62.08	38.73	51.47	54.56	59.03	
Speed/Position	Standard	Serial Multi	-Turn Built-ir	Type(18bit)				Serial	Multi-Tu	ırn Built	-in Type	(19bit)				
Detector	Option								<							
	Protection					F	ully clo	sed-Self	cooling	IP67 Note	1)					
	Rated Time							Conti	nuous							
Specifications	Ambient Temp					Opera	ating : 0	~ 40[°C]	Storage	e : -10 ~ 6	50[°C]					
& Features	Ambient Humidity			Оре	rating :	Below80	0[%]RH	/Storag	e : Belov	w 90[%]	RH(None	condens	ing)			
	Atmosphere				Avoid	direct su	nlight a	nd corro	sive / fla	ammabl	e gas or	liquid.				
	Vibration Resistance					Vi	ibration	acceler	ation 49	[m/s²](5	G)					
Weight	[kg]	0.31	0.45	0.61	0.56	0.74	1.06	1.52	2.14	2.68	3.3	1.26	2.12	2.66	2.78	

Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

Speed-Torque Characteristics

Continuous Operating Range

ed [RPM]

1000 2000

■ 3 Phase

AC200V



Continuous Operating Range

1000 Speed [RPM]

Xmotion Servo Motor Specifications & Torque Characteristics (200V)

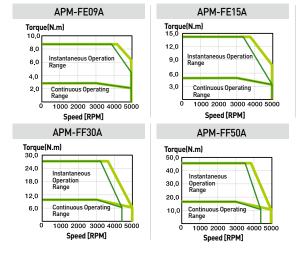
Motor Specifications [Rated 3000r/min]

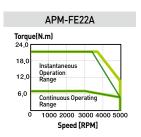
Servo Motor (A	.PM-□□□□	FE09A	FE15A	FE22A	FE30A	FF30A	FF50A						
Applicable Drive		L7□A010	L7□	A020	L7□	A035	L7□A050						
Flange Size(□)				130			180						
Rated Output	[kW]	0.9	1.5	2.2	3	3	5						
Dated Tangue	[N·m]	2.86	4.77	7	9.55	9.55	15.91						
Rated Torque	[kgf·cm]	29.2	48.7	71.4	97.4	97.4	162.3						
Max. Instanta-	[N·m]	8.59	14.32	21.01	28.65	28.65	47.74						
neous Torque	[kgf·cm]	87.7	146.1	214.3	292.2	292.3	487						
Rated Current	[A]	6.45	9.15	13.24	16.09	15.26	26.47						
Max.Current	[A]	19.35	27.45	39.72	48.27	45.78	79.41						
Rated Speed	[r/min]		3000										
Max. Speed	[r/min]		5000										
Inertia	[kg·m²X10-4]	5.66	10.18	14.62	19.04	27.96	46.56						
Moment	[gf·cm·s²]	5.77	5.77 10.39		19.43	28.53	47.51						
Allowable Load Ir	nertia Ratio		10 times of r	motor inertia		5 times of r	notor inertia						
Rated Power Rate	[kW/s]	14.47	22.38	33.59	47.85	32.59 54.33							
Speed/Position	Standard			Serial Ty	pe 19[Bit]								
Detector	Option			:	ĸ								
	Protection			Fully closed-Self	cooling IP65 Note1								
	Rated Time			Conti	nuous								
Specifications &	Ambient Temp		Оре	erating : 0 ~ 40[°C]	Storage : -10 ~ 60	[°C]							
Features	Ambient Humidity		Operating : Belov	v80[%]RH / Storag	e : Below 90[%]RF	H(Noncondensing							
	Atmosphere		Avoid direct	sunlight and corro	sive / flammable	gas or liquid.							
	Vibration Resistance			Vibration acceler	ation 49[m/s²](5G)								
Weight	[kg]	5	6.7	8.5	10.1	12.5	17.4						

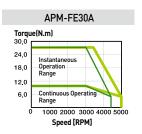
Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

Speed-Torque Characteristics







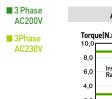


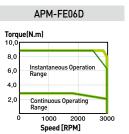
Motor Specifications [Rated 2000r/min]

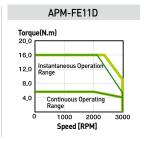
Servo Motor (A	.PM-□□□□)	FE06D	FE11D	FE16D	FE22D						
Applicable Drive		L7□A008	L7□A010	L7□.	A020						
Flange Size(□)				130							
Rated Output	[kW]	0.6	1.1	1.6	2.2						
Data d Tanana	[N·m]	2.86	5.25	7.63	10.5						
Rated Torque	[kgf·cm]	29.20	53.6	77.9	107.1						
Max. Instanta-	[N·m]	8.59	15.75	22.92	31.51						
neous Torque	[kgf·cm]	87.7	160.7	233.8	321.4						
Rated Current	[A]	4.56	6.47	10.98	12.97						
Max.Current	[A]	13.68	19.41	32.94	38.91						
Rated Speed	[r/min]		20	00							
Max. Speed	[r/min]	3000									
Inertia	[kg·m ² X10 ⁻⁴]	5.66	10.18	14.62	19.04						
Moment	[gf·cm·s²]	5.77	10.39	14.92	19.43						
Allowable Load Ir	nertia Ratio		10 times of r	notor inertia							
Rated Power Rate	[kW/s]	14.49	27.08	39.89	57.9						
Speed/Position	Standard		Serial Multi-T	urn Type(19bit)							
Detector	Option		:	×							
	Protection		Fully closed Self	cooling IP65 Note1							
	Rated Time		Conti	nuous							
Specifications &	Ambient Temp		Operating : 0 ~ 40[°C]	Storage : -10 ~ 60[°C]							
Features	Ambient Humidity	Operatir	ig : Below80[%]RH / Storag	e : Below 90[%]RH(Noncon	idensing)						
	Atmosphere	Avo	id direct sunlight and corro	osive / flammable gas or liq	uid.						
	Vibration Resistance		Vibration acceler	ation 49[m/s²](5G)							
Weight	[kg]	5	6.7	8.5	10.1						

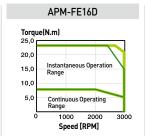
Note1) Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

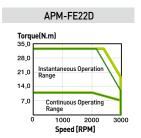
Speed-Torque Characteristics











Xmotion Servo Motor Specifications & Torque Characteristics (200V)

Motor Specifications [Rated 2000r/min]

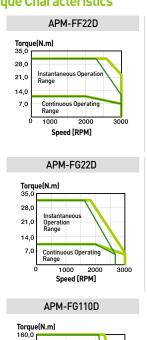
0 14 1 (4)		FEOOD	FEOFE	FFFF	FFFF	FOROD	FOOED	FOFFR	FORED	E0440D				
Servo Motor (A		FF22D	FF35D	FF55D	FF75D	FG22D	FG35D	FG55D	FG75D	FG110D				
Applicable Drive		L7□A020	L7□A035	L7□A050	L7□A075	L7□A020	L7□A035	L7□A050	L7□A075	L7□A150				
Flange Size(□)				180				□220						
Rated Output	[kW]	2.2	3.5	5.5	7.5	2.2	3.5	5.5	7.5	11				
Rated Torque	[N·m]	10.5	16.7	26.25	35.81	10.5	16.71	26.25	35.81	52.52				
Rated for que	[kgf·cm]	107.1	170.4	267.8	365.4	107.1	170.4	267.8	365.4	535.9				
Max. Instanta-	[N·m]	31.5	50.1	78.76	89.53	31.51	50.12	78.76	89.53	157.55				
neous Torque	[kgf·cm]	321.3	511.4	803.4	913.5	321.3	511.3	803.4	913.5	1607.60				
Rated Current	[A]	13.07	16.48	28.78	32.95	10.25	14.67	29.74	30.17	51.39				
Max.Current	[A]	39.21	49.44	86.34	82.38									
Rated Speed	[r/min]	2000												
Max. Speed	[r/min]		3000		2500	3000	2700	3000	25	00				
Inertia	[kg·m ² X10 ⁻⁴]	27.96	46.56	73.85	106.7	41.13	71.53	117.52	149.4	291.36				
Moment	[gf·cm·s²]	28.53	47.51	75.36	108.9	41.97	72.99	120.12	152.45	297.31				
Allowable Load I	nertia Ratio	5 times of motor inertia												
Rated Power Rate	[kW/s]	39.43	59.89	93.27	120.15	26.78	38.99	58.51	85.83	94.65				
Speed/Position	Standard				Se	rial Type(19b	oit)							
Detector	Option					×								
	Protection				Fully close	d-Self coolir	ng IP65 Note1)							
	Rated Time					Continuous								
Specifications &	Ambient Temp			Op	erating : 0 ~	40[°C] Stora	ge : -10 ~ 60[[°C]						
Features	Ambient Humidity		Oper	ating : Belov	v80[%]RH/9	Storage : Bel	ow 90[%]RH	(Nonconder	ising)					
	Atmosphere			Avoid direct	sunlight and	corrosive/	flammable o	gas or liquid.						
	Vibration Resistance				Vibration a	cceleration 4	9[m/s²](5G)							
Weight	[kg]	12.5	17.4	25.12	33.8	15.4	20.2	28.12	33.45	66.2				

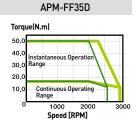
Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

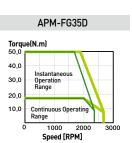
Speed-Torque Characteristics

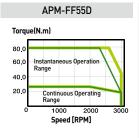
■ 3 Phase AC200V

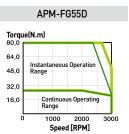


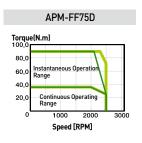


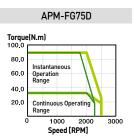


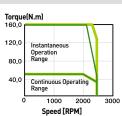












Motor Specifications [Rated 1500r/min]

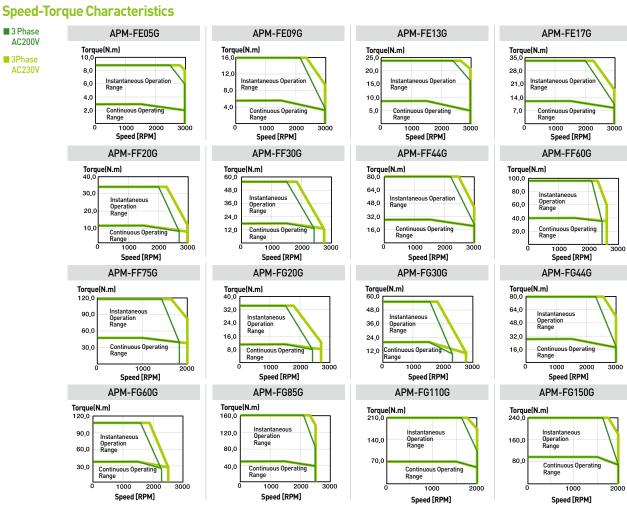
Servo Motor (A	PM-□□□□)	FE05G	FE09G	FE13G	FE17G	FF20G	FF30G	FF44G	FF60G	FF75G	FG20G	FG30G	FG44G	FG60G	FG85G	FG110G	FG150G
Applicable Driv	е	L7□A008	L7□A010	L7□	A020	L7□A020	L7□A035	L7□A050	L7□A075	L7□A075	L7□A020	L7□A035	L7□A050	L7□A075	L	.7□A15	0
Flange Size(□)				130				□180					□220				
Rated Output	[kW]	0.45	0.85	1.3	1.7	1.8	2.9	4.4	6	7.5	1.8	2.9	4.4	6	8.5	11	15
Datad Tangua	[N·m]	2.86	5.41	8.27	10.82	11.45	18.46	28	38.2	47.7	11.5	18.5	28	38.2	54.11	69.99	95.45
Rated Torque	[kgf·cm]	29.22	55.19	84.41	110.38	116.9	188.3	285.7	389.8	487.2	116.9	188.4	285.8	389.7	552.1	714.2	974
Max. Instanta-	[N·m]	8.59	16.23	24.82	32.46	34.35	55.38	78.4	95.5	119.3	34.4	55.4	78.4	95.5	162.32	209.97	238.63
neous Torque	[kgf·cm]	87.66	165.57	253.23	331.14	350.6	564.9	799.6	974.9	1217.3	350.8	565.1	800.24	974.3	1656.30	2142.60	2435
Rated Current	[A]	4.56	6.67	11.9	13.36	12.16	15.98	30.7	35.14	35.26	11.18	16.21	31.72	32.18	52.94	59.3	75.6
Max.Current	[A]	13.68	20.01	35.7	40.08	36.48	47.94	85.96	87.85	88.15	33.54	48.63	88.82	96.54	158.82	177.9	189
Rated Speed	[r/min]								15	00							
Max. Speed	[r/min]		30	00		3000	2700	3000	2500	2200	2700		3000	2500	2500	2000	2000
Inertia	[kg·m ² X10 ⁻⁴]	5.66	10.18	14.62	19.04	27.96	46.56	73.85	106.7	131.3	41.13	71.53	117.72	149.4	291.36	291.36	424.57
Moment	[gf·cm·s²]	5.77	10.39	14.92	19.43	28.53	47.51	75.36	108.9	134	41.97	72.99	120.12	152.45	297.31	297.31	416.08
Allowable Load	Inertia Ratio	10 tin	nes of r	notor ir	nertia					5 tim	ies of m	otor in	ertia				
Rated Power Rate	[kW/s]	14.49	28.74	46.81	61.46	46.92	73.14	106.15	136.73	173.63	31.91	47.66	66.64	97.63	100.48	168.27	223.44
Speed/Position	Standard							S	erial Ty	pe 19[b	it]						
Detector	Option								,	×							
	Protection						Fu	ly clos	ed-Self	cooling	g IP65 [№]	ote1)					
	Rated Time								Conti	nuous							
Specifications	Ambient Temp					(Operati	ng : 0 ~	40[°C]	Storag	e : -10 -	~ 60[°C]				
& Features	Ambient Humidity			(Operati	ng : Be	low80[%]RH/	Storag	e : Belo	w 90[%	a]RH(N	onconc	lensing)		
	Atmosphere				Av	oid dire	ect sunl	ight an	d corro	sive / f	lamma	ble gas	or liqu	ıid.			
	Vibration Resistance						Vibr	ation a	cceler	ation 49	[m/s²][[5G]					
Weight							17.4	25.2	33.8	38.5	15.4	20.2	28	33.45	66.2	66.3	92.2

Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

■ 3 Phase

■ 3Phase AC230V

AC200V



Xmotion Servo Motor Specifications & Torque Characteristics (200V)

Motor Specifications [Rated 1000r/min]

Servo Motor (Al	PM-	FE03M	FE06M	FE09M	FE12M	FF12M	FF20M	FF30M	FF44M	FG12M	FG20M	FG30M	FG44M	FG60M
Applicable Drive		L7□A004	L7□A008	L7□A010		L7□A020		L7□A035	L7□A050	L7	A020	L7□A035	L7□A050	L7□A075
Flange Size(□)		□130				□180				□220				
Rated Output	[kW]	0.3	0.6	0.9	1.2	1.2	2	3	4.4	1.2	2	3	4.4	6.0
Rated Torque	[N·m]	2.86	5.72	8.59	11.46	11.46	19.09	28.64	42.02	11.5	19.1	28.6	42	57.29
Rateu Torque	[kgf·cm]	29.22	58.4	87.7	116.9	116.9	194.8	292.2	428.7	116.9	194.9	292.3	428.7	584.6
Max. Instanta-	[N·m]	8.59	17.18	25.77	34.22	34.38	57.29	85.94	105.05	34.4	57.3	85.9	126	143.2
neous Torque	[kgf·cm]	87.66	175.3	262.9	349.1	350.7	584.4	876.6	1071.52	350.8	584.6	876.9	1286.1	1432.4
Rated Current	[A]	2.73	4.56	6.18	10.67	11.01	12.96	16.58	30.6	11.28	13.1	15.52	27.26	39.32
Max.Current	[A]	8.19	13.68	18.54	32.01	33.03	38.88	49.74	85.68	33.84	39.3	46.56	81.78	98.30
Rated Speed	[r/min]		1000											
Max. Speed	[r/min]			20	00			1700		2000		1600	1900	2000
Inertia	[kg·m ² X10 ⁻⁴]	5.66	10.18	14.62	19.04	27.96	46.56	73.85	106.7	41.13	71.53	117.72	149.4	291.36
Moment	[gf·cm·s²]	5.77	10.39	14.92	19.43	28.53	47.51	75.36	108.9	41.97	72.99	120.12	152.45	297.31
Allowable Load I	nertia Ratio	10 t	imes of r	notor ine	rtia				5 times	of motor	r inertia			
Rated Power Rate	[kW/s]	14.49	32.22	50.48	68.91	46.94	78.27	111.04	165.38	31.91	51	69.7	118.14	112.65
Speed/Position	Standard						Seri	al Type 1	9[bit]					
Detector	Option							×						
	Protection					Full	y closed	Self coo	ling IP65	Note1)				
	Rated Time						С	ontinuou	ıs					
Specifications &	Ambient Temp		Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]											
$\begin{tabular}{lll} Features & Ambient Humidity & Operating: Below 80[\%]RH / Storage: Below 90[\%]RH (Noncondensing and Storage) & Storage & Sto$								nsing)						
	Atmosphere			Į.	Avoid dire	ect sunli	ght and o	corrosive	/flamm	able gas	or liquio	d.		
	Vibration Resistance					Vibra	ation acc	eleration	49[m/s²](5G)				
Weight	[kg]	5.0	6.7	8.5	10.1	12.5	17.4	25.2	33.8	15.4	20.2	28	33.5	66.2

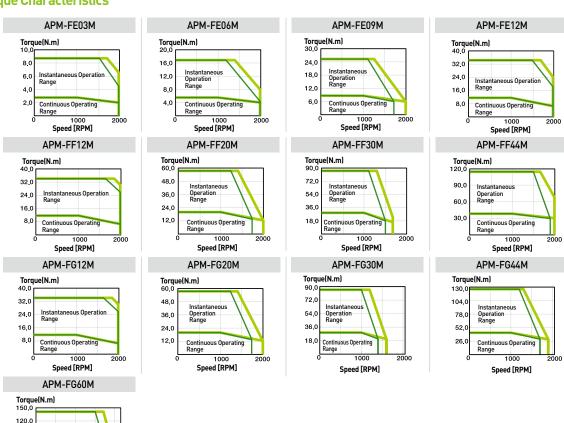
Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

Speed-Torque Characteristics

90.0 60.0

Speed [RPM]

■ 3 Phase AC200V ■ 3Phase AC230V

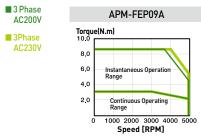


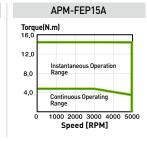
Motor Specifications [Rated 3000r/min]

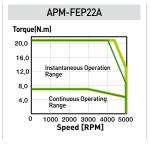
Servo Motor (Al	PM-000)	FEP09A	FEP15A	FEP22A	FEP30A	FFP30A	FFP50A				
Applicable Drive		L7□B010□	L7□E	020	L7□E	8035□	L7□B050□				
Flange Size(□)				□180							
Rated Output	[kW]	0.9	1.5	2.2	3	3	5				
Dated Tanana	[N·m]	2.86	4.77	7	9.55	9.55	15.92				
Rated Torque	[kgf·cm]	29.23	48.72	71.46	97.44	97.44	162.4				
Max. Instanta-	[N·m]	8.59	14.32	21.01	28.65	28.65	39.79				
neous Torque	[kgf·cm]	87.7	146.16	214.37	292.33	292.33	406.01				
Rated Current	[A]	3.47	6.68	7.64	9.94	9.79	16.07				
Max.Current	[A]	10.4	20.03	22.92	29.81	29.38	40.18				
Rated Speed	[r/min]		3000								
Max. Speed	[r/min]		5000								
Inertia	[kg·m ² X10 ⁻⁴]	5.659	10.179	14.619	19.04	27.96	46.56				
Moment	[gf·cm·s²]	5.774	10.387	14.917	19.429	28.531	47.51				
Allowable Load I	nertia Ratio		10 times of r	notor inertia		5 times of r	motor inertia				
Rated Power Rate	[kW/s]	14.5	22.4	33.55	47.89	32.61	54.4				
Speed/Position	Standard			Serial Ty	pe 19[bit]						
Detector	Option			:	×						
	Protection			Fully closed-Self	cooling IP65 Note1)						
	Rated Time		Continuous								
Specifications &	Ambient Temp	Operating : $0 \sim 40[^{\circ}C]$ Storage : $-10 \sim 60[^{\circ}C]$									
Features	Ambient Humidity		Operating : Belov	v80[%]RH/Storag	e : Below 90[%]RH	(Noncondensing)					
	Atmosphere		Avoid direct	sunlight and corro	sive / flammable (gas or liquid.					
	Vibration Resistance		Vibration acceleration 49[m/s²](5G)								
Weight	[kg]	5.5	7.54	9.68	11.78	12.4	17.7				

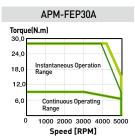
Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

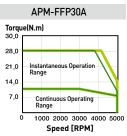
Speed-Torque Characteristics

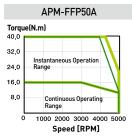












Xmotion Servo Motor Specifications & Torque Characteristics (400V)

Motor Specifications [Rated 2000r/min]

Servo Motor (Al	PM-000)	FEP06D	FEP11D	FEP16D	FEP22D	FFP22D	FFP35D	FFP55D	FFP75D	FGP22D	FGP35D	FGP55D	FGP75D	FGP110D
Applicable Drive		L7□B	010□	L7	7□B020		L7_B035L7_B050L7_B075L7_B020					L7□B050□	L7□B075□	L7□B150□
Flange Size(□)		□130				□180					□220			
Rated Output	[kW]	0.6	1.1	1.6	2.2	2.2	3.5	5.5	7.5	2.2	3.5	5.5	7.5	11
Rated Torque	[N·m]	2.86	5.25	7.64	10.5	10.5	16.71	26.26	35.81	10.5	16.71	26.26	35.81	52.52
Rated for que	[kgf·cm]	29.23	53.59	77.95	107.19	107.19	170.52	267.96	365.41	107.19	170.52	267.96	365.41	535.93
Max. Instanta-	[N·m]	8.59	15.76	22.92	31.51	31.51	50.13	65.65	89.52	31.51	50.13	65.65	89.52	131.30
neous Torque	[kgf·cm]	87.7	160.78	233.86	321.56	321.56	511.57	669.84	913.52	321.56	511.57	669.84	913.52	1339.69
Rated Current	[A]	3.28	3.4	4.97	6.80	6.93	9.09	14.70	18.97	7.12	8.73	16.04	19.10	27.41
Max.Current	[A]	9.83	10.19	14.92	20.4	20.8	27.26	36.75	47.42	21.35	26.2	40.1	47.76	68.52
Rated Speed	[r/min]		2000											
Max. Speed	[r/min]			3000			27	00	2500	3000	2700	3000	25	500
Inertia	[kg·m ² X10 ⁻⁴]	5.659	10.179	14.619	19.04	27.96	46.56	73.85	106.73	41.13	71.53	117.72	149.4	291.36
Moment	[gf·cm·s²]	5.774	10.387	14.917	19.429	28.531	47.51	75.357	108.908	41.97	72.99	120.12	152.45	297.31
Allowable Load I	nertia Ratio	10 ti	mes of r	notor ine	ertia				5 times	of motor	rinertia			
Rated Power Rate	[kW/s]	14.5	27.1	39.92	57.95	39.46	59.98	93.38	120.15	26.83	39.04	58.58	85.83	94.68
Speed/Position	Standard						Seria	al Type 1	9[bit]					
Detector	Option							×						
	Protection					Full	y closed	Self coo	ling IP65	Note1]				
	Rated Time						С	ontinuou	IS					
Specifications &	Ambient Temp		Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]											
Features	Ambient Humidity			Opera	iting : Be	low80[%	RH/Sto	orage : B	elow 90[%]RH(N	onconde	nsing)		
	Atmosphere			A	Avoid dire	ect sunli	ght and c	orrosive	/flamm	able gas	or liquid	d.		
	Vibration Resistance	Vibration acceleration 49[m/s²](5G)												
Weight	[kg]	5.5	7.54	9.68	11.78	12.4	17.7	26.3	35.6	16.95	21.95	30.8	37.52	66.2

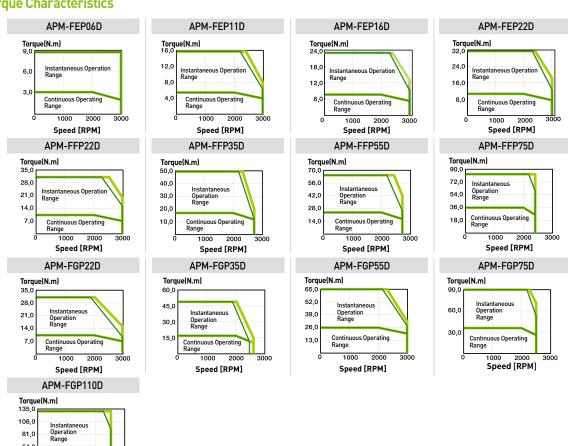
Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

Speed-Torque Characteristics

54.0

Continuous Operating Range Speed [RPM]





Motor Specifications [Rated 1500r/min]

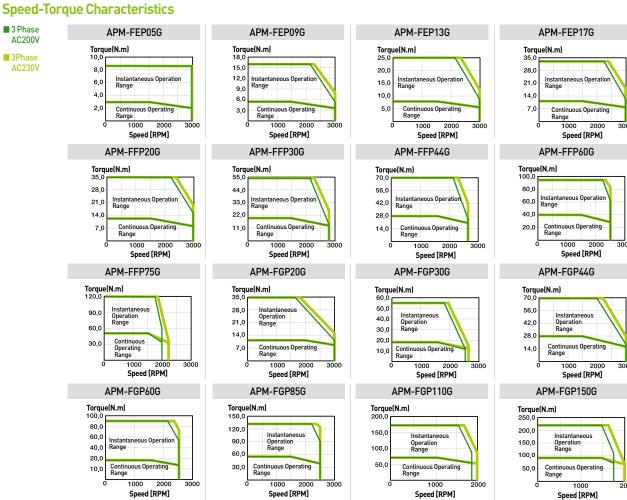
Servo Motor (A	PM-□□□□)	FEP05G	FEP09G	FEP13G	FEP17G	FFP20G	FFP30G	FFP44G	FFP60G	FFP75G	FGP20G	FGP30G	FGP44G	FGP60G	FGP85G	FGP110G	FGP150G
Applicable Driv	e	L7□B	010	L7	B020		L7□B035□	L7□B050□	L7□B	075	L7□B020□	L7□B035□	L7□B050□	L7□B075□	L7	B150	
Flange Size(□)				130			□180							□220			
Rated Output	[kW]	0.45	0.85	1.3	1.7	1.8	2.9	4.4	6	7.5	1.8	2.9	4.4	6	8.5	11	15
Rated Torque	[N·m]	2.86	5.41	8.28	10.82	11.46	18.46	28.01	38.2	47.75	11.46	18.46	28.01	38.2	54.11	70.03	95.49
Nateu foi que	[kgf·cm]	29.23	55.22	84.45	110.43	116.93	188.39	285.83	389.77	487.21	116.93	188.39	285.83	389.77	552.17	714.57	974.42
Max. Instanta-	[N·m]	8.59	16.23	24.83	32.47	34.38	55.39	70.02	95.49	119.37	34.38	55.39	70.03	95.49	135.28	175.07	238.73
neous Torque	[kgf·cm]	87.7	166.65	253.35	331.3	350.79	565.16	714.48	974.42	1,218.02	350.79	565.16	714.57	974.42	1,380.43	1,786.43	2,436.05
Rated Current	[A]	3.28	3.50	5.39	7.01	7.56	10.04	15.68	20.23	20.01	7.76	9.65	17.11	20.38	28.24	28.02	35.71
Max.Current	[A]	9.83	10.5	16.16	21.02	22.69	30.12	39.20	50.58	50.03	23.29	28.95	46.19	50.95	70.6	70.05	89.25
Rated Speed	[r/min]		1500														
Max. Speed	[r/min]		3000				2700	2700	2500	2200	3000	2700	3000	25	00	20	00
Inertia	[kg·m ² X10 ⁻⁴]	5.659	10.179	14.619	19.04	27.96	46.56	73.85	106.73	131.29	41.13	71.53	117.72	149.4	291.36	291.36	385.05
Moment	[gf·cm·s²]	5.774	10.387	14.917	19.429	28.531	47.51	75.357	108.908	133.969	41.97	72.99	120.12	152.45	297.31	297.31	392.91
Allowable Load	Inertia Ratio	10 tin	nes of r	notor ir	nertia		5 times of motor inertia										
Rated Power Rate	[kW/s]	14.5	28.77	46.85	61.52	46.96	73.21	106.25	136.7	173.64	25.53	47.65	66.65	97.66	100.5	168.3	236.82
Speed/Position	Standard							S	erial Ty	pe 19[b	it]						
Detector	Option								>	K							
	Protection						Fu	lly clos	ed-Self	coolin	g IP65 [№]	ote1)					
	Rated Time		Continuous														
Specifications	Ambient Temp		Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]														
& Features	Ambient Humidity			(Operati	ng : Be	low80[%]RH/	Storag	e : Belo	w 90[%	6]RH(N	oncond	densing)		
	Atmosphere				Av	oid dire	ect sunl	light an	d corro	sive/f	lamma	ble gas	or liqu	ıid.			
	Vibration Resistance						Vib	ration a	cceler	ation 49	[m/s ²]	[5G]					
Weight	[kg]	5.5	7.54	9.68	11.78	12.4	17.7	26.3	35.6	39.4	16.95	21.95	30.8	37.52	66.2	66.3	92.2

Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

■ 3 Phase

■ 3Phase AC230V

AC200V



Xmotion Servo Motor Specifications & Torque Characteristics (400V)

Motor Specifications [Rated 1000r/min]

Servo Motor (Al	PM	FEP03M	FEP06M	FEP09M	FEP12M	FFP12M	FFP20M	FFP30M	FFP44M	FGP12M	FGP20M	FGP30M	FGP44M	FGP60M
Applicable Drive		L7	7□B010[L7	7□B020		L7□B035□	L7□B050□	L7□B	020	L7□B035□	L7□B050□	L7□B075□
Flange Size(□)		□130				□180						□220		
Rated Output	[kW]	0.3	0.6	0.9	1.2	1.2	2	3	4.4	1.2	2	3	4.4	6.0
Datad Tanaus	[N·m]	2.86	5.73	8.59	11.46	11.46	19.1	28.65	42.02	11.46	19.1	28.65	42.02	57.30
Rated Torque	[kgf·cm]	29.23	58.47	87.7	116.93	116.93	194.88	292.33	428.74	116.93	194.88	292.33	428.74	584.65
Max. Instanta-	[N·m]	8.59	17.19	25.78	34.38	34.38	57.3	71.62	105.05	34.38	57.3	85.94	105.05	143.24
neous Torque	[kgf·cm]	87.7	175.4	263.09	350.79	350.79	584.65	730.81	1071.85	350.79	584.65	876.98	1071.86	1461.63
Rated Current	[A]	3.28	3.28	3.33	4.87	4.83	7.94	9.97	16.69	4.75	7.88	9.97	17.39	20.23
Max.Current	[A]	9.83	9.83	9.99	14.6	14.5	23.83	29.91	41.73	14.24	23.64	29.91	43.48	49.69
Rated Speed	[r/min]		1000											
Max. Speed	[r/min]			20	00			1800		2000		1800	2000	1900
Inertia	[kg·m ² X10 ⁻⁴]	5.659	10.179	14.619	19.04	27.96	46.56	73.85	106.73	41.13	71.53	117.72	149.4	291.36
Moment	[gf·cm·s²]	5.774	10.387	14.917	19.429	28.531	47.51	75.357	108.908	41.969	72.99	120.12	152.45	297.31
Allowable Load I	nertia Ratio	10 ti	mes of r	notor ine	ertia				5 times	of motor	rinertia			
Rated Power Rate	[kW/s]	14.5	32.25	50.53	68.97	46.96	78.34	111.13	165.41	31.93	50.99	54.93	118.17	112.64
Speed/Position	Standard						Seria	al Type 1	P[bit]					
Detector	Option							×						
	Protection					Fully	/ closed	· Self coo	ling IP65	Note1)				
	Rated Time		Continuous											
Specifications &	Ambient Temp		Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]											
Features	Ambient Humidity			Opera	iting : Be	low80[%]RH/Sto	orage : B	elow 90[%]RH(N	onconde	nsing)		
	Atmosphere				Avoid dire	ect sunli	ght and c	corrosive	/ flamm	able gas	or liquid	d.		
	Vibration Resistance							eleration						
Weight	[kg]	5.5	7.54	9.68	11.78	12.4	17.7	26.3	35.6	16.95	21.95	30.8	37.52	66.2

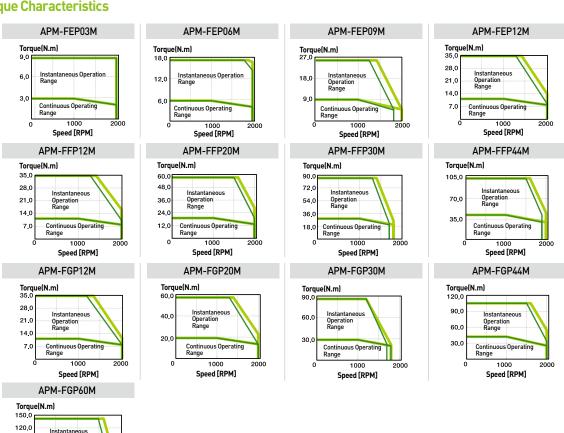
Note1] Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

Speed-Torque Characteristics

90.0 60 C

> Continuous Operating Range Speed [RPM]





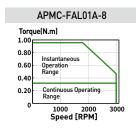
PHOX DC Drive Motor Specifications

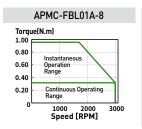
Servo Motor (APMC-		FAL01A-8	FBL01A-8	FBL02A-8	FBL03A-8					
Applicable Drive		PHO:	X-03	PHOX-06	PHOX-06 Note1)					
Flange Size(□)		□40	□60	□60	□60					
Rated Output	[kW]	0.1	0.1	0.2	0.3					
Data d Tamour	[N·m]	0.32	0.32	0.64	0.95					
Rated Torque	[kgf·cm]	3.25	3.25	6.49	9.74					
Max. Instanta-	[N·m]	0.96	0.96	1.92	2.54					
neous Torque	[kgf·cm]	9.74	9.74	19.48	25.92					
Rated Current	[A]	2.71	2.5	5.54	6.79					
Max.Current	[A]	8.13	7.50	16.62	18.0					
Rated Speed	[r/min]		3000							
Max. Speed	[r/min]	5000	5000	5000	3000					
Inertia	[kg·m ² X10 ⁻⁴]	0.042	0.091	0.147	0.248					
Moment	[gf·cm·s²]	0.043	0.093	0.15	0.2353					
Allowable Load I	nertia Ratio	30 times of motor inertia		20 times of motor inertia						
Rated Power Rate	[kW/s]	24.24	11.13	27.57	36.81					
Speed/Position	Standard	Serial Multi-Turn Built-in Type(18bit)	Seri	al Multi-Turn Built-in Type(1	9bit)					
Detector	Option		;	κ						
	Protection		Fully closed · Self	f cooling IP67 Note2)						
	Rated Time	Continuous								
Specifications &	Ambient Temp	Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]								
Features	Ambient Humidity	Operating : Below80[%]RH / Storage : Below 90[%]RH(Noncondensing)								
	Atmosphere	Avo	oid direct sunlight and corro	sive / flammable gas or liqu	uid.					
	Vibration Resistance		Vibration acceler	ation 49[m/s²](5G)						
Weight	[kg]	0.45	0.56	0.74	1.06					

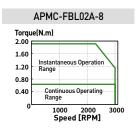
Note1) If you need to apply PHOX-06 drive to a motor, please contact us.

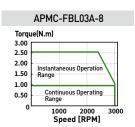
Note 2) Axis penetration not included. The IP rating for attached reducers is not guaranteed. Cables may not qualify marked IP rating if bent beyond designated specifications. Use specific cables for IP rating qualification.

Speed-Torque Characteristics









FAL Series

Plug Specifications



	I OWCI	
\circ	Pin No.	Signal
	1	U
PE 3, 2 1	2	V
	3	W
	PE	Ground

(Power Connector Pin Table)



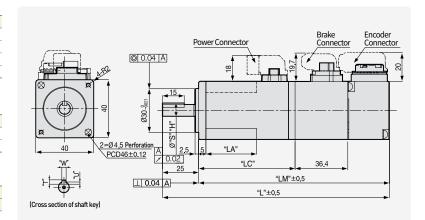
Brake Pin No. Signal BK+ 2 BK-

(Brake Connector Pin Table)



Encoder								
	Multi Turn (M)							
Pin No.	Signal							
1	MA							
2	SL0							
3	GND_B							
4	OV							
5	SHIELD							
6	MA							
7	SL0							
8	VDD_B							
_								

(Encoder Connector Pin Table)



Madal	E	External Dimensions(mm) Key Dime								
Model	L	LM	LC	LA	S	Н	Т	W	U	(kg)
FALR5A	103.2(139.6)	78.2[114.6]	49.5	23	8	0 -0.009	3	3	1.8	0.31(0.66)
FAL01A	120.2(156.6)	95.2(131.6)	66.5	35	8	-0.009	3	3	1.8	0.45(0.80)
FAL015A	140.2	115.2	86.5	35	8	-0.009	3	3	1.8	0.61

Note1) Use DC[24V] for brake input power supply.

Note2] Dimensions in parantheses are for brake-attached type.

Note3) The FAL Type can only draw towards front.

FBL Series

Plug Specifications



I UWEI	
Pin No.	Signal
1	U
2	V
3	W
PE	Ground

(Power Connector Pin Table)



Brake

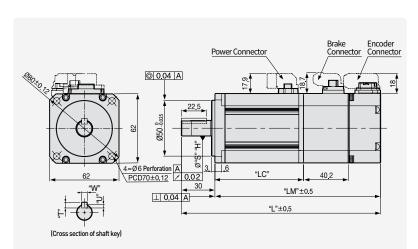
Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)



	Multi Turn (M)						
Pin No.	Signal						
1	MA						
2	SL0						
3	GND_B						
4	OV						
5	SHIELD						
6	MĀ						
7	SL0						
8	VDD_B						
9	+5V						

(Encoder Connector Pin Table)



			nm) Key Dimei				sions	Weight
L	LM	LC	S	Н	T	W	U	(kg)
07.2[147.2]	77.2(117.2)	48.5(48.3)	14	0 -0.018	5	5	3	0.56(1.3)
18.2(158.2)	88.2(128.2)	59.5(59.3)	14	0 -0.018	5	5	3	0.74(1.48)
38.2(178.2)	108.2(148.2)	79.5(79.3)	14	0 -0.018	5	5	3	1.06(1.8)
1	8.2(158.2)	07.2(147.2) 77.2(117.2) 8.2(158.2) 88.2(128.2)	07.2[147.2] 77.2[117.2] 48.5[48.3] 8.2[158.2] 88.2[128.2] 59.5[59.3]	07.2(147.2) 77.2(117.2) 48.5(48.3) 14 8.2(158.2) 88.2(128.2) 59.5(59.3) 14	07.2(147.2) 77.2(117.2) 48.5(48.3) 14 -0.018 8.2(158.2) 88.2(128.2) 59.5(59.3) 14 -0.018	07.2(147.2) 77.2(117.2) 48.5(48.3) 14 -0.018 5 8.2(158.2) 88.2(128.2) 59.5(59.3) 14 -0.018 5	07.2(147.2) 77.2(117.2) 48.5(48.3) 14 -0.018 5 5 8.2(158.2) 88.2(128.2) 59.5(59.3) 14 -0.018 5 5 5 19.0(470.2) 49.	07.2(147.2) 77.2(117.2) 48.5[48.3] 14 -0.018 5 5 3 8.2(158.2) 88.2(128.2) 59.5[59.3] 14 -0.018 5 5 3

Note1) Use DC[24V] for brake input power supply.

Note2] Dimensions in parantheses are for brake-attached type.

 ${\color{red}\textbf{Note3]}} \ \textbf{For external dimensions of oil-sealed type, please contact us separately}.$

FCL Series

Plug Specifications



Pin No.	Signal
1	U
2	V
3	W
PE	Ground

(Power Connector Pin Table)



Brake

Pin No.	Signal
1	BK+
2	BK-

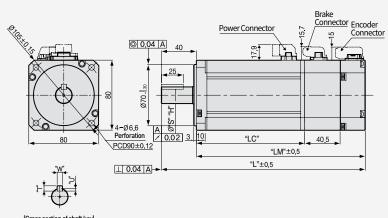
(Brake Connector Pin Table)



Encoder

Multi Turn (M)					
Pin No.	Signal				
1	MA				
2	SL0				
3	GND_B				
4	OV				
5	SHIELD				
6	MĀ				
7	SL0				
8	VDD_B				
9	+5V				

(Encoder Connector Pin Table)



Model	Ex	ternal Dim	ensions(r	nm)		Key Dimensions			Weight
Model	L	LM	LC	S	Н	Т	W	U	(kg)
FCL04A, FCL03D	138.7(179)	98.7(139)	70(69.8)	14	0 -0.018	5	5	3	1.52(2.32)/1.26(2.06)
FCL06A, FCL05D	156.7(197)	116.7(157)	88(87.8)	19	0 -0.021	6	6	3.5	2.14(2.94)/2.12(2.92)
FCL08A, FCL06D	174.7(215)	134.7(175)	106(105.8)	19	0 -0.021	6	6	3.5	2.68(3.48)/2.66(3.46)
FCL10A, FCL07D	192.7(233)	152.7(193)	124(123.8)	19	0 -0.021	6	6	3.5	3.30(4.10)/2.78(3.58)

 ${\color{red}Note1]{\ }} Use \ DC \hbox{$[24V]$ for brake input power supply.}$

 ${\color{red}\textbf{Note2}} \ \textbf{Dimensions in parantheses are for brake-attached type.}$

Note3) For external dimensions of oil-sealed type, please contact us separately.

FE, FEP Series

Plug Specifications

U

W

Signal U

W

Ground

D

Pin No. Signal

Ground

BK+

BK-

Power Pin No.

Α

В

C

D

Pin No.

Α

В

С

СО ОВ



Spec.: MS3102A20-4P (Standard)



Spec.: MS3102A20-15P (Brake-attached type)

Serial Type

Encoder

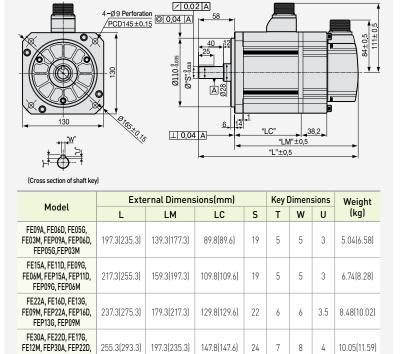
Encoder

Pin No.	Signal	Pin No.	Signal
Α	MA	М	_
В	MA	N	-
С	SL0	Р	-
D	SLO	R	-
E	-	Н	+5V
F	-	G	OV
K	-	J	SHIELD
L	-		

 $[{\sf Single \, Turn \, Encoder \, Connector \, Pin \, Table}]$

GOF	
Spec.: MS3102A20-29P	

Pin No.	Signal	Pin No.	Signal	
Α	MA	М	-	
В	MA	N	-	
С	SL0	Р	-	
D	SL0	R	-	
E	VDD B	Н	+5V	
F	GND_B	G	0V	
K	-	J	SHIELD	
L	-			
(Multi Turn Encoder Connector Pin Table)				



Note1) Use DC[24V] for brake input power supply.

FEP17G, FEP12M

Note2] Dimensions in parantheses are for brake-attached type.

FF, FFP Series

Plug Specifications



Spec.: MS3102A22-22P (Standard)



Spec.: MS3102A24-10P

(Brake-attached type)

Encoder

Serial Type



Spec.: MS3102A20-29P

Power					
Pin No.	Signal				
Α	U				
В	V				
С	W				
D	Ground				
Pin No.	Signal	Pin No.	Signal		
Α	U	D	Ground		

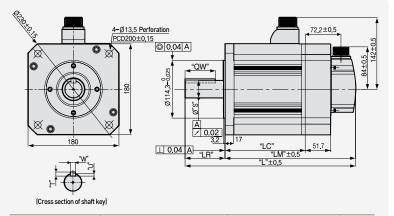
۲I	ıc	oa	er
-			_

Pin No.	Signal	Pin No.	Signal
Α	MA	М	_
В	MA	N	-
С	SL0	Р	
D	SLO	R	-
E	-	Н	+5V
F	-	G	0V
K	-	J	SHIELD
L	-		

(Single Turn Encoder Connector Pin Table)

Pin No.	Signal	Pin No.	Signal
Α	MA	М	-
В	MA	N	-
С	SL0	Р	-
D	SLO	R	-
E	VDD_B	Н	+5V
F	GND B	G	OV
K	-	J	SHIELD
L	-		

 $(Multi\,Turn\,Encoder\,Connector\,Pin\,Table)$



Model	External Dimensions(mm)		Key Dimensions				Weight			
Model	L	LM	LC	LR	S	QW	T	W	U	(kg)
FF30A, FF22D, FF20G, FF12M, FFP30A, FFP22D, FFP20G, FFP12M	257.5 (308.9)	178.5 (229.9)	129 (128.7)							12.5 (19.7)
FF50A, FF35D, FF30G, FF20M, FFP50A, FFP35D, FFP30G, FFP20M	287.5 (338.9)	208.5 (259.9)	159 (158.7)	79	35+ ₀ ^{0.01}	60		10		17.4 (24.6)
FF55D, FF44G, FF30M FFP55D, FFP44G, FFP30M	331.5 (382.9)	252.5 (303.9)	203 (202.7)				8		5	25.2 (32.4)
FF75D, FF60G, FF44M FFP75D, FFP60G, FFP44M	384.5 (435.9)	305.5 (356.9)	256 (255.7)		42-0			12		33.8 (41.0)
FF7F0 FFD7F0	/20 5	22/ 5	077	110	0.016	0,		12		38.5

113

 ${\color{red}Note1)}\ This\ bolt\ applies\ to\ models\ FF30\ and\ above.$ Note2) Use DC[24V] for brake input power supply.

439.5

326.5

FF75G, FFP75G

Note3) Dimensions in parantheses are for brake-attached type. Note4] UseMS3102A32-17 forFF75G Power connector.

96

(45.7)

FG, FGP Series

Power



Spec.: MS3102A22-22P



Spec.: MS3102A14-7P (Brake-attached type)

Encoder

Serial Type



Spec.: MS3102A20-29P

Plug Specifications

rowei	
Pin No.	Signal
Α	U
В	V
С	W
D	Ground
Pin No.	Signal
Α	BK+
В	BK-
С	NC

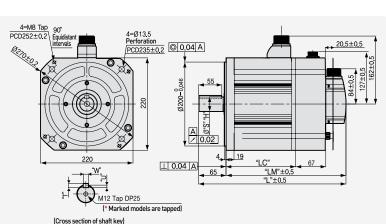
Encoder

Pin No.	Signal	Pin No.	Signal
Α	MA	М	_
В	MĀ	N	-
С	SL0	Р	-
D	SLO	R	-
Ε	-	Н	+5V
F	-	G	0V
K	-	J	SHIELD
L	-		

(Single Turn Encoder Connector Pin Table)

Pin No.	Signal	Pin No.	Signal
Α	MA	М	-
В	MĀ	N	-
С	SL0	SLO P	
D	SL0	R	-
Е	VDD B	Н	+5V
F	GND B	G	0V
K	-	J	SHIELD
L	-		

(Multi Turn Encoder Connector Pin Table)



Madal	External Dimensions(mm)		Key Dimensions				Weight	Power		
Model	L	LM	LC	S	Н	Т	W	U	(kg)	Connector
FG22D, FG20G, FG12M FGP22D, FGP20G, FGP12M	229.5 (295.7)	164.5 (230.7)	115 (114.2)						15.42 (29.23)	
FG35D, FG30G, FG20M FGP35D, FGP30G, FGP20M	250.5 (316.7)	185.5 (251.7)	136 (135.2)	35	0 -0.016		10	_	20.22 (34.03)	MS3102A
FG55D, FG44G, FG30M FGP55D, FGP44G, FGP30M	282.5 (348.7)	217.5 (283.7)	168 (167.2)			8		5	28.02 (41.83)	22-22P
FG75D, FG60G, FG44M FGP75D, FGP60G, FGP44M	304.5 (370.7)	239.5 (305.7)	190 (189.2)	42	0 -0.016		12		33.45 (47.26)	
*FG110D, *FG85G, *FG60M *FGP110D, *FGP85G	418.5 (484.7)	353.5 (305.7)	304 (303.2)	45	0 -0.016		10	6	66.2 (82.6)	MS3102A 32-17P

FG(P)110G

Power



Spec.: MS3102A32-17P



Spec.: MS3102A14-7P (Brake-attached type)

Encoder

Serial type



Spec.: MS3102A20-29P

Plug Specifications

P	0	W	е	r
_	_	_	_	-

Pin No.	Signal
Α	U
В	V
С	W
D	Ground
Pin No.	Signal
Α	BK+
В	BK-
С	NC

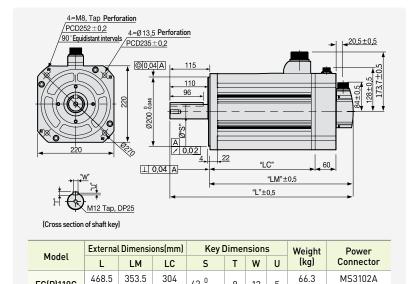
Encoder

Pin No.	Signal	Pin No.	Signal
Α	MA	М	-
В	MĀ	N	-
С	SL0	Р	-
D	SL0	R	-
Ε	-	Н	+5V
F	-	G	OV
K	-	J	SHIELD
L	-		

(Single Turn Encoder Connector Pin Table)

Pin No.	Signal	Pin No.	Signal
Α	MA	М	-
В	MĀ	N	-
С	SL0	Р	-
D	SLO	R	-
Ε	VDD_B	Н	+5V
F	GND B	G	OV
K	-	J	SHIELD
L	-		

(Multi Turn Encoder Connector Pin Table)



 $42_{-0.016}^{-0}$

8 12 5

(82.7)

32-17P

(527.7)

FG(P)110G

Note1) Use DC[24V] for brake input power supply.

Note2) Dimensions in parantheses are for brake-attached type.

Note3) For external dimensions of oil-sealed type, please contact us separately.

(419.7)

(303.2)

FG(P)150G



Spec.: MS3102A32-17P



Spec.: MS3102A14-7P (Brake-attached type)

Encoder



Spec.: MS3102A20-29P

Plug Specifications

Power

Pin No.	Signal
Α	U
В	V
С	W
D	접지선
Pin No.	Signal
Α	BK+
В	BK-
С	NC

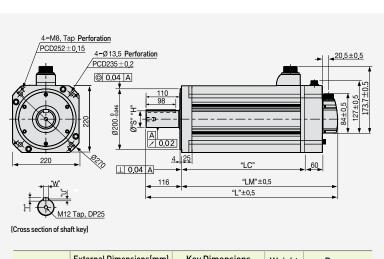
Encoder	
Pin No	ς

Pin No.	Signal	Pin No.	Signal				
Α	MA	М	-				
В	MĀ	N	-				
С	SL0	Р	-				
D	SL0	R	-				
E	-	Н	+5V				
F	-	G	0V				
K	-	J	SHIELD				
L	-						
(Cingle Turn Enceder Connector Din Table)							

	-		
Single Tur	n Encoder	Connector	Pin Table

Pin No.	Signal	Signal Pin No.			
Α	MA	М	-		
В	MA	N	-		
С	SL0	Р	-		
D	SLO	R	-		
E	VDD_B	Н	+5V		
F	GND B	G	OV		
K	-	J	SHIELD		
L	-				

(Multi Turn Encoder Connector Pin Table)



Madal	External	l Dimensio	ons(mm)	Key Dimensions					Weight	Power
Model	L LM LC S H T W		U	(kg)	Connector					
FG(P)150G	574 (630.5)	458 (514.5)	408 (405)	55	0 -0.016	10	16	6	92.2 (108.6)	MS3102A 32-17P

Note1) Use DC[24V] for brake input power supply.

Note2] Dimensions in parantheses are for brake-attached type.

Xmotion Servo Motor Characteristics(200V)

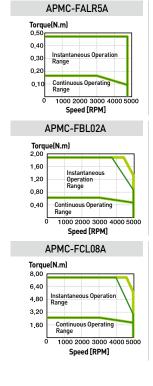
Motor Specifications (With Magnetic Encoder, Rated 3000r/min)

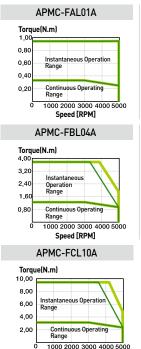
											1
Servo Motor (APN	4C-0000)	FALR5A	FAL01A	FAL015ANote1)	FBL01A	FBL02A	FBL04A	FCL04A	FCL06A	FCL08A	FCL10A
Applicable Drive		L7CA	.001U	L7CA002U	L7CA001U L7CA002U L7CA			.004U L7CA008U L7CA			L7CA010U
Flange Size(□)			□40			□60				80	
Rated Output	[kW]	0.05	0.1	0.15	0.1	0.2	0.4	0.4	0.6	0.75	1
Dated Tarrus	[N·m]	0.16	0.32	0.48	0.32	0.64	1.27	1.27	1.91	2.39	3.18
Rated Torque	[kgf·cm]	1.62	3.25	4.87	3.25	6.49	12.99	12.99	19.49	24.36	32.48
Max. Instanta-	[N·m]	0.48	0.96	1.43	0.96	1.91	3.82	3.82	5.73	7.16	9.55
neous Torque	[kgf·cm]	4.87	9.74	14.62	9.74	19.48	38.96	38.98	58.47	73.08	97.44
Rated Current	[A]	0.95	1.25	1.60	0.95	1.45	2.6	2.58	3.81	5.02	5.83
Max.Current	[A]	2.85	3.75	4.80	2.85	4.35	7.8	7.75	11.42	15.07	17.5
Rated Speed	[r/min]					30	00				
Max. Speed	[r/min]					50	00				
Inertia	[kg·m ² X10 ⁻⁴]	0.023	0.042	0.063	0.091	0.147	0.248	0.53	0.897	1.264	1.632
Moment	[gf·cm·s²]	0.024	0.043	0.065	0.093	0.15	0.253	0.541	0.915	1.29	1.665
Allowable Load I	nertia Ratio	30 times of r	notor inertia	2	0 times of r	notor inerti	а	1	5 times of r	notor inert	ia
Rated Power Rate	[kW/s]	10.55	23.78	36.19	11.09	27.6	27.07	30.6	40.66	45.09	62.08
Speed/Position Detector	Standard				Serial Si	ngle - Turn	Built - in Ty	/pe (17bit)			
	Protection				Full	y closed·Se	elf cooling I	P67			
	Rated Time					Contir	nuous				
Specifications &	Ambient Temp	emp Operating : 0 ~ 40[°C] Storage : -10 ~ 60[°C]									
Features	Ambient Humidity Operating : Below80[%]RH / Storage : Below 90[%]RH(Noncond						ncondensi	ng)			
	Atmosphere			Avoid dir	ect sunligh	t and corro	sive / flam	mable gas	or liquid.		
	Vibration Resistance				Vibrati	on accelera	ation 49[m/	s²] (5G)			
Weight	[kg]	0.31	0.45	0.61	0.56	0.74	1.06	1.52	2.14	2.68	3.3

Note1) Brake is not applicable for FAL015A

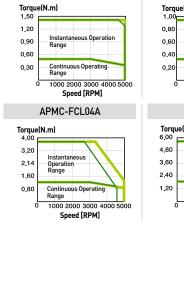
Speed-Torque Characteristics



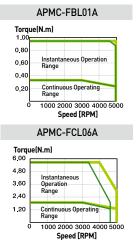




Speed [RPM]



APMC-FAL015A

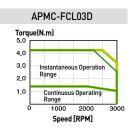


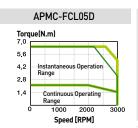
Motor Specifications (With Magnetic Encoder, Rated 2000r/min)

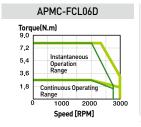
Servo Motor (API	MC-0000)	FCL03D	FCL05D	FCL06D	FCL07D				
Applicable Drive		L7CA004U	L7CA008U						
Flange Size(□)			□80						
Rated Ouatput	[kW]	0.3	0.45	0.55	0.65				
D	[N·m]	1.43	2.15	2.63	3.1				
Rated Torque	[kgf·cm]	14.62	21.92	26.8	31.67				
Max. Instanta-	[N·m]	4.3	6.45	7.88	9.31				
neous Torque	[kgf·cm]	43.85	65.77	80.39	95.01				
Rated Current	[A]	2.5	3.05	3.06	3.83				
Max.Current	[A]	7.51	9.16	9.18	11.5				
Rated Speed	[r/min]		20	00					
Max. Speed	[r/min]		30	00					
Inertia	[kg·m²X10-4]	0.53	0.897	1.264	1.63				
Moment	[gf·cm·s²]	0.541	0.915	1.29	1.66				
Allowable Load I	nertia Ratio	15 times of motor inertia							
Rated Power Rate	[kW/s]	38.73	51.47	54.56	59.03				
Speed/Position Detector	Standard		Serial Single - Turn	Built - in Type (17bit)					
	Protection		Fully closed-Se	elf cooling IP67					
	Rated Time	Continuous							
Specifications &	Ambient Temp		Operating: 0 ~ 40[°C]	Storage : -10 ~ 60[°C]					
Features	Ambient Humidity	Operation	ng : Below80[%]RH / Storag	e : Below 90[%]RH(Noncond	densing)				
	Atmosphere	Avo	oid direct sunlight and corro	osive / flammable gas or liqu	ıid.				
	Vibration Resistance		Vibration acceler	ation49[m/s²] (5G)					
Weight	[kg]	1.26	2.12	2.66	2.78				

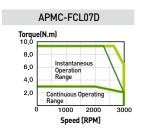
Speed-Torque Characteristics











FAL Series with Magnetic Encoder

Power

Plug Specifications

	_
\Longrightarrow \circ $($	F
	(Pow

Pin No.	Signal
1	U
2	V
3	W
PE	Ground
(D 0	

ver Connector Pin Table)

Pin No.	Signal
1	BK+
2	BK-

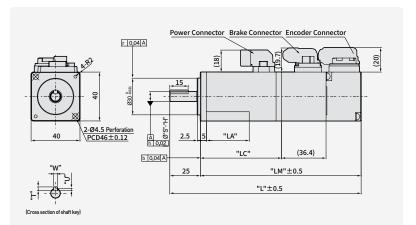






Single Turn (N)					
Pin No.	Signal				
1	MA				
2	SL0				
3	-				
4	OV				
5	SHIELD				
6	MĀ				
7	SL0				
8	-				
9	+5V				

(Encoder Connector Pin Table)



Madal	E	External Dimensions(mm)							Key Dimensions			
Model	L	LM	LC	LA	S	Н	Т	W	U	(kg)		
FALR5A	103.2(139.6)	78.2(114.6)	49.5	23	8	0 -0.009	3	3	1.8	0.31(0.66)		
FAL01A	120.2(156.6)	95.2(131.6)	66.5	35	8	0 -0.009	3	3	1.8	0.45(0.80)		
FAL015A	140.2	115.2	86.5	35	8	0 -0.009	3	3	1.8	0.61		

Note1) Use DC[24V] for brake input power supply.

 ${\color{red}\textbf{Note2)}} \ \textbf{Dimensions in parantheses are for brake-attached type.}$

 ${\bf Note 3)}\ {\bf For\ external\ dimensions\ of\ oil-sealed\ type,\ please\ contact\ us\ separately.}$

FBL Series with Magnetic **Encoder**

Plug Specifications

Power

Pin No.	Signal
1	U
2	V
3	W
PE	Ground

(Power Connector Pin Table)

Brake

Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)

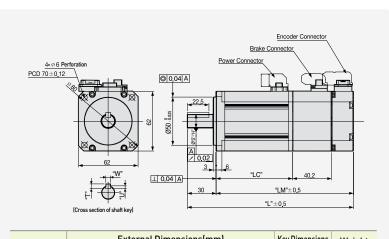






	Single Turn (N)
Pin No.	Signal
1	MA
2	SL0
3	-
4	OV
5	SHIELD
6	MĀ
7	SLO
8	-
9	+5V
·- · ·	

(Encoder Connector Pin Table)



	External Dime	Key [Dimen	Weight				
L	LM	LC	S	Н	T	W	U	(kg)
101.2(141.2)	71.2(111.2)	48.5(48.3)	14	0 -0.018	5	5	3	0.54(1.28)
112.2(152.2)	82.2(122.2)	59.5(59.3)	14	0 -0.018	5	5	3	0.72(1.46)
132.2(172.2)	102.2(142.2)	79.5(79.3)	14	0 -0.018	5	5	3	1.04(1.78)
	L 101.2(141.2) 112.2(152.2)	L LM 101.2(141.2) 71.2(111.2) 112.2(152.2) 82.2(122.2)	L LM LC 101.2(141.2) 71.2(111.2) 48.5(48.3)	101.2(141.2) 71.2(111.2) 48.5(48.3) 14 112.2(152.2) 82.2(122.2) 59.5(59.3) 14	L LM LC S H 101.2(141.2) 71.2(111.2) 48.5(48.3) 14 -0.018 112.2(152.2) 82.2(122.2) 59.5(59.3) 14 -0.018	L LM LC S H T 101.2(141.2) 71.2(111.2) 48.5(48.3) 14 -0.018 5 112.2(152.2) 82.2(122.2) 59.5(59.3) 14 -0.018 5	L LM LC S H T W 101.2(141.2) 71.2(111.2) 48.5(48.3) 14 -0.018 5 5 112.2(152.2) 82.2(122.2) 59.5(59.3) 14 -0.018 5 5	L LM LC S H T W U 101.2(141.2) 71.2(111.2) 48.5(48.3) 14 -0.018 5 5 3 112.2(152.2) 82.2(122.2) 59.5(59.3) 14 -0.018 5 5 3

Note1) Use DC[24V] for brake input power supply.

Note2) Dimensions in parantheses are for brake-attached type.

FCL Series with Magnetic Encoder

Plug Specifications

Power

Pin No.	Signal
1	U
2	V
3	W
PE	Ground



Brake

Pin No.	Signal
1	BK+
2	BK-

(Brake Connector Pin Table)





	Single Turn (N)
Pin No.	Signal
1	MA
2	SL0
3	-
4	OV
5	SHIELD
6	MA
7	SL0
8	-
9	+5V

(Encoder Connector Pin Table)

	+								
Model	Ext	ternal Dim		i				sions	
Model	L	LM	LC	S	Н	Ť	W	U	(kg)
FCL04A, FCL03D	L 132.7(173)	LM 92.7(133)	LC 70(69.8)	S 14	H 0 -0.018			3	(kg) 1.49(2.29)/1.23(2.03)
	L	LM	LC	S	0 -0.018 0 -0.021	Ť	W	U	(kg) 1.49(2.29)/1.23(2.03) 2.11(2.91)/2.09(2.89)
FCL04A, FCL03D	L 132.7(173)	LM 92.7(133)	LC 70(69.8)	S 14	0 -0.018	T 5	W 5	3	(kg) 1.49(2.29)/1.23(2.03)

Note1) Use DC[24V] for brake input power supply.
Note2) Dimensions in parantheses are for brake-attached type.



Brake Specifications & Heat Sink Specifications

Specifications

Motor Series	FAL	FBL	FCL	FE/FEP	FF/FFP	FG/FGP	FG/FGP110G FG/FGP150G
Purpose	Maintenance						
Input Voltage [V]	DC 24V	DC 90V	DC 24V				
Static Friction Torque[Nm]	0.32	1.47	3.23	10.4	40	74	120
Capacity [W]	6	6.5	9	19.4	25	32	26
Coil Resistance $[\Omega]$	96	67	64	29.6	23	257	18
Rated Current [A]	0.25	0.36	0.38	0.81	1.04	0.35	1.33
Insulation Class	F	F	F	F	F	F	F

 ${\color{blue} \textbf{Note1)}} \ \textbf{All electromagnetic brakes built-in LS servo motors are of the same specification.} \\$

Note2] Electromagnetic brakes are for keeping the motors stationary. Do not use for braking operating motors. Note3] Electromagnetic brake properties were measured at 20° C.

Note4) Specifications are subject to change. Please check your motor for voltage specifications.

Note5] Series FAL, FBL, FCL, FF and FFP comply with Class 2 Brake UL Standard.

Heat Sink Specifications

Classfication	Standard(mm) Servo Motor	Material
AP04 (□40)	250×250×6	
AP06 (□60)	250×250×6	
AP08 (□80)	250×250×12	
AP13 (□130)	350×350×20	Aluminum
AP18 (□180)	550×550×30	
AP22 (□220)	650×650×35	

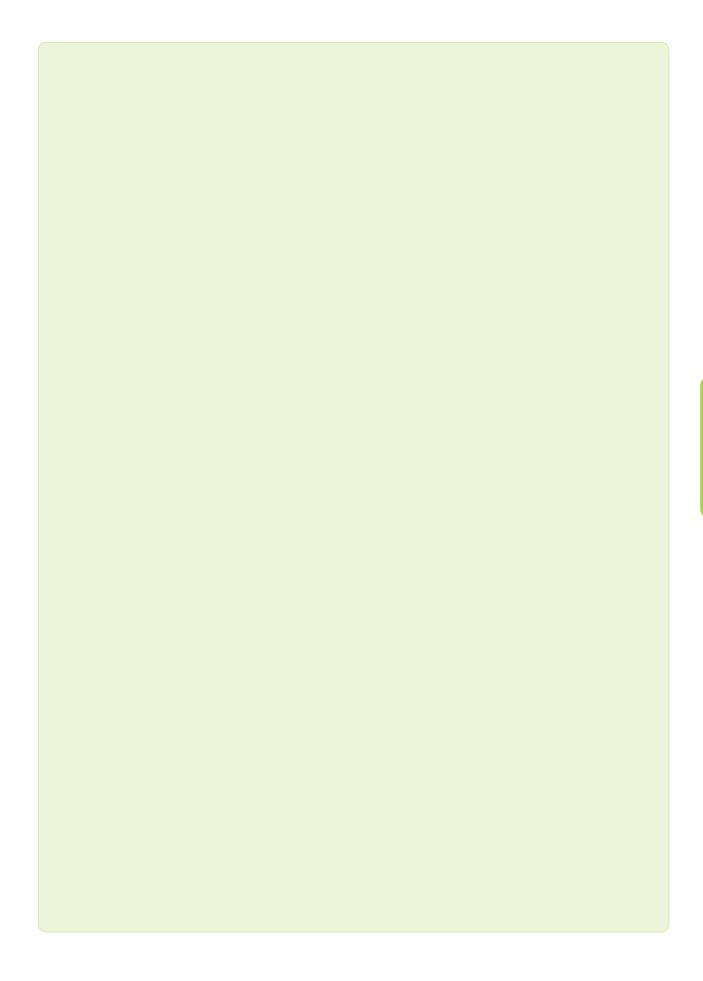
Note1) The data on the product features is measured when those heat sinks were applied.

Note2) Axis penetration not included.

Note3] The IP rating for attached reducers is not guaranteed.

Note4) Cables may not qualify marked IP rating if bent beyond designated specifications.

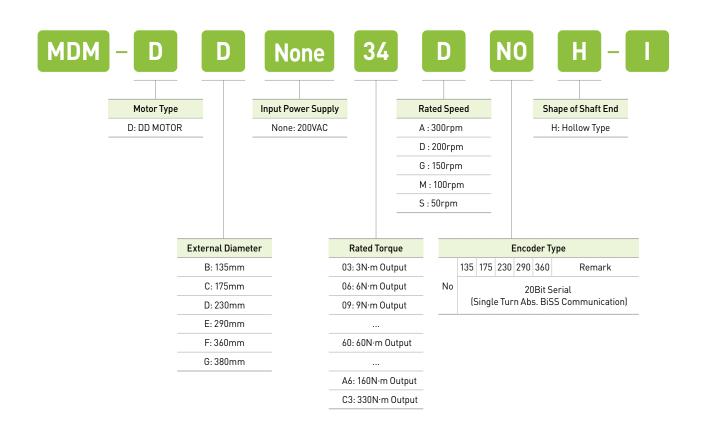
 ${\color{red}Note 5)} \ Use \ specific \ cables \ for \ IP \ rating \ qualification.$



**motion DD Motor Designation

DD Motor Designation





We Use Our Own Technologies to Produce Motors, Drives and Encoders Domestically

Optimized for Low-speed, High-torque and High-precision Operation

- Power connection provided for the connection of DC-Link Terminal
- Compact Size and Easy Wring (Compared with 3 phase AC Reactor)
- DC input connecton provided (PI, N)

Reduced Cogging Torque and Optimized Torque Design

- Optimal ratio of the permanent magnet and coil / slot selected through electromagnetic analysis
- Multiple permanent magnets used to reduce torque ripple and to maximize torque
- Uses high-energy rare-earth permanent magnets (Nd-Fe-B)

High-performance rotary optical encoder with BiSS Protocol adoption used

- Resolution of 1,048,576 CPR (20bit Single turn)
- Using our own encoder technology to reduce the cost and shorten the delivery time

Compatible With Our L7 Series AC Servo Drive (3Phase AC 220V)

• Both standard I/O type (serial communication supported) and network type (EtherCAT) applicable

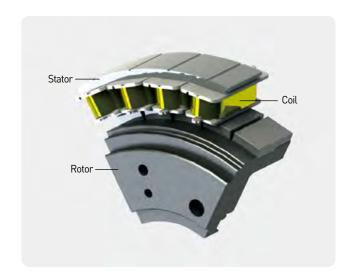
Direct Drive Structure

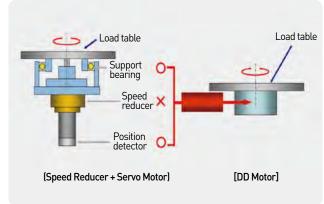
- No backlash impact
- High-precision operation and shortened installation time
- Smooth rotary motion
- Reduced noise

Hollow Type Efficient for Wiring and Piping

A Wide Range of Products

- Rated output: 63W 2.5kW
- Rated torque: 3.0N·m-330N·m (The instantaneous maximum torque should be 3 times the rated torque)
- Rated speed: 50RPM-200RPM
- Frame diameter: 135mm, 175mm, 230mm, 290mm, 360mm and 380mm (14 models)





Features of Direct-Drive Motor

DD Motor Specifications

Ratings and Specifications

Insulation class : Class BProtection class: IP 40

• Cooling type: Fully enclosed self-cooling

• Vibration class: V15

 \bullet Insulation resistance : 500 VDC, 10[M Ω]or higher

• Insulation withstand voltage: 1500VAC, 1 minute

• Operating voltage: 200 VAC

• Operating temperature: 0 - 40[°C]/Storage temperature: -10~60[°C]

• Ambient humidity: 20 - 80% RH (Noncondensing)

• Installation location: Place with no harmful substances such as corrosive / flammable gases, cutting fluid, metal dust or grease. Keep out of direct sunlight.

Line-up Table

Rated Torq	ue[N·m]		3	6	9	12	18	22	34	40	6	0	110	160	330
Max. Instan	taneous Torq	ue[Nm]	9	18	27	36	54	66	102	120	18	80	330	480	1000
		Ø135	DB03D	DB06D	DB090										
Maximum Speed 500[rpm]	Ø175		DC06D		DC12D										
Rated		Ø230				DD12D									
Speed 200[rpm]	g pm] Ø175					1	DC18D								
	Speed 400[rpm]	Ø230					DD220	DD34	4D						
	Maximum Speed 300[rpm]	Ø290							DE401	D DE60	DD				
Rated Speed 50[rpm]	Maximum Speed 250[rpm]	Ø360									DF	A1G	DFA6G		
Rated Speed O[rpm]	Maximum Speed 100[rpm]	Ø380												1	DGC3S

MDM Serial Type

Rated Speed (RPM)	Maximum Speed (RPM)	External Diameter of Motor(Ø)	Motor	Drive	Standard Encoders	Encoders Cable (Serial)	Power Cable (Power)	
			DDOOD	L7□A001□	APCS-P□□□YS			
			DB03D	iX7□A001□	APCS-P□□□YSX			
		105	DD0/D	L7□A002□	APCS-P□□□YS			
		135	DB06D	iX7□A002□	APCS-P□□□YSX			
	500		DDOOD	L7□A004□	APCS-P□□□YS			
	500		DB09D	iX7□A004□	APCS-P□□□YSX			
			DC0/D	L7□A002□	APCS-P□□□YS			
			DC06D	iX7□A002□	APCS-P□□□YSX			
		475	D010D	L7□A004□	APCS-P□□□YS			
		175	DC12D	iX7□A004□	APCS-P□□□YSX			
200	400	400		DC10D	L7□A008□	APCS-P□□□YS		
200	400		DC18D	iX7□A008□	APCS-P□□□YSX	APCS-E	20Bit Serial (Single-turn Abs. BiSS interface)	
	500		DD12D	L7□A004□	APCS-P□□□YS			
			DD12D	iX7□A004□	APCS-P□□□YSX			
		000	DD22D	L7□A008□	APCS-P□□□YS			
	400	230		iX7□A008□	APCS-P□□□YSX			
	400		DD2/D	L7□A010□	APCS-P□□□YS			
			DD34D	iX7□A010□	APCS-P□□□YSX			
			DE/OD	L7□A010□	APCS-P□□□YS			
	300	290	DE40D	iX7□A010□	APCS-P□□□YSX			
	300	290	DE60D	L7□A020□	APCS-P□□□YS			
			DEGUD	iX7□A020□	APCS-P□□□YSX			
			DFA1G	L7□A020□	APCS-P□□□ZS	(
150	250	360	DFAIG	iX7□A020□	APCS-P□□□ZSX			
100	250	300	DEA/C	L7□A035□	APCS-P□□□ZS			
			DFA6G	iX7□A35□	APCS-P□□□ZSX			
50	100	380	DGC3S	L7□A020□	APCS-P□□□ZS			
JU	100	360	טטעטט	iX7□A020□	APCS-P□□□ZSX			

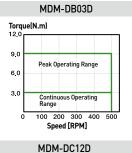
Motor Shape

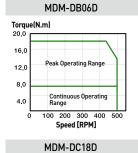


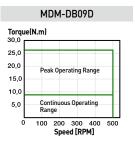
*** Specifications and Torque Characteristics

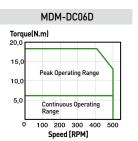
Motor		М	M-DB□□D□□	H-I	MDM-DC□□D□□H-I					
Designat	ion	03	06	09	06	12	18			
Applicable	Drive	L7□A001□	L7□A002□	L7□A004□	L7□A002□	L7□A004□	L7□A008□			
Ext. Diameter of Motor	mm		Ø135			Ø175				
Rated Output	W	63	126	188	126	251	377			
Rated Torque	N⋅m	3	6	9	6	12	18			
Max Torque	N⋅m	9	18	27	18	36	54			
Rated Current	Arms	1.12	1.46	2.63	1.48	2.41	3.0			
Max Current	Arms	3.36	4.38	7.89	4.44	7.23	9.0			
Rated Speed	rpm		200			200				
Max Speed	rpm	500	500	500	500	500	400			
Torque Constant	N·m/Arms	2.76	4.25	3.57	4.18	5.13	6.12			
Inertia Moment	kg·m ² X10 ⁻⁴	11.56	18.42	26.02	45.83	70.37	94.91			
Allowable Load Inertia Rati	0	30 t	imes of motor ine	ertia	15 times of motor inertia					
Power Rate	kW/S	7.8	19.6	31.2	7.9	20.5	34.1			
Positioning Accuracy	arc-sec			±3	30					
Positioning Repeatability	arc-sec			±1	.3					
Axial run-out	mm			0.0)15					
Radial run-out	mm			0.	03					
Allowable Thrust Load	N		1500			3300				
Allowable Moment Load	N⋅m		40			70				
Encoder Type			20-bit s	single turn serial	encoder (Biss/Ab	osolute)				
Weight(Approx.)	kg	6.3	7.2	9.2	8.7	10.6	12.6			
Washin -	Ambient Temp		Ambient t	emperature: 0~4	0[°C]/storage:-	20~60[°C]				
Working Environment	Ambient Humidity			20~80[%] RH(N	loncondensing)					
LIIVII OIIIIICIIL	Atmosphere		Avoid dire	ect sunlight and o	orrosive / flamm	able gas.				

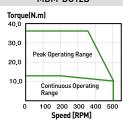
Speed-Torque Characteristics

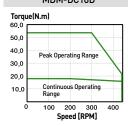






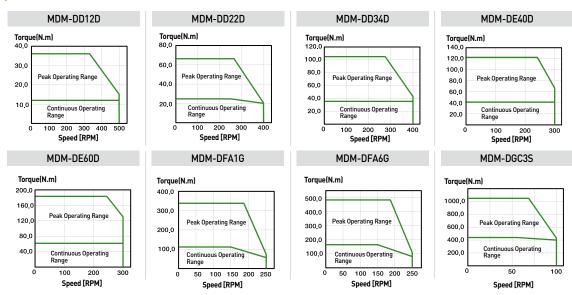






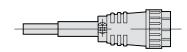
Motor		MDM	I-DD□□□□	 ⊒H-I	MDM-DE□		MDM-DF	I□G□□H-I	MDM-DG B H-
Designat	Designation		22	34	40	60	A 1	A6	C3
Applicable Drive		L7□A004□	L7□A008□	L7□A010□	L7□A010□	L7□A020□	L7□A020□	L7□A035□	L7□A020□
Ext. Diameter of Motor	mm		Ø230		Ø2	90	Ø360 Ø		Ø380
Rated Output	W	251	461	712	838	1,257	1,728	2,513	1,728
Rated Torque	N·m	12	22	34	40	60	110	160	330
Max Torque	N·m	36	66	102	120	180	330	480	1,000
Rated Current	Arms	2.58	3.33	5.72	5.3	8.33	9.48	14.6	12.0
Max Current	Arms	7.74	9.99	17.16	15.9	24.99	28.44	43.8	36.0
Rated Speed rpm			200		200		15	50	50
Max Speed	rpm	500	400	400	300	300	250	250	100
Torque Constant	N·m/Arms	4.8	6.81	6.13	7.77	7.42	11.95	11.29	28.59
Inertia Moment	kg·m²X10-4	94.70	141.10	190.70	427.2	587.9	2507.0	3457.0	6449.0
Allowable Load Inertia Ra	tio	15 times of motor inertia 3			3 tim	nes of motor inertia			
Power Rate	kW/S	15.2	34.3	60.6	37.5	61.2	48.3	74.1	169.1
Positioning Accuracy	arc-sec				±	30			
Positioning Repeatability	arc-sec				±1	.3			
Axial run-out	mm				0.0)15			
Radial run-out	mm				0.	03			
Allowable Thrust Load	N		4,000		11,0	000	15,	000	21,000
Allowable Moment Load	N·m		93		250		350		450
Encoder Type		20-bit sing			le turn serial encoder (Biss/Absolute)				
Weight(Approx.)	kg	17.3	19.6	21.9	28.2	35	54	70.3	162
	Ambient Temp		Į.	Ambient temp	erature: 0~4	O[°C]/storag	ge: -20~60[°C	:]	
Working Environment	Ambient Humidity			20	~80[%] RH(N	loncondensir	ng)		
Environment	Atmosphere			Avoid direct s	sunlight and o	orrosive / fla	ımmable gas		

Speed-Torque Characteristics



**motion | External Dimensions

MDM-DB03D, MDM-DB06D, MDM-DB09D





	Conte	nts	Pin No.
	LEAD WIRE	U	1
		٧	2
		W	3
	Grou	nd	4

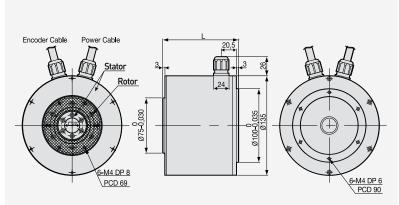
D.D SERVO ENCODER CABLE

(Power Connector Pin Table)



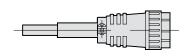


(Encoder Connector Pin Table)



Model	External Dimensions(mm)	Weight (kg)
MDM-DB03D	78	6.3
MDM-DB06D	100	7.2
MDM-DB09D	124	9.2

MDM-DC06D, MDM-DC12D, MDM-DC18D





Conte	nts	Pin No.			
LEAD	U	1			
	٧	2			
WIRE	W	3			
Grou	nd	4			

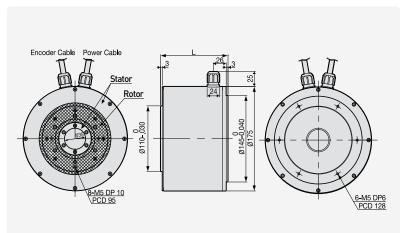
D.D SERVO ENCODER CABLE



	N0.	Encoder Signal	N0.	Encoder Signal
	1	MA	9	+5V
<u></u>	2	SL0	10	-
11	3	-	11	-
98	4	OV	12	-
D- Sub Connector (15pin)	5	SHIELD	13	-
D- Sub-Connector (15pin)	6	MĀ	14	-
	7	SL0	15	-
	8	-		

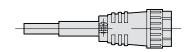
(Power Connector Pin Table)

(Encoder Connector Pin Table)



Model	External Dimensions(mm)	Wainht (km)
Model	L	Weight (kg)
MDM-DC06D	77	8.7
MDM-DC12D	95	10.6
MDM-DC18D	113	12.6

MDM-DD12D, MDM-DD22D, MDM-DD34D





Contents Pin No. LEAD ٧ WIRE W Ground

NJC-24-4-PM

(Power Connector Pin Table)

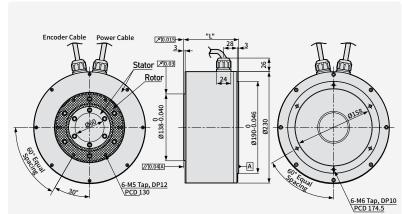




D- Sub Connector (15pin)

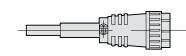
D.	D.D SERVO ENCODER CABLE					
NO.	Encoder Signal	N0.	Encoder Signal			
1	MA	9	+5V			
2	SL0	10	-			
3	-	11	-			
4	OV	12	-			
5	SHIELD	13	-			
6	MĀ	14	-			
7	SL0	15	-			
8	-					

(Encoder Connector Pin Table)



Model	External Dimensions(mm) L	Weight (kg)
MDM-DD12D	82.5	17.3
MDM-DD22D	100.5	19.6
MDM-DD34D	118.5	21.9

MDM-DE40D, MDM-DE60D





NJC-24-4-PM

Contents		Pin No.
LEAD	U	1
WIRE	٧	2
	W	3
Ground		4

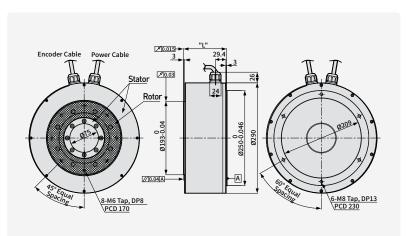
(Power Connector Pin Table)





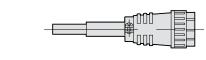
D.	D.D SERVO ENCODER CABLE					
N0.	Encoder Signal	N0.	Encoder Signal			
1	MA	9	+5V			
2	SL0	10	-			
3	-	11	-			
4	OV	12	-			
5	SHIELD	13	-			
6	MĀ	14	-			
7	SL0	15	-			
8	-					

(Encoder Connector Pin Table)



Weight (kg)	External Dimensions(mm) L	Model	
28.2	95.4	MDM-DE40D	
35	113.4	MDM-DE60D	
28.2		MDM-DE40D	

MDM-DFA1G, MDM-DFA6G





Contents		Pin No.
LEAD	U	1
WIRE	٧	2
WIKE	W	3
Ground		4

D.D SERVO ENCODER CABLE

(Power Connector Pin Table)

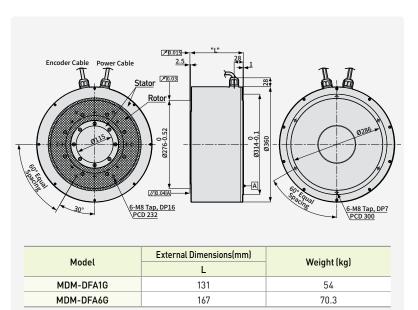




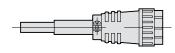
D- Sub Connector (15pin)

N0.	Encoder Signal	N0.	Encoder Signal
1	MA	9	+5V
2	SL0	10	-
3	-	11	-
4	OV	12	-
5	SHIELD	13	-
6	MA	14	-
7	SL0	15	-
8	-		

(Encoder Connector Pin Table)



MDM-DGC3SNOH





//10	02
H30	04
W.	
NJC-24	-4-PM

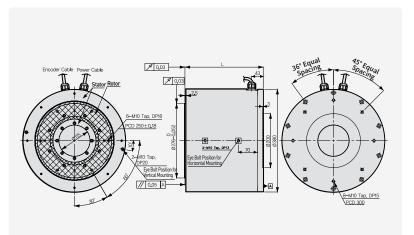




Contents		Pin No.
LEAD WIRE	U	1
	٧	2
	W	3
Ground		4

(Power Connector Pin Table)

D.D SERVO ENCODER CABLE						
N0.	Encoder Signal	N0.	Encoder Signal			
1	MA	9	+5V			
2	SL0	10	-			
3	-	11	-			
4	OV	12	-			
5	SHIELD	13	-			
6	MĀ	14	-			
7	SL0	15	-			
8	-					



Model	External Dimensions(mm)	Weight (kg)
Model	L	weight (kg)
MDM-DGC3SN0H	290	162
MDM-DGC3SNOH	290	162

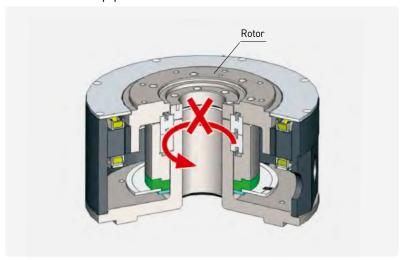
Troubleshooting

If an overcurrent alarm occurs

- Please check if the drive output and the encoder are wired properly.
- Please check for equipment collision or restraint.

High performance

- Please inspect the input voltage and load condition.
- Please check if the drive output and the encoder are wired properly.
- Please check for equipment collision or restraint.



**motion DD Motor Flange Type Designation

DD Motor Flange Type Designation



Using the Own Technologies to Produce Motors, Drives and Encoders Domestically

Optimized for Low-speed, High-torque and High-precision Operation

- Providing Power connection for the connection of DC-Link Terminal
- Compact Size and Easy Wring (Compared with 3 phase AC Reactor)
- Providing Connection for DC Input (PI, N)

Reduced Cogging Torque and Optimized Torque Design

- Optimal ratio of the permanent magnet and coil / slot selected through electromagnetic analysis
- Using multiple permanent magnets to reduce torque ripple and to maximize torque
- Using a permanent magnet of high-energy rare earth elements (Nd-Fe-B)

High-performance Optical Encoder with BiSS Protocol

• DD MOTOR Flange Type Resolution : 16, 777, 216 [Pulse/rev] (24Bit, Single turn)

Compatible with Our AC Servo Drive (3-phase 200V AC)

 L7 Series(200VAC), iX7NH Series(200VAC)
 Both standard I/O type with serial communication and network (EtherCAT) type are applicable

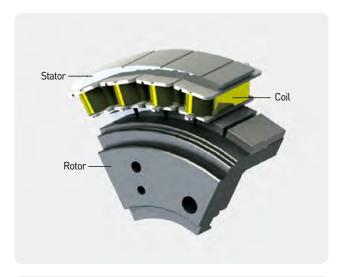
Direct Drive Structure

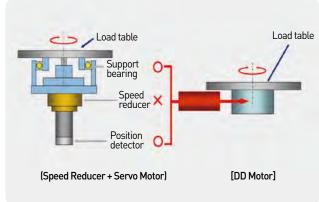
- No backlash impact
- High-precision operation and shortened installation time
- Smooth rotary motion
- Noise reduction

Hollow Structure Enables Efficient Wiring & Piping

Diverse Product Range

- Rated output: 63W, 126W, 251W
- Rated torque: 3N·m, 6N·m, 12N·m (Instantaneous maximum torque is 3x)
- Rated speed: 200RPM
- Frame diameter: 135mm, 175mm, 230mm







DD Motor Flange Type Properties

DD Motor Specifications

Ratings and Specifications

Insulation Class : Class B
 Ingress Protection Code : IP40
 Cooling : Fully-enclosed, self-cooling

• Vibration Class: V15

 \bullet Insulation Resistance : 500 VDC, 10M $\!\Omega$ or higher

Withstand Voltage: 1500 VAC, 1 min
Operating Voltade: 200 VAC
Operating Temperature: 0° to 40°C
Storage Temperature: -10° to 60°C

• Relative Humidity: 20% to 80% noncondensing

• Installation Environment : Keep away from hazardous substances such as corrosive or flammable gas, cutting fluid, metal dust or oil. Keep away from direct sunlight.

Line-up Table

	Rated Torque[N·m]		3	6	12
	Maximum Torque[N·m]			18	36
Rated Speed 200[rpm]	Ø135 Maximum Speed	Ø135	DFB03D		
		Ø175		DFC06D	
				DFD12D	

Servo Mot

MDM Serial Type

Rated Speed (RPM)	Maximum Speed (RPM)	External Diameter of Motor(Ø)	Motor	Drive	Power Cables	Encoders Cable (Serial)	Standard Encoders	
		135	135 DFB03D	L7□A001□	APCS-P□□□YS1	ADCC 5000761	24Bit Serial (Single Turn	
	500			iX7□A001□	APCS-P□□□YSX1			
200		175	175 05000	L7□A002□	APCS-P□□□YS1			
200			175 DFC06	DFC06D	iX7□A002□	APCS-P□□□YSX1	APCS-E□□□ZS1	Abs. BiSS-C communication)
			220		L7□A004□	APCS-P□□□YS1		
		230	DFD12D	iX7□A004□	APCS-P□□□YSX1			

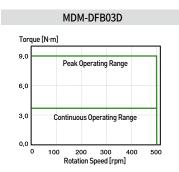
Motor Shape

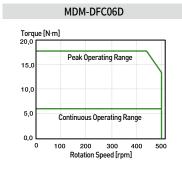


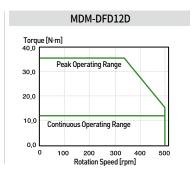
Xmotion Specifications and Torque Properties

Motor		MDM-DFB03DN4H	MDM-DFC06DN4H	MDM-DFD12DN4H		
Designat	ion	03	06	12		
Applicable Drive		L7□A002□	L7□A002□	L7□A004□		
Flange Size mm		135	175	230		
Rated Output	W	63	126	251		
Rated Torque	N⋅m	3	6	12		
Max Torque	N⋅m	9	18	36		
Rated Current	Arms	1.43	1.50	2.60		
Max Current	Arms	4.29	4.50	7.80		
Rated Speed	rpm	200	200	200		
Max Speed	rpm	500	500	500		
Constant of Torque N·m/Arms		2.22	4.18	4.8		
nertia kg·m²X10-4		10.30	10.30 58.05			
Allowable Load Inertia Rat	io	30 times of motor inertia	15 times of motor inertia			
Power Rate	kW/S	8.7	6.21	13.1		
Positioning Accuracy	arc-sec	±30	±30	±30		
Positioning Repeatability	arc-sec	1.3	1.3	1.3		
Axial run-out	mm	0.015	0.015	0.015		
Radial run-out	mm	0.03	0.03	0.03		
Allowable Thrust Load	N	1500	3300	3600		
Max. Instantaneous	N·m	40	70	80		
Encoder Type		24-bit single turn serial encoder (BiSS/Absolute)				
Weight(Approx.)	kg	3.8	6.9	12.3		
WLi	Ambient Temp	Operating Temperature: 0° to 40°C / Storage Temperature: -20° to 60°C				
Working Environment	Ambient Humidity	20% to 80% noncondensing				
LIIVII OIIIIIEIIL	Atmosphere	Keep out of direct sunlight, corrosive substances or flammable gas.				

Speed-Torque Characteristics







MDM-DFB03D



JN1AS04MK1(JAE)

Contents		Pin No.
LEAD	U	1
WIRE	٧	2
	W	3
FG	FG	4

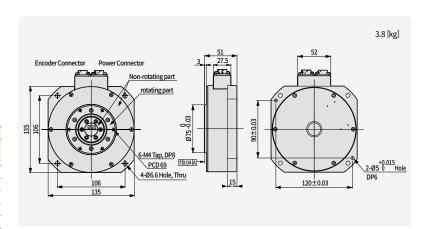
(Power Connector Pin Table)



JN1AS10ML1-R(JAE)

D.D SERVO ENCODER CABLE							
N0.	NO. Encoder Signal		Encoder Signal				
1	MA	6	MA				
2	SLO	7	SLO				
3	-	8	-				
4	OV	9	+5V				
5	SHIELD	10	-				

(Encoder Connector Pin Table)



MDM-DFC06D



JN1AS04MK1(JAE)

Contents		Pin No.
LEAD WIRE	U	1
	٧	2
	W	3
FG	FG	4

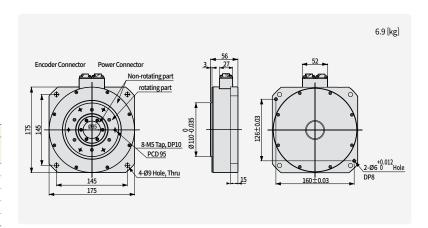
(Power Connector Pin Table)



JN1AS10ML1-R(JAE)

D.D SERVO ENCODER CABLE							
N0.	Encoder Signal	N0.	Encoder Signal				
1	MA	6	MA				
2	SLO	7	SLO				
3	-	8	-				
4	OV	9	+5V				
5	SHIELD	10	-				

(Encoder Connector Pin Table)



MDM-DFD12D



JN1AS04MK1(JAE)

Conte	nts	Pin No.
LEAD	U	1
	٧	2
WIRE	W	3
FG	FG	4

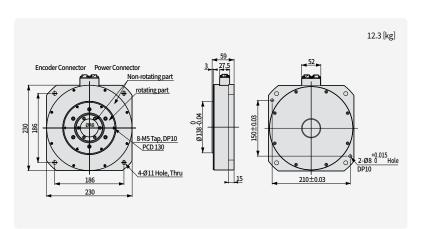
(Power Connector Pin Table)



JN1AS10ML1-R(JAE)

D.	D.D SERVO ENCODER CABLE									
N0.	Encoder Signal	N0.	Encoder Signal							
1	MA	6	MA							
2	SLO	7	SLO							
3	-	8	-							
4	OV	9	+5V							
5	SHIELD	10	-							

(Encoder Connector Pin Table)



**motion External Dimensions

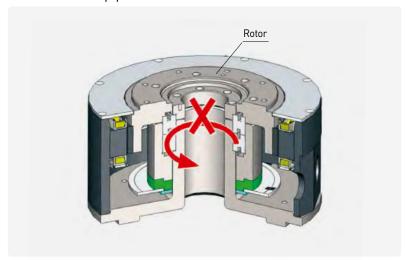
Troubleshooting

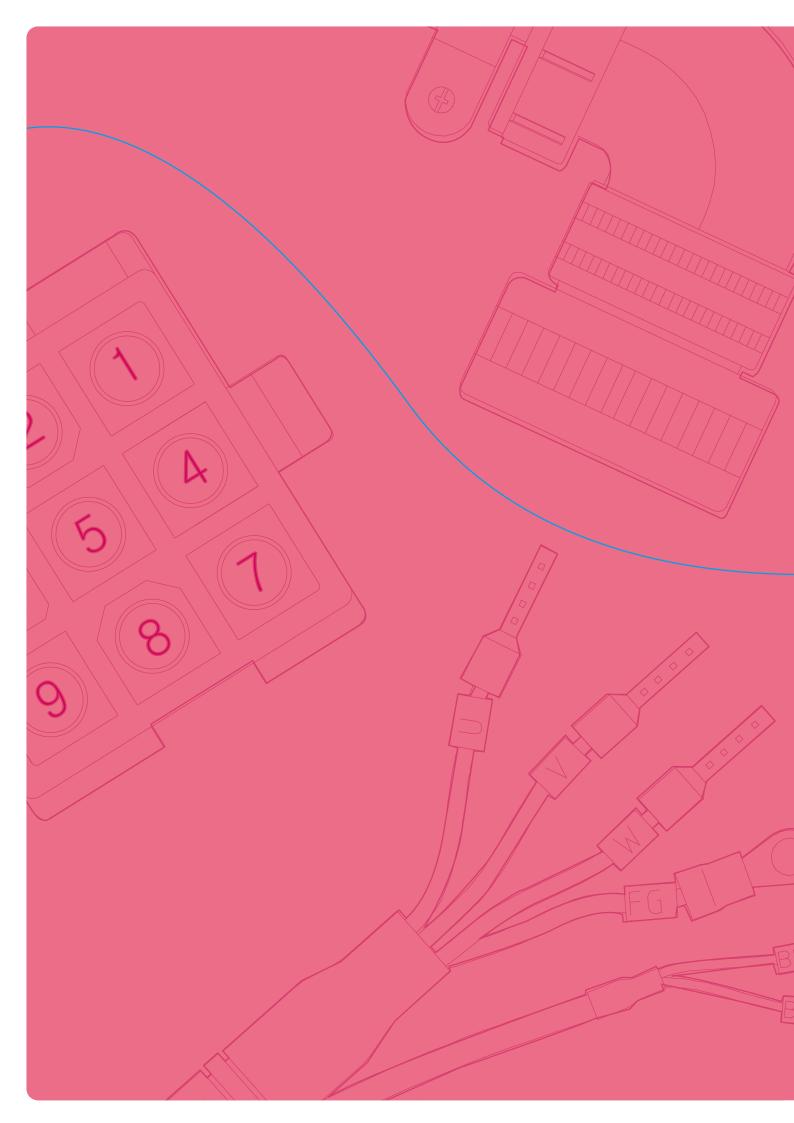
If an overcurrent alarm occurs

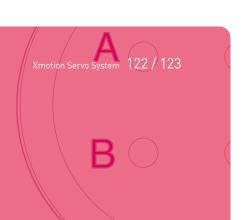
- Please check if the drive output and the encoder are wired properly.
- Please check for equipment collision or restraint.

High performance

- Please inspect the input voltage and load condition.
- Please check if the drive output and the encoder are wired properly.
- Please check for equipment collision or restraint.











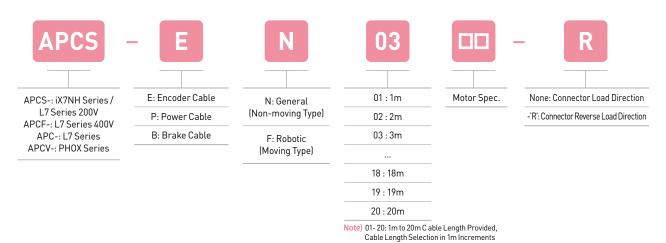
Options and Accessories

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Xmotion Designation / Servo Motor Option

Designation



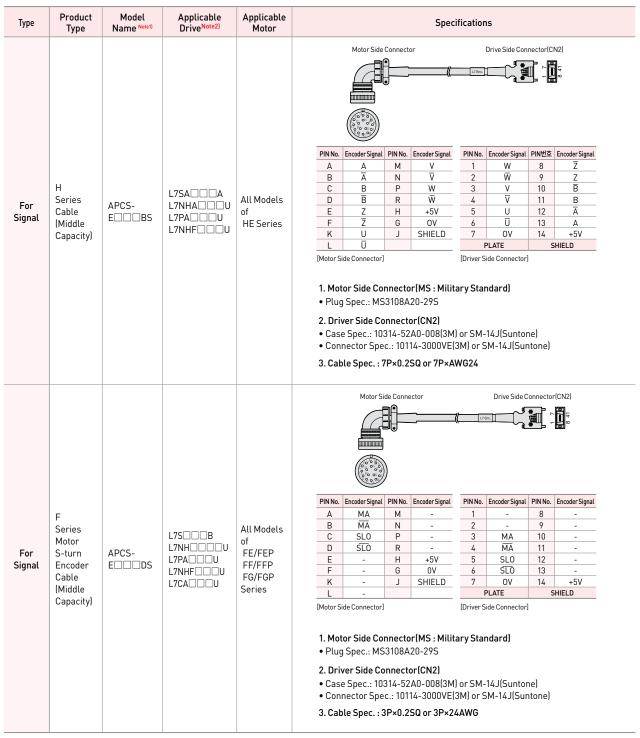
Signal Cables

Туре	Product Type	Model Name ^{Note1)}	Applicable Drive ^{Note2)}	Applicable Motor	Specifications												
					Motor Side Connector Drive Side Connector (CN2)												
					PIN No. Encoder Signal												
				Of HR Series	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$												
	H Series L7SA□□□A	AU			of	of	of	of	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$								
For Signal	Cable (Small	APCS-E □□□AS	L7NHA□□□U L7PA□□□U						of	of	of	of	of	of	of	of	K U J SHIELD 7 OV 14 +5V L Ū PLATE SHIELD
Ū	Capacity)		L7NHF□□□U										[Motor Side Connector] [Driver Side Connector]				
					1. Motor Side ConnectorCap Spec.(15 Position): 172163-1(AMP)Socket Spec.: 170361-1(AMP)												
				 2. Driver Side Connector(CN2) Case Spec.: 10314-52A0-008(3M) or SM-14J(Suntone) Connector Spec.: 10114-3000VE(3M) or SM-14J(Suntone) 													
					3. Cable Spec. : 7P×0.2SQ or 7P×AWG24												

Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

Note2] The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66page



 ${\color{red}Note1)} The three blank squares in model names indicate the type and length of cables. And the designation is as below.$

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

 $\textcolor{red}{\textbf{Note2}} \textbf{The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66 page}$

Signal Cable

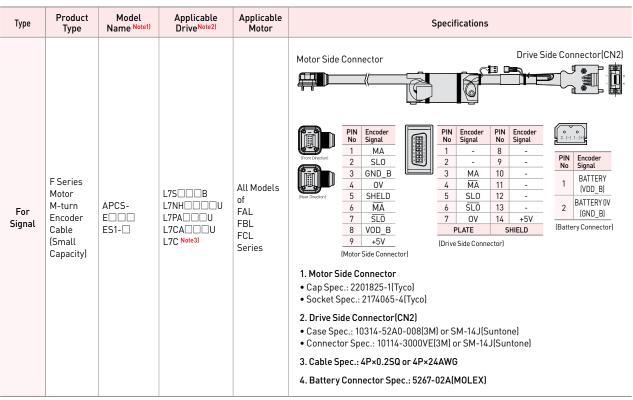
Туре	Product Type	Model Name	Applicable Drive	Applicable Motor	Specifications
					Motor Side Connector Drive Side Connector(CN2)
For Signal	F Series Motor M-turn Encoder Cable (Middle Capacity)	Note1) APCS- E	L7S	All Models of FE/FEP FF/FFP FG/FGP SERIES Series	PIN Encoder PIN Signal PIN Signal PIN Signal PIN Signal PIN Encoder PIN Signal PIN Signal PIN Encoder PI
	Capacity)			1. Motor Side Connector (MS: Military Standard) • Plug Spec.: MS3108A20-29S 2. Drive Side Connector (CN2) • Case Spec.: 10314-52A0-008(3M) or SM-14J(Suntone) • Connector Spec.: 10114-3000VE(3M) or SM-14J(Suntone) 3. Cable Spec.: 4P×0.2SQ or 4P×24AWG 4. Battery Connector Spec.: 5267-02A(M0LEX)	
For Signal	F Series Motor S-turn Encoder Cable (Small Capacity)	Note2) APCS- E□□□ ES-□	L7S	All Models of FAL FBL FCL Series	Pin Encoder No Signal 1

Note!)The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Note2] In case a model name contains a single blank square, the connector can draw towards both front(load) and rear(half-load). (Front Type: no markings, Rear Type: marked -R)

The FAL Type can only draw towards front.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20



Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

IIn case a model name contains a single blank square, the connector can draw towards both front(load) and rear(half-load). (Front Type: no markings, Rear Type: marked -R) The FAL Type can only draw towards front.

Note2] The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66page Note3] Multi-turn function cannot be used when L7C drive and APMC-F0L00YK product are combined.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

Power Cable [200V]

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2)}	Applicable Motor	Specifications
For Power	H Series Power Cable (Small Capacity)	APCS-P □□□GS	L7SA O O A L7NHA O O U L7PA O O U L7NHF O O U	All Models of HB Series	PIN No. Signal 1 U 2 V 3 W 4 Ground 1. Motor Side Connector • Cap Spec(4 Position): 172159-1(AMP) • Socket Spec.: 170362-1(AMP) 2. Drive Side Connector(U, V, W, FG) • U, V, W Pin Spec.: F1512 • FG Pin Spec.: 1.5X4(Ring Terminal) 3. Cable Spec.: 4C×0.75SQ or 4C×18AWG
For Power	F Series Power Cable (iX7NH)	APCS-P □□□LSX	iX7NHA□□□U	All Models of FAL FBL FCL Series with iX7NH Application	PIN No. Signal PIN No. Signal 1 U 2 V 3 W PE Ground 1. Motor Side Connector • CAP Spec: SM-JN8FT04N(Suntone) • Socket Spec.: SMS-201[Suntone) 2. Drive Side Connector • U, V, W, FG Pin Spec.: 1008 or 010008 3. Cable Spec.: 4Cx0.75SQ or 4Cx18AWG ** Specifications are subject to change without notice.
For Power	F Series (L7C)	APCS-P □□□LSC	L7CA□□□U	All Models of FAL FBL FCL Series with L7C Application	Motor Side Connector PIN No. Signal Front Rear Direction 2 V 3 W PE Ground 1. Motor Side Connector • CAP Spec: SM-JN8FT04N • Socket Spec:: SMS-201 2. Drive Side Connector • U, V, W Pin Spec.: F1506 3. Cable Spec.: 4C×0.75SQ or 4C×18AWG

Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

 $\textcolor{red}{\textbf{Note2}} \textbf{The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16 / 22 / 32 / 38 / 48 / 52 / 60 / 66 page \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16 / 22 / 32 / 38 / 48 / 52 / 60 / 66 page \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares in model names indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicate drive capacity.} \\ \textbf{Note2} \textbf{The three blank squares indicat$

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2)}	Applicable Motor	Specifications
For Power	Brake Cable for Flat Motor (Small Capacity)	APCS-B	L7SA	All Models of FAL FBL FCL Series	PIN No. Signal Front Rear Direction Direction Direction 1 BK+ 2 BK- 1. Motor Side Connector • Cap Spec: KN5FT02SJ1 • Socket Spec.: ST-KN-S-C1B-3500 2. Drive Side Connector • Connecting Terminal Spec.: 1.5×3(Ring Terminal) 3. Cable Spec.: 2C×0.5SQ or 2C×20AWG
For Power	L Series Power Cable (Small Capacity)	APCS-P □□□ LS-□	L7SA	All Models of FAL FBL FCL Series	PIN No. Signal PIN No. Signal
For Power	F Series Power Cable (iX7NH)	APCS-P	iX7NHA□□□U	All Models of FE Series with iX7NH Application, FE09A/ FE15A FE06D/ FE05G/ FE09G FE03M/ FE06M FEP Series	PIN No. Signal A U B V C W D Ground 1. Motor Side Connector (MS:Military Standard) • PLUG Spec: MS 3108A 20-4S 2. Drive Side Connector • U, V, W Pin Spec.: F1508 • Cable Spec: 4Cx1.5SQ or 4Cx15AWG • FG Pin Spec.: F1508 * Specifications are subject to change without notice.

Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

In case a model name contains a single blank square, the connector can draw towards both front(load) and rear(half-load). (Front Type: no markings, Rear Type: marked -R)
The FAL Type can only draw towards front.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

Power Cable [200V]

Туре	Product Type	Model Name ^{Note1)}	Applicable Drive ^{Note2)}	Applicable Motor	Specifications
For Power	Power Cable F Series (iX7NH)	APCS-P □□□HSX	iX7NHA□□□U	FE Series with iX7NH Application, FE22A/FE30A FE16D/FE22D FE13G/FE17G FE12M	PIN No. Signal 1 U 2 V 3 W PE Ground 1. Motor Side Connector (MS: Military Standard) • PLUG Spec: MS 3108A 20-4S 2. Drive Side Connector • U, V, WPin Spec.: F2508 • Cable Spec.: 4Cx2.5SQ or 4Cx14AWG • FG Pin Spec.: F2508 * Specifications are subject to change without notice.
For Power	Power Cable F Series (iX7NH)	APCS-P	iX7NHA□□□U	FE Series with iX7NH Application, FE09A/FE15A FE06D/FE11D FE05G/FE09G FE03M/FE06M FE09M All Models of FEP Series	PIN No. Signal PIN No. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector (MS: Military Standard) • PLUG Spec: MS 3108A 20-15S 2. Drive Side Connector • U, V, W Pin Spec.: F1508 • Cable Spec.: 4Cx1.5SQ or 4Cx15AWG • FG Pin Spec.: F1508 3. Brake Power side Connector • BK Pin Spec.: 1.5x3(Ring Terminal) • Cable Spec.: 2Cx0.75SQ or 2Cx18AWG * Specifications are subject to change without notice.
For Power	Power Cable F Series (iX7NH)	APCS-P □□□NBX	iX7NHA□□□U	FE Series with iX7NH Application, FE22A/ FE30A FE16D/FE22D FE13G/FE17G FE12M	PIN No. Signal PIN No. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector(MS:Military Standard) • PLUG Spec: MS 3108A 20-15S 2. Drive Side Connector • U, V, W Pin Spec.: F2508 • Cable Spec: 4Cx2.5SQ or 4Cx14AWG • FG Pin Spec.: F2508 3. Brake Power side Connector • BK Pin Spec.: 1.5x3(Ring Terminal) • Cable Spec.: 2Cx0.75SQ or 2Cx18AWG * Specifications are subject to change without notice.

Note1. The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

Power Cable [Common use for 200V and 400V]

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2}	Applicable Motor	Specifications
For Power	Power Cable (Brake Type)	APCS-P □□□NB1	L7S	FE Series FE09A/FE15A FE06D/FE11D FE05G/FE09G FE03M/FE06M FE09M All Models of FEP Series	PIN No. Signal PIN No. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector (MS:Military Standard) • PLUG Spec: MS 3108A 20-15S 2. Drive Side Connector • U, V, W Pin Spec.: F1512 • Cable Spec.: 4Cx1.5SQ or 4Cx15AWG • FG Pin Spec.: 1.5x4{Ring Terminal} 3. Brake Power side Connector • BK Pin Spec.: 1.5x3{Ring Terminal} • Cable Spec.: 2Cx0.75SQ or 2Cx18AWG
For Power	Power Cable	APCS-P □□□HS1	L7S	FE Series FE09A/FE15A FE06D/FE11D FE05G/FE09G FE03M/FE06M FE09M All Models of FEP Series HE Series HE Series	PIN No. Signal PIN No. Signal A U C W B V D Ground 1. Motor Side Connector (MS: Military Standard) • PLUG Spec: MS 3108A 20-4S 2. Drive Side Connector • U, V, W Pin Spec.: F1512 • Cable Spec.: 4Cx1.5SQ or 4Cx15AWG • FG Pin Spec.: 1.5x4(Ring Terminal)
For Power	Power Cable (Brake Type)	APCS-P □□□NB	L7SA OOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOO	FE Series FE22A/FE30A FE16D/FE22D FE13G/FE17G FE09M/FE12M	PIN No. Signal PIN No. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector (MS:Military Standard) • PLUG Spec: MS 3108A 20-15S 2. Drive Side Connector • U, V, W Pin Spec.: F2512 • Cable Spec.: 4Cx2.5SQ or 4Cx14AWG • FG Pin Spec.: 2.5x4{Ring Terminal} 3. Brake Power side Connector • BK Pin Spec.: 1.5x3{Ring Terminal} • Cable Spec.: 2Cx0.75SQ or 2Cx18AWG

 $\textbf{Note1)} \ The three \ blank \ squares \ in \ modeln ames \ indicate \ the \ type \ and \ length \ of \ cables. \ And \ the \ designation \ is \ as \ below.$

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

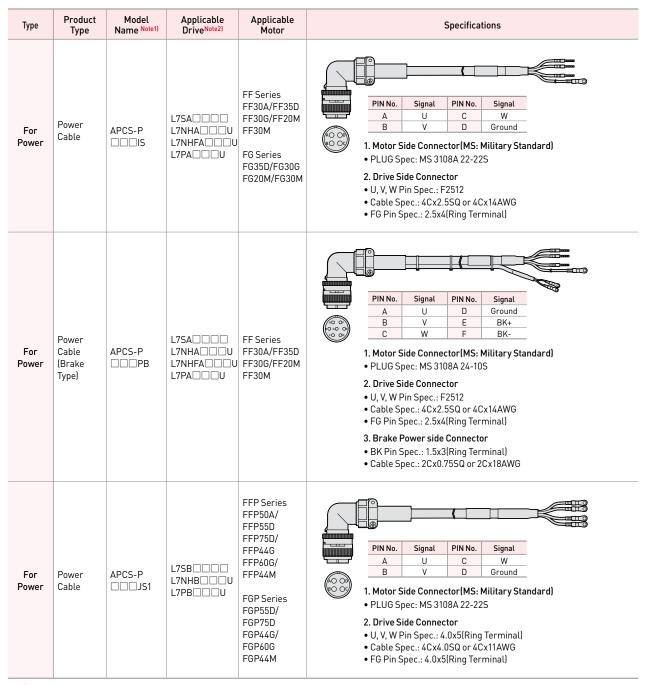
Power Cable [Common use for 200V and 400V]

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2)}	Applicable Motor	Specifications
For Power	Power Cable	APCS-P □□□HS	L7SA O O O O O O O O O O O O O O O O O O O	FE Series FE22A/ FE30A FE16D/ FE22D FE13G/ FE17G FE12M	PIN No. Signal PIN No. Signal A U C W B V D Ground 1. Motor Side Connector (MS: Military Standard) • PLUG Spec: MS 3108A 20-4S 2. Drive Side Connector • U, V, WPin Spec.: F2512 • Cable Spec.: 4Cx2.5SQ or 4Cx14AWG • FG Pin Spec.: 2.5x4(Ring Terminal)
For Power	Power Cable	APCS-P □□□IS1	L7S	FF Series FF22D/FF20G FF12M FG Series FG22D/FG20G FG12M FFP Series FF930A/FFP22D FFP35D/FFP20G FFP30G/FFP12M FFP20M/FP30M FGP Series FGP22D/FGP35D FGP20G/FGP30G FGP12M/FGP20M FGP30M	PIN No. Signal PIN No. Signal A U C W B V D Ground 1. Motor Side Connector (MS: Military Standard) • PLUG Spec: MS 3108A 22-22S 2. Drive Side Connector • U, V, W Pin Spec.: F1512 • Cable Spec.: 4Cx1.5SQ or 4Cx15AWG • FG Pin Spec.: 1.5x4{Ring Terminal}
For Power	Power Cable (Brake Type)	APCS-P □□□PB1	L7S	FF Series FF22D/FF20G FF12M FFP Series FFP30A/FFP22D FFP35D/FFP20G FFP30G/FFP12M FFP20M/FFP30M	PIN No. Signal PIN No. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector (MS: Military Standard) • PLUG Spec: MS 3108A 24-10S 2. Drive Side Connector • U, V, W Pin Spec.: F1512 • Cable Spec.: 4Cx1.5SQ or 4Cx15AWG • FG Pin Spec.: 1.5x4(Ring Terminal) 3. Brake Power side Connector • BK Pin Spec.: 1.5x3(Ring Terminal) • Cable Spec.: 2Cx0.75SQ or 2Cx18AWG

 ${\color{blue} \textbf{Note1}} \textbf{I} \textbf{ The three blank squares in model names indicate the type and length of cables. And the designation is as below.}$

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

 $\textcolor{red}{\textbf{Note2}} \textbf{The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66 pages - 16/22/32/38/48/52/60/60 pages - 16/22/32/38/48/52/60/60 pages - 16/22/32/38/48/52/60/60 pages - 16/22/32/38/48/50/60 pages - 16/22/32/38/60 pag$



Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

 $\textcolor{red}{\textbf{Note2}} \ The three \ blank \ squares \ in \ model \ names \ indicate \ drive \ capacity. For \ details \ regarding \ the \ designation, \ please \ refer \ to \ pages \ 16/22/32/38/48/52/60/66 page$

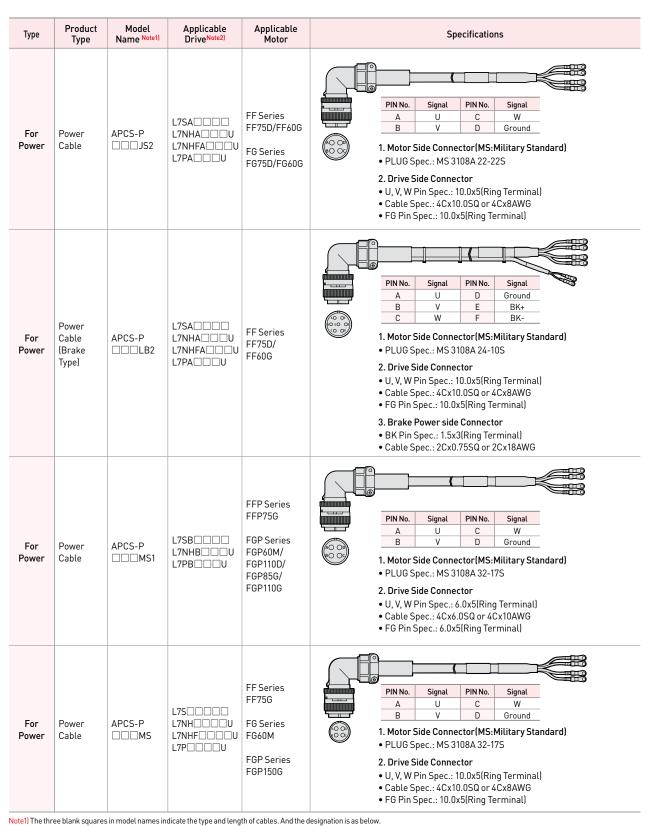
Power Cable [Common use for 200V and 400V]

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2)}	Applicable Motor	Specifications
For Power	Power Cable (Brake Type)	APCS-P □□□LB1	L7SB U L7NHB U L7PB U	FFP Series FFP50A/ FFP55D FFP75D/ FFP44G FFP60G/ FFP44M	PINNo. Signal PINNo. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector(MS:Military Standard) • PLUG Spec: MS 3108A 24-10S 2. Drive Side Connector • U, V, W Pin Spec:: 4.0x5(Ring Terminal) • Cable Spec:: 4Cx4.0SQ or 4Cx11AWG • FG Pin Spec:: 4.0x5(Ring Terminal) 3. Brake Power side Connector • BK Pin Spec:: 1.5x3(Ring Terminal) • Cable Spec:: 2Cx0.75SQ or 2Cx18AWG
For Power	Power Cable	APCS-P □□□JS	L7SA OOOUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUUU	FF Series FF50A/ FF55D FF44G/ FF44M FG Series FG55D/ FG44G FG44M	PIN No. Signal PIN No. Signal A U C W B V D Ground 1. Motor Side Connector [MS:Military Standard] • PLUG Spec: MS 3108A 22-22S 2. Drive Side Connector • U, V, W Pin Spec.: 6.0x5[Ring Terminal] • Cable Spec.: 4Cx6.0SQ or 4Cx10AWG • FG Pin Spec.: 6.0x5[Ring Terminal]
For Power	Power Cable (Brake Type)	APCS-P □□□LB	L7SA O O O O O O O O O O O O O O O O O O O	FF Series FF50A/ FF55D FF44G/ FF44M	PIN No. Signal PIN No. Signal A U D Ground B V E BK+ C W F BK- 1. Motor Side Connector(MS:Military Standard) • PLUG Spec: MS 3108A 24-10S 2. Drive Side Connector • U, V, W Pin Spec:: 6.0x5[Ring Terminal] • Cable Spec:: 4Cx6.0SQ or 4Cx10AWG • FG Pin Spec:: 6.0x5[Ring Terminal] 3. Brake Power Side Connector • BK Pin Spec:: 1.5x3[Ring Terminal] • Cable Spec:: 2Cx0.75SQ or 2Cx18AWG

 $\textbf{Note1)} \ The three \ blank \ squares \ in \ model \ names \ indicate \ the \ type \ and \ length \ of \ cables. \ And \ the \ designation \ is \ as \ below.$

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

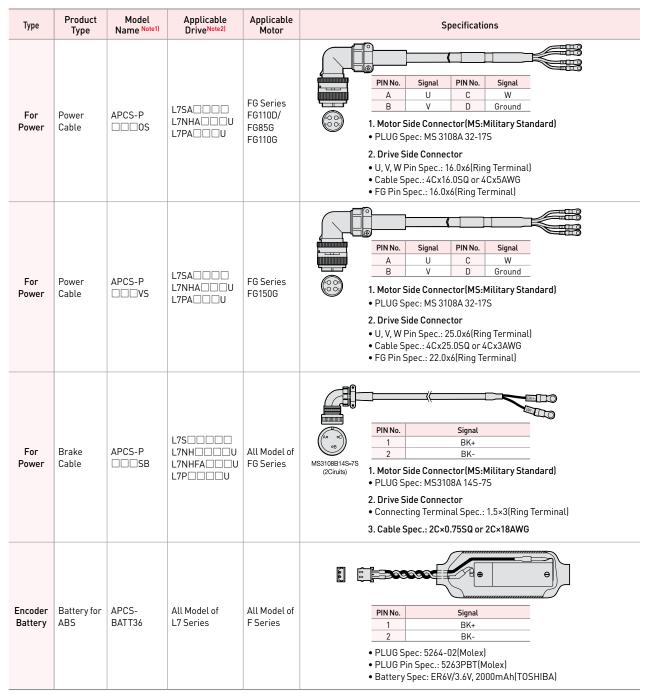
Note2] The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66page



Notes) The timee blank squares in model hames indicate the type and tength of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

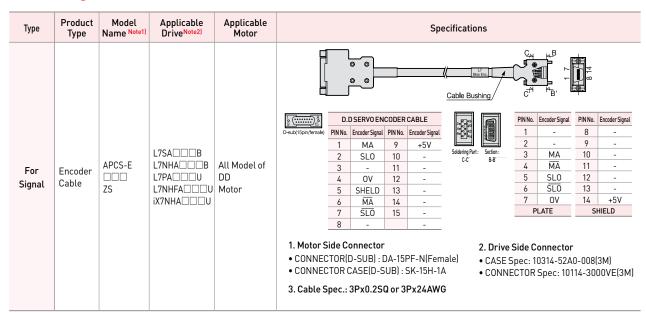
Power Cable [Common use for 200V and 400V]



Note1] The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

DD Motor Signal Cable



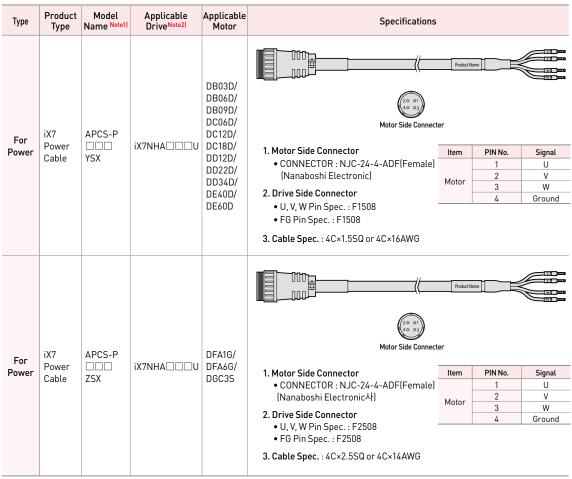
DD Motor Power Cable

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2)}	Applicable Motor	Specification	าร		
For Power	L7 Power Cable	APCS-PN □□□YS	L7SA B L7NHA DU L7PA DU L7NHFA DU	DB03D/ DB06D/ DB09D/ DC06D/ DC12D/ DC18D/ DD12D/ DD22D/ DD34D/ DE40D/ DE60D	Motor Side Connector PLUG Spec: NJC-24-4-ADF(Female) Drive Side Connector(U,V,W,FG) U, V, W Pin Spec.: 1512 FG Pin Spec.: 1.5x4(Ring Terminal) Cable Spec.: 4C×1.5SQ (4C×1.25SQ)	Nan	PIN No. 1 2 3 4	Signal U V W Ground
For Power	L7 Power Cable	APCS-PN □□□ZS	L7SA□□B L7NHA□□□U L7PA□□□U L7NHFA□□□U	DFA1G/ DFA6G/ DGC3S	Motor Side Connector PLUG Spec: NJC-24-4-ADF[Female] Drive Side Connector U, V, W Pin Spec.: 2512 FG Pin Spec.: 2.5x4[Ring Terminal] Cable Spec.: 4C×1.5SQ [4C×1.25SQ]	Drive:	PIN No. 1 2 3 4	Signal U V W Ground

 $\textcolor{red}{\textbf{Note1)}} \textbf{The three blank squares in model names indicate the type and length of cables. And the designation is as below.}$

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

DD Motor Power Cable

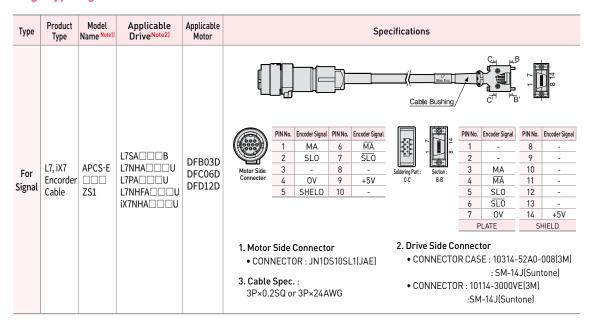


 $\textbf{Note1)} \ The three \ blank \ squares \ in \ model \ names \ indicate \ the \ type \ and \ length \ of \ cables. \ And \ the \ designation \ is \ as \ below.$

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

 $\textcolor{red}{\textbf{Note2}} \ The three \ blank \ squares \ in \ model \ names \ indicate \ drive \ capacity. For \ details \ regarding \ the \ designation, \ please \ refer \ to \ pages \ 16/22/32/38/48/52/60/66 page$

DD Motor Flange Type Signal Cable



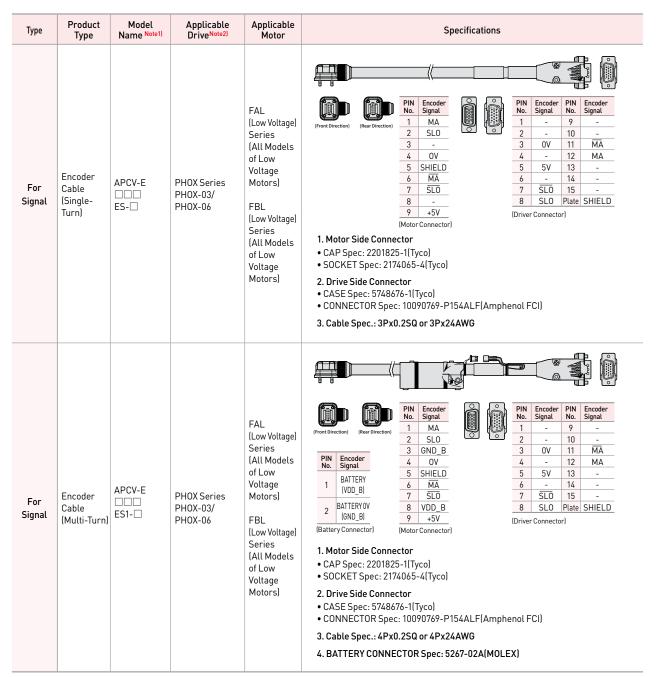
DD Motor Flange Type Power Cable

Туре	Product Type	Model Name Note1)	Applicable Drive ^{Note2)}	Applicable Motor	Specifications	5		
For	L7 Power	APCS-P	L7SA□□B L7NHA□□□U	DFB03D DFC06D	Motor Side Connect	Product		
Power	Cable	YS1	L7PA 🗆 🗆 U	DFD12D	1. Motor Side Connector	Item	PIN No.	Signal
			L7NHFA□□□U		 CONNECTOR: JN1DS04FK1(JAE) 2. Drive Side Connector U, V, W Pin Spec.: F1512 FG Pin Spec.: 1.5×4 	Motor	1 2 3 4	V W Ground
					3. Cable Spec. : $4C \times 0.75SQ$ or $4C \times 18AWG$			
For	iX7	APCS-P	iX7NHA□□□U	DFB03D	Motor Side Connect	Product N	ame	
Power	Power	VCV1		DFC06D	1. Motor Side Connector	Item	PIN No.	Signal
	Cable	YSX1		DFD12D	CONNECTOR : JN1DS04FK1(JAE)		1	U
					2. Drive Side Connector	Motor	2	٧
					• U, V, W Pin Spec. : 1008 or 010008	MOLOI	3	W
					• FG Pin Spec. : 1008 or 010008		4	Ground
					3. Cable Spec. : 4C×0.75SQ or 4C×18AWG			

Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

PHOX Series Cable

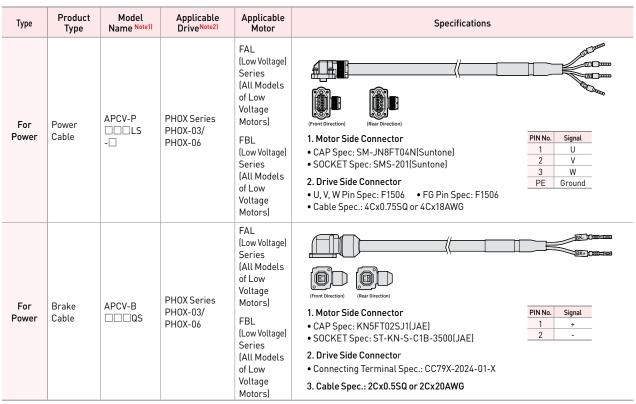


 $\textcolor{red}{\textbf{Note1)}} \ The \ three \ blank \ squares \ in \ model \ names \ indicate \ the \ type \ and \ length \ of \ cables. \ And \ the \ designation \ is \ as \ below \ and \ length \ of \ cables.$

In case a model name contains a single blank square, the connector can draw towards both front(load) and rear(half-load). (Front Type: no markings, Rear Type: marked -R) The FAL Type can only draw towards front.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

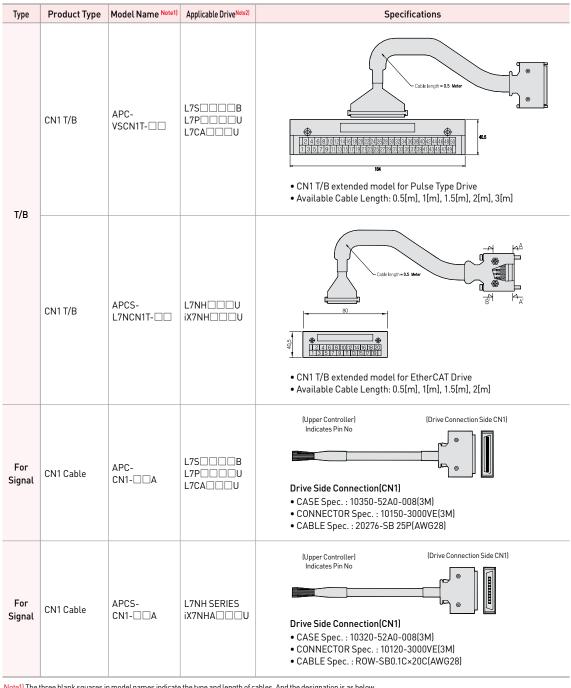
Note2] The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66page



Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	1	2	3	 18	19	20
General Cable	N01	N02	N03	 N18	N19	N20
Robotic Cable	F01	F02	F03	 F18	F19	F20

Signal Cable



Note1) The three blank squares in model names indicate the type and length of cables. And the designation is as below.

Cable Length(m)	3	5	10	20
General Cable(N)	N03	N05	N10	N20
Robotic Cable(F)	F03	F05	F10	F20

A DC_VSCN1T

APC-VSCN11					
Cable Length(m)	0.5	1	1.5	2	3
Designation	None	01	015	02	03

APCS-L7NCN1T

Cable Length(m)	0.5	1	1.5	2
Designation	None	01	015	02

Note 2] The three blank squares in model names indicate drive capacity. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66page

L7C CN1 Pin Map

L7S/L7C

NO	PIN Function	N0	PIN Function						
1	TRQCOM	11	PR+	21	SPD3	31	/B0	41	RDY
2		12	PR-	22	SPD2	32	AO	42	
3		13		23	SPD1	33	/A0	43	ZSPD
4	ZO	14	AL02	24	GND24	34	+12VA	44	BRAKE
5	/Z0	15	ALO1	25	GND24	35	-12VA	45	INPOS
6		16	ALO0	26		36	SG	46	DIR
7		17	ALMRST	27	SPDCOM	37	GND	47	SVON
8	GND	18	EMG	28	MINIY1	38	ALARM+	48	STOP
9	PF+	19	CWLIM	29	MINIY2	39	ALARM-	49	PULCOM
10	PF-	20	CCWLIM	30	В0	40	RDY+	50	+24V IN

L7P

N0	PIN Function	N0	PIN Function	NO	PIN Function	N0	PIN Function	NO	PIN Function
1	A0	11	+24V IN	21	+24V IN	31	PF+	41	INP0S1+
2	/A0	12	SVON	22	HOME	32	PF-	42	INPOS1-
3	В0	13	POT	23	H-START	33	PR+	43	ORG+
4	/B0	14	NOT	24	ISEL0	34	PR-	44	ORG-
5	ZO	15	A-RST	25	ISEL1	35	ALARM+	45	EOS+
6	/Z0	16	START	26	ISEL2	36	ALARM-	46	EOS-
7	A-TLMT	17	STOP	27	ISEL3	37	RDY+	47	TGON+
8	AGND	18	REGT	28	ISEL4	38	RDY-	48	TGON-
9	A-0VR	19	EMG	29	ISEL5	39	BRAKE+	49	TLMT+
10	AGND	20		30	PULCOM	40	BRAKE-	50	TLMT-

L7NH

N0	PIN Function	N0	PIN Function
1	BRAKE+	11	POT
2	BRAKE-	12	NOT
3	RDY+	13	PCON
4	RDY-	14	GAIN2
5	AGND	15	A-TLMT
6	+24V IN	16	
7	HOME	17	ALARM+
8	ST0P	18	ALARM-
9	PCL	19	ZSPD+
10	NCL	20	ZSPD-

iX7NH

NO	PIN Function	NO	PIN Function
1	BRAKE	11	POT
2	DOCOM	12	NOT
3	ALARM	13	PCON
4	READY	14	GAIN2
5	AGND	15	A-TLMT
6	+24V IN	16	GND
7	HOME	17	ZO
8	ST0P	18	/Z0
9	P A0		В0
10	/A0	20	/B0

Signal Cable / Connector

Туре	Product Type	Model Name Note1)	Applicable Drive Note2)	Specifications
For Signal	Communication Cable	APCS-CN5L7U	All Models of iX7NH, L7 Series, PEGA Series, PHOX Series	PC Side Connector: USB A Plug Drive Side Connector(CN5): Mini USB 5P Plug Electric Requirements Spec: Double Shielded, Twisted Pair, EMI-filter attached type (Ex.: KU-AMB518, SANWA) Only 1.8m length of cable is available to use

Options (Connectors)

Туре	Product Type	Model Name	Applicable Drive Note1	Specifications
CN	CN1 Connector	APC-CN1NNA	L7S□□B L7CA□□U L7PA□□U	• CASE Spec. : 10350-52A0-008(3M) • CONNECTOR Spec. : 10150-3000VE(3M)
CN	CN1 Connector	APC-CN2NNA	L7NH□□□U iX7NHA□□□U	• CASE Spec. : 10320-52A0-008(3M) • CONNECTOR Spec. : 10120-3000VE(3M)
CN	CN2 Connector	APC-CN3NNA	All models of L7 Series	• CASE Spec. : 10314-52A0-008(3M) • CONNECTOR Spec. : 10114-3000VE(3M)
CN	CN3 CN4 EtherCAT Connector	APCS-CN4NNA	L7NH□□□U L7NHF□□□U iX7NHA□□□U	PIN No. Signal Line Color 1 TX/RX0 Plus White/Orange 2 TX/RX0 Minus Orange 3 TX/RX1 Plus White/Green 4 TX/RX2 Plus Blue 5 TX/RX2 Minus White/Blue 6 TX/RX1 Minus Green 7 TX/RX3 Plus White/Brown 8 TX/RX3 Plus White/Brown 8 TX/RX3 Minus Brown PLATE SHIELD
CN	CN6 Connector	APCS-CN6K	L7NH□□□U iX7NHA□□□U	Pin No. Pin No. Wiring Schematic MINI I/O By-pass Connector: 1971153(TE)

200V Braking Resistor

 $*Optional\ braking\ resistors\ are\ selectable\ items\ for\ user's\ need.$

Туре	Product Type	Model Name Note1)	Applicable Drive Note2)	Specifications
Resistor	Braking Resistor	APCS-140R50 (50Ω/140W)	L7 A001 L7 A002 L7 A004 L7 A001 IX7 A001 IX7 A002 IX7 A004 L	188.35 172 144.36 • IRH140-50Ω
Resistor	Braking Resistor	APCS-300R30 (30Ω/300W)	L7□A008□ L7□A010□ iX7□A009□ iX7□A010□	198 500 175 • IRV300-30Ω
		APC-600R30 ×2P(Parallel) (30Ω/600W ×2P(Parallel) =15Ω/1200W) APC-600R30	L7□A020□ iX7□A020□	218
	Braking Resistor	×3P(Parallel) (30Ω/600W ×3P(Parallel) =10Ω/1800W)	L7□A035□ iX7□A035□	195
			L7□A050□ iX7□A075□	• IRV600-30Ω • IRV600-28Ω Note IRV600-30Ω and IRV600-28Ω have the same external dimensions.
Resistor	Braking Resistor	APCS-2000R3R3 (3.3Ω/2000W)	L7□A150□	360 400 50∓ES 385 • IRM2000-3.3Ω

Note1) Products in the L7 Series(100W to 7.5kW) are internally equipped with the same braking resistor.

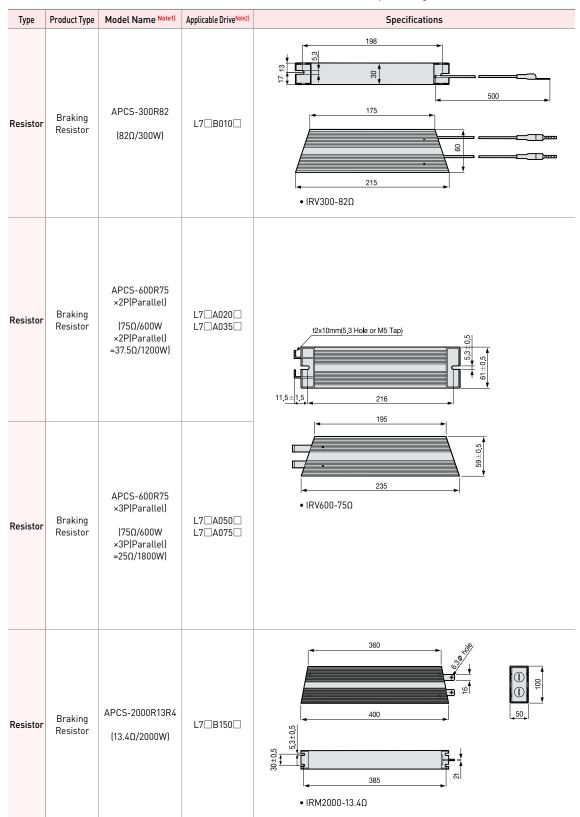
If your device is prone to regeneration, please refer to the table above and select the appropriate optional braking resistor.

 $\label{eq:Note2} \textbf{Note2}. The former blank square in model names indicates drive type, and the latter indicates encoder type. For details regarding the designation, please refer to pages <math>16/22/32/38/48/52/60/66$ page

**motion Options and Accessories

400V Braking Resistor

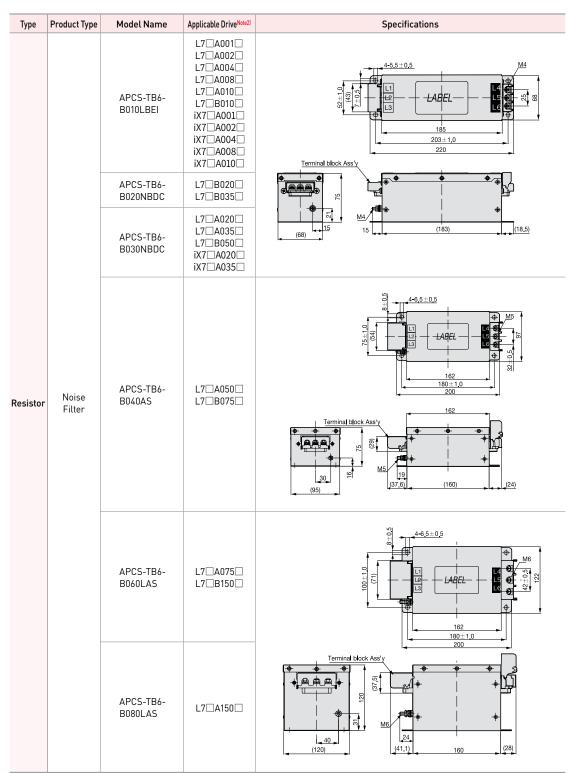
 $\hbox{*Optional braking resistors are selectable items for user's need}.$



Note1) Products in the L7 Series(100W to 7.5kW) are internally equipped with the same braking resistor. If your device is prone to regeneration, please refer to the table above and select the appropriate optional braking resistor.

 $\label{lem:Note2} \textbf{Note2}. The former blank square in model names indicates drive type, and the latter indicates encoder type. For details regarding the designation, please refer to pages <math>16/22/32/38/48/52/60/66$ page

Noise Filter



Note2] The former blank square in model names indicates drive type, and the latter indicates encoder type. For details regarding the designation, please refer to pages 16/22/32/38/48/52/60/66page





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Positioning Module/	
External Device Interface	155



Motion Module [EtherCAT]

Features

- 32 axis (master) and 4 axes (virtual) control
- EhterCAT CoE supported servo drive
- Communication cycle : 1ms
- Built-in DI/DO 8 points each and EtherCAT I/O 256 points
- Max. 256 Programs, 2MB each/total
- External encoder input 2ch (line drive)
- Max. transmission distance : 100m



ltem		XGF-M32E			
Communication		EtherCAT (CoE : CANopen over EtherCAT)			
	Real	32 axis			
Number of Axis	Virtual	4 axis			
Number of Axio	1/0	Input/output 8 points each (built-in) EtherCAT I/O connection available			
Control Period		Multiple communication cycles (≥ 1ms)			
Control Unit		Pulse, mm, inch, degree			
1/0	Internal	Input 8 points, output 8 points			
1/0	External	EtherCAT I/O 4 ea(max. 256 points)			
	No. of Program	Max. 256 ea			
Motion	Capacity	Max. 2 megabytes			
Program	Language	LD(FB), ST			
	Position Data	6400 points			
Control Method		Position, interpolation, velocity, synchronous, torque control			
Range of Position/Velocity		± LREAL, 0			
Acc. Dec. Process	3	Trapezoid type, S-type			
Acc. Dec. Time		1 to 2 147 483 647 milliseconds			
Manual Operation	1	JOG / MPG operation			
Velocity Change		Direct / percent designation			
	Channel	2 channels			
	Max. Input	Max. 500Kpps			
Encoder Input	Input Method	Line drive input, open collector output type encoder			
	Input Type	CW/CCW, Pulse/Dir, Phase A/B			
Cam Control		Time / position synchronous cam			
Synchronous Drive		Supported, 32 axis			
Coordinate System		Rectangular coordinates			
Communcation Cycle		less than 1 millisecond (default)			
Communication Physical Layer		100BASE-TX			
Current Consumption		900mA			
Weight		122 grams			

Features

- XGF-PN4B/PN8B: Standard EtherCAT Network Support(Xmotion Servo L7 Series)
- Direct connection with max. 8 servo drivers
- Each axis supports 400 data areas
- 2 to 8-axis linear, 2-axis circular and 3-axis helical interpolation
- Switch between various controls (speed/position, position/speed, position/torque)
- Position, speed, feed control is possible through the various operation
- Parameters and operation data stored in FRAM (no battery needed)
- Implimentation of absolute position system (with Absolute encoder)
- CAM for controlling up to eight different types of CAM data



Item			XGF-PN4B	XGF-PN8B				
Number of Axis		4 axis			8 axis			
Interpolation			2 to 8-axis linear, 2-a	xis circular and	3-axis helical	interpolation		
Control Method		Position, speed, Speed/position, position/speed position/torque, Feed control						
Control Unit			р	ulse, mm, inch,	degree			
Positionin	g Data	Each a	axis has 400 data items (Operation s	tep number 1~400)). Setting availabl	e through XG-PM or programs.		
Port		Connect through RS-232C on CPU module or USB						
XG-PM	Data	Comm	non, basic, expansion, manual, sei	rvo parameter, o _l	peration data, ca	m data, command information		
Monitor		Operation, trace, input port information, input sort, error information						
Back-up			Parameters and opera	tion data stored	I in FRAM (no b	attery needed)		
	Positioning Method	Absolute/Incremental						
			Absolute	Incren	nental	Speed/position, position/speed conversion control		
		mm	-214748364.8 ~ 214748364.7(µm)	-214748364.8 ~ 2	214748364.7(µm)	-214748364.8 ~ 214748364.7(μm)		
	Position Address range	inch	-21474.83648 ~ 21474.83647	-21474.83648	~ 21474.83647	-21474.83648 ~ 21474.83647		
	Address range	degree	-21474.83648 ~ 21474.83647	-21474.83648	~ 21474.83647	-21474.83648 ~ 21474.83647		
		pulse	-2147483648 ~ 2147483647	-2147483648	~ 2147483647	-2147483648 ~ 2147483647		
Positioning		mm		0.01 ~ 2000000	0.00(mm/min)			
		inch 0.001 ~ 2000000.000(inch/min)						
	Position	degree						
	Speed Range	pulse						
		RPM 0.1 ~ 100000.0(RPM)						
	Accel/Decel Pattern	Trapezoidal & S-curve acceleration/deceleration						
	Accel/Decel Time	1 to 2 14	on / deceleration patterns each					
Manual Op	peration	Jog/ MPG/ inching						
Homing Method		Max+Z(Forward), Min+Z(Backward), Near-point+Z(Forward, Backward), Max+near-point+Z(Forward), Min+near-point+Z(Backward), Z(Forward, Backward), near-point(Forward, Backward)						
Velocity C	hange	Absolute/Percent						
Torque Un	nit	Rated torque %						
Absolute P	osition System	Yes (with Absolute encoder-type servo drive)						
	Channel	2 channels						
	Max. Input	Max. 200 Kpps						
Encoder Input	Input Method		line-drive input(R	5-422A IEC), open collector output type				
iliput	Туре		CW/0	Phase A/B				
Connector		12 Pin connector						
Communication Cycle		800 µs						
Max. Distance		100 m						
Communication Cable		STP(Shielded Twisted-pair) cable						
Error Display		LED						
Operation Display		LED						
Occupied Points of I/O		64points (Fixed type), 16points (Variable type)						
Current Consumption		500mA						
Weight		115 grams						

Positioning Module [APM]

Features

- Highly reliable position control with LS ELECTRIC ASIC-embedded processor
- Enhanced control with fast control processing speed
- High-speed motor control (Max. pulse output: 1Mpps)
- Circular/linear interpolation, separate/synchronous operation
- Trapezoidal & S-curve acceleration/deceleration
- Easy and quick control through external input (JOG operation included)
- Encoder input support
- High-speed processing of command (4ms)
- Easy-to-set positioning parameters
- Supports monitoring and tracking
- Operation data and parameters editable in Microsoft Excel
- Self-diagnosis
- Real-time information and solution for each error



Item			XGF-P01A, XGF-PD1A	XGF-P02A,	XGF-PD2A	XGF-P03A, XGF-PD3A		
Number of Axis			1 axis	2 ax	is	3 axis		
Interpolation			-	2-axis linear interpolation, 2-axis circular interpolation		2/3-axis linear interpolation, 2-axis circular interpolation		
Control Me	thod		Position control, speed control, speed/position control, position/speed control					
Control Un	it		Pulse, mm, inch, degree					
Positioning Data			Each axis has 400 data items (Operation step number 1~400). Setting available through software package or programs.					
Software P	ackage		Available (Co	nnected with RS	-232C Port of	CPU module)		
Data Backı	ıp		Parameters and o	peration data sto	red in FRAM (no battery needed)		
	Positioning	Method	Absolute / relative method					
		mm	-214,748,364.8 ~ 214,748,364.7 (µm)					
	Position	Inch	-21,474.83648 ~ 21,474.83647					
	Speed Range	degree	-21,474.83648 ~ 21,474.83647					
		pulse						
Positioning	Туре		Open collector L			Line driver		
rositioning	Position Speed Range	mm	0.01 ~ 20,000,000.00 (mm/min)					
		Inch	0.001 ~ 2,0000,00.000 (inch/min)					
		degree	0.001 ~ 2,000,000.000 (degree/min)					
		pulse	1~200,000 (pulse/sec) 1~			,000,000 (pulse/sec)		
	Accel/Dece	el Pattern	Trapezoidal & S-curve acceleration/deceleration					
Accel/D		cel Time	1 to 65 535 milliseconds, user selectable between four acceleration / deceleration patterns					
Max. Outpu	ıt Pulse		XGF-P01A, XGF-P02A, XGF-P03A : 200 kpps / XGF-PD1A, XGF-PD2A, XGF-PD3A : 1 Mpps					
Max. Dista	nce		XGF-P01A, XGF-P02A, XGF-P03A : 2m / XGF-P01A, XGF-P02A, XGF-P03A : 10m					
Max. Encod	der Input		200 kpps					
Error Display			LED					
Connection Connector			40 Pin connector					
Cable Thickness			AWG #24					
Occupied Points of I/O			64 points (Fixed type), 16 points (Variable type)					
Current Co	ncumntion	[mA]	XGF-P01A: 340	XGF-P01A: 340 XGF-P02A: 360 XGF-P03A:		XGF-P03A: 400		
Current Consumption [mA]		[IIIA]	XGF-PD1A: 510	XGF-PD2	2A: 790	XGF-PD3A: 860		
Weight [g]			120	13	0	135		

Features

- Max 4 axis, Max pulse output 4Mpps
- Advanced operation with circular/linear/elliptical/ helical interpolation
- Asymmetric acceleration and deceleration driving
- Diverse operation through control over speed, position, switching (speed/position and position/ speed), Feed and CAM
- FRAM enables high-speed storage of parameter and operation data while eliminating storage count limit
- Advanced monitoring, simulation and trace enabled by the configuration tool XG-PM
- CAM profile program for CAM control included



ltem		XGF-P01H XGF-PD1H	XGF-P02H XGF-PD2H	XGF-PD3H XGF-PD3H	XGF-P04H XGF-PD4H			
Number of Axis			1 axis	2 axis	3 axis	4 axis		
Interpolation			- Circular, linear, and elliptical Circular, linear, helical, and elliptical					
Control method			Position control, speed control, speed/position control, position/speed control, FEED					
Positioning data			Each axis has 400 data items (Operation step number 1~400). Setting available through XG-PM or programs.					
Configuration Tool			XG-PM (Connected with USB or RS-232C Port of CPU module)					
Data backı	ıp		FRAM(Parameter, Operation data), Flash memory (CAM Data), battery not needed					
Pulse outp	ut)	(GF-P0xH: Open collect	or, XGF-PDxH: linedrive	er		
Position		method	Absolute / Incremental					
		mm	-214,748,364.8 ~ 214,748,364.7(μm)					
	Position	Inch	-21,474.83648 ~ 21,474.83647					
	address range	degree	-21,474.83648 ~ 21,474.83647					
		pulse	-2,147,483,648 ~ 2,147,483,647					
		mm	0.01 ~ 20,000,000.00(mm/min)					
Positioning	Position address speed	inch	0.001 ~ 2,000,000.000(inch/min)					
		degree	0.001 ~ 2,000,000.000(degree/min)					
		pulse	1 ~ 500,000(pulse/sec): Open collector, 1 ~ 4,000,000(pulse/sec): linedriver					
		RPM	0.1 ~ 100,000.0(RPM)					
	Accel/Decel pattern		Trapezoidal & S-curve acceleration/deceleration					
	Accel/Decel time		0 to 2 147 483 647 milliseconds, asymmetrical acceleration / deceleration					
Max. outpu	ıt pulse		Open collector: 500kpps, linedriver: 4Mpps					
Max. dista	nce		Open collector: 5m, linedriver: 10m					
Max. enco	der input		500kpps					
Error and (Operation D	isplay	LED					
Cable Thickness			AWG #24					
Occupied points of I/O		64 points (Fixed type), 16 points (Variable type)						
Connection connector			40Pin 80Pin			Pin		
0		(A)	XGF-P01H:400	XGF-P02H:410	XGF-P03H:420	XGF-P04H:430		
Current consumption (mA)		XGF-PD1H:520	XGF-PD2H:600	XGF-PD3H:850	XGF-PD4H:890			
Weight (g)			120 130					

Features

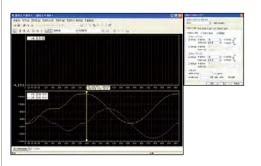
- Configuration tool with updated APM software package
- All models can be used with XGT used for XGT Positioning & Motion Control Modules
- Intuitive icon design
- Three-dimensional design enables quick and easy data confirmation
- Supports simultaneous communication access with XG5000
- Simultaneous editing and monitoring of data collected from multiple modules
- Advanced simulation, trace and monitoring
- Compatible with APM software package



System View

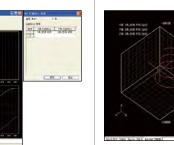


Data trace(Trend Graph)

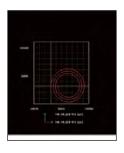


XYZ Trend(3D View)

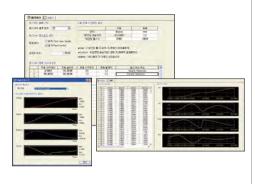
Data Trace(XY Graph)



XYZ Trend(2D View)



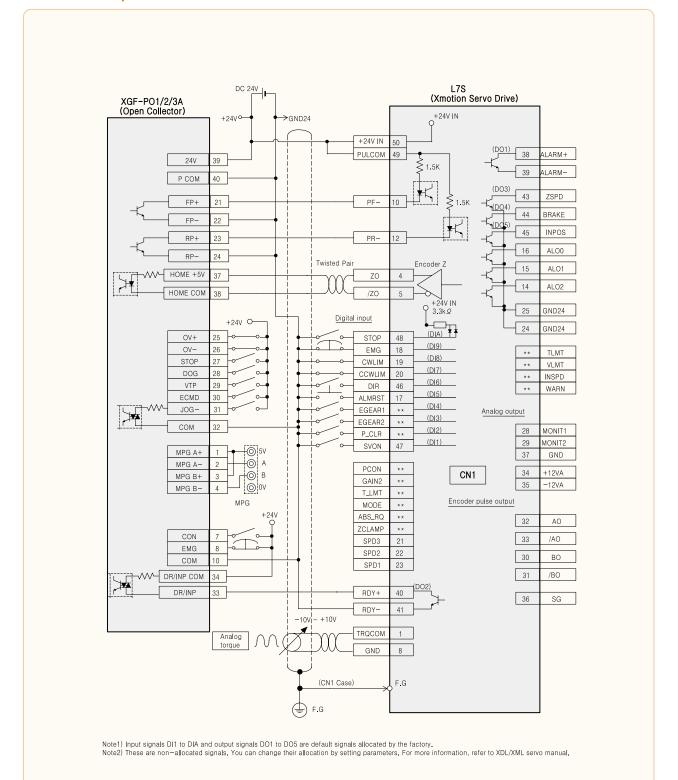
CAM Control Profile



Simulation

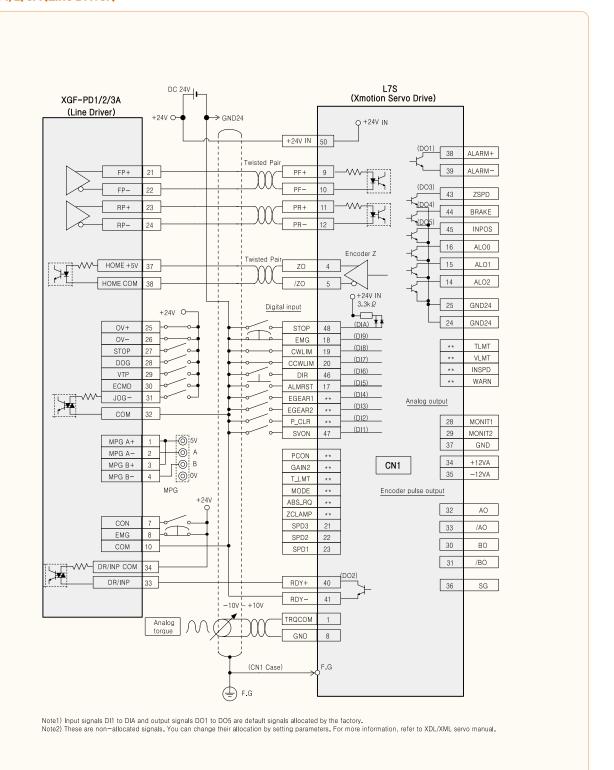


XGF-P01/2/3A (Open Collector)

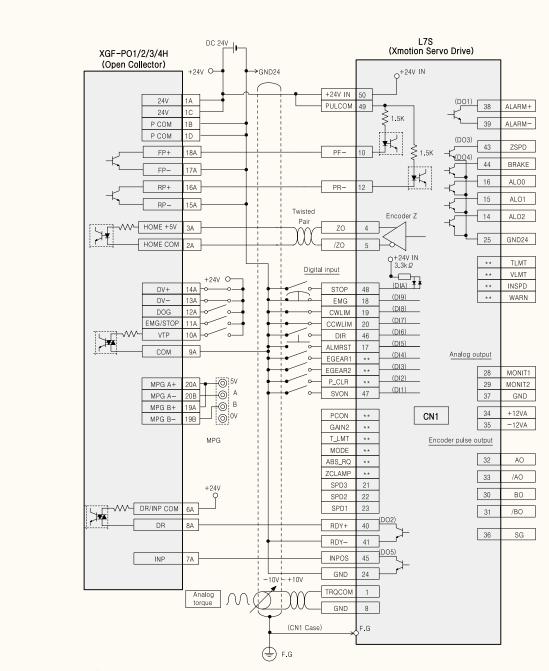


**Motion | Positioning Module/External Device Interface

XGF-PD1/2/3A (Line Driver)



XGF-P01/2/3/4H (Open Collector)

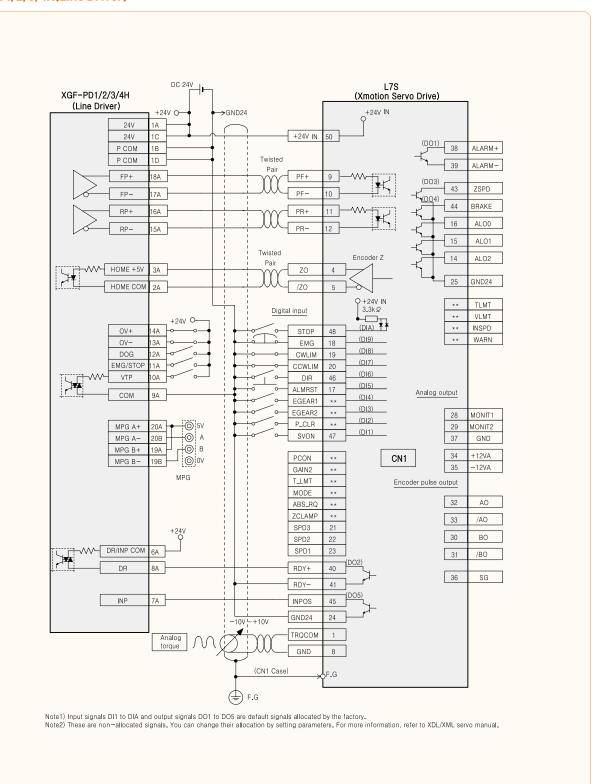


Note1) Input signals DI1 to DIA and output signals DO1 to DO5 are default signals allocated by the factory.

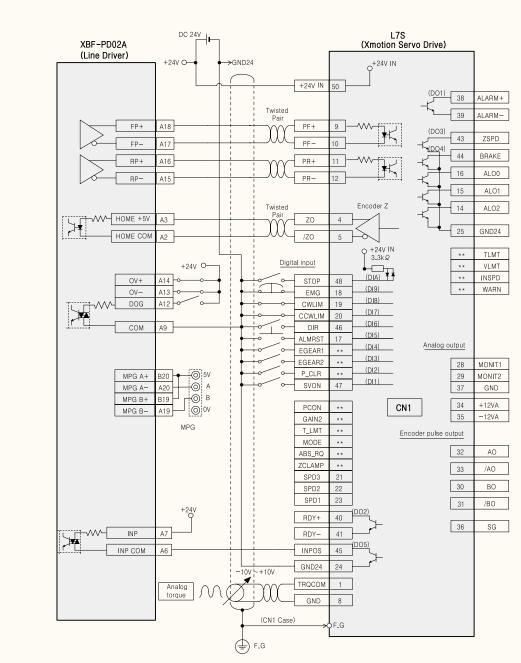
Note2) These are non-allocated signals. You can change their allocation by setting parameters. For more information, refer to XDL/XML servo manual.

**Motion | Positioning Module/External Device Interface

XGF-PD1/2/3/4H(Line Driver)



XBF-PD02A(Line Driver)

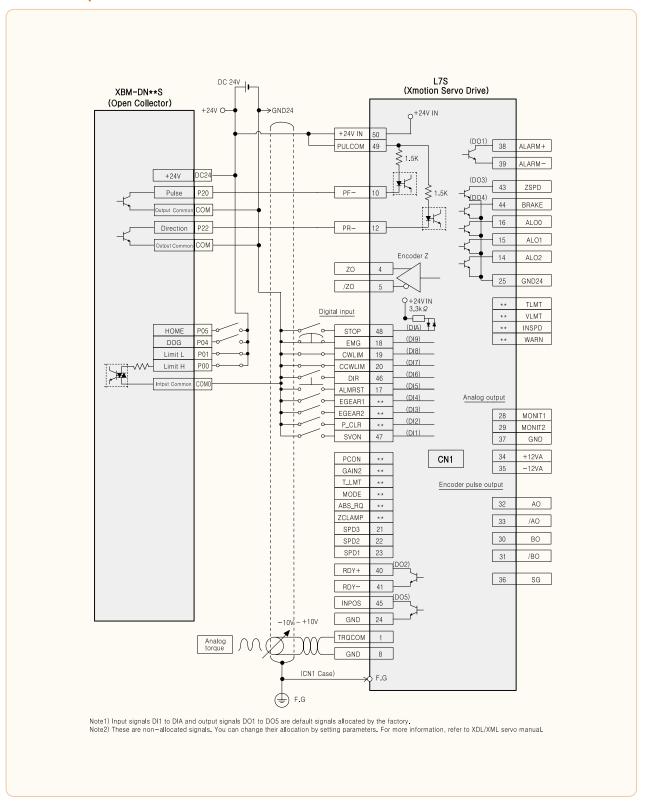


Note1) Input signals D11 to DIA and output signals D01 to D05 are default signals allocated by the factory.

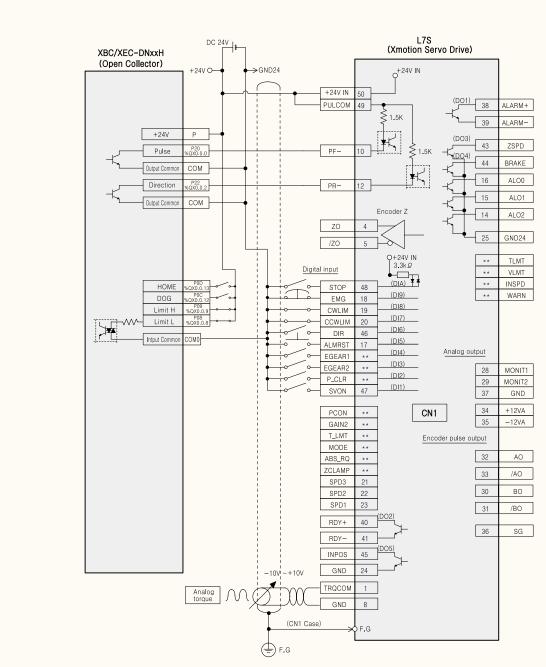
Note2) These are non-allocated signals. You can change their allocation by setting parameters. For more information, refer to XDL/XML servo manual.

**Motion | Positioning Module/External Device Interface

XBM-DN**S(Open Collector)



XBC/XEC-DN**H(Open Collector)

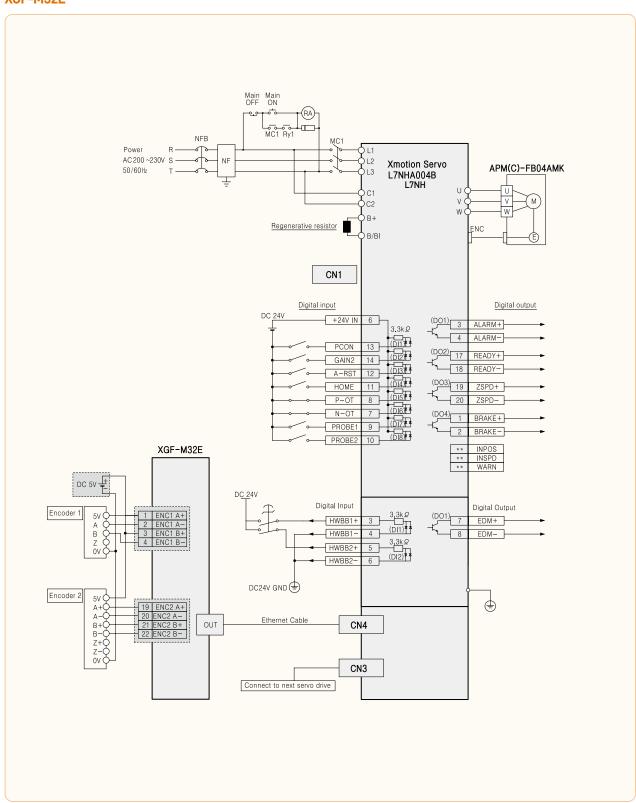


Note1) Input signals DI1 to DIA and output signals DO1 to DO5 are default signals allocated by the factory.

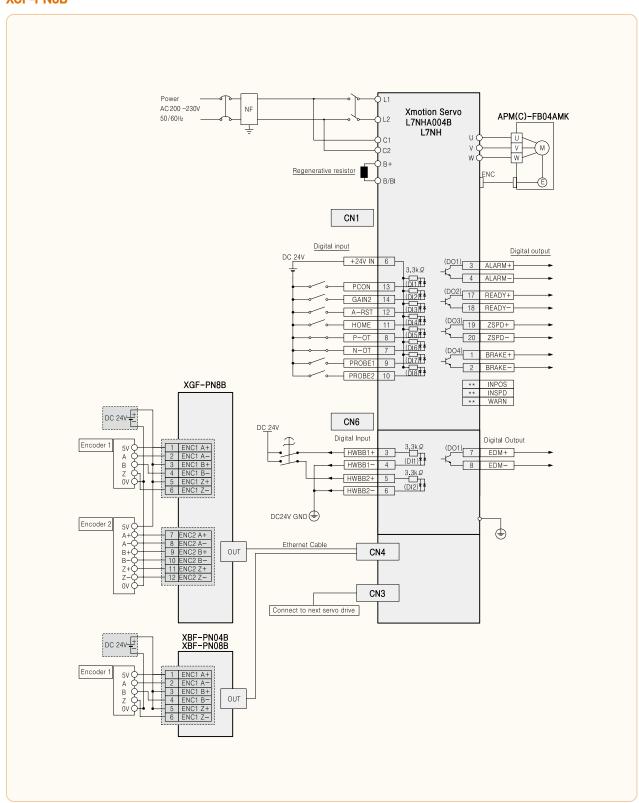
Note2) These are non-allocated signals. You can change their allocation by setting parameters. For more information, refer to XDL/XML servo manual.

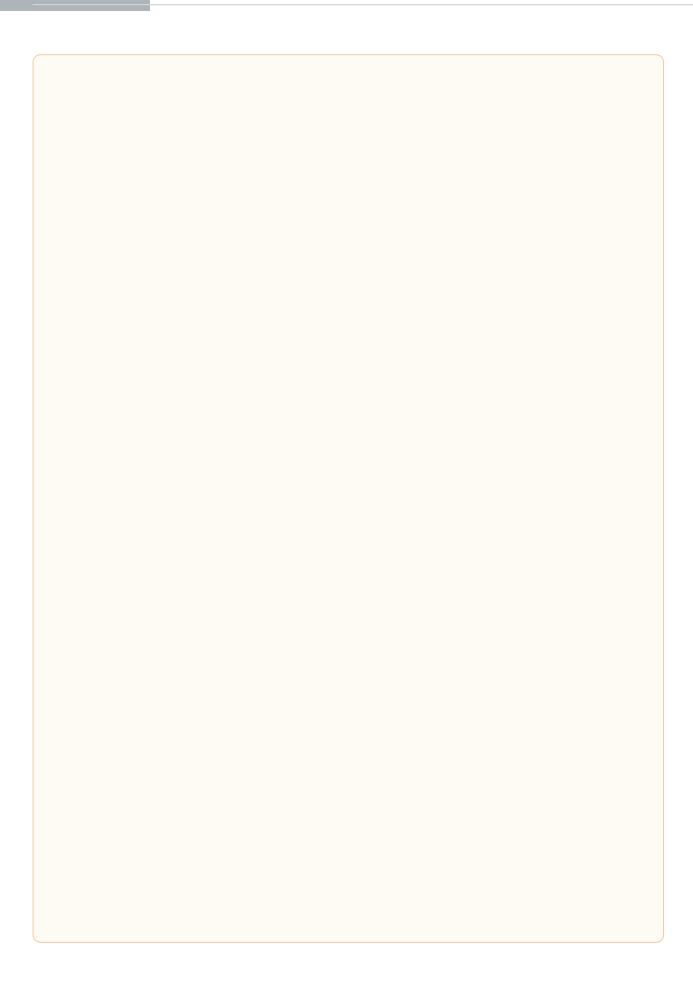
Positioning Module/External Device Interface

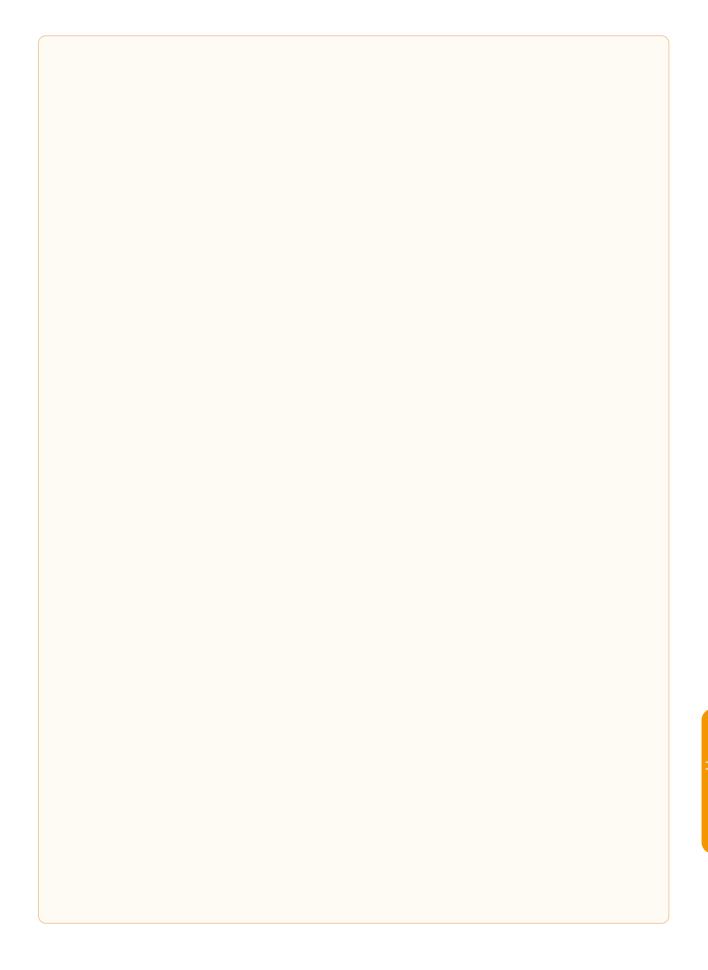
XGF-M32E



XGF-PN8B









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Safety Instructions

- For your safety, please read user's manual thoroughly before operating.
- · Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance. Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.



· According to The WEEE Directive, please do not discard the device with your household waste.



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